

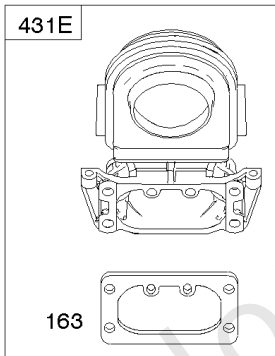
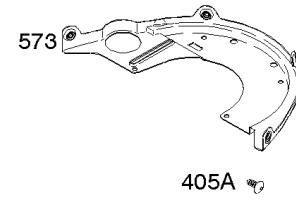
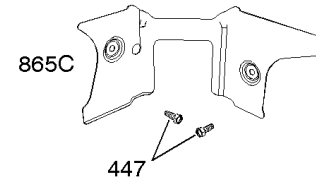
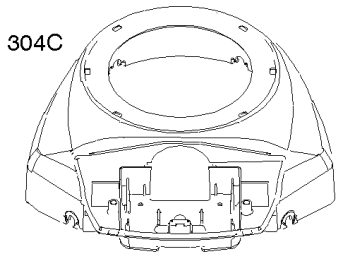
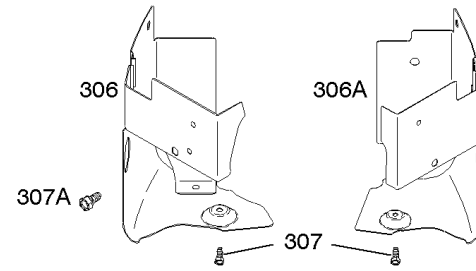
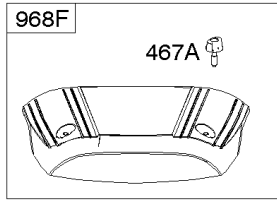


Parts Manual

Mfg. No: 49G575-0111-E2

Model Components	Page
Air Cleaner, Blower Housing.....	4
Camshaft, Crankshaft, Cylinder, Piston, Rings, Connectiong Rod.....	6
Carburetor, Kit-Carburetor Overhaul.....	8
Controls, Flywheel.....	10
Cylinder Head, Gasket Set-Valve, Valves.....	12
Electric Starter, Ignition.....	14
Engine Sump, Gasket Set-Engine, Lubrication.....	16
Replacement Engine - US & Canada.....	20

