



# SPARE PARTS LIST

BRUSHCUTTERS/CLEARING SAWS

245 R EPA, 20023100001-Current

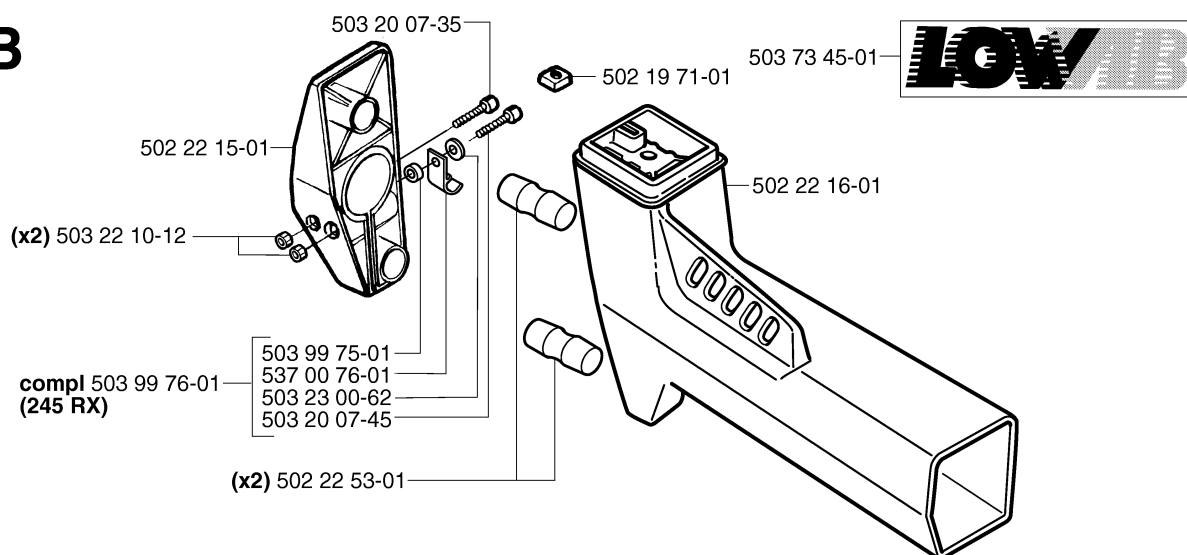


## BEVEL GEAR &amp; SHAFT

245 R EPA, 20023100001-Current

Part No	Description	Remark	QTY KIT
502 03 10-03	SUPPORT FLANGE		1
502 04 55-01	NUT		1
502 11 59-02	PLUG		1
502 12 02-03	TUBE ASSY	245 RX	1
502 12 02-05	TUBE ASSY	240R,245R	1
502 22 23-01	GEAR HOUSING		1
502 22 26-01	GEAR WHEEL		1
502 22 67-01	SPACER RING		1
502 22 68-01	SEALING COLLAR		1
502 26 89-01	CIRCLIP		1
502 26 93-01	SPACER RING		1
502 26 95-01	SEALING RING HOLDER		1
502 27 25-01	DRIVER		1
502 27 28-01	WASHER		1
502 28 55-01	BEARING HOUSING		1
502 28 56-01	CUP		1
502 28 57-02	GEAR		1
502 28 62-01	WASHER		1
503 20 03-16	SCREW IHSCFM		1
503 20 07-16	SCREW IHSCFM		1
503 20 07-30	SCREW IHSCFM		1
537 01 40-01	DRIVE SHAFT ASSY	245 RX	1
537 01 40-02	DRIVE SHAFT ASSY	240R,245R	1
537 02 76-02	LABEL		1
735 31 17-00	CIRCLIP		1
738 21 02-00	BALL BEARING		2
738 21 02-04	BALL BEARING		1
738 22 03-25	BALL BEARING		1
740 42 21-00	O-RING		1
740 42 24-00	O-RING		1
740 44 08-00	O-RING		1
740 51 13-01	SEALING RING		1

**B**

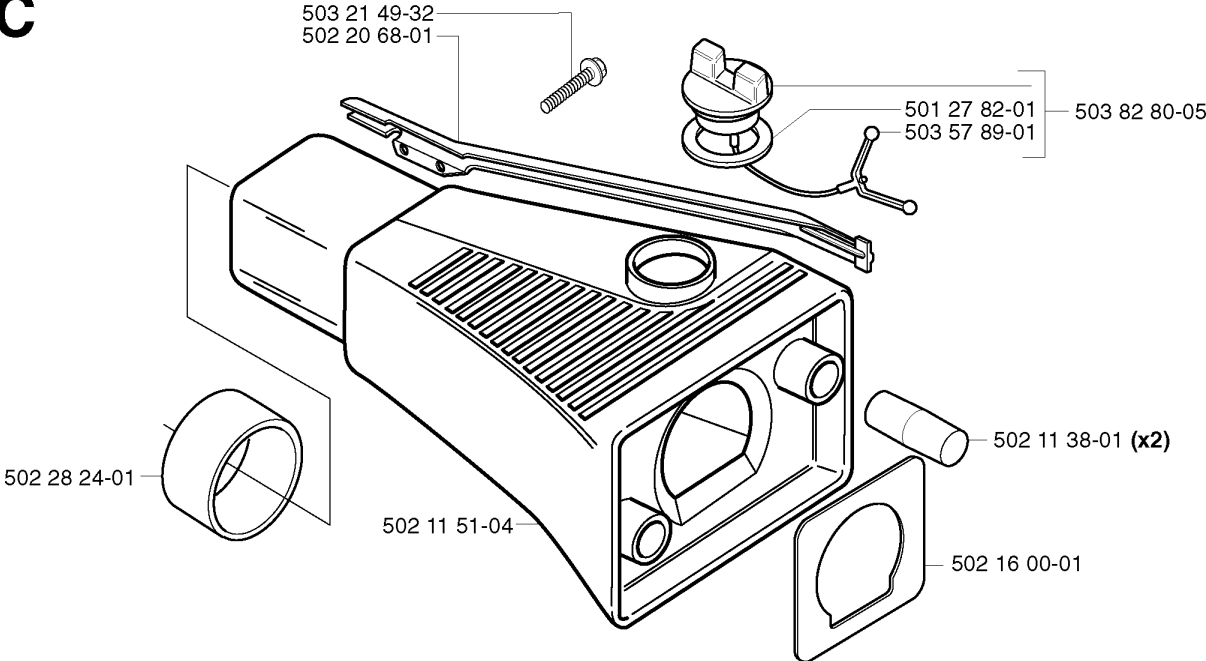


## TOWER

245 R EPA, 20023100001-Current

Part No	Description	Remark	QTY KIT
502 19 71-01	SQUARE NUT		1
502 22 15-01	RETAINER		1
502 22 16-01	SUSPENSION		1
502 22 53-01	ANTIVIBRATION ELEMENT		2
503 20 07-35	SCREW IHSCFM		1
503 20 07-45	SCREW IHSCFM		1
503 22 10-12	HEXAGON NUT		2
503 23 00-62	WASHER		1
503 73 45-01	LABEL		1
503 99 75-01	SPACING SLEEVE		1
503 99 76-01	KIT	245 RX	1
537 00 76-01	CLIP		1

**C**

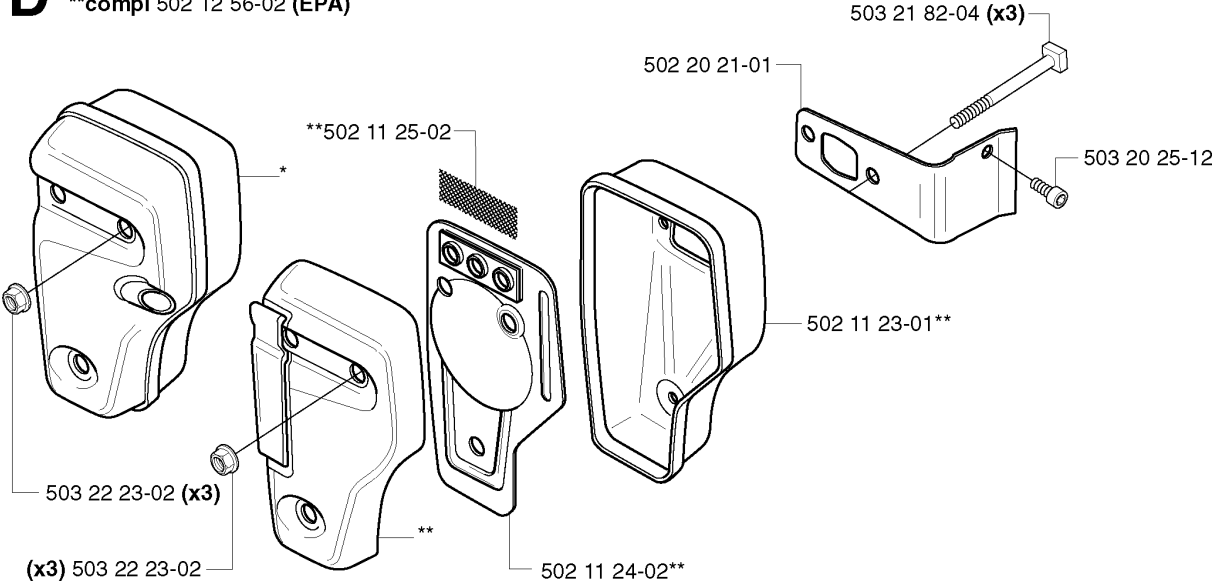


## FUEL TANK

245 R EPA, 20023100001-Current

Part No	Description	Remark	QTY KIT
501 27 82-01	GASKET		1
502 11 38-01	ANTIVIBRATION ELEMENT		2
502 11 51-04	FUEL TANK ASSY		1
502 16 00-01	HEAT PROTECTOR		1
502 20 68-01	CABLE GUARD		1
502 28 24-01	SPACER RING		1
503 21 49-32	SCREW IHSCFT		1
503 57 89-01	HOLDER		1
503 82 80-05	TANK CAP ASSY		1

