

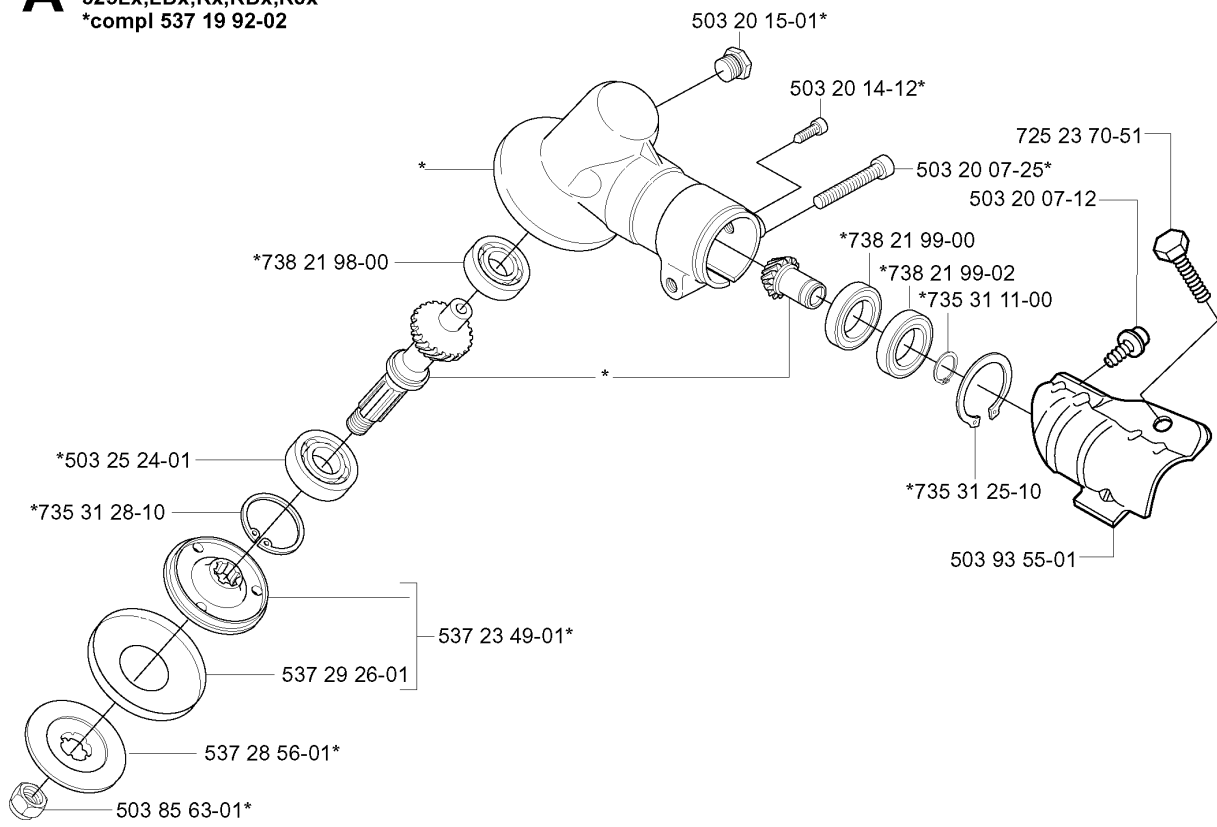


# SPARE PARTS LIST

BRUSHCUTTERS/CLEARING SAWS

325 RDX, 20051800001-Current

**A** 323L,LD,R,RJ  
325Lx,LDx,Rx,RDx,RJx  
\*compl 537 19 92-02

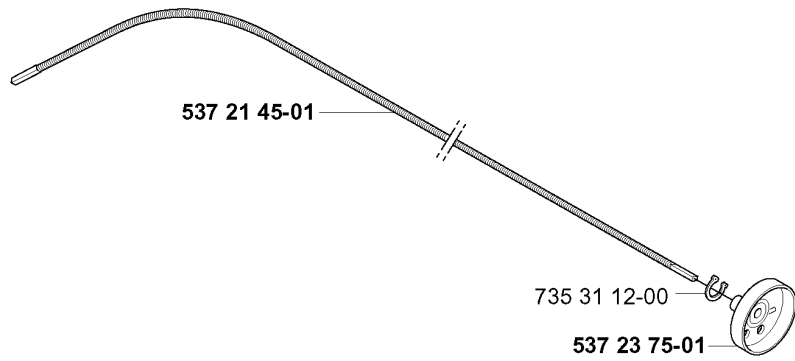
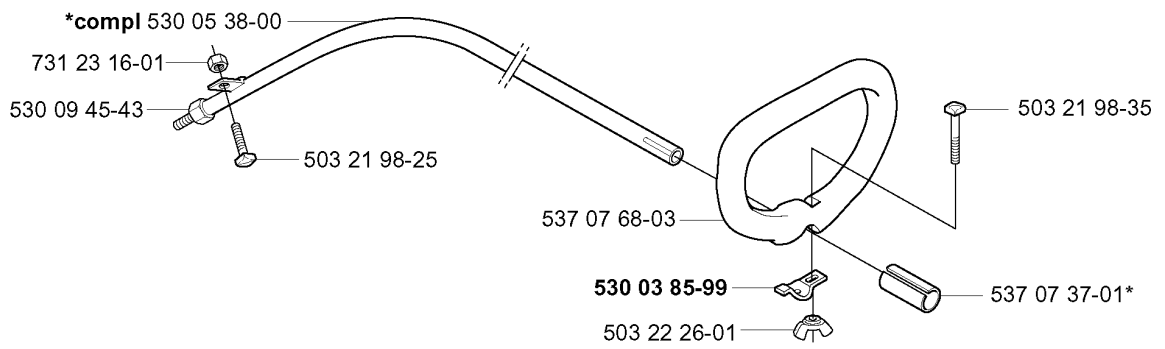


## BEVEL GEAR

325 RDX, 20051800001-Current

Part No	Description	Remark	QTY KIT
503 20 07-12	SCREW IHSCFM		1
503 20 07-25	SCREW IHSCFM		1
503 20 14-12	SCREW IHSCFMO		1
503 20 15-01	SCREW		1
503 25 24-01	BALL BEARING		1
503 85 63-01	NUT		1
503 93 55-01	CLAMP.GUARD		1
537 19 92-02	BEVEL GEAR ASSY		1
537 23 49-01	DRIVER ASSY		1
537 28 56-01	SUPPORT FLANGE		1
537 29 26-01	CUP		1
725 23 70-51	SCREW		1
735 31 11-00	CIRCLIP		1
735 31 25-10	CIRCLIP		1
735 31 28-10	CIRCLIP		1
738 21 98-00	BALL BEARING		1
738 21 99-00	BALL BEARING		1
738 21 99-02	BALL BEARING		1

**B** 323C



537 29 48-02



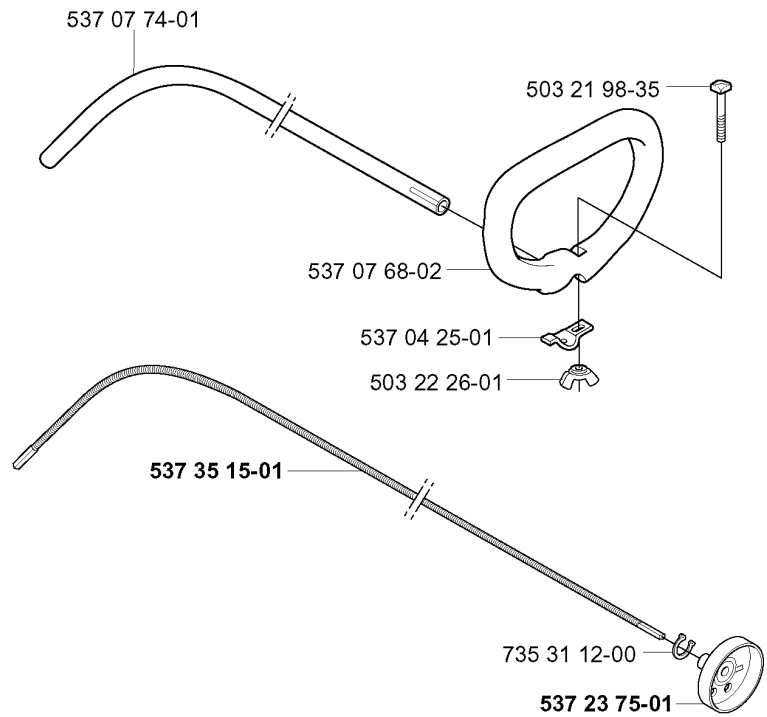
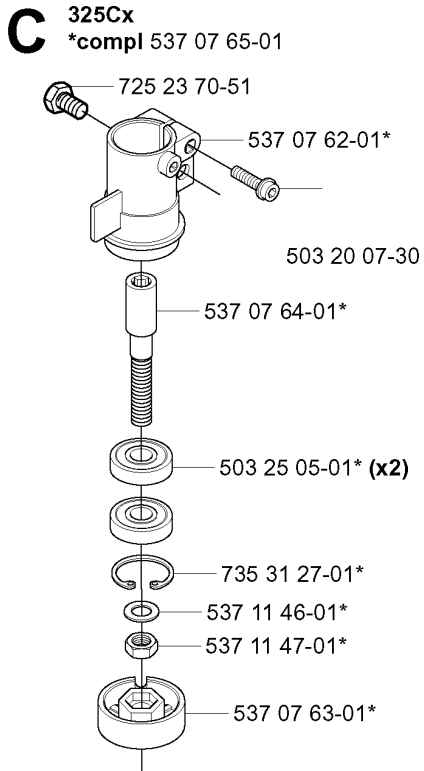
503 79 56-01



## SHAFT &amp; HANDLE

325 RDX, 20051800001-Current

Part No	Description	Remark	QTY KIT
503 21 98-25	SCREW		1
503 21 98-35	SCREW		1
503 22 26-01	NUT		1
503 79 56-01	LABEL		1
530 03 85-99	BRACKET		1
530 05 38-00	SHAFT		1
530 09 45-43	DRIVER		1
537 07 37-01	SPACING TUBE		1
537 07 68-03	HANDLE		1
537 21 45-01	DRIVE SHAFT		1
537 23 75-01	CLUTCH DRUM ASSY		1
537 29 48-02	LABEL		1
731 23 16-01	HEXAGON NUT		1
735 31 12-00	CIRCLIP		1