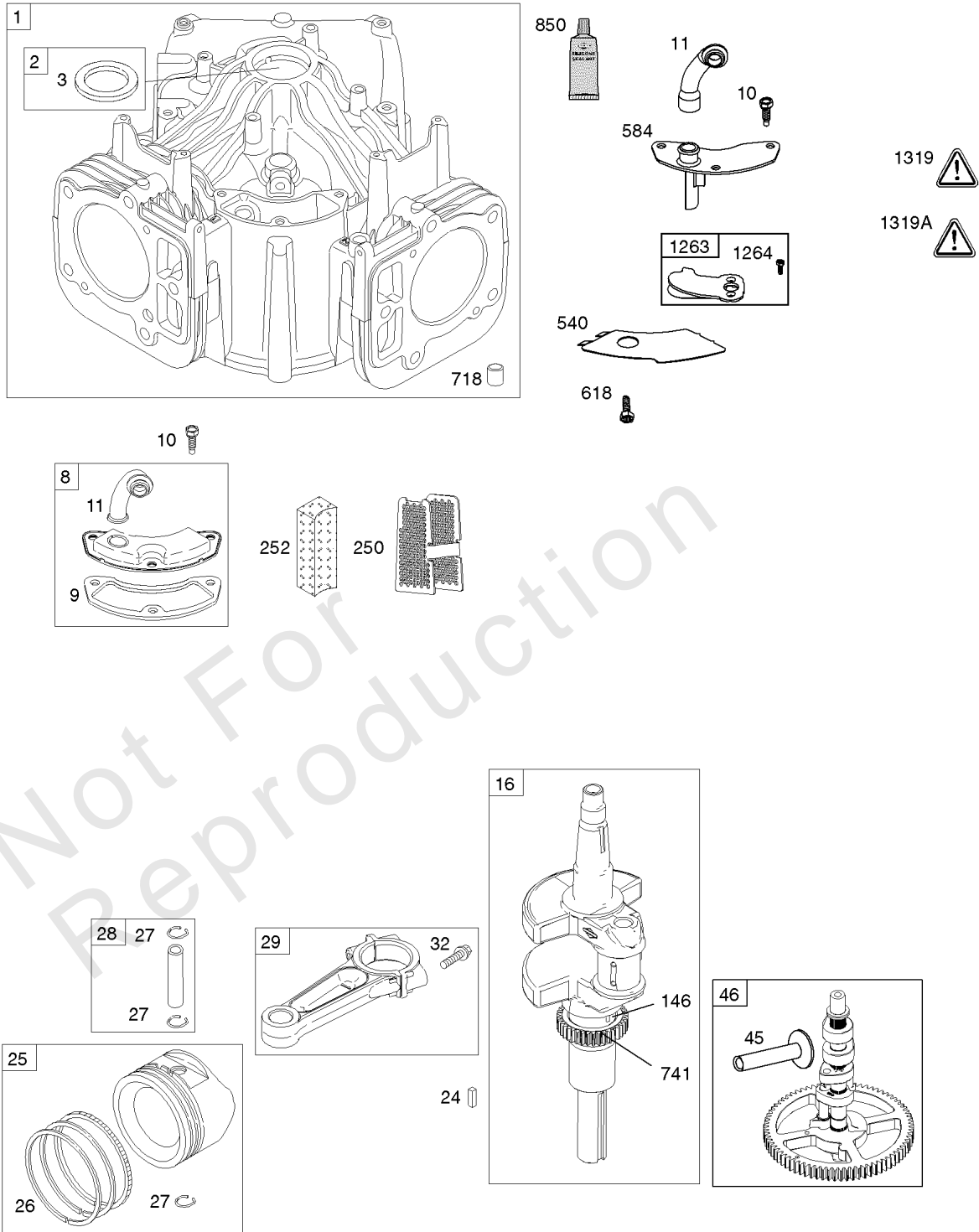
Not For
Reproduction



Not For
Reproduction

Air Cleaner, Blower Housing

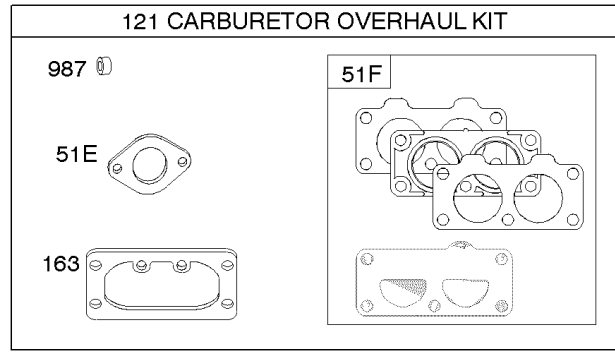
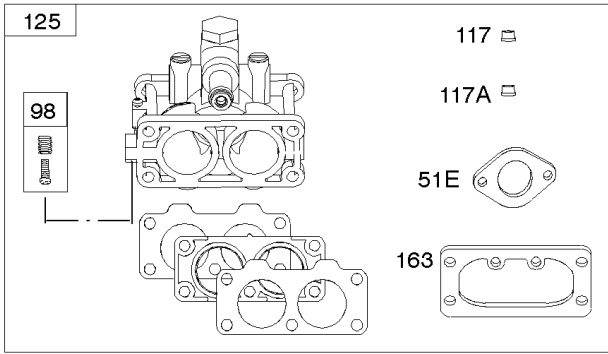
REF NO	PART NO	QTY	DESCRIPTION
163	798751		GASKET, Air Cleaner -(Air Cleaner)
304C	798745		HOUSING, Blower
305	691005		SCREW -(Blower Housing) (21/32)
305B	790690		SCREW -(Blower Housing) (Blower Housing To Intake Elbow)
306	796852		SHIELD, Cylinder -(Cylinder 1)
306A	798855		SHIELD, Cylinder -(Cylinder 2) -Used After Code Date 10052300
306A	796541		SHIELD, Cylinder -(Cylinder 2) -Used Before Code Date 10052400
307	691003		SCREW -(Cylinder Shield)
307A	691108		SCREW -(Cylinder Shield)
405A	697820		SCREW -(Back Plate)
431E	798749		MANIFOLD, Intake
445C	798748		FILTER, A/C Cartridge
447	691003		SCREW -(Air Guide Cover)
467A	790697		KNOB, Air Cleaner Cover
573	790444		PLATE, Back
865C	792286		COVER, Air Guide -(Valley)
968F	798852		COVER, Air Cleaner



Not For Reproduction

Camshaft, Crankshaft, Cylinder, Piston, Rings, Connecting Rod

REF NO	PART NO	QTY	DESCRIPTION
1	594394		CYLINDER ASSEMBLY
2	797673		KIT, Bushing/Seal -(Magneto Side)
3	391086S		SEAL, Oil -(Magneto Side)
8	792185		BREATHER ASSEMBLY -Used Before Code Date 15110300
9	690937		GASKET, Breather -Used Before Code Date 15110300
10	691108		SCREW -(Breather Assembly)
11	792184		TUBE, Breather -Used Before Code Date 15110300
11	594163		TUBE, Breather -Used After Code Date 15110200
16	798737		CRANKSHAFT
24	796335		KEY, Flywheel
25	796909		PISTON ASSEMBLY -(Standard)
25	796910		PISTON ASSEMBLY -(.020 Oversize)
26	796911		SET, Ring -(Standard)
26	796912		SET, Ring -(.020 Oversize)
27	690975		LOCK, Piston Pin
28	696581		PIN, Piston -(Standard)
29	796209		ROD, Connecting -(Standard)
32	690976		SCREW -(Connecting Rod)
45	690977		TAPPET, Valve
46	796853		CAMSHAFT
146	690979		KEY, Woodruff
250	690957		RETAINER, Breather -Used Before Code Date 15110300
252	794389		COLLECTOR, Oil -Used Before Code Date 15110300
540	594325		PLATE, Baffle
584	594164		COVER, Breather Passage
618	594326		SCREW -(Baffle Plate)
718	690959		PIN, Locating
741	690980		GEAR, Timing
850	100106		SEALANT, Liquid
1263	594166		REED, Breather
1264	594165		SCREW -(Breather Reed)
1319	794467		LABEL, Warning
1319A	797669		LABEL, Warning