**D** \*compl 502 11 22-03  
\*\*compl 502 12 56-02 (EPA)



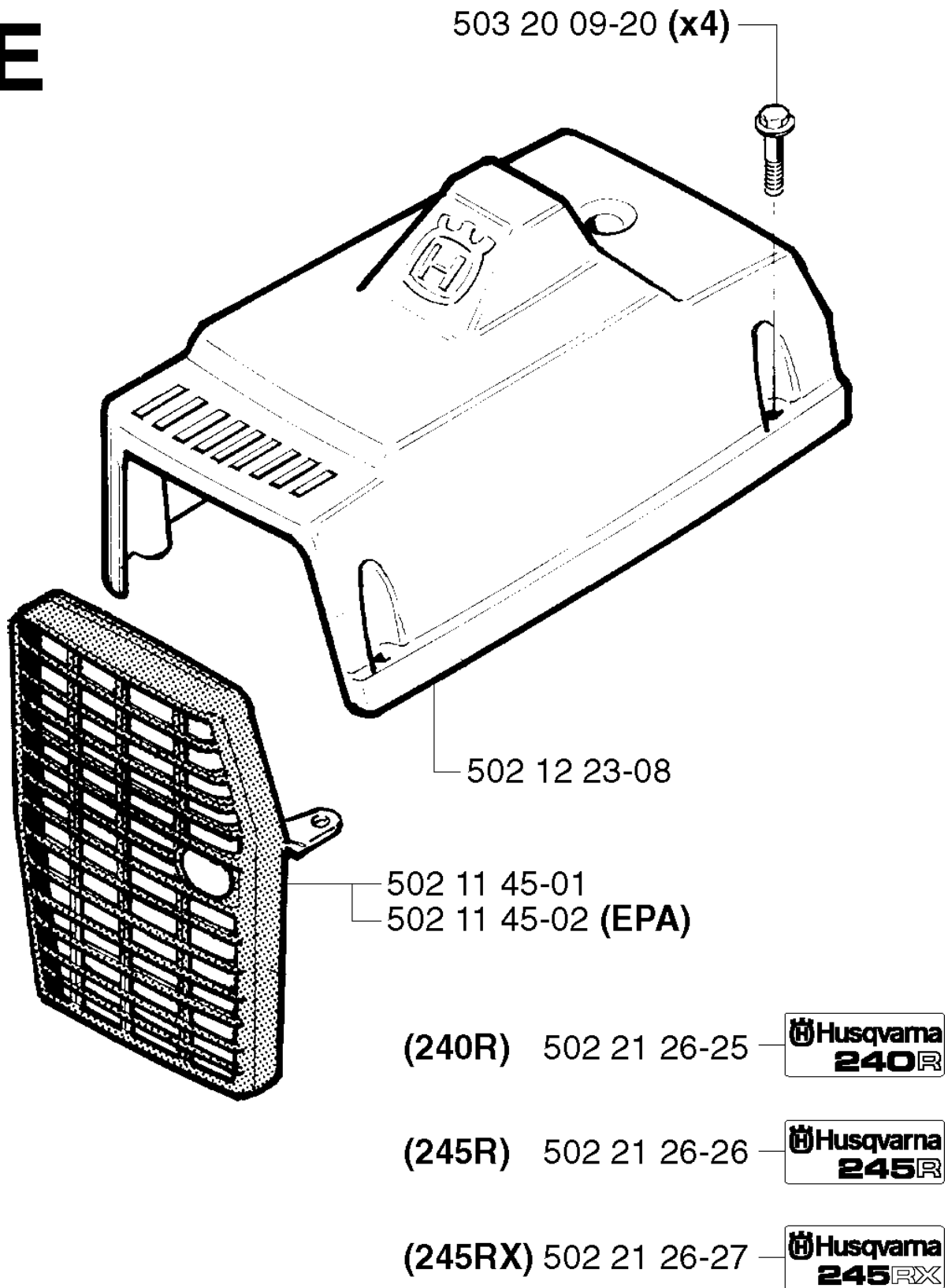


## MUFFLER

245 R EPA, 20023100001-Current

Part No	Description	Remark	QTY KIT
502 11 22-03	MUFFLER ASSY		1
502 11 23-01	MUFFLER REAR HALF		1
502 11 24-02	BAFFLE PLATE		1
502 11 25-02	SPARK ARRESTER SCREEN		1
502 12 56-02	MUFFLER ASSY	EPA	1
502 20 21-01	HEAT DEFLECTOR		1
503 20 25-12	SCREW IHSCM		1
503 21 82-04	SCREW		3
503 22 23-02	LOCK NUT		3
503 22 23-02	LOCK NUT		3

**E**

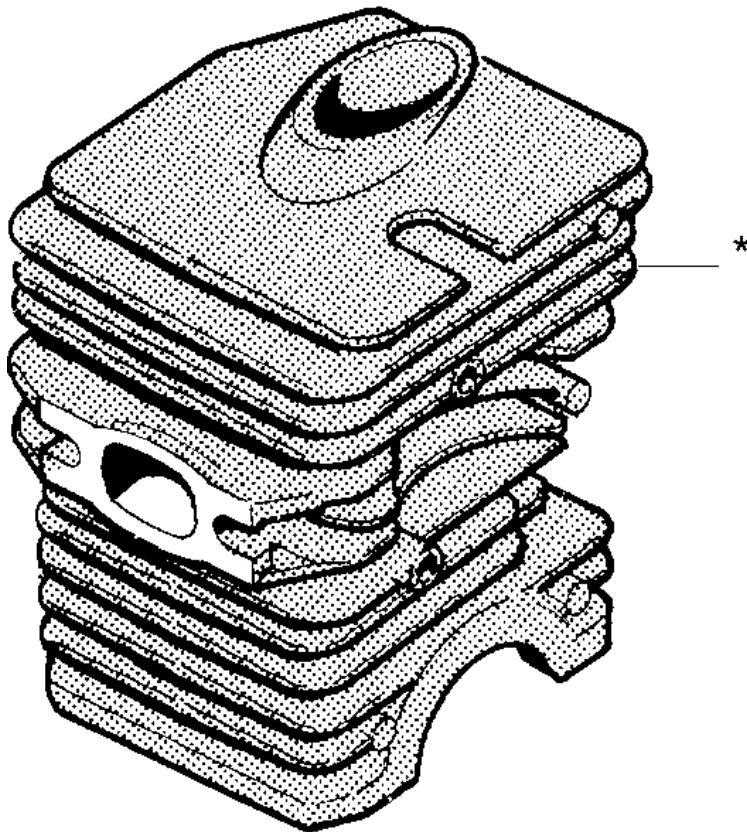


## CYLINDER COVER

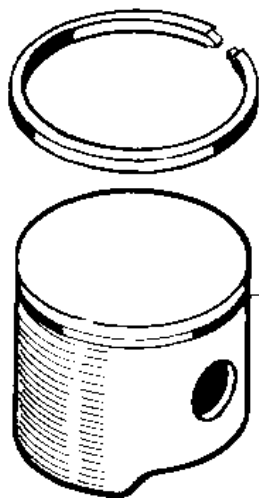
245 R EPA, 20023100001-Current

Part No	Description	Remark	QTY KIT
502 11 45-01	HEAT PROTECTOR		1
502 11 45-02	HEAT PROTECTOR	EPA	1
502 12 23-08	CYLINDER COVER ASSY		1
502 21 26-25	DECAL	240R	1
502 21 26-26	DECAL	245R	1
502 21 26-27	DECAL	245RX	1
503 20 09-20	SCREW IHSCFMO		4

**F** \*compl 506 01 06-07 (240R)  
\*compl 503 44 08-02 (245R, 245RX)



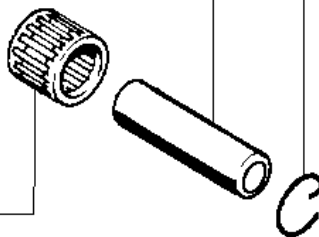
\*503 48 90-01  
(240R)  
\*503 44 10-01  
(245R, 245RX)