537 29 48-02



503 79 56-01

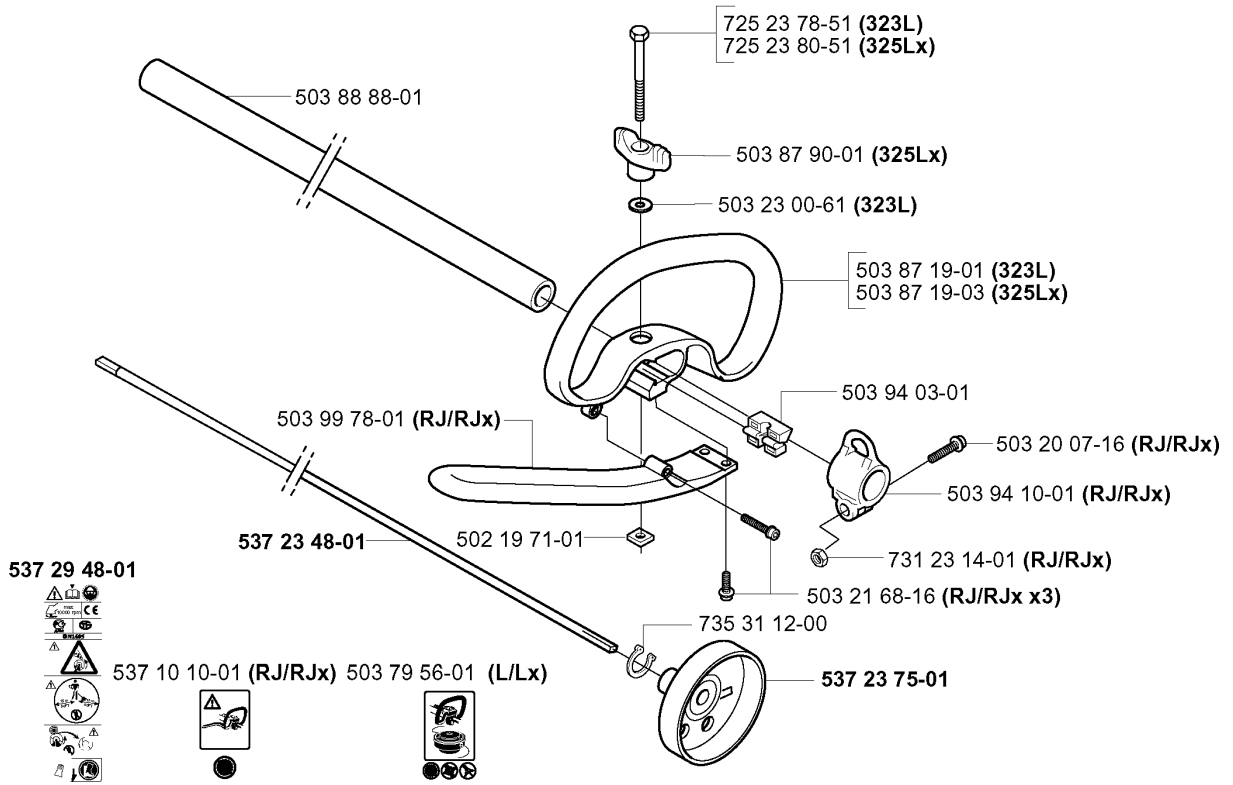


## BEVEL GEAR &amp; SHAFT

325 RDX, 20051800001-Current

Part No	Description	Remark	QTY KIT
503 20 07-30	SCREW IHSCFM		1
503 21 98-35	SCREW		1
503 22 26-01	NUT		1
503 25 05-01	BALL BEARING		2
503 79 56-01	LABEL		1
537 04 25-01	ATTACHMENT PLATE		1
537 07 62-01	BEARING HOUSING		1
537 07 63-01	DRIVER		1
537 07 64-01	BLADE SHAFT		1
537 07 65-01	BEARING HOUSING		1
537 07 68-02	HANDLE		1
537 07 74-01	TUBE		1
537 11 46-01	WASHER		1
537 11 47-01	NUT		1
537 23 75-01	CLUTCH DRUM ASSY		1
537 29 48-02	LABEL		1
537 35 15-01	DRIVE SHAFT		1
725 23 70-51	SCREW		1
735 31 12-00	CIRCLIP		1
735 31 27-01	CIRCLIP		1

**D** 323L  
325Lx  
323RJ  
325RJx



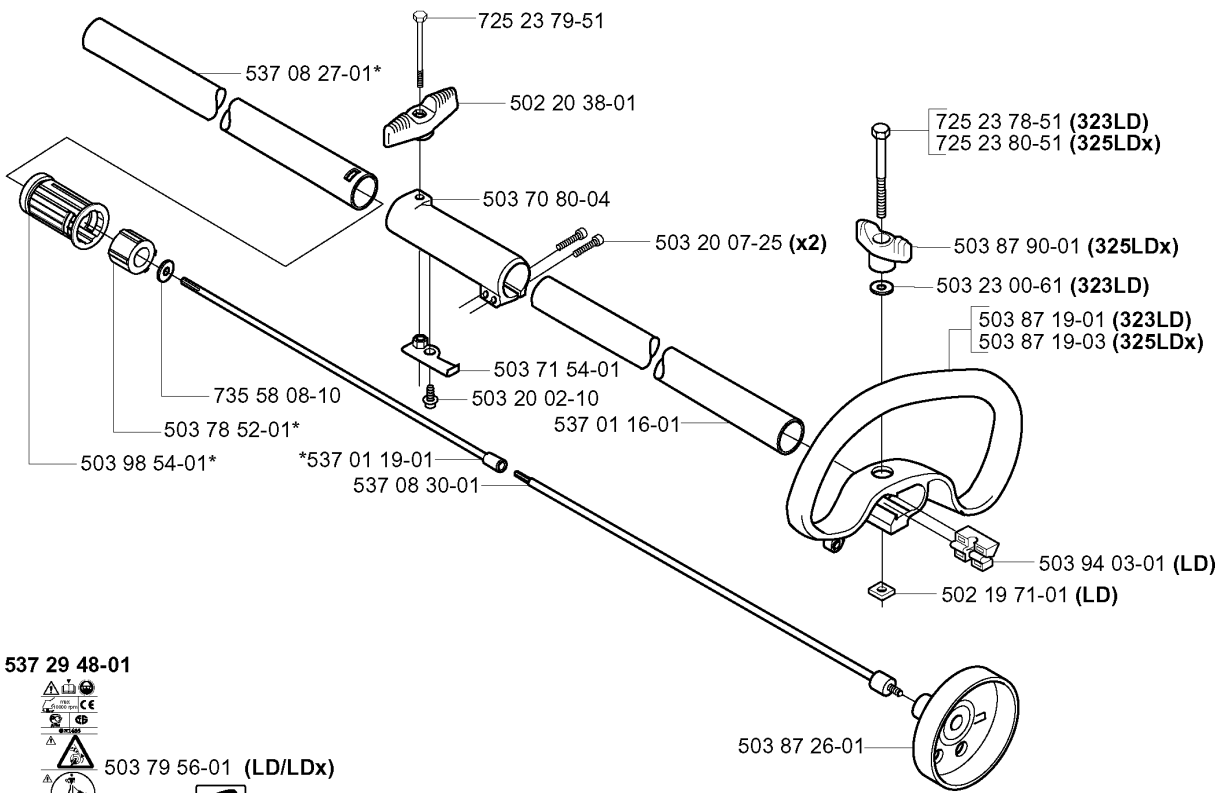


## SHAFT &amp; HANDLE

325 RDX, 20051800001-Current

Part No	Description	Remark	QTY KIT
502 19 71-01	SQUARE NUT		1
503 20 07-16	SCREW IHSCFM	RJ/RJX	1
503 21 68-16	SCREW IHSCF	RJ/RJX	3
503 23 00-61	WASHER	323L	1
503 79 56-01	LABEL	L/LX	1
503 87 19-01	HANDLE LOOP	323L	1
503 87 19-03	HANDLE	325LX	1
503 87 90-01	KNOB	323LX	1
503 88 88-01	TUBE		1
503 94 03-01	DISTANCE		1
503 94 10-01	HOOK	RJ/RJX	1
503 99 78-01	HANDLE	RJ/RJX	1
537 10 10-01	LABEL	RJ/RJX	1
537 23 48-01	DRIVE SHAFT		1
537 23 75-01	CLUTCH DRUM ASSY		1
537 29 48-01	LABEL		1
725 23 78-51	SCREW EHHM	323L	1
725 23 80-51	SCREW EHHM	325LX	1
731 23 14-01	HEXAGON NUT	RJ/RJX	1
735 31 12-00	CIRCLIP		1

**E** 323LD \*compl 537 07 99-01  
 325LDx  
 325RDx



537 29 48-01



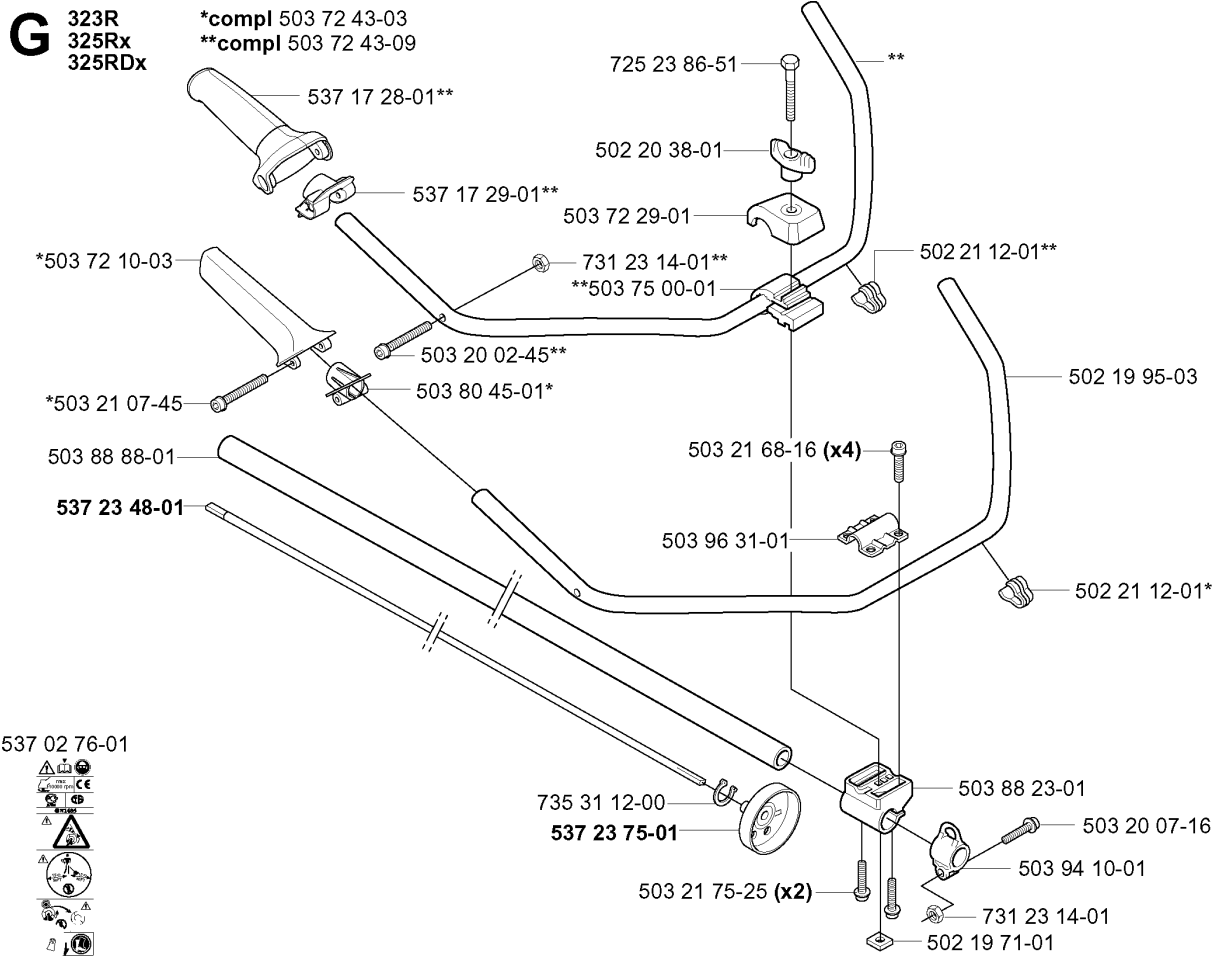
503 79 56-01 (LD/LDx)