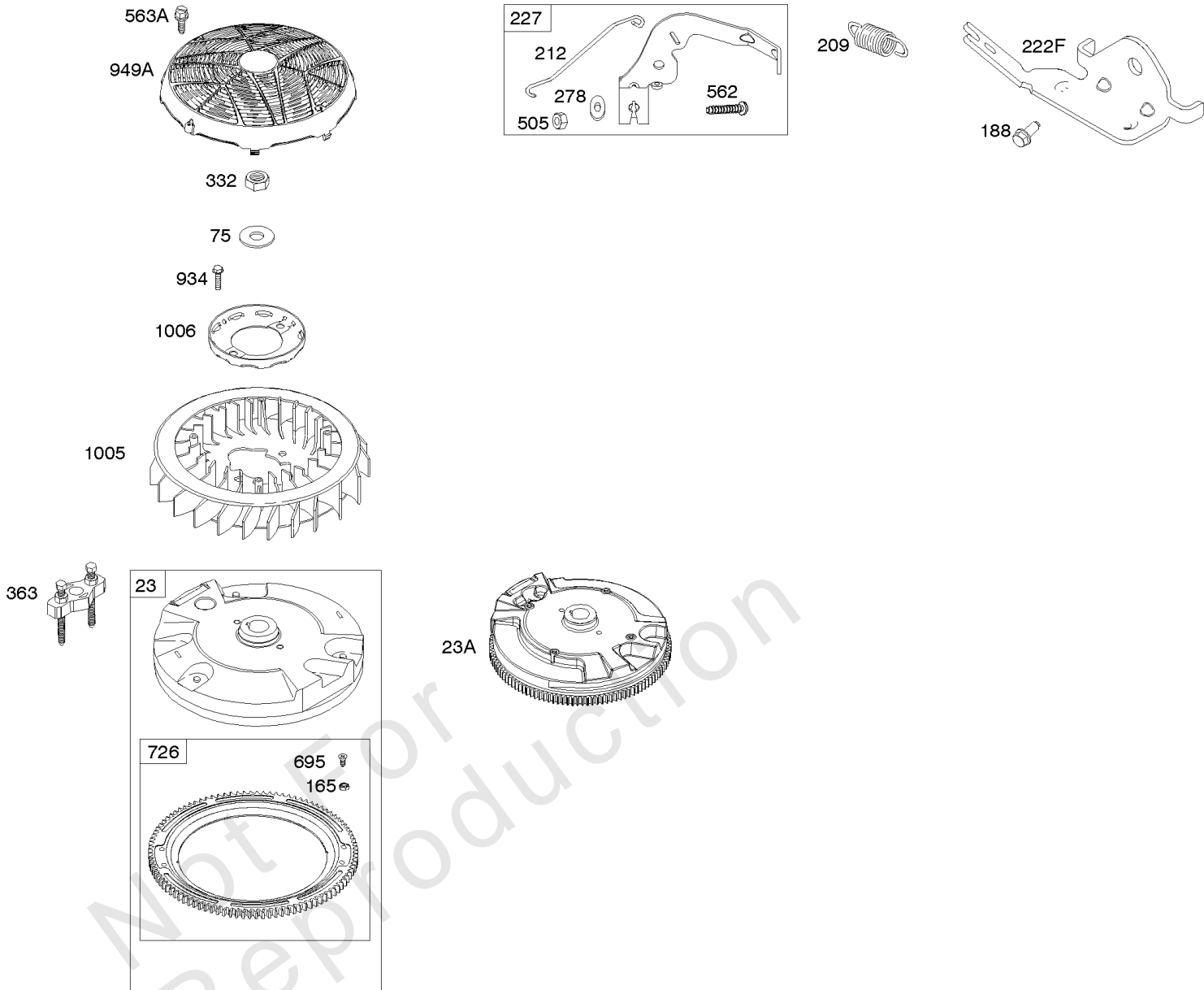


Not For
Reproduction

Carburetor, Kit-Carburetor Overhaul

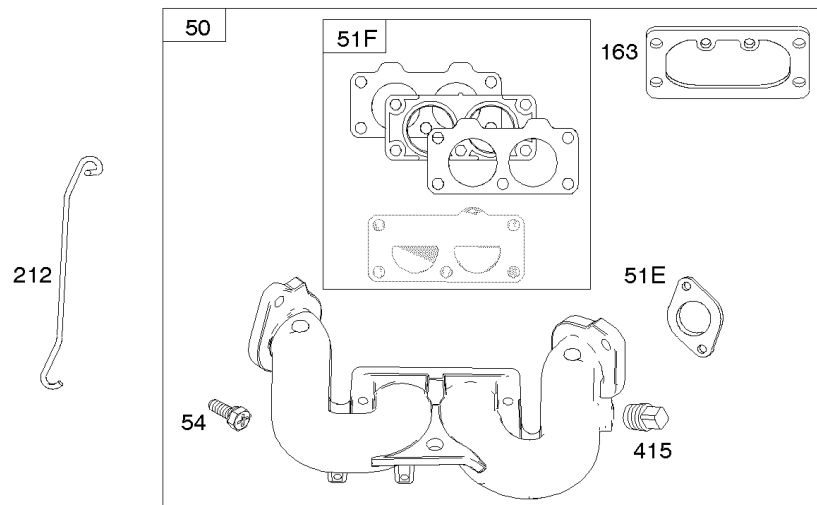
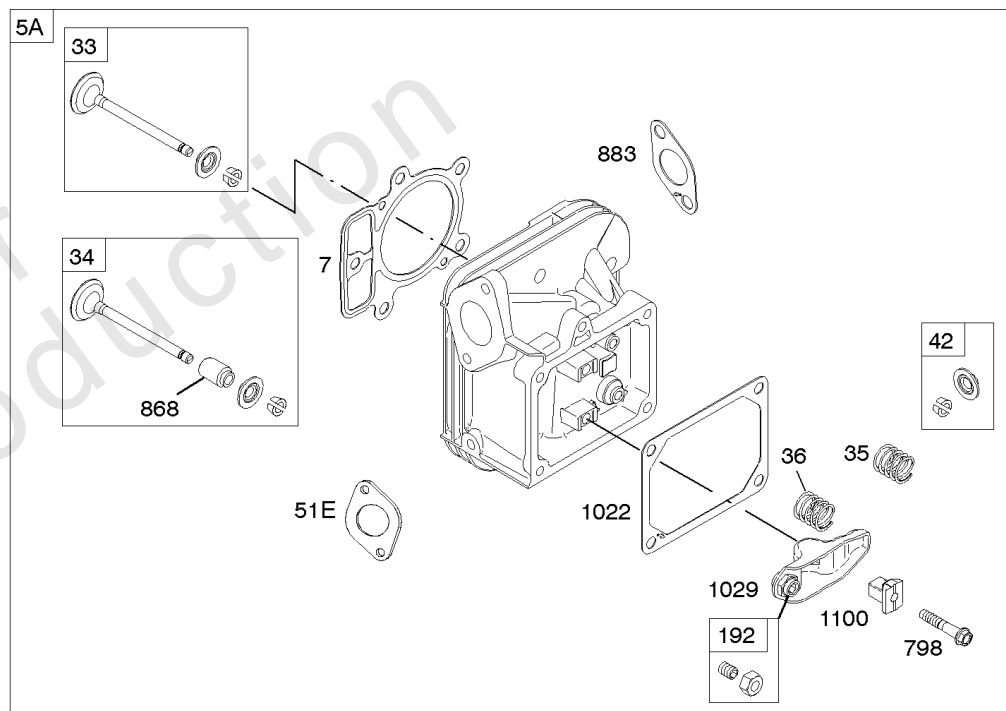
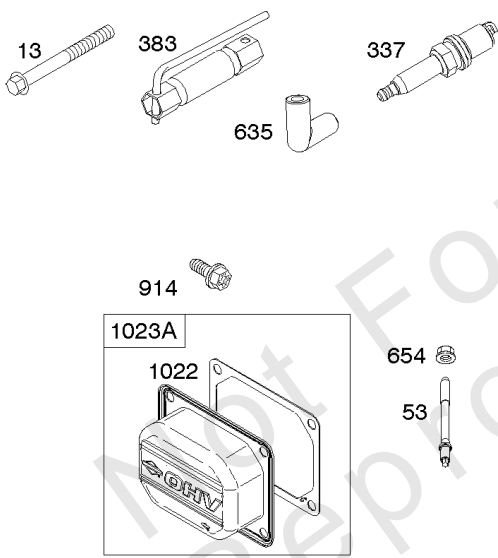
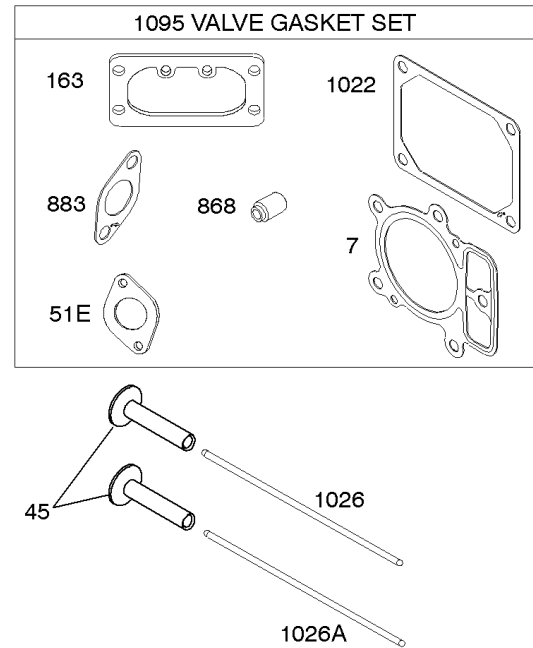
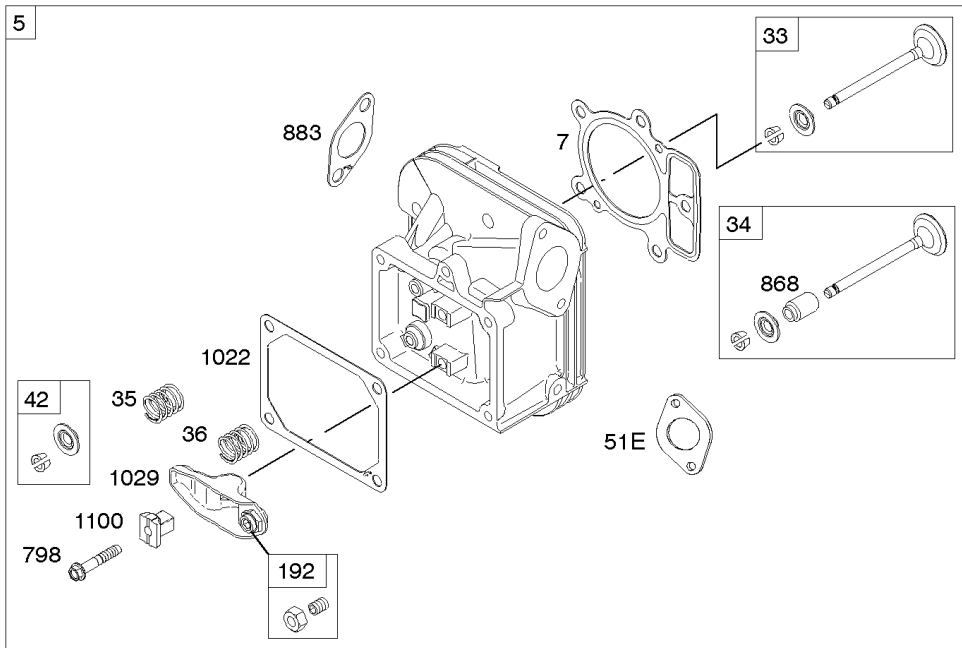
REF NO	PART NO	QTY	DESCRIPTION
51E	690949		GASKET, Intake
51F	798759		SPACER, Carburetor -(Carburetor Spacer Included)
98	699721		KIT, Idle Speed
117	798867		JET, Main -(Standard) NG (Natural Gas)
117A	798868		JET, Main -(Standard) LP (Liquid Propane)
121	798762		KIT, Carburetor Overhaul
125	798761		CARBURETOR
163	798751		GASKET, Air Cleaner -(Air Cleaner)
987	691000		SEAL, Throttle Shaft