503 28 90-03  
(240R)  
503 28 90-05  
(245R, 245RX)

737 44 10-00

\*501 45 16-01

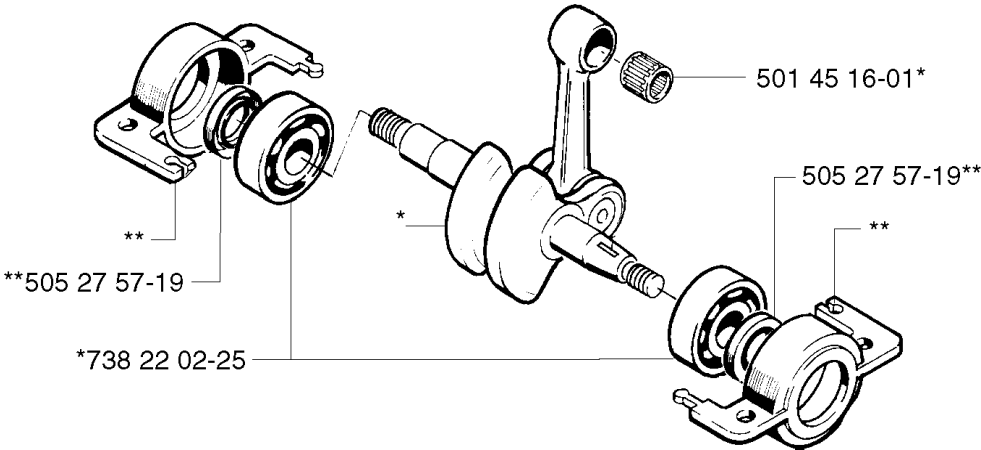


## CYLINDER PISTON

245 R EPA, 20023100001-Current

Part No	Description	Remark	QTY KIT
501 45 16-01	NEEDLE BEARING		1
503 28 90-03	PISTON RING	240R	1
503 28 90-05	PISTON RING	245R, 245RX	1
503 44 08-02	CYLINDER ASSY	245R, 245RX	1
503 44 10-01	PISTON ASSY	245R,245RX	1
503 48 90-01	PISTON ASSY	240R	1
506 01 06-07	CYLINDER ASSY	240R	1
737 44 10-00	SNAP RING		1

**G** \*compl 503 57 38-06  
\*\*compl 502 23 02-01

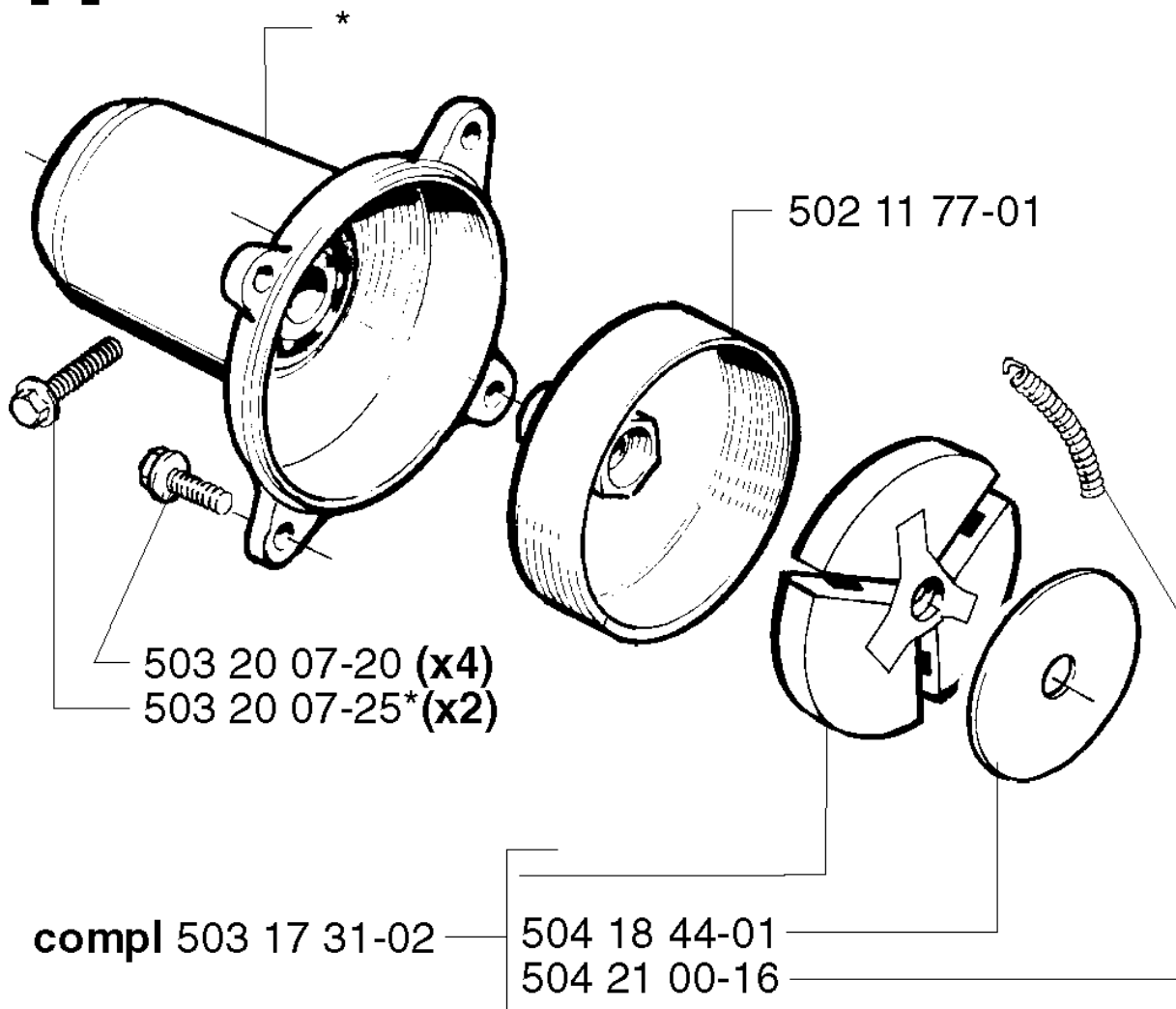


## CRANKSHAFT

245 R EPA, 20023100001-Current

Part No	Description	Remark	QTY KIT
501 45 16-01	NEEDLE BEARING		1
502 23 02-01	SHAFT SEAT		1
503 57 38-06	CRANKSHAFT ASSY		1
505 27 57-19	SEALING RING		1
505 27 57-19	SEALING RING		1
738 22 02-25	BALL BEARING		1