## SHAFT &amp; HANDLE

325 RDX, 20051800001-Current

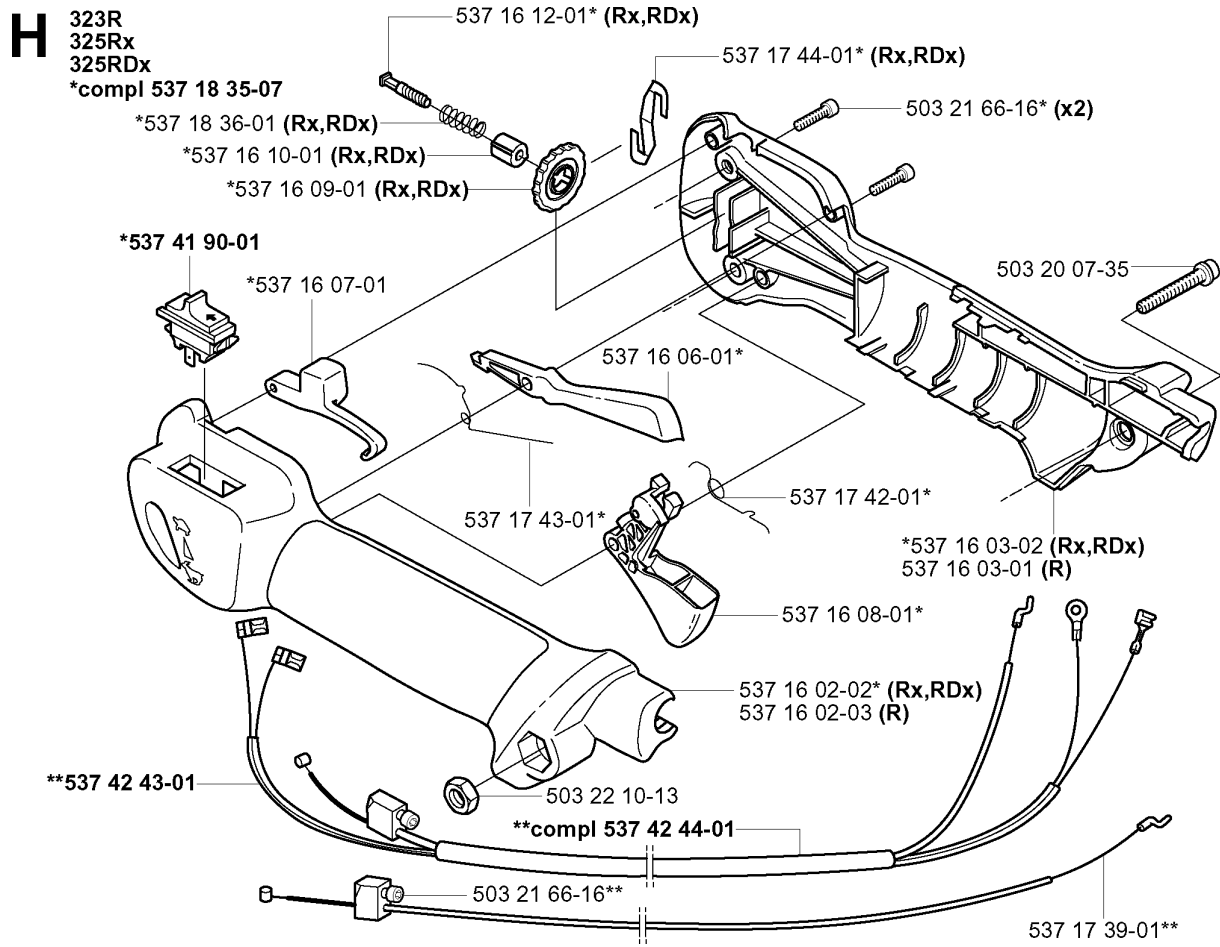
Part No	Description	Remark	QTY KIT
502 19 71-01	SQUARE NUT	LD	1
502 20 38-01	KNOB		1
503 20 02-10	SCREW IHSCFM		1
503 20 07-25	SCREW IHSCFM		2
503 23 00-61	WASHER	323LD	1
503 70 80-04	SLEEVE		1
503 71 54-01	LOCKING PLATE		1
503 78 52-01	SUPPORTING BEARING		1
503 79 56-01	LABEL	LD/LDX	1
503 87 19-01	HANDLE LOOP	323LD	1
503 87 19-03	HANDLE	325LDX	1
503 87 26-01	CLUTCH DRUM ASSY		1
503 87 90-01	KNOB	325LDX	1
503 94 03-01	DISTANCE	LD	1
503 98 54-01	BEARING CAGE		1
537 01 16-01	TUBE		1
537 01 19-01	DRIVE SHAFT		1
537 07 99-01	TUBE		1
537 08 27-01	TUBE		1
537 08 30-01	DRIVE SHAFT		1
537 29 48-01	LABEL		1
725 23 78-51	SCREW EHHM	323LD	1
725 23 79-51	SCREW EHHM		1
725 23 80-51	SCREW EHHM	325LDX	1
735 58 08-10	LOCKWASHER		1



## SHAFT &amp; HANDLE

325 RDX, 20051800001-Current

Part No	Description	Remark	QTY KIT
502 19 71-01	SQUARE NUT		1
502 19 95-03	HANDLEBAR		1
502 20 38-01	KNOB		1
502 21 12-01	STAPLE		1
502 21 12-01	STAPLE		1
503 20 02-45	SCREW IHSCFM		1
503 20 07-16	SCREW IHSCFM		1
503 21 07-45	SCREW IHSCFT		1
503 21 68-16	SCREW IHSCFT		4
503 21 75-25	SCREW IHSCFT		2
503 72 10-03	HANDLE		1
503 72 29-01	COVER		1
503 72 43-03	HANDLEBAR PART ASSY		1
503 72 43-09	HANDLEBAR		1
503 75 00-01	HANDLEBAR BRACKET		1
503 80 45-01	BRACKET		1
503 88 23-01	BRACKET		1
503 88 88-01	TUBE		1
503 94 10-01	HOOK		1
503 96 31-01	BRACKET		1
537 02 76-01	LABEL		1
537 17 28-01	HANDLE		1
537 17 29-01	COVER		1
537 23 48-01	DRIVE SHAFT		1
537 23 75-01	CLUTCH DRUM ASSY		1
725 23 86-51	SCREW EHHM		1
731 23 14-01	HEXAGON NUT		1
731 23 14-01	HEXAGON NUT		1
735 31 12-00	CIRCLIP		1

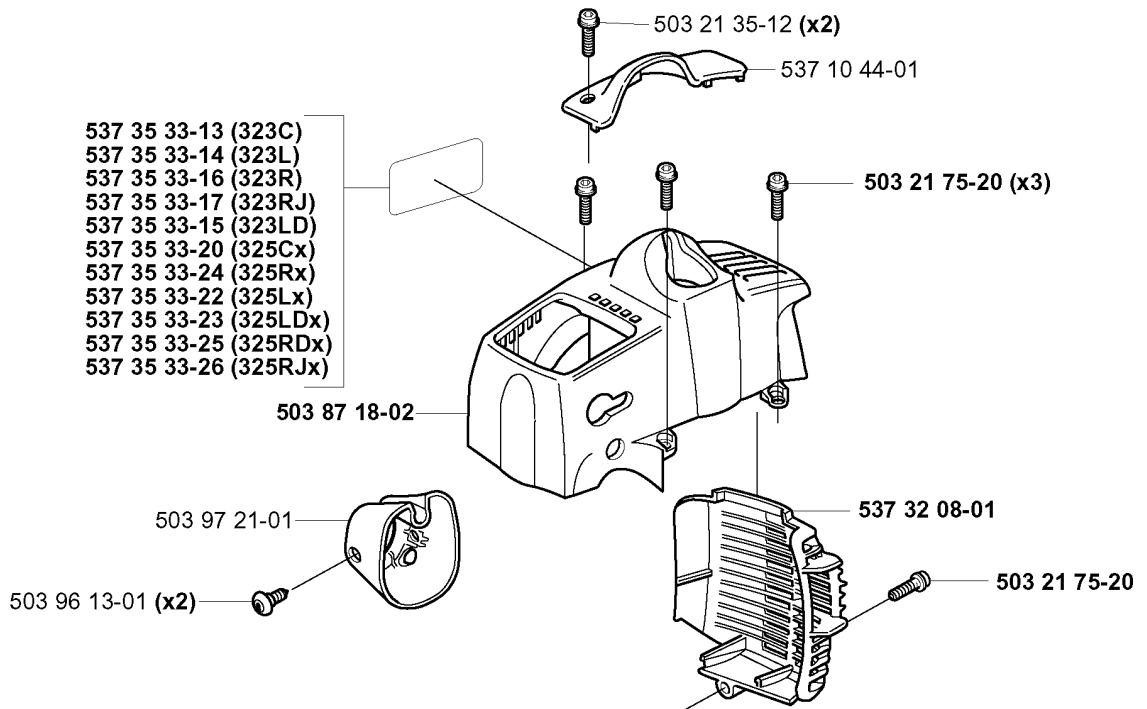


## HANDLE &amp; CONTROLS

325 RDX, 20051800001-Current

Part No	Description	Remark	QTY KIT
503 20 07-35	SCREW IHSCFM		1
503 21 66-16	SCREW IHSCT		2
503 21 66-16	SCREW IHSCT		1
503 22 10-13	HEXAGON NUT		1
537 16 02-02	HANDLE HALF	Replaced by 537 18 35-07 HANDLE SYSTEM cpl	1
537 16 02-03	HANDLE HALF	R	1
537 16 02-09	HANDLE HALF	Without hole for Steering wheel assy	1
537 16 03-01	HANDLE HALF	R	1
537 16 03-02	HANDLE HALF	RX,RDX	1
537 16 06-01	THROTTLE LOCKOUT		1
537 16 07-01	THROTTLE LOCKOUT		1
537 16 08-01	THROTTLE TRIGGER		1
537 16 09-01	STEERING WHEEL	Does not fit with HANDLE HALF 537 16 02-09	1
537 16 10-01	HUB	Does not fit with HANDLE HALF 537 16 02-09	1
537 16 12-01	SCREW	Does not fit with HANDLE HALF 537 16 02-09	1
537 17 39-01	THROTTLE CABLE ASSY		1
537 17 42-01	SPRING THROTTLE TRIG		1
537 17 43-01	SPRING		1
537 17 44-01	SPRING	Does not fit with HANDLE HALF 537 16 02-09	1
537 18 35-07	HANDLE ASSY		1
537 18 36-01	SPRING	Does not fit with HANDLE HALF 537 16 02-09	1
537 41 90-01	SWITCH		1
537 42 43-01	WIRING		1
537 42 44-01	WIRING ASSY		1