Not For Reproduction



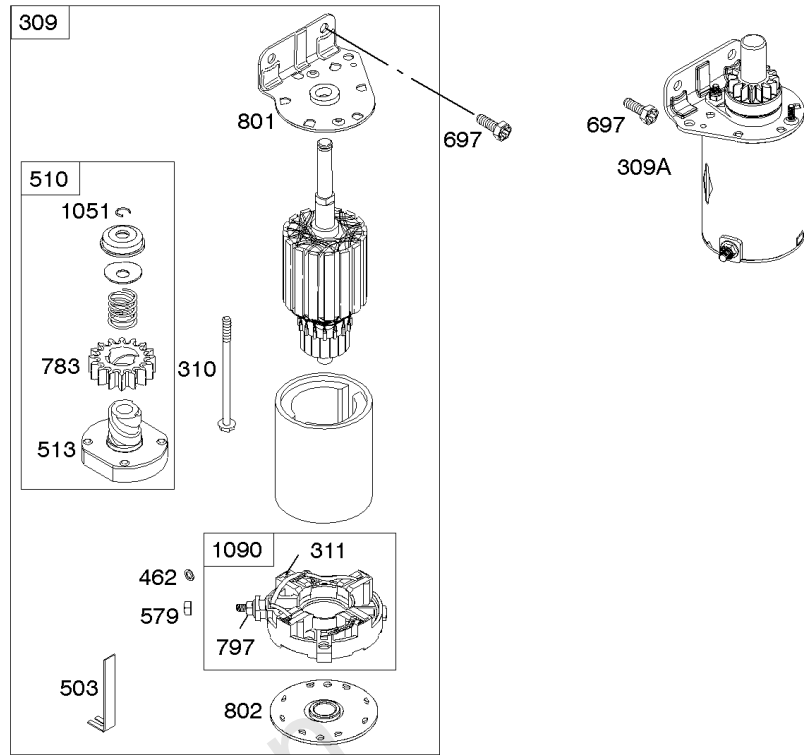
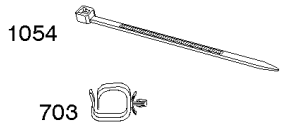
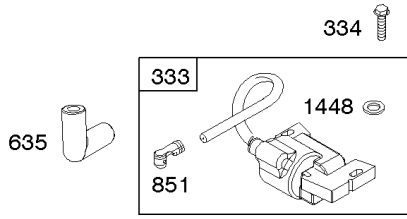
Controls, Flywheel

REF NO	PART NO	QTY	DESCRIPTION
23A	591038		FLYWHEEL
75	691056		WASHER -(Flywheel)
165	693148		NUT -(Ring Gear)
188	691108		SCREW -(Control Bracket)
209	798713		SPRING, Governor
212	695238		LINK, Throttle
222F	798744		BRACKET, Control
227	798856		LEVER, Governor Control
278	792651		WASHER -(Governor Lever)
332	691059		NUT -(Flywheel)
363	19203		PULLER, Flywheel
505	691029		NUT -(Governor Control Lever)
562	690311		BOLT -(Governor Control Lever)
563A	799359		SCREW -(Debris Screen Guard)
695	693149		SCREW -(Ring Gear)
726	499612		GEAR, Ring
934	593638		SCREW -(Fan Retainer)
949A	798767		GUARD, Debris Screen
1005	791236		FAN, Flywheel
1006	798750		RETAINER, Fan