# H \*compl 502 11 52-01



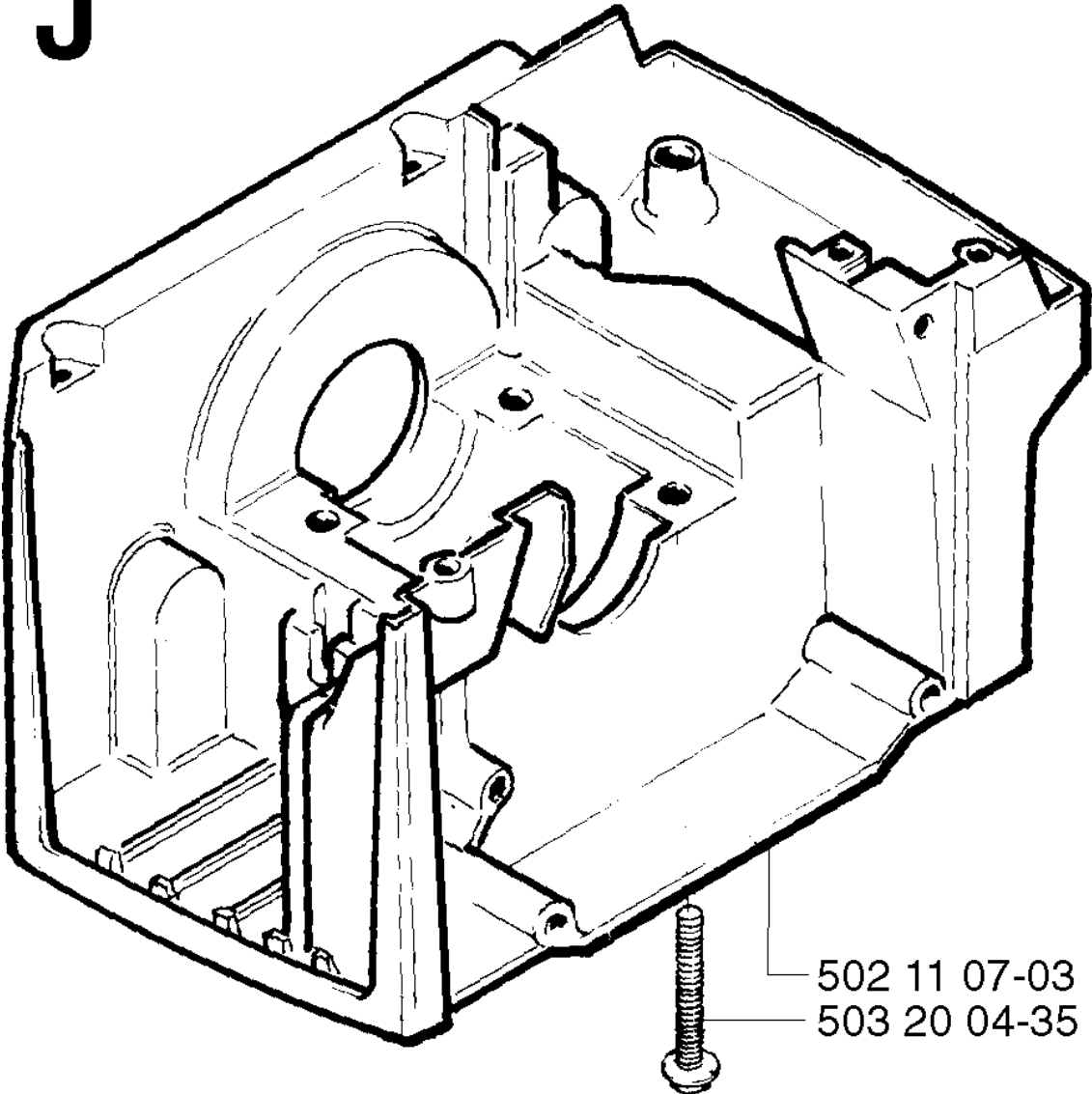


CLUTCH

245 R EPA, 20023100001-Current

Part No	Description	Remark	QTY KIT
502 11 52-01	CLUTCH COVER ASSY		1
502 11 77-01	CLUTCH DRUM ASSY		1
503 17 31-02	CLUTCH		1
503 20 07-20	SCREW IHSCFM		4
503 20 07-25	SCREW IHSCFM		2
504 18 44-01	WASHER		1
504 21 00-16	CLUTCH SPRING		1

J



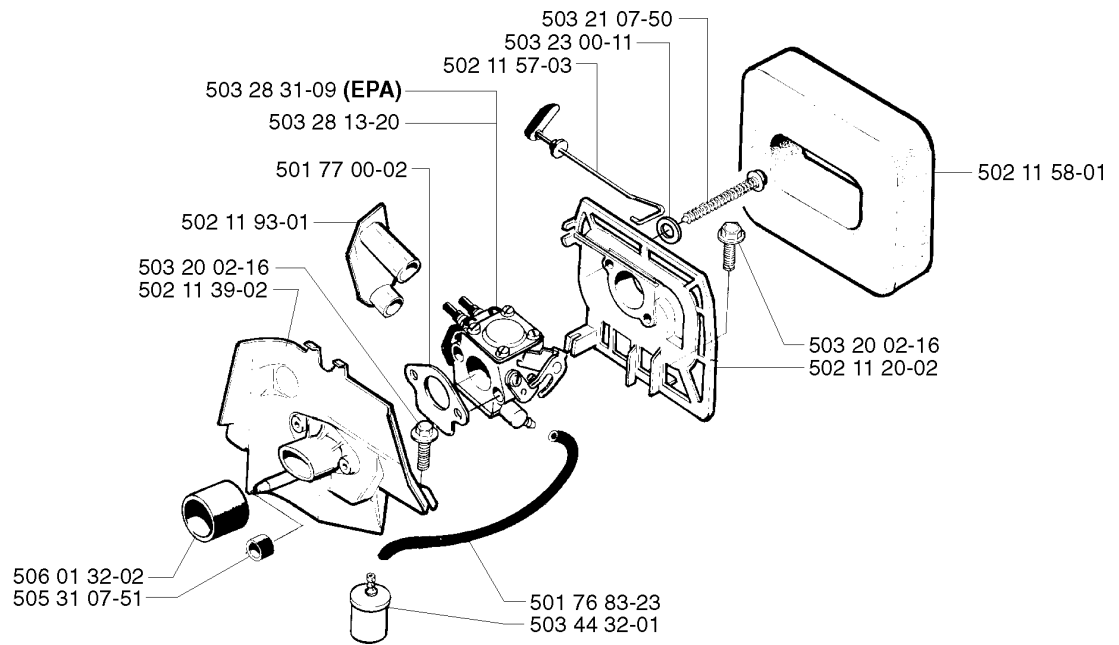
502 11 07-03  
503 20 04-35 (x4)

CRANKCASE

245 R EPA, 20023100001-Current

Part No	Description	Remark	QTY KIT
502 11 07-03	CRANKCASE		1
503 20 04-35	SCREW IHSCFM		4

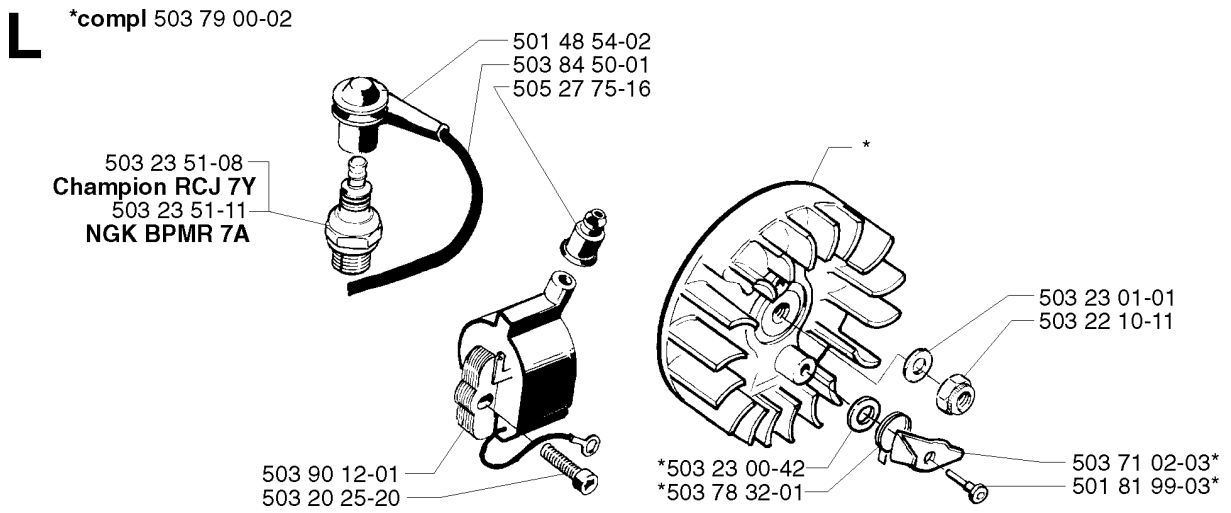
**K**



## CARBURETOR &amp; AIR FILTER

245 R EPA, 20023100001-Current

Part No	Description	Remark	QTY KIT
501 76 83-23	FUEL HOSE		1
501 77 00-02	GASKET		1
502 11 20-02	FILTER HOLDER		1
502 11 39-02	INSULATION WALL		1
502 11 57-03	CHOKE CONTROL		1
502 11 58-01	AIR FILTER		1
502 11 93-01	GUIDE BUSHING		1
503 20 02-16	SCREW IHSCFM		1
503 20 02-16	SCREW IHSCFM		1
503 21 07-50	SCREW IHSCFT		1
503 23 00-11	WASHER		1
503 28 13-20	CARBURETTOR		1
503 28 31-09	CARBURETTOR	EPA	1
503 44 32-01	FUEL FILTER		1
505 31 07-51	IMPULSE HOSE		1
506 01 32-02	INLET PIPE		1