# J



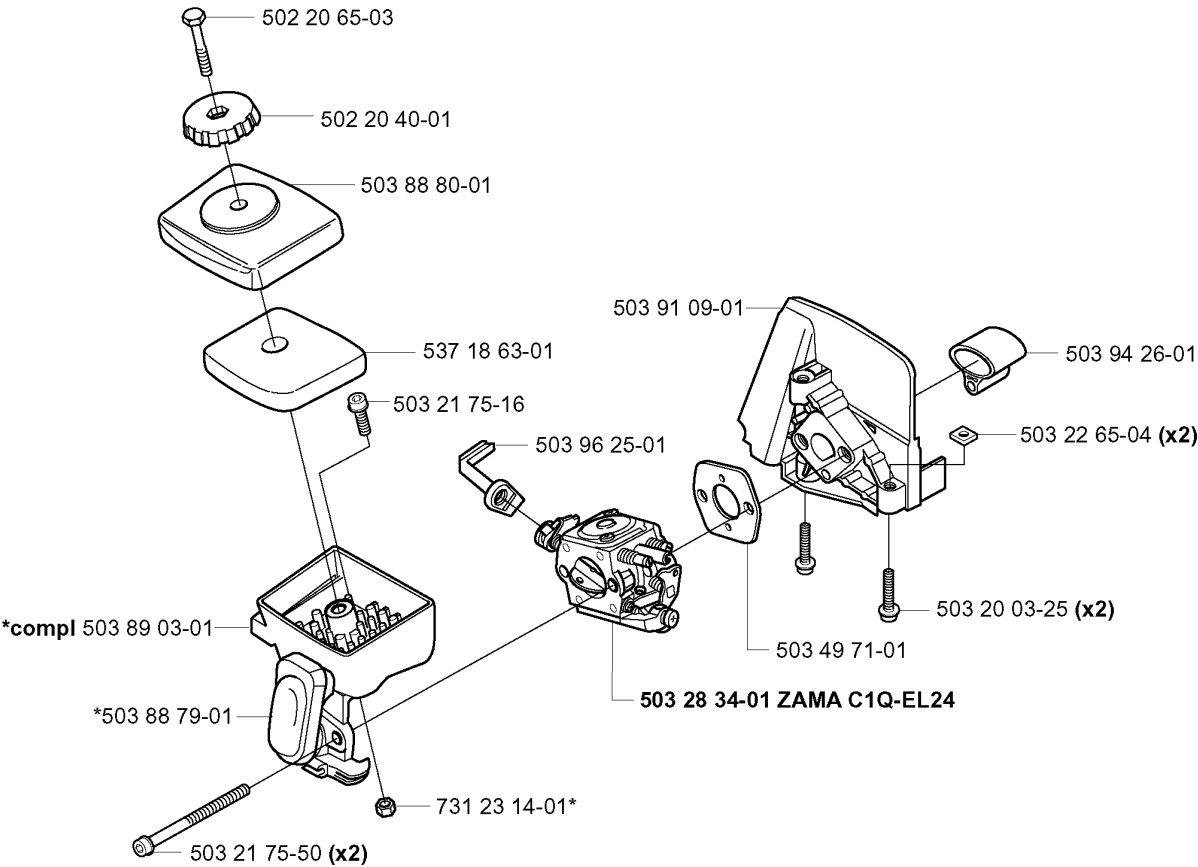


## COVER

325 RDX, 20051800001-Current

Part No	Description	Remark	QTY KIT
503 21 35-12	SCREW CCRPANT		2
503 21 75-20	SCREW IHSCFT		1
503 21 75-20	SCREW IHSCFT		3
503 87 18-02	CYLINDER COVER		1
503 96 13-01	SCREW		2
503 97 21-01	COVER		1
537 10 44-01	ARM PROTECTION		1
537 32 08-01	HEAT PROTECTOR		1
537 35 33-13	LABEL	323C	1
537 35 33-14	LABEL	323L	1
537 35 33-15	LABEL	323LD	1
537 35 33-16	LABEL	323R	1
537 35 33-17	LABEL	323RJ	1
537 35 33-20	LABEL	325CX	1
537 35 33-22	LABEL	325LX	1
537 35 33-23	LABEL	325LDX	1
537 35 33-24	LABEL	325RX	1
537 35 33-25	LABEL	325RDX	1
537 35 33-26	LABEL	325RJX	1

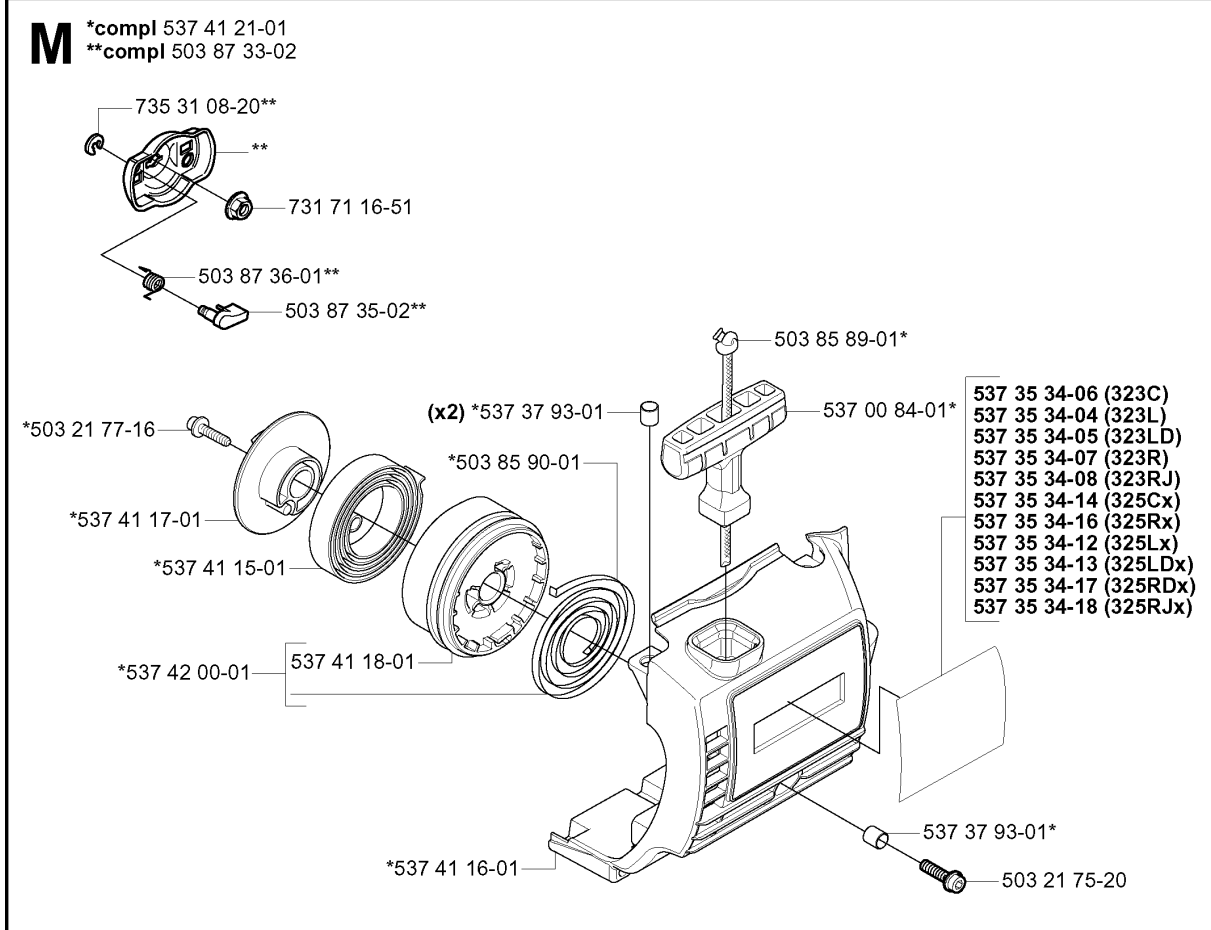
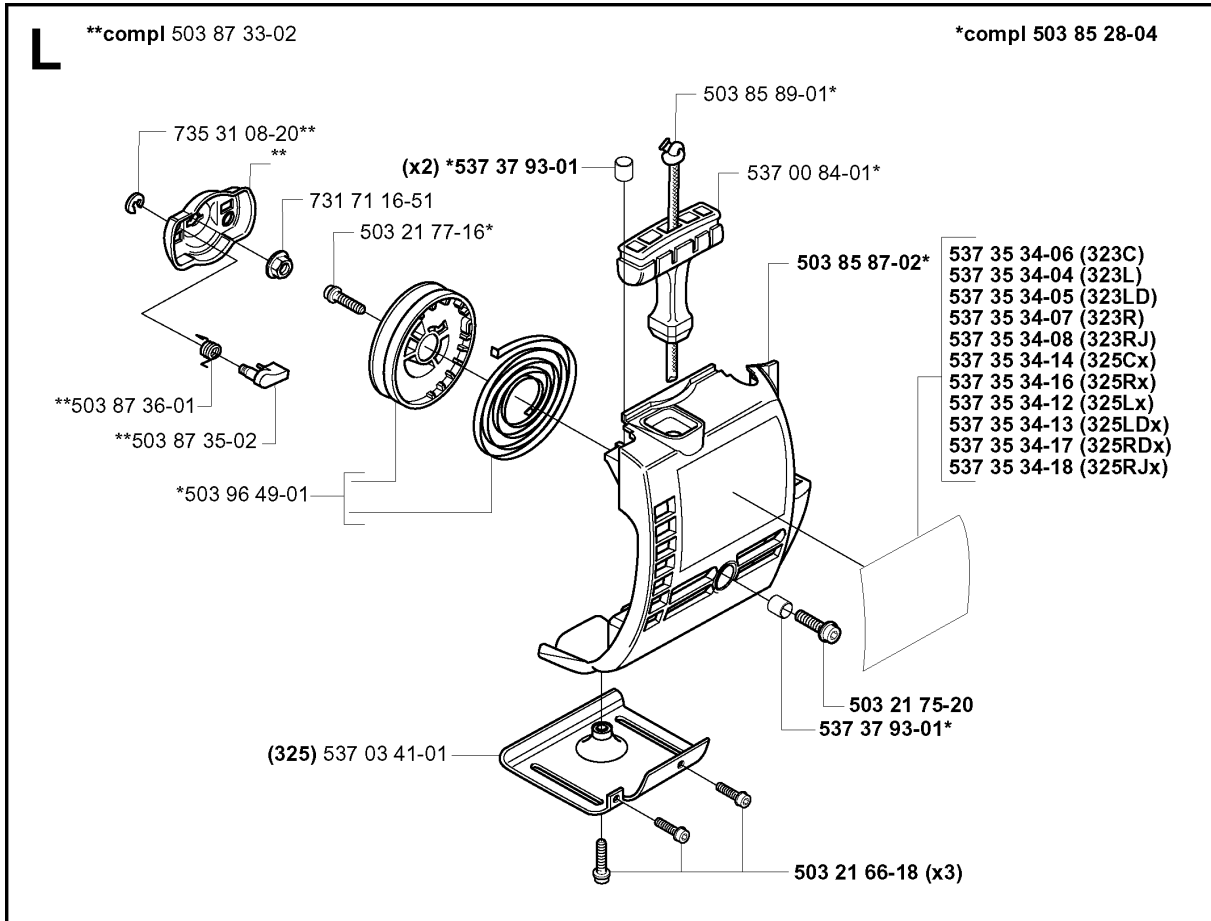
**K**