Cylinder Head, Gasket Set-Valve, Valves

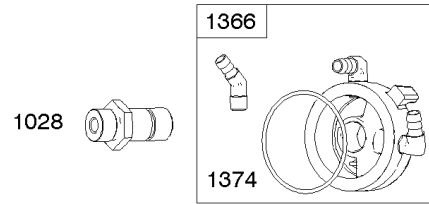
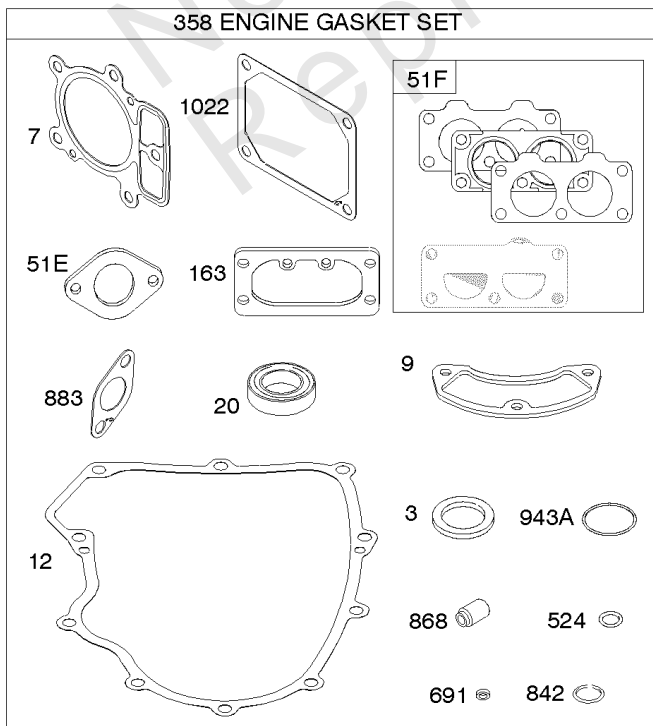
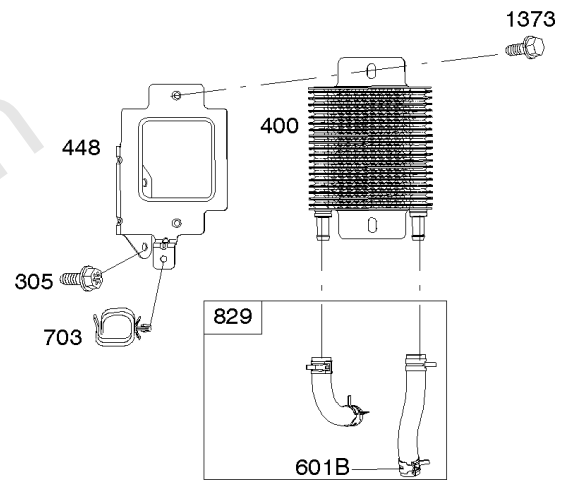
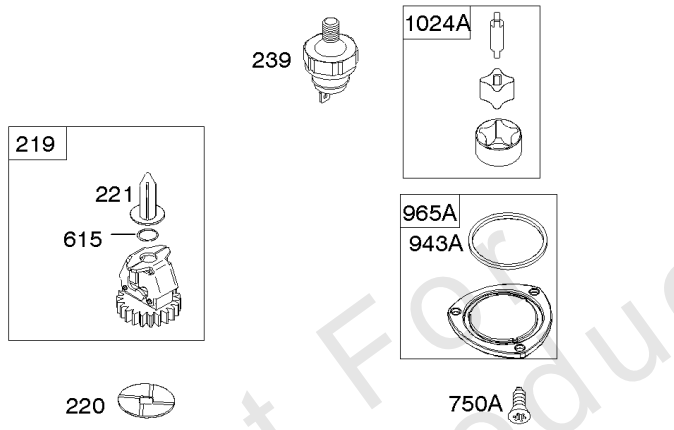
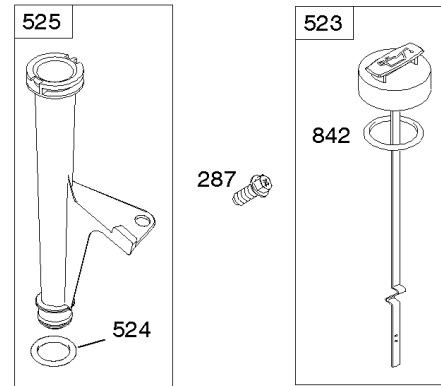
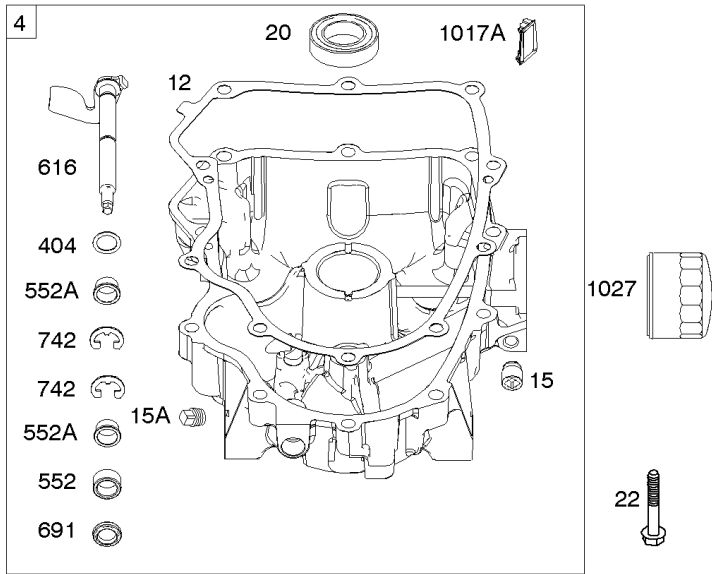
REF NO	PART NO	QTY	DESCRIPTION
5	799180		HEAD, Cylinder -(Cylinder 1)
5A	798741		HEAD, Cylinder -(Cylinder 2)
7	796851		GASKET, Cylinder Head
13	793988		SCREW -(Cylinder Head)
33	798740		VALVE, Exhaust
34	793556		VALVE, Intake
35	694865		SPRING, Valve -(Intake)
36	694865		SPRING, Valve -(Exhaust)
42	499586		KEEPER, Valve
45	690977		TAPPET, Valve
50	798752		MANIFOLD, Intake
51E	690949		GASKET, Intake
51F	798759		SPACER, Carburetor -(Carburetor Spacer Included)
53	690951		STUD -(Carburetor)
54	699816		SCREW -(Intake Manifold)
163	798751		GASKET, Air Cleaner -(Air Cleaner)
192	690083		ADJUSTER, Rocker Arm
212	695238		LINK, Throttle
337	692051		PLUG, Spark
383	19576S		WRENCH, Spark Plug
415	794903		PLUG -(Sump)
635	692076		BOOT, Spark Plug
654	690958		NUT -(Carburetor)
798	697890		SCREW -(Rocker Arm)
868	690968		SEAL, Valve
883	690970		GASKET, Exhaust
914	691127		SCREW -(Rocker Cover)
1022	690971		GASKET, Rocker Cover
1023A	499600		COVER, Rocker -(1 and 2 Cylinder)
1026	690981		ROD, Push -(Steel)
1026A	690982		ROD, Push -(Aluminum)
1029	690972		ARM, Rocker -Includes Reference 192
1095	798754		GASKET SET, Valve
1100	791959		PIVOT, Rocker Arm