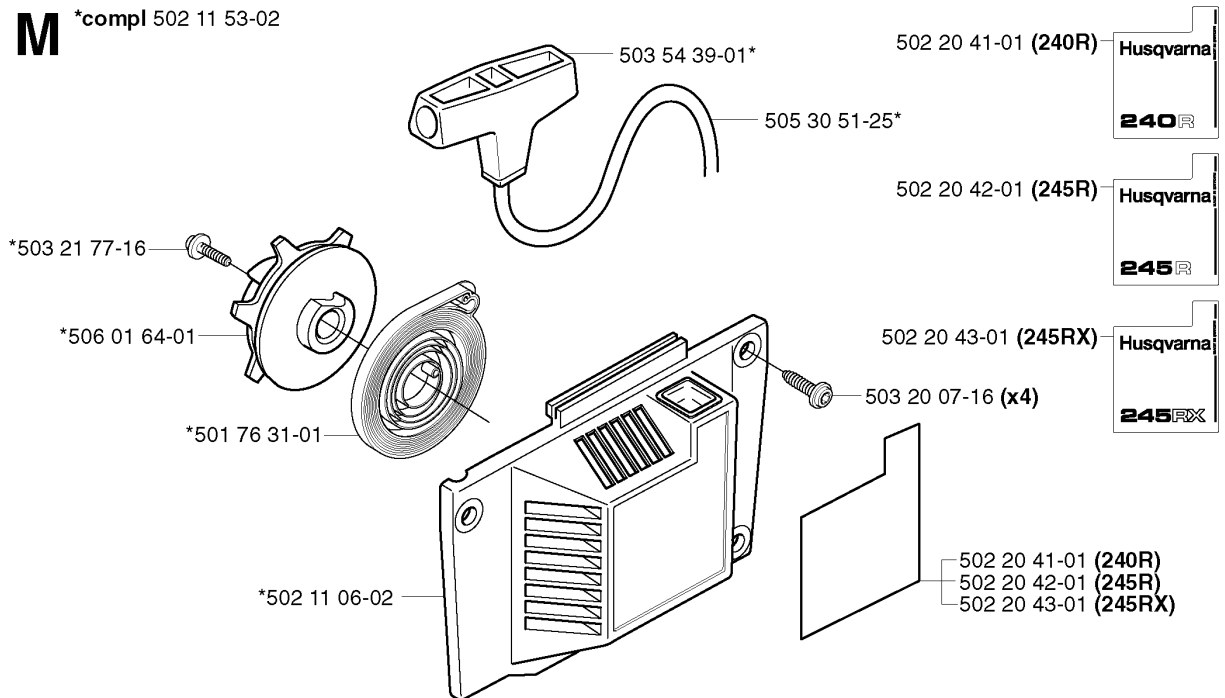


## IGNITION SYSTEM

245 R EPA, 20023100001-Current

Part No	Description	Remark	QTY KIT
501 48 54-02	SPARK PLUG CAP		1
501 81 99-03	SCREW		1
503 20 25-20	SCREW IHSCM		1
503 22 10-11	HEXAGON NUT		1
503 23 00-42	WASHER		1
503 23 01-01	WASHER		1
503 23 51-08	SPARK PLUG	CHAMPION RCJ 7Y	1
503 23 51-11	SPARK PLUG	NGK BPMR 7A	1
503 71 02-03	STARTER PAWL		1
503 78 32-01	SPRING		1
503 79 00-02	FLYWHEEL		1
503 84 50-01	CABLE		1
503 90 12-01	ELECTRONIC MODULE		1
505 27 75-16	CABLE SLEEVE		1

**M** \*compl 502 11 53-02

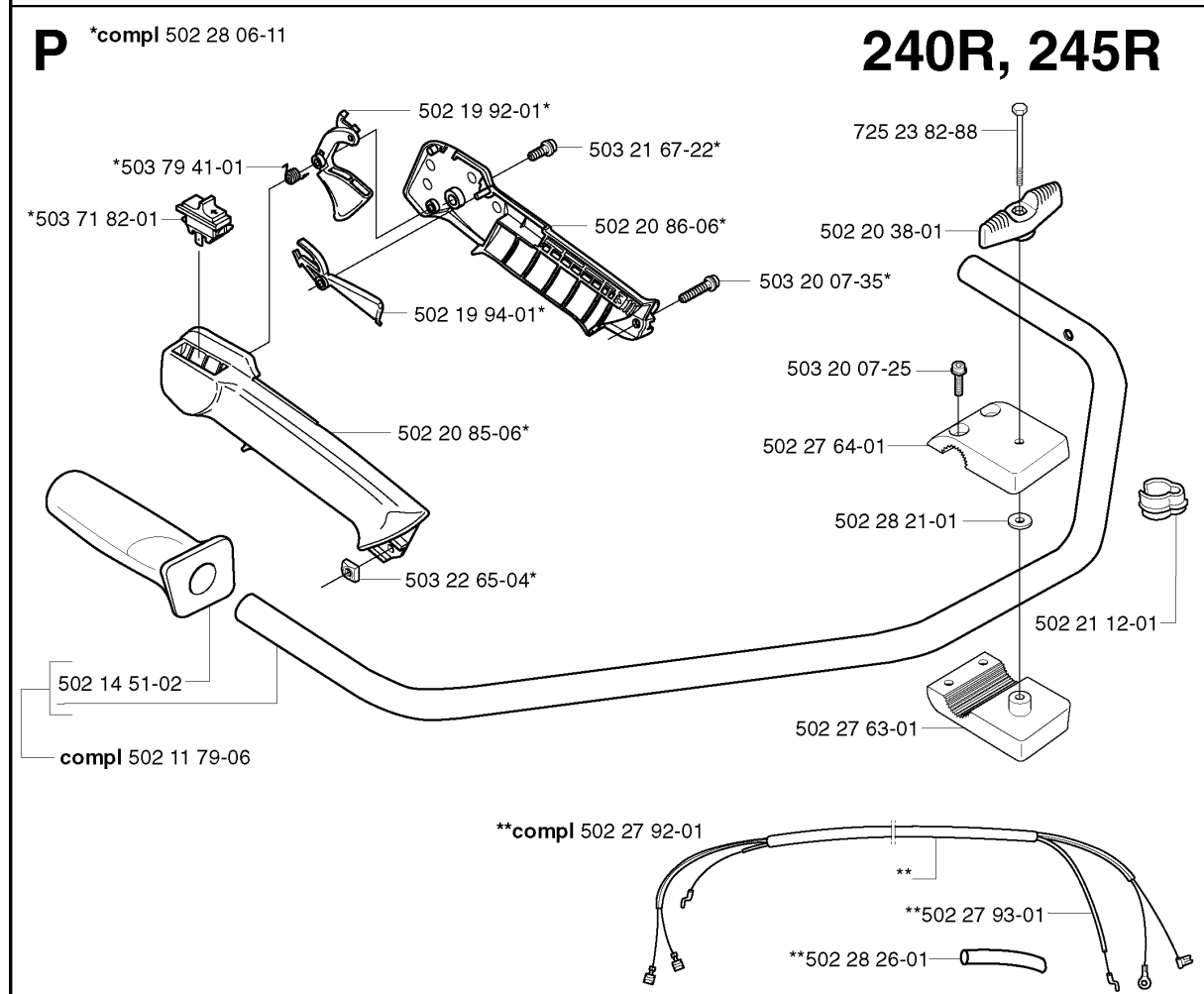
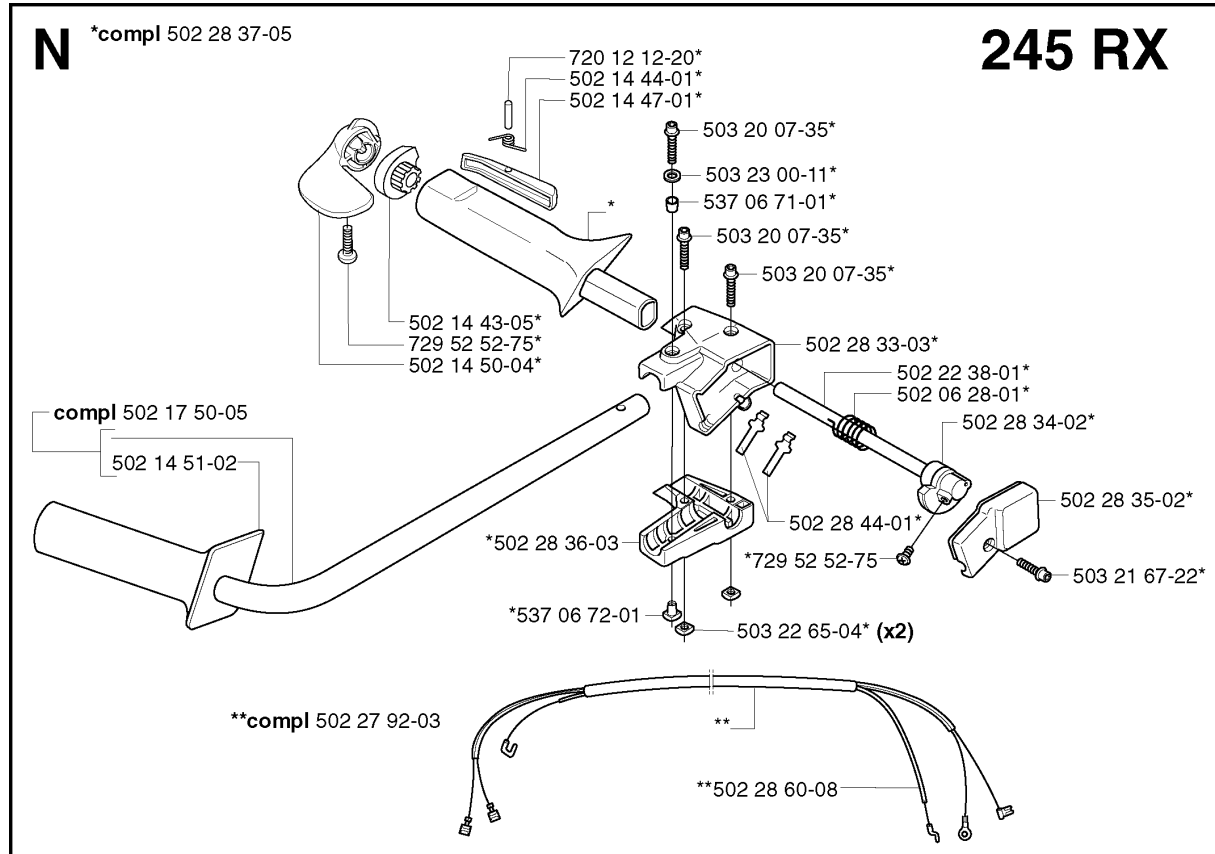