## CARBURETOR &amp; AIR FILTER

325 RDX, 20051800001-Current

Part No	Description	Remark	QTY KIT
502 20 40-01	KNOB		1
502 20 65-03	SCREW EHHM		1
503 20 03-25	SCREW IHSCFM		2
503 21 75-16	SCREW IHSCFT		1
503 21 75-50	SCREW IHSCFT		2
503 22 65-04	SQUARE NUT		2
503 28 34-01	CARBURETTOR	ZAMA C1Q-EL24	1
503 49 71-01	GASKET		1
503 88 79-01	HUB CAP		1
503 88 80-01	FILTER COVER		1
503 89 03-01	FILTER HOLDER		1
503 91 09-01	INSULATION WALL		1
503 94 26-01	INLET PIPE		1
503 96 25-01	CHOKE CONTROL		1
537 18 63-01	AIR FILTER		1
731 23 14-01	HEXAGON NUT		1

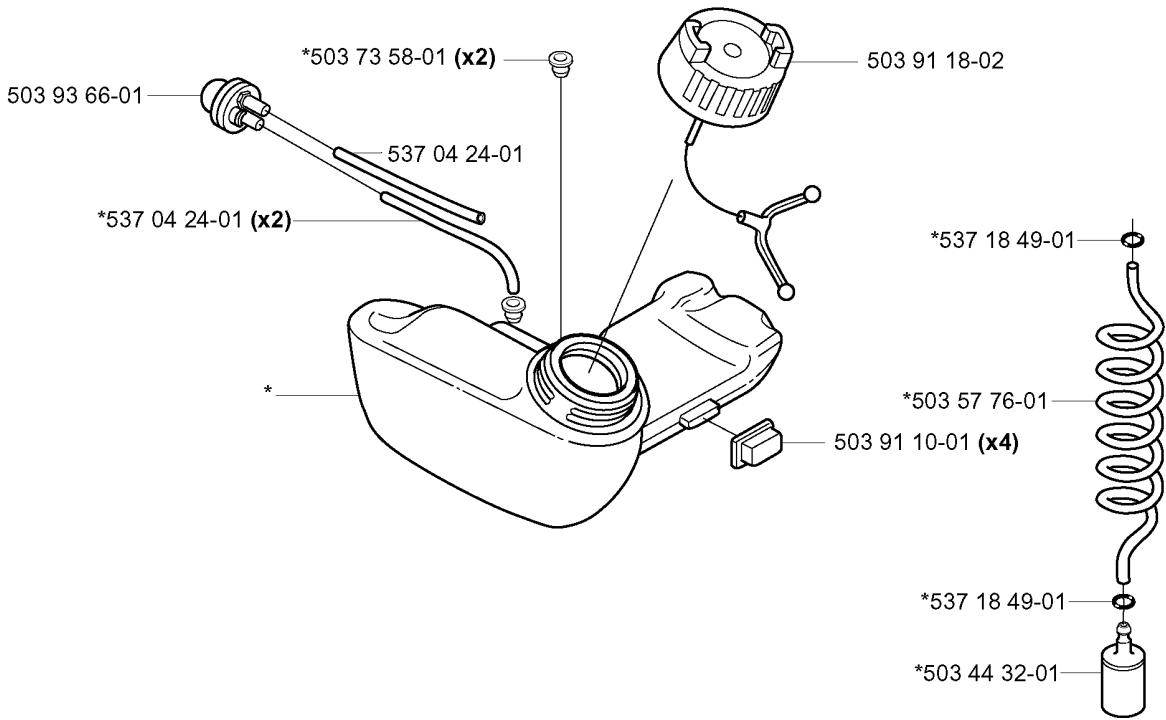


## STARTER

325 RDX, 20051800001-Current

Part No	Description	Remark	QTY KIT
503 21 66-18	SCREW IHSC T		1
503 21 75-20	SCREW IHSC FT		1
503 21 77-16	SCREW IHSC T		1
503 85 28-04	STARTER ASSY		1
503 85 87-02	STARTER HOUSING		1
503 85 89-01	STARTER ROPE		1
503 85 90-01	RECOIL SPRING		1
503 87 33-02	BRIDGE		1
503 87 35-02	STARTER PAWL		1
503 87 36-01	SPRING		1
503 96 49-01	STARTER PULLEY		1
537 00 84-01	STARTER HANDLE		1
537 03 41-01	PROTECTIVE PLATE		1
537 35 34-04	LABEL	323L	1
537 35 34-05	LABEL	323LD	1
537 35 34-06	LABEL	323C	1
537 35 34-07	LABEL	323R	1
537 35 34-08	LABEL	323RJ	1
537 35 34-12	LABEL	325LX	1
537 35 34-13	LABEL	325LDX	1
537 35 34-14	LABEL	325CX	1
537 35 34-16	LABEL	325RX	1
537 35 34-17	LABEL	325RDX	1
537 35 34-18	LABEL	325RJX	1
537 37 93-01	SPACING SLEEVE		1
537 37 93-01	SPACING SLEEVE		2
537 41 15-01	TORSION SPRING		1
537 41 16-01	STARTER HOUSING		1
537 41 17-01	STARTER PULLEY		1
537 41 18-01	STARTER PULLEY		1
537 41 21-01	STARTER		1
537 42 00-01	STARTER PULLEY ASSY		1
731 71 16-51	HEXAGON NUT FLANGE		1
735 31 08-20	E-CLIP		1

**N** \*compl 537 06 86-02

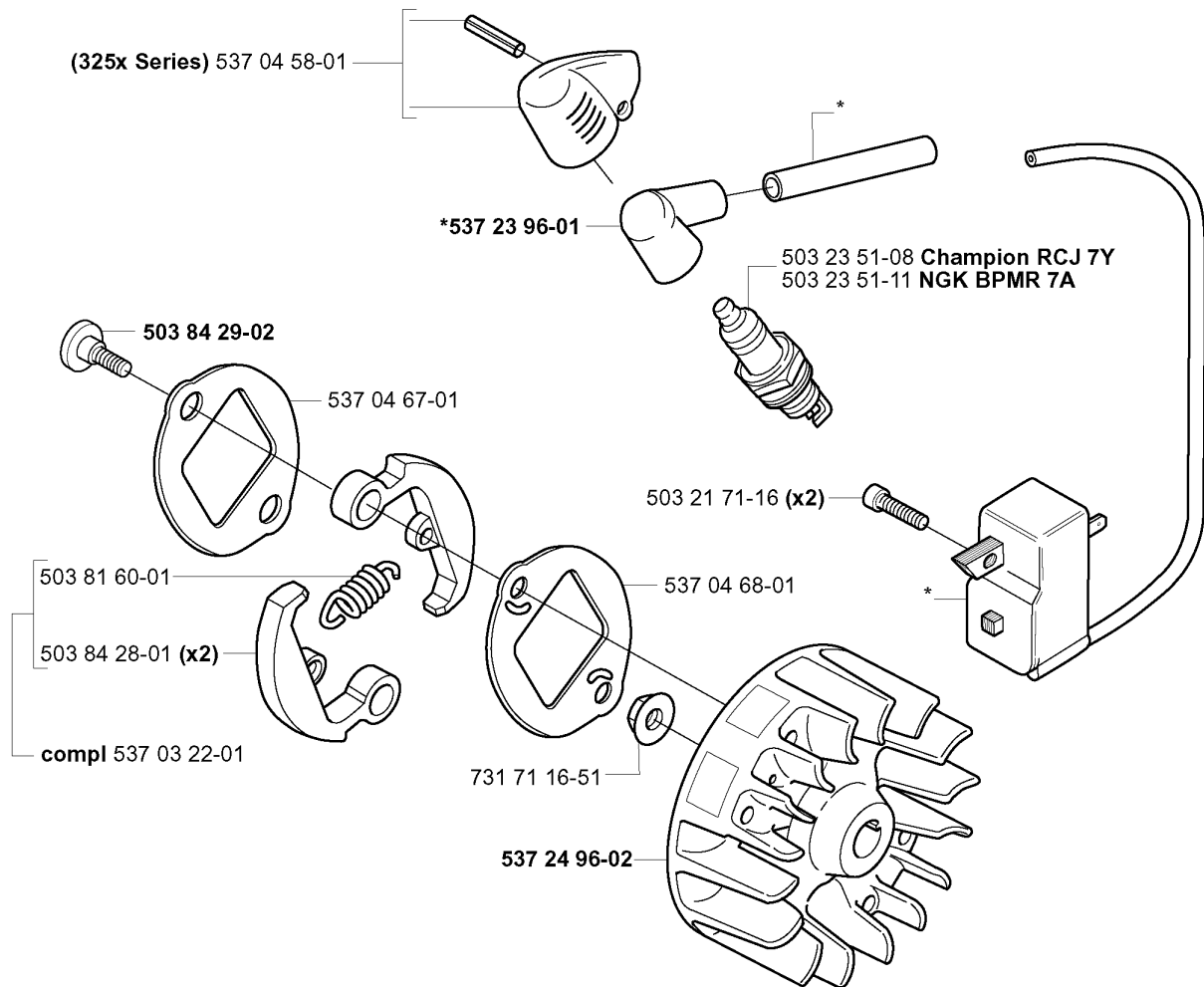


## FUEL TANK

325 RDX, 20051800001-Current

Part No	Description	Remark	QTY KIT
503 44 32-01	FUEL FILTER		1
503 57 76-01	FUEL HOSE		1
503 73 58-01	BUSHING		2
503 91 10-01	SUSPENSION		4
503 91 18-02	TANK CAP		1
503 93 66-01	PURGE		1
537 04 24-01	FUEL HOSE		2
537 04 24-01	FUEL HOSE		1
537 06 86-02	FUEL TANK		1
537 18 49-01	O-RING		1
537 18 49-01	O-RING		1

