



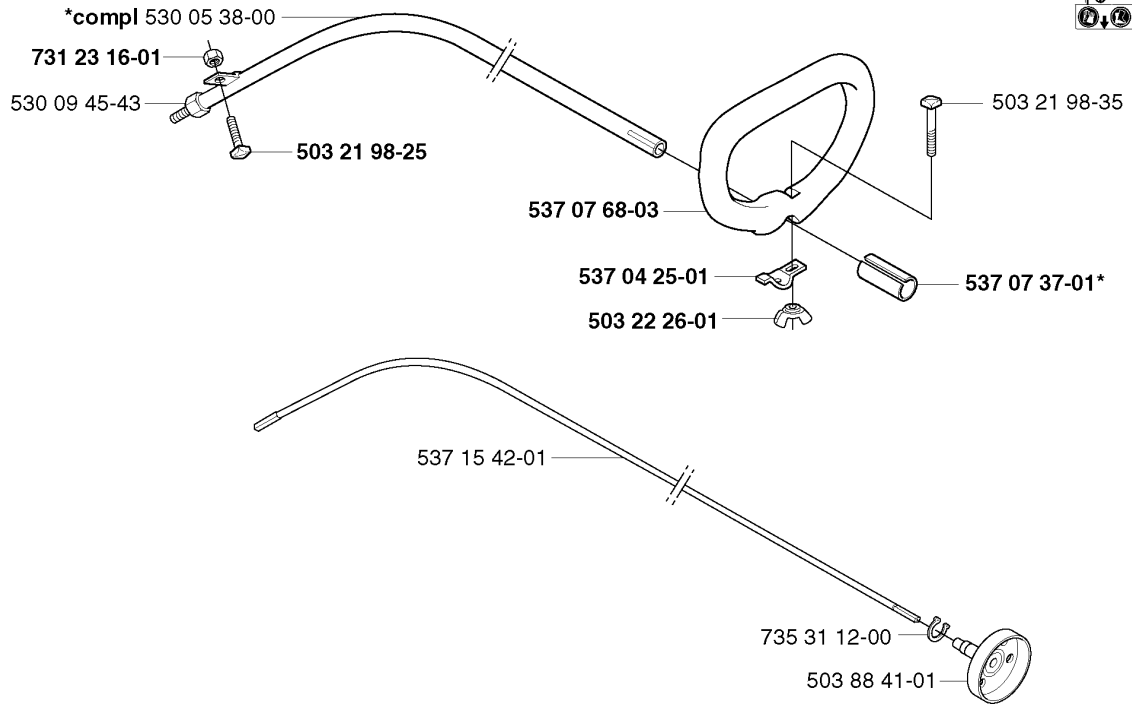
# SPARE PARTS LIST

BRUSHCUTTERS/CLEARING SAWS

325 RXT, 2002-01

**A** 323C  
325C

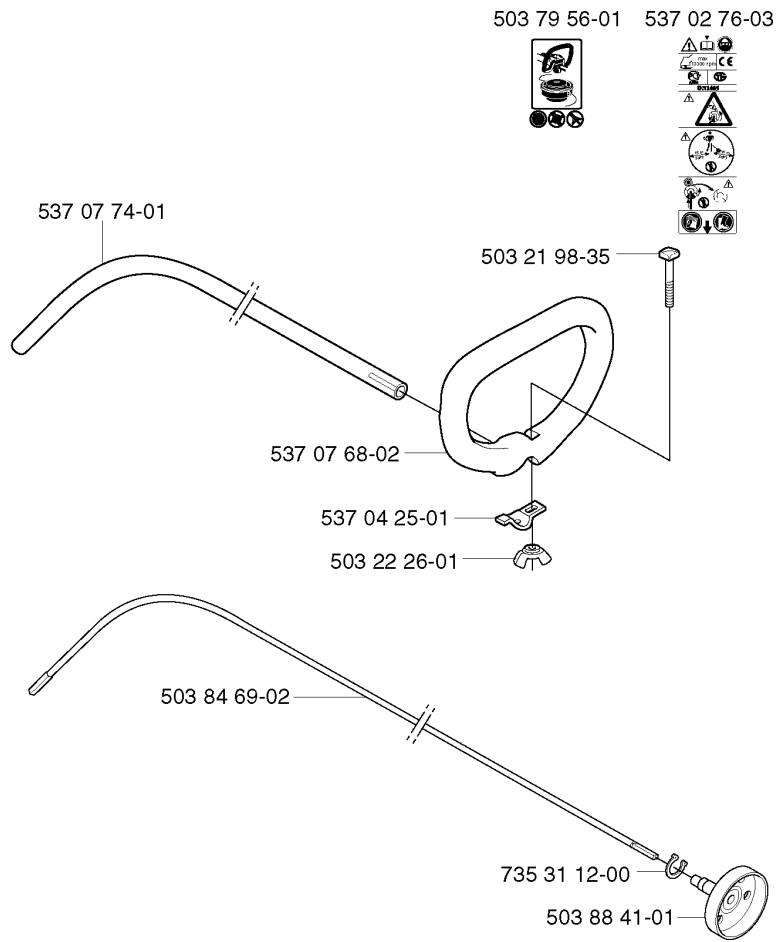
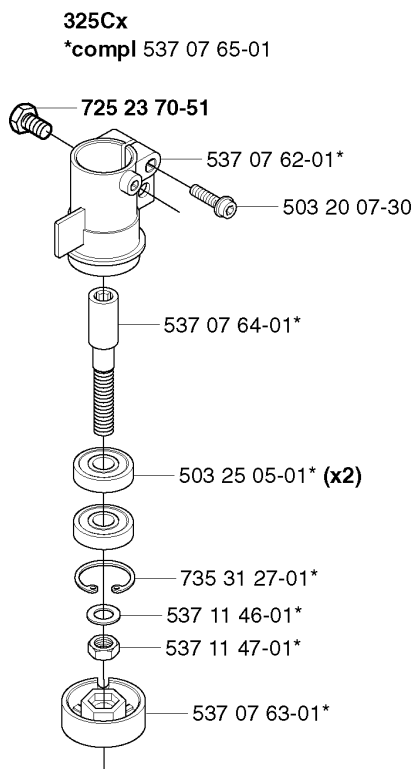
503 79 56-01 537 02 76-03