Not For
Reproduction

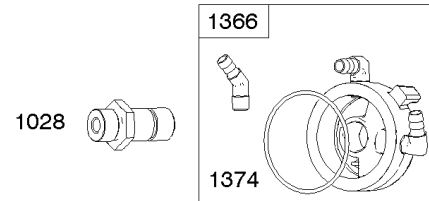
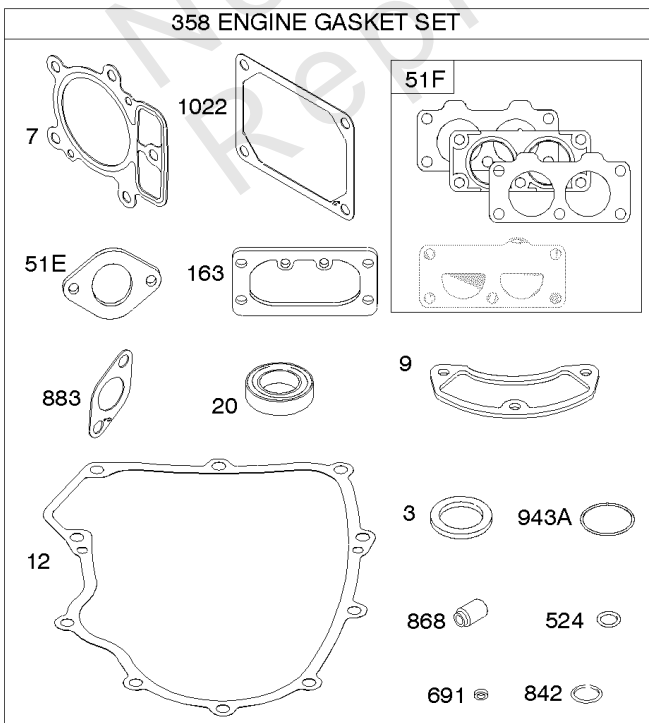
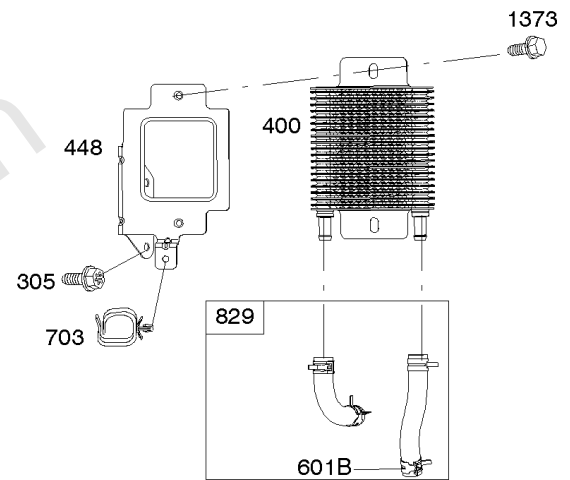
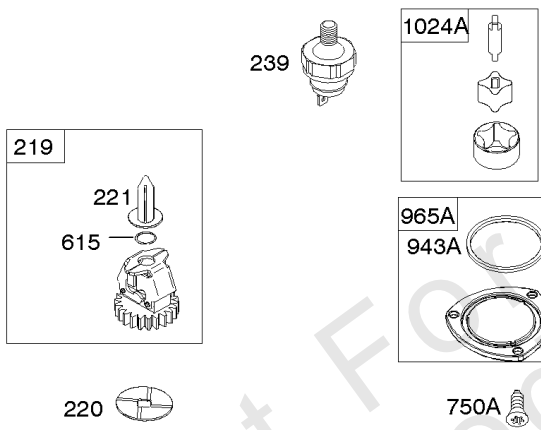
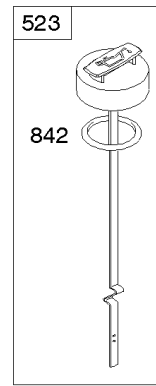
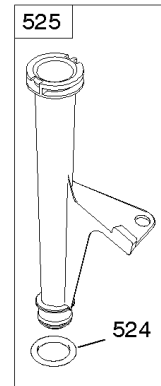
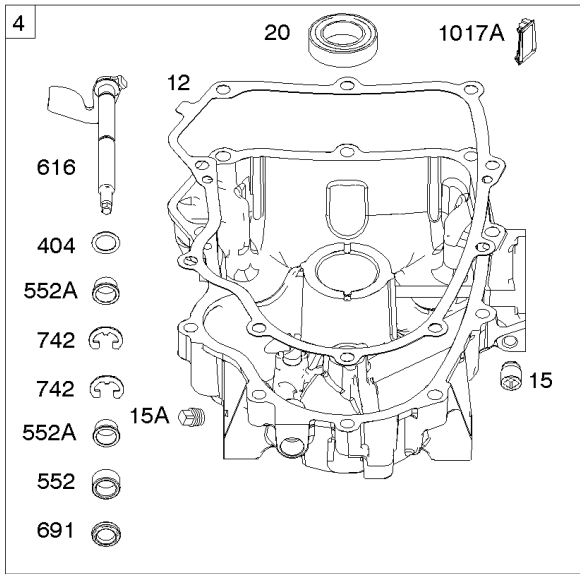
Electric Starter, Ignition