**P** \*compl 537 41 87-01



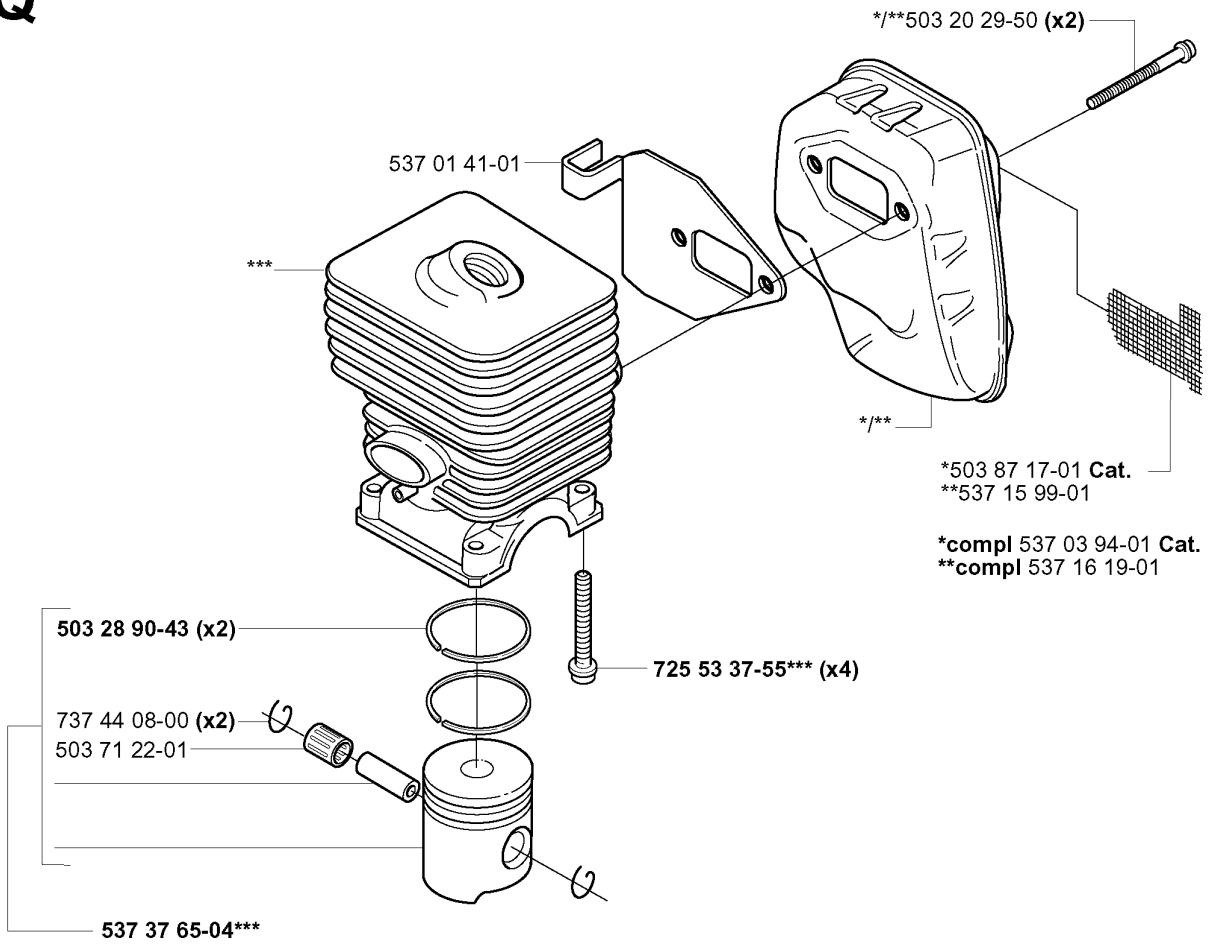


## IGNITION SYSTEM &amp; CLUTCH

325 RDX, 20051800001-Current

Part No	Description	Remark	QTY KIT
503 21 71-16	SCREW IHSCT		2
503 23 51-08	SPARK PLUG	CHAMPION RCJ 7Y	1
503 23 51-11	SPARK PLUG	NGK BPMR 7A	1
503 81 60-01	CLUTCH SPRING		1
503 84 28-01	CLUTCH SHOE		2
503 84 29-02	SCREW		1
537 03 22-01	CLUTCH ASSY		1
537 04 58-01	COVER	325X SERIES	1
537 04 67-01	WASHER		1
537 04 68-01	WASHER		1
537 23 96-01	SPARK PLUG CAP		1
537 24 96-02	FLYWHEEL		1
537 41 87-01	IGNITION MODULE		1
731 71 16-51	HEXAGON NUT FLANGE		1

**Q** \*\*\*compl 537 03 20-08

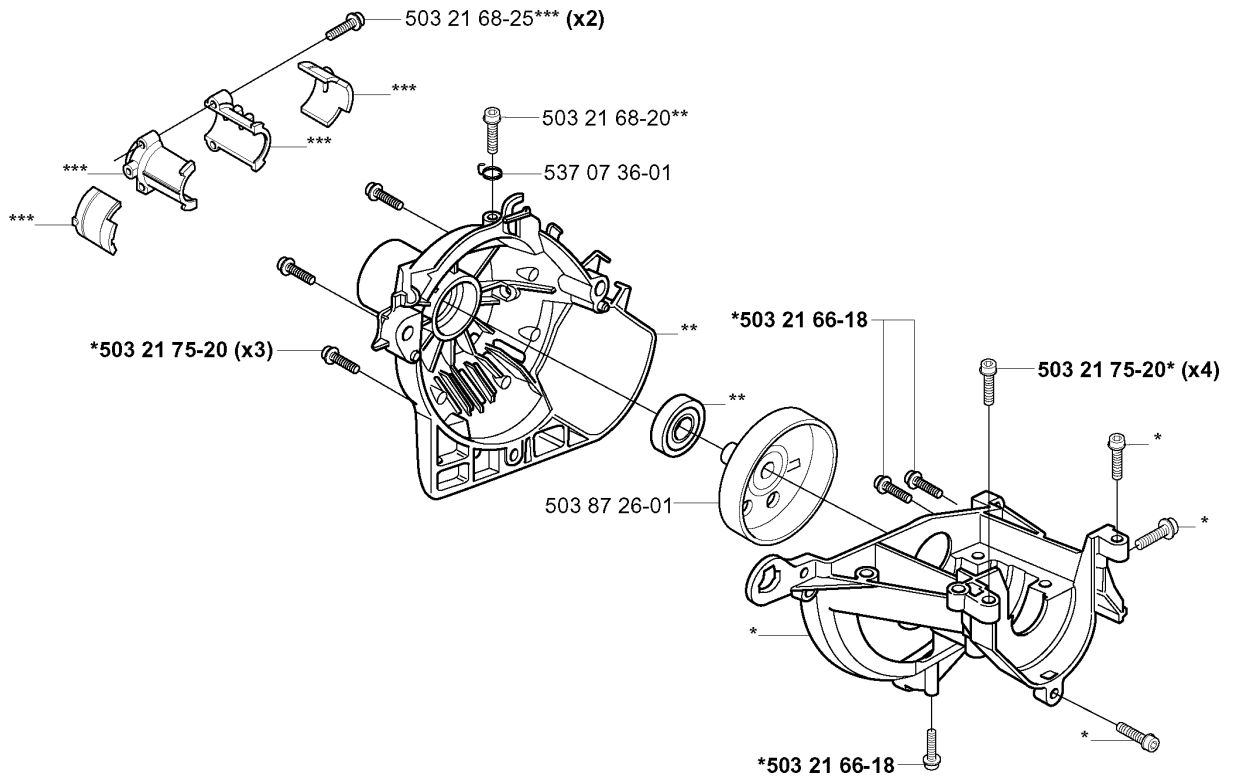


## CYLINDER, PISTON &amp; MUFFLER

325 RDX, 20051800001-Current

Part No	Description	Remark	QTY KIT
503 20 29-50	SCREW IHSCFM		2
503 28 90-43	PISTON RING		2
503 71 22-01	BEARING		1
503 87 17-01	SPARK ARRESTER SCREEN	CAT.	1
537 01 41-01	GASKET		1
537 03 20-08	CYLINDER		1
537 03 94-01	MUFFLER ASSY	CAT.	1
537 15 99-01	SPARK ARRESTER SCREEN		1
537 16 19-01	MUFFLER ASSY		1
537 37 65-04	PISTON		1
725 53 37-55	SCREW IHSCM		4
737 44 08-00	CIRCLIP		2

**R** \*compl 537 04 11-02  
\*\*compl 537 04 12-03  
\*\*\*compl 537 30 96-01

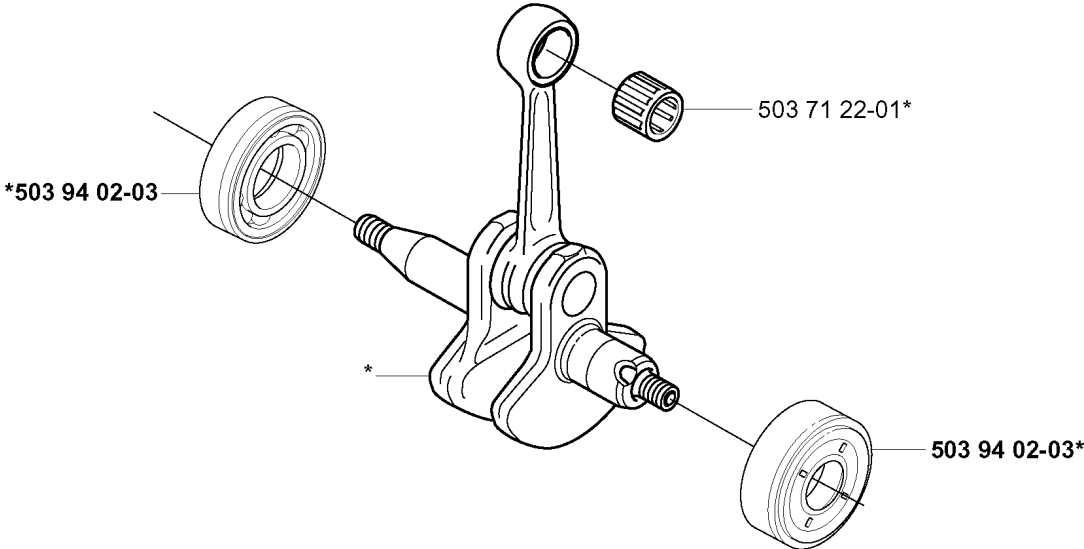


## CRANKCASE &amp; CLUTCHDRUM

325 RDX, 20051800001-Current

Part No	Description	Remark	QTY KIT
503 21 66-18	SCREW IHSC T		1
503 21 66-18	SCREW IHSC T		1
503 21 68-20	SCREW IHSC FT		1
503 21 68-25	SCREW IHSC FT		2
503 21 75-20	SCREW IHSC FT		3
503 21 75-20	SCREW IHSC FT		4
503 87 26-01	CLUTCH DRUM ASSY		1
537 04 11-02	CRANKCASE		1
537 04 12-03	CLUTCH COVER		1
537 07 36-01	SPRING		1
537 30 96-01	SLEEVE		1