## STARTER

245 R EPA, 20023100001-Current

Ref	Part No	Description	Remark	QTY KIT
501 76 61-01	501 76 31-01	SPRING CASSETTE ASSY		1
502 11 53-02	502 11 53-02	STARTER		1
503 21 77-16	503 21 77-16	SCREW IH SCT		1
506 01 64-01	506 01 64-01	STARTER PULLEY		1
501 76 31-01	501 76 31-01	SPRING CASSETTE ASSY		1
502 11 06-02	502 11 06-02	STARTER HOUSING		1
503 54 39-01	503 54 39-01	STARTER HANDLE		1
505 30 51-25	505 30 51-25	STARTER CORD		1
502 20 43-01	502 20 43-01	DECAL	245RX	1
502 20 42-01	502 20 42-01	DECAL	245R	1
502 20 41-01	502 20 41-01	DECAL	240R	1
503 20 07-16	503 20 07-16	SCREW IH SCFM		4
502 20 43-01	502 20 43-01	DECAL	245RX	1
502 20 42-01	502 20 42-01	DECAL	245R	1
502 20 41-01	502 20 41-01	DECAL	240R	1



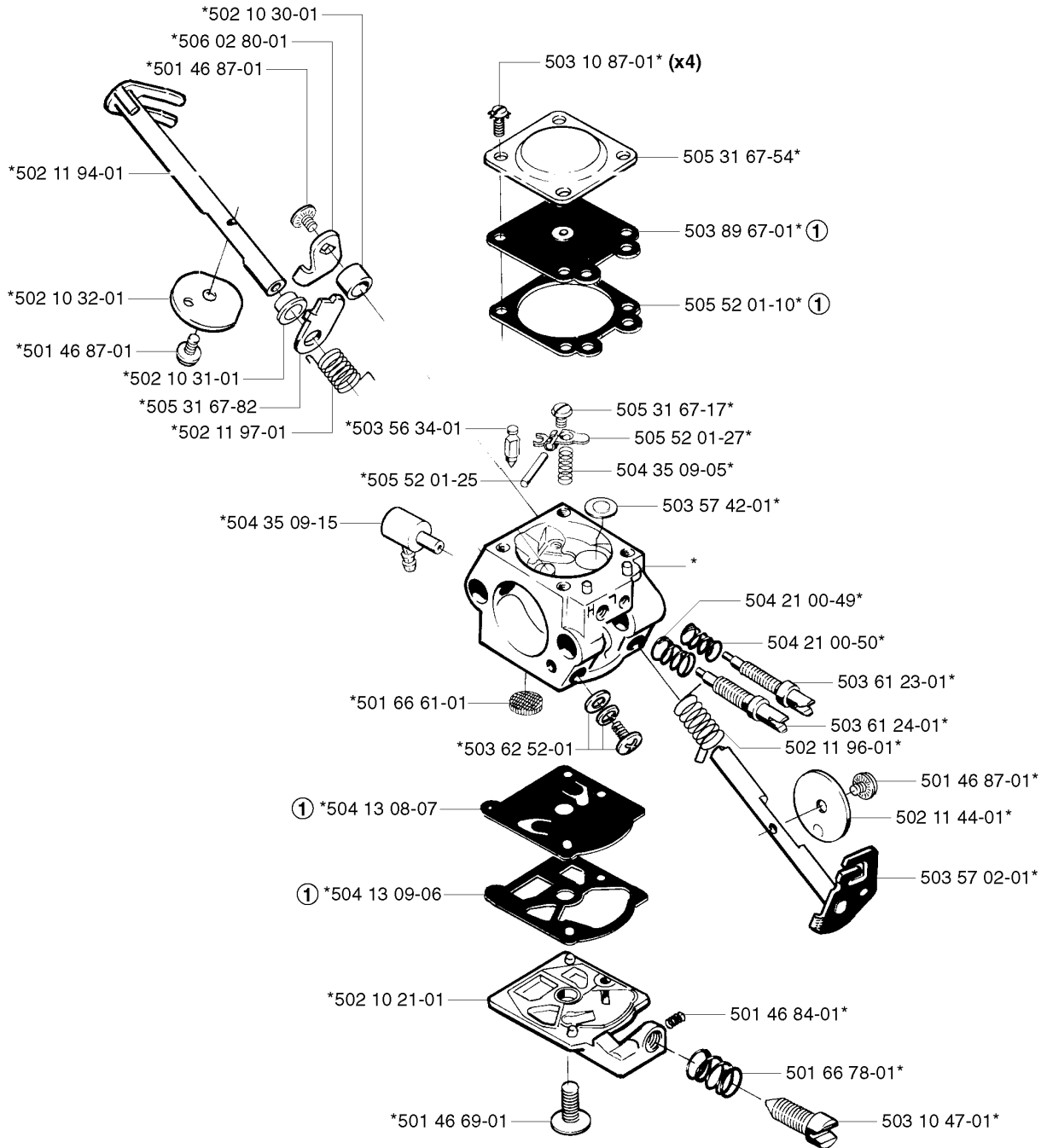
## HANDLE &amp; CONTROLS

245 R EPA, 20023100001-Current

Part No	Description	Remark	QTY KIT
502 06 28-01	RECOIL SPRING		1
502 11 79-06	HANDLEBAR		1
502 14 43-05	BUSHING		1
502 14 44-01	SPRING		1
502 14 47-01	THROTTLE LOCKOUT		1
502 14 50-04	THROTTLE TRIGGER		1
502 14 51-02	HANDLE		1
502 17 50-05	HANDLEBAR LEFT		1
502 19 92-01	THROTTLE TRIGGER		1
502 19 94-01	THROTTLE LOCKOUT		1
502 20 38-01	KNOB		1
502 20 85-06	HANDLE HALF		1
502 20 86-06	HANDLE HALF		1
502 21 12-01	STAPLE		1
502 22 38-01	PIPE		1
502 27 63-01	HANDLEBAR BRACKET		1
502 27 64-01	HANDLEBAR BRACKET		1
502 27 92-01	WIRING ASSY		1
502 27 92-03	WIRING ASSY		1
502 27 93-01	GAS WIRE ASSY		1
502 28 06-11	HANDLE		1
502 28 21-01	WASHER		1
502 28 26-01	HOSE		1
502 28 33-03	HANDLE		1
502 28 34-02	STARTER PULLEY		1
502 28 35-02	HUB CAP		1
502 28 36-03	CLAMP		1
502 28 37-05	THROTTLE HANDLE ASSY		1
502 28 44-01	SPRING		1
502 28 60-08	GAS WIRE		1
503 20 07-25	SCREW IHSCFM		1
503 20 07-35	SCREW IHSCFM		1
503 20 07-35	SCREW IHSCFM		1
503 20 07-35	SCREW IHSCFM		1
503 21 67-22	SCREW IHSCFT		1
503 22 65-04	SQUARE NUT		2
503 23 00-11	WASHER		1
503 71 82-01	SWITCH		1
503 79 41-01	RECOIL SPRING		1
537 06 71-01	SLEEVE		1
537 06 72-01	NUT SQUARE		1
720 12 12-20	PARALLEL PIN		1
725 23 82-88	SCREW EHHM		1
729 52 52-75	SCREW CRPANT		1
729 52 52-75	SCREW CRPANT		1

**Q** \* compl 503 28 13-20

**Walbro WT 99**



- ① 502 10 35-01  
**Set of gaskets**  
**Dichtungssatz**  
**Juego de juntas**  
**Jeu de joints**  
**Packningssats**