REF NO	PART NO	QTY	DESCRIPTION
309A	590476		MOTOR, Starter
310	691263		BOLT -(Starter Motor) (4 3/8 Housing)
311	497608		SET, Brush
333	799651		ARMATURE, Magneto
334	691061		SCREW -(Magneto Armature)
462	691261		WASHER -(Starter Cable)
503	691532		STRAP, Starter
510	696541		DRIVE, Starter
513	692024		CLUTCH, Drive
579	691029		NUT -(Starter Cable)
635	692076		BOOT, Spark Plug
697	591909		SCREW -(Drive Cap)
703	691010		CLIP
783	695708		GEAR, Pinion
797	693167		NUT -(Brush Retainer)
801	691283		CAP, Drive
802	691286		CAP, End
851	493880S		TERMINAL, Spark Plug
1051	691265		RING, Retaining
1054	280275		TIE, Cable
1090	691293		RETAINER, Brush
1448	690260		WASHER -(Magneto Armature)



Engine Sump, Gasket Set-Engine, Lubrication

REF NO	PART NO	QTY	DESCRIPTION
3	391086S		SEAL, Oil -(Magneto Side)
4	798743		SUMP, Engine
7	796851		GASKET, Cylinder Head
9	690937		GASKET, Breather
12	591911		GASKET, Crankcase
15	691680		PLUG, Oil Drain
15A	690946		PLUG, Oil Drain
20	795387		SEAL, Oil -(PTO Side)
22	694966		SCREW -(Crankcase Cover/Sump)
51E	690949		GASKET, Intake
51F	798759		SPACER, Carburetor -(Carburetor Spacer Included)
163	798751		GASKET, Air Cleaner -(Air Cleaner)
219	793338		GEAR, Governor
220	799772		WASHER -(Governor Gear)
221	841026		CUP, Governor
239	694115		SWITCH, Oil Pressure
287	697820		SCREW -(Dipstick Tube)
305	691005		SCREW -(Blower Housing) (21/32)
358	798753		GASKET SET, Engine
400	796862		COOLER, Oil
404	690442		WASHER -(Governor Crank)
448	796865		BRACKET, Oil Cooler
523	691036		DIPSTICK
524	691032		SEAL, O-Ring
525	691037		TUBE, Dipstick
552	796638		BUSHING, Governor Crank
552A	690553		BUSHING, Governor Crank
601B	841597		CLAMP, Hose
615	698290		RETAINER, Governor Shaft
616	691045		CRANK, Governor
691	790574		SEAL, Governor Shaft
703	691010		CLIP
742	690328		RETAINER, E Ring
750A	796208		SCREW -(Oil Pump Cover)
829	796867		HOSE, Oil Cooler -(Oil Cooler Hose)
842	691031		SEAL, O-Ring -(Dipstick Tube)
868	690968		SEAL, Valve
883	690970		GASKET, Exhaust
943A	796222		SEAL, O-Ring -(Oil Pump Cover)
965A	796221		COVER, Oil Pump
1017A	796214		SCREEN, Oil Pump
1022	690971		GASKET, Rocker Cover



Engine Sump, Gasket Set-Engine, Lubrication

REF NO	PART NO	QTY	DESCRIPTION
1024A	796220		PUMP, Oil
1027	795890		FILTER, Oil -(Premium)
1028	796864		ADAPTER, Oil Filter
1366	799131		DIVERTER, Oil Cooler
1373	695629		SCREW -(Oil Cooler Bracket)
1374	796863		SEAL, O-Ring -(Oil Cooler Diverter) (Oil Cooler Hose)

Not For Reproduction

Replacement Engine - US & Canada

REF NO	PART NO	QTY	DESCRIPTION
	49G5750111E2	1	Replacement Engine
	-----		Top No-Load Speed: 3750 -Trim: all
	-----		Service Note: If The Original Engine is used on a 10KW order 315398ENG. On a 11KW order part #315397ENG. On a 12KW order part # 315396ENG. On a 13KW order ENG 49G575 0110-E2.

Not For Reproduction