## SHAFT &amp; HANDLE

325 RXT, 2002-01

Part No	Description	Remark	QTY KIT
503 21 98-25	SCREW		1
503 21 98-35	SCREW		1
503 22 26-01	NUT		1
503 79 56-01	LABEL		1
503 88 41-01	CLUTCH DRUM		1
530 05 38-00	SHAFT		1
530 09 45-43	DRIVER		1
537 02 76-03	LABEL		1
537 04 25-01	ATTACHMENT PLATE		1
537 07 37-01	SPACING TUBE		1
537 07 68-03	HANDLE		1
537 15 42-01	SHAFT		1
731 23 16-01	HEXAGON NUT		1
735 31 12-00	CIRCLIP		1

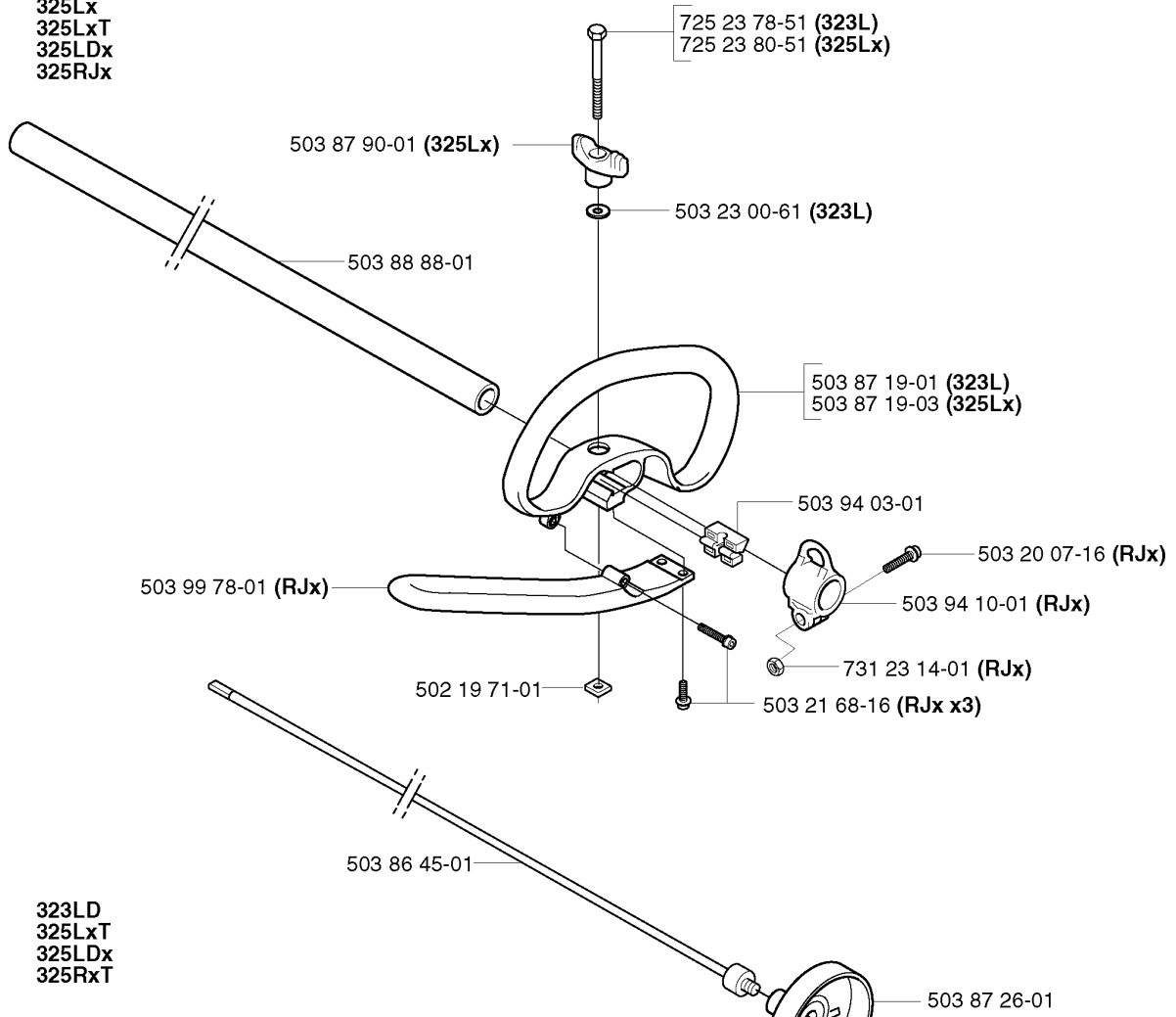


## BEVEL GEAR &amp; SHAFT