**S** \*compl 503 85 24-75



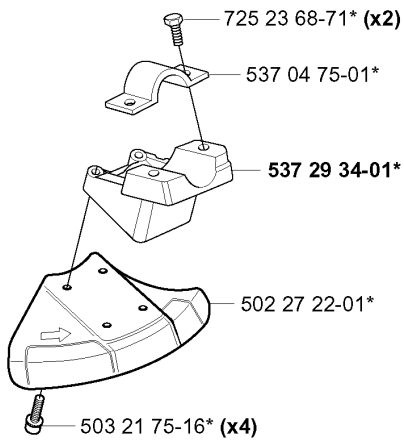
CRANKSHAFT

325 RDX, 20051800001-Current

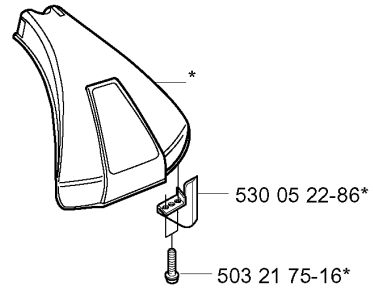
Part No	Description	Remark	QTY KIT
503 71 22-01	BEARING		1
503 85 24-75	CRANKSHAFT ASSY		1
503 94 02-03	BEARING CAGE		1
503 94 02-03	BEARING CAGE		1

**T** Accessories  
 Zubehöre  
 Accessoires  
 Accesorios  
 Tillbehör

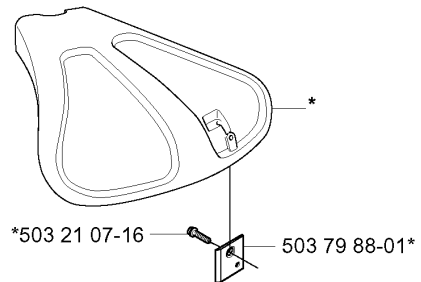
\*compl 537 29 95-01  
 323R  
 325Rx  
 325RDx



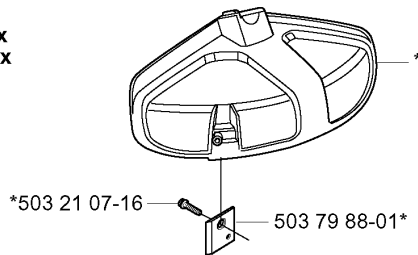
\*compl 537 18 96-01  
 323C



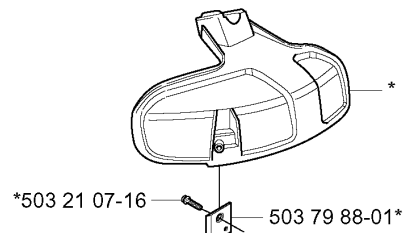
\*compl 537 07 67-01  
 325Cx



\*compl 503 93 42-02  
 323R  
 323RJ  
 325Rx  
 325RJx  
 325RDx



\*compl 503 97 71-01  
 323L  
 323LD  
 325Lx  
 325LDx



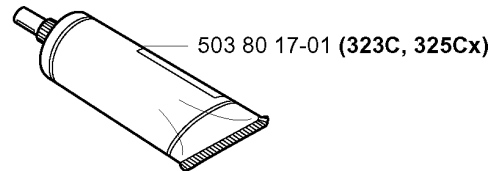
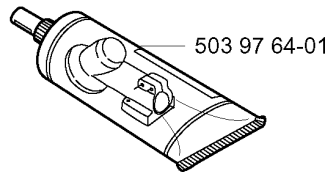
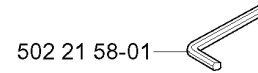
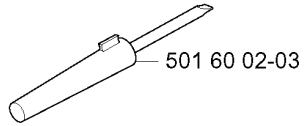
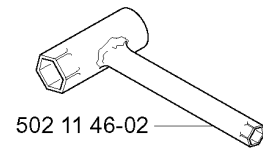
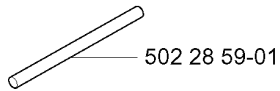


## ACCESSORIES

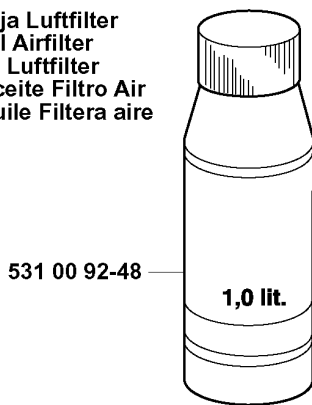
325 RDX, 20051800001-Current

Part No	Description	Remark	QTY KIT
502 27 22-01	SAW BLADE GUARD		1
503 21 07-16	SCREW IHSCCT		1
503 21 07-16	SCREW IHSCCT		1
503 21 07-16	SCREW IHSCCT		1
503 21 75-16	SCREW IHSCFT		4
503 21 75-16	SCREW IHSCFT		1
503 79 88-01	BLADE		1
503 79 88-01	BLADE		1
503 79 88-01	BLADE		1
503 93 42-02	COMBINATION GUARD	323R 323RJ 325RX 325RJX 325RDX	1
503 97 71-01	TRIMMER GUARD ASSY	323L 323LD 325LX 325LDX	1
530 05 22-86	LINE		1
537 04 75-01	CLAMP		1
537 07 67-01	TRIMMER GUARD	325CX	1
537 18 96-01	TRIMMER GUARD	323C	1
537 29 34-01	ADAPTER		1
537 29 95-01	SAW BLADE GUARD	323R 325RX 325RDX	1
725 23 68-71	SCREW EHHM		2

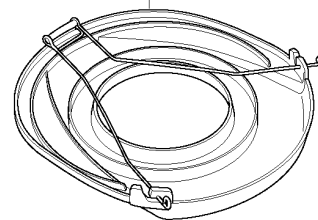
**T** Accessories  
 Zubehöre  
 Accessoires  
 Accesorios  
 Tillbehör



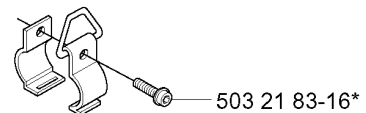
Olja Luftfilter  
 Oil Airfilter  
 Öl Luftfilter  
 Aceite Filtro Air  
 Huile Filtera aire



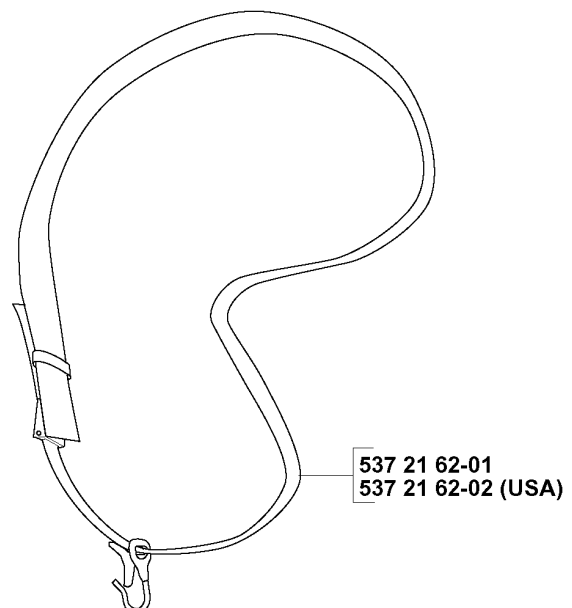
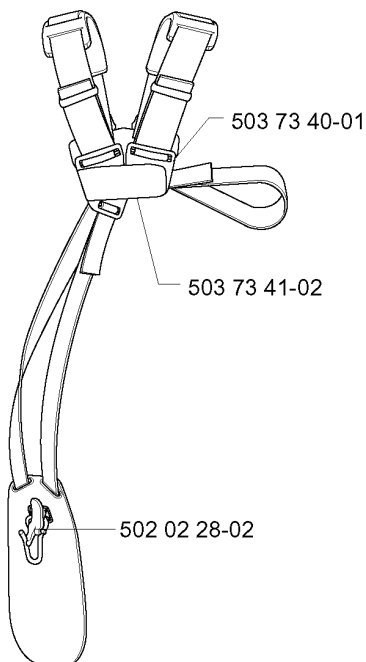
537 31 29-01 (200-275 mm)



\*compl 501 78 33-01



compl 537 21 63-01  
 compl 537 21 63-02 (USA)