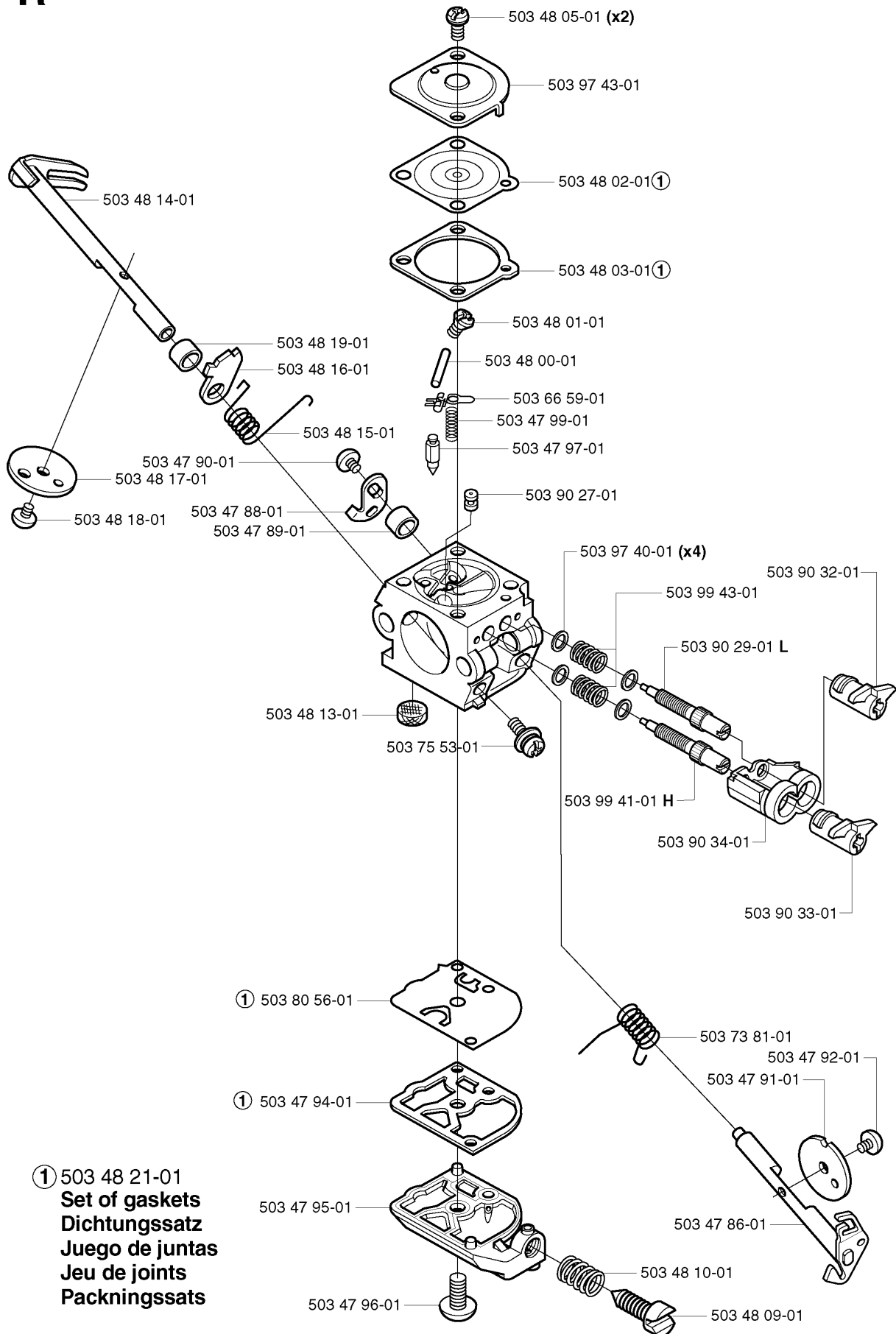
## CARBURETOR DETAILS

245 R EPA, 20023100001-Current

Part No	Description	Remark	QTY KIT
501 46 69-01	SCREW		1
501 46 84-01	SPRING		1
501 46 87-01	SCREW		1
501 46 87-01	SCREW		1
501 46 87-01	SCREW		1
501 66 61-01	SCREEN		1
501 66 78-01	SPRING		1
502 10 21-01	LOCK PUMPSIDA		1
502 10 30-01	DISTANCE		1
502 10 31-01	BUSHING		1
502 10 32-01	CHOKE SKIVA		1
502 10 35-01	GASKET KIT	503 48 21-01 SET OF GASKETS	1
502 11 44-01	THROTTLE DISC		1
502 11 94-01	CHOKE SHAFT		1
502 11 96-01	RECOIL SPRING		1
502 11 97-01	RECOIL SPRING		1
503 10 47-01	SCREW		1
503 10 87-01	SCREW		4
503 28 13-20	CARBURETTOR		1
503 56 34-01	NEEDLE VALVE		1
503 57 02-01	SHAFT ASSY		1
503 57 42-01	PLUG		1
503 61 23-01	NEEDLE IDLE SPEED		1
503 61 24-01	NEEDLE-HIGH SPEED		1
503 62 52-01	SCREW ASSY		1
503 89 67-01	DIAPHRAGM	503 48 21-01 SET OF GASKETS	1
504 13 08-07	DIAPHRAGM PUMP	503 48 21-01 SET OF GASKETS	1
504 13 09-06	GASKET	503 48 21-01 SET OF GASKETS	1
504 21 00-49	SPRING		1
504 21 00-50	SPRING		1
504 35 09-05	SPRING		1
504 35 09-15	FITTING		1
505 31 67-17	SCREW		1
505 31 67-54	LOCK STYRMEMBRAN		1
505 31 67-82	LEVER		1
505 52 01-10	GASKET	503 48 21-01 SET OF GASKETS	1
505 52 01-25	PIN		1
505 52 01-27	LEVER		1
506 02 80-01	STARTGASARM		1

**R** compl 503 28 31-09

**ZAMA C1Q - EL 10 (EPA)**



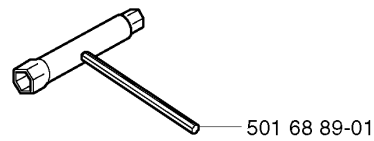
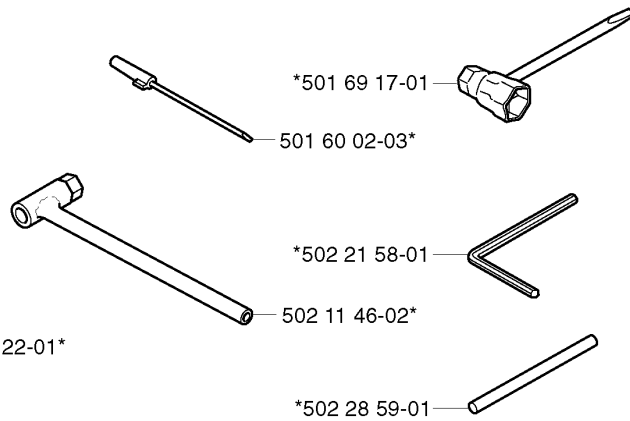
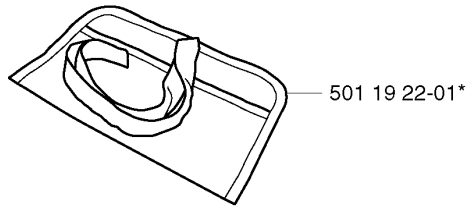
## CARBURETOR DETAILS

245 R EPA, 20023100001-Current

Part No	Description	Remark	QTY KIT
503 28 31-09	CARBURETTOR		1
503 47 86-01	SHAFT ASSY		1
503 47 88-01	LEVER		1
503 47 89-01	COLLAR		1
503 47 90-01	SCREW		1
503 47 91-01	VALVE		1
503 47 92-01	SCREW		1
503 47 94-01	GASKET	503 48 21-01 SET OF GASKETS	1
503 47 95-01	COVER		1
503 47 96-01	SCREW		1
503 47 97-01	VALVE		1
503 47 99-01	SPRING		1
503 48 00-01	PIN RETAINING SCREW		1
503 48 01-01	SCREW		1
503 48 02-01	DIAPHRAGM	503 48 21-01 SET OF GASKETS	1
503 48 03-01	GASKET	503 48 21-01 SET OF GASKETS	1
503 48 05-01	SCREW		2
503 48 09-01	SCREW		1
503 48 10-01	SPRING		1
503 48 13-01	STRAINER		1
503 48 14-01	SHAFT ASSY		1
503 48 15-01	SPRING		1
503 48 16-01	LEVER		1
503 48 17-01	VALVE		1
503 48 18-01	SCREW		1
503 48 19-01	COLLAR		1
503 48 21-01	DIAPHRAGM		1
503 66 59-01	LEVER		1
503 73 81-01	RECOIL SPRING		1
503 75 53-01	SCREW		1
503 80 56-01	DIAPHRAGM PUMP	503 48 21-01 SET OF GASKETS	1
503 90 27-01	NOZZLE ASSY		1
503 90 29-01	SCREW	L	1
503 90 32-01	LIMITER CAP		1
503 90 33-01	LIMITER CAP		1
503 90 34-01	RETAINER		1
503 97 40-01	WASHER		4
503 97 43-01	COVER		1
503 99 41-01	NEEDLE	H	1
503 99 43-01	SPRING		1