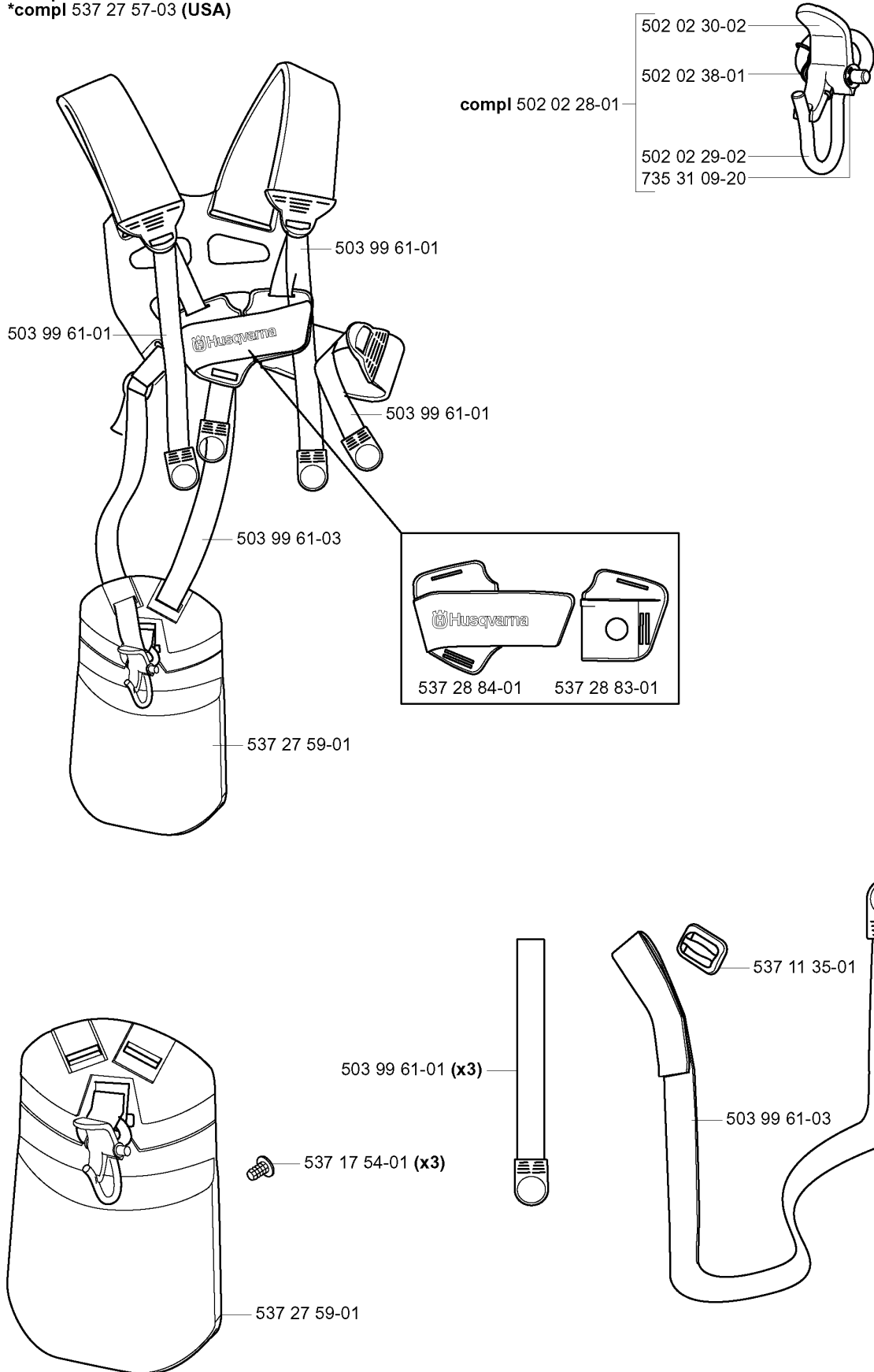


## ACCESSORIES

325 RDX, 20051800001-Current

Part No	Description	Remark	QTY KIT
501 60 02-03	SCREWDRIVER		1
501 78 33-01	SUSPENSION BAIL		1
502 02 28-02	WELT HOOK		1
502 11 46-02	SOCKET WRENCH		1
502 21 58-01	WRENCH		1
502 28 59-01	STOP		1
503 21 83-16	SCREW		1
503 73 40-01	FRONT PIECE		1
503 73 41-02	BUCKLE		1
503 80 17-01	GREASE	323C, 325CX	1
503 97 64-01	GREASE		1
531 00 92-48	FILTER OIL		1
537 21 62-01	HARNESS		1
537 21 62-02	HARNESS	USA	1
537 21 63-01	HARNESS		1
537 21 63-02	HARNESS	USA	1
537 31 29-01	TRANSPORT GUARD	200-275 MM	1

**T Duo Balance**  
\*compl 537 27 57-01  
\*compl 537 27 57-03 (USA)



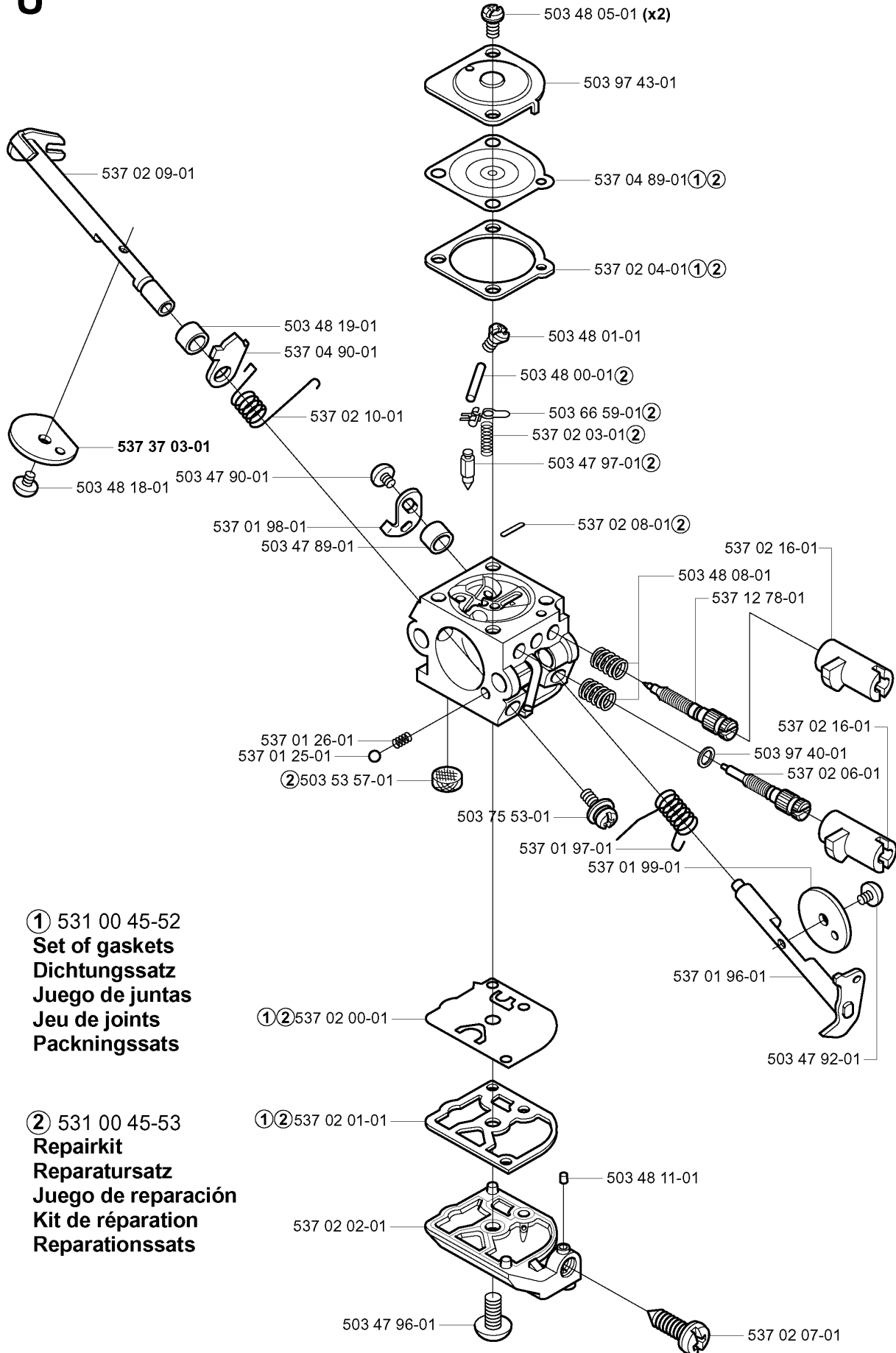
## HARNESS

325 RDX, 20051800001-Current

Part No	Description	Remark	QTY KIT
502 02 28-01	HOOK		1
502 02 29-02	HOOK		1
502 02 30-02	LOCK		1
502 02 38-01	SPRING		1
503 99 61-01	BAND		1
503 99 61-01	BAND		1
503 99 61-01	BAND		3
503 99 61-01	BAND		1
503 99 61-03	BAND		1
503 99 61-03	BAND		1
537 11 35-01	RETAINER		1
537 17 54-01	HIP PAD		3
537 27 57-01	HARNESS		1
537 27 57-03	HARNESS	USA	1
537 27 59-01	HIP PAD		1
537 27 59-01	HIP PAD		1
537 28 83-01	BUCKLE		1
537 28 84-01	BUCKLE		1
735 31 09-20	E-CLIP		1

**U** \*compl 503 28 34-01 ZAMA C1Q-EL24

**ZAMA C1Q-EL24**



① 531 00 45-52  
**Set of gaskets**  
**Dichtungssatz**  
**Juego de juntas**  
**Jeu de joints**  
**Packningssatz**

② 531 00 45-53  
**Repairkit**  
**Reparaturatz**  
**Juego de reparación**  
**Kit de réparation**  
**Reparationssatz**

## CARBURETOR DETAILS

325 RDX, 20051800001-Current

Part No	Description	Remark	QTY KIT
503 28 34-01	CARBURETTOR	ZAMA C1Q-EL24	1
503 47 89-01	COLLAR		1
503 47 90-01	SCREW		1
503 47 92-01	SCREW		1
503 47 96-01	SCREW		1
503 47 97-01	VALVE	531 00 45-53 REPAIRKIT	1
503 48 00-01	PIN RETAINING SCREW	531 00 45-53 REPAIRKIT	1
503 48 01-01	SCREW		1
503 48 05-01	SCREW		2
503 48 08-01	SPRING		1
503 48 11-01	PIECE		1
503 48 18-01	SCREW		1
503 48 19-01	COLLAR		1
503 53 57-01	STRAINER	531 00 45-53 REPAIRKIT	1
503 66 59-01	LEVER	531 00 45-53 REPAIRKIT	1
503 75 53-01	SCREW		1
503 97 40-01	WASHER		1
503 97 43-01	COVER		1
531 00 45-52	GASKET KIT		1
531 00 45-53	GASKET KIT		1
537 01 25-01	BALL		1
537 01 26-01	SPRING		1
537 01 96-01	SHAFT ASSY		1
537 01 97-01	SPRING		1
537 01 98-01	LEVER		1
537 01 99-01	VALVE		1
537 02 00-01	DIAPHRAGM PUMP	531 00 45-52 SET OF GASKETS	1
537 02 01-01	GASKET	531 00 45-52 SET OF GASKETS	1
537 02 02-01	COVER		1
537 02 03-01	SPRING	531 00 45-53 REPAIRKIT	1
537 02 04-01	GASKET	531 00 45-52 SET OF GASKETS	1
537 02 06-01	SCREW		1
537 02 07-01	SCREW		1
537 02 08-01	PLUG	531 00 45-53 REPAIRKIT	1
537 02 09-01	SHAFT ASSY		1
537 02 10-01	SPRING		1
537 02 16-01	LIMITER CAP		1
537 02 16-01	LIMITER CAP		1
537 04 89-01	DIAPHRAGM	531 00 45-52 SET OF GASKETS	1
537 04 90-01	LEVER		1
537 12 78-01	SCREW		1
537 37 03-01	VALVE		1