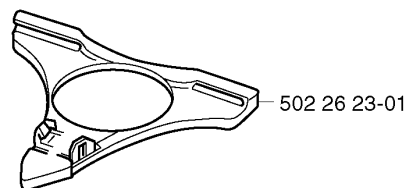
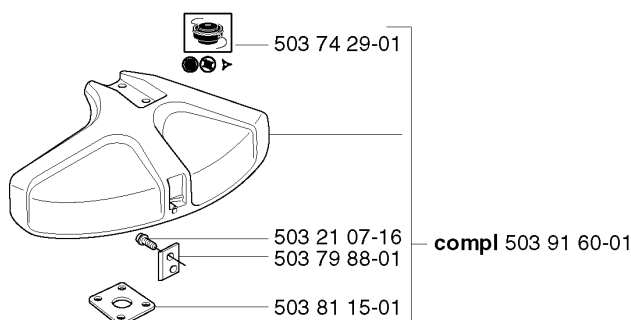
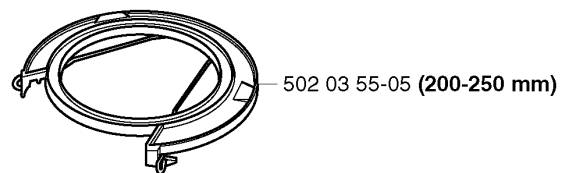
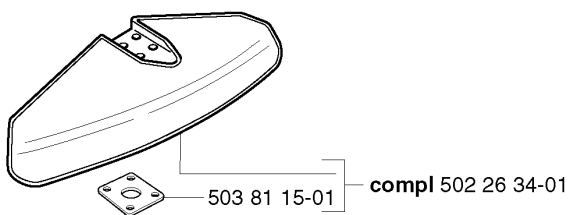
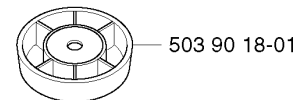
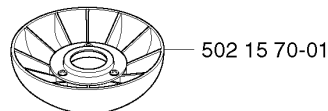
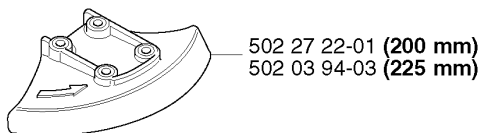
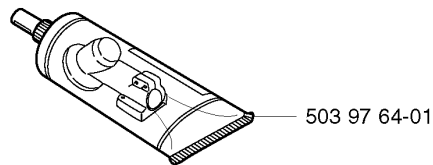
**S** Accessories  
 Zubehöre  
 Accessoires  
 Accesorios  
 Tillbehör

\*compl 502 27 33-03



Olja Luftfilter  
 Oil Airfilter  
 Öl Luftfilter  
 Aceite Filtro Air  
 Huile Filtera aire

1,0 lit.

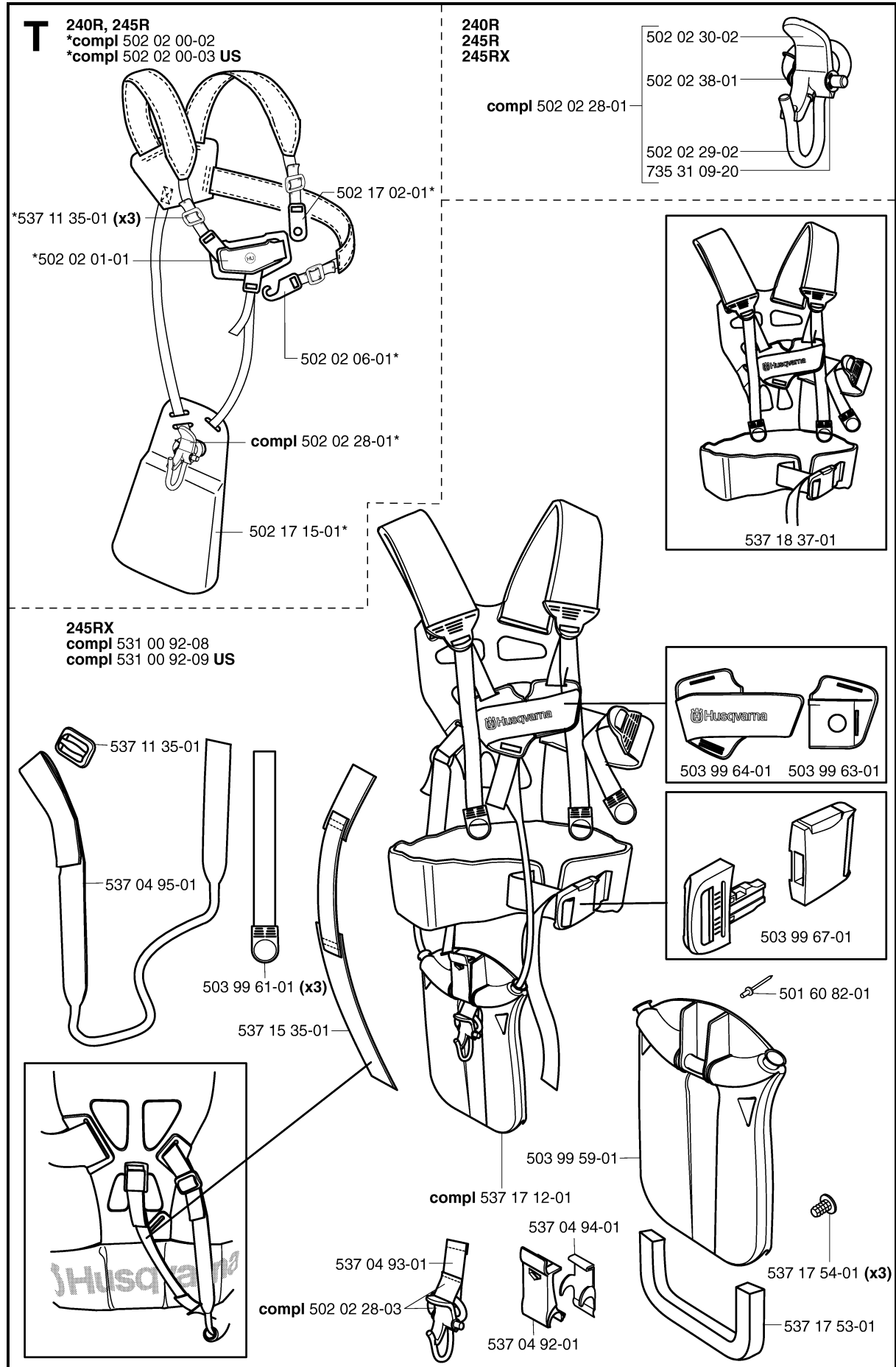




## ACCESSORIES

245 R EPA, 20023100001-Current

Part No	Description	Remark	QTY KIT
501 19 22-01	TOOL		1
501 60 02-03	SCREWDRIVER		1
501 68 89-01	COMBINATION WRENCH		1
501 69 17-01	COMBINATION WRENCH		1
502 03 55-05	TRANSPORT GUARD	200-250 MM	1
502 03 94-03	SAW BLADE GUARD	225 MM	1
502 11 46-02	SOCKET WRENCH		1
502 15 70-01	SUPPORT CUP		1
502 21 58-01	WRENCH		1
502 26 23-01	TRIMMER GUARD ASSY		1
502 26 34-01	SPLASH GUARD		1
502 27 22-01	SAW BLADE GUARD	200 MM	1
502 27 33-03	TOOL KIT		1
502 28 59-01	STOP		1
503 21 07-16	SCREW IHST		1
503 74 29-01	DECAL		1
503 79 88-01	BLADE		1
503 81 15-01	BASEPLATE		1
503 81 15-01	BASEPLATE		1
503 90 18-01	SUPPORT CUP		1
503 91 60-01	TRIMMER GUARD		1
503 97 64-01	GREASE		1
531 00 60-76	OIL		1



## HARNESS

245 R EPA, 20023100001-Current

Part No	Description	Remark	QTY KIT
501 60 82-01	RIVET		1
502 02 00-02	HARNESS		1
502 02 00-03	HARNESS	US	1
502 02 01-01	FRONT PIECE		1
502 02 06-01	CLAMP COMPL.		1
502 02 28-01	HOOK		1
502 02 28-01	HOOK		1
502 02 28-03	WELT HOOK		1
502 02 29-02	HOOK		1
502 02 30-02	LOCK		1
502 02 38-01	SPRING		1
502 17 02-01	BUCKLE		1
502 17 15-01	HIP PAD		1
503 99 59-01	HIP PAD		1
503 99 61-01	BAND		3
503 99 63-01	FRONT PIECE		1
503 99 64-01	FRONT PIECE		1
503 99 67-01	BUCKLE		1
531 00 92-08	HARNESS	245RX	1
531 00 92-09	HARNESS	US	1
537 04 92-01	HIP PAD		1
537 04 93-01	HIP PAD		1
537 04 94-01	HIP PAD		1
537 04 95-01	BAND		1
537 11 35-01	RETAINER		3
537 11 35-01	RETAINER		1
537 15 35-01	STRAP		1
537 17 12-01	HIP PAD		1
537 17 53-01	HIP PAD		1
537 17 54-01	HIP PAD		3
537 18 37-01	HARNESS		1
735 31 09-20	E-CLIP		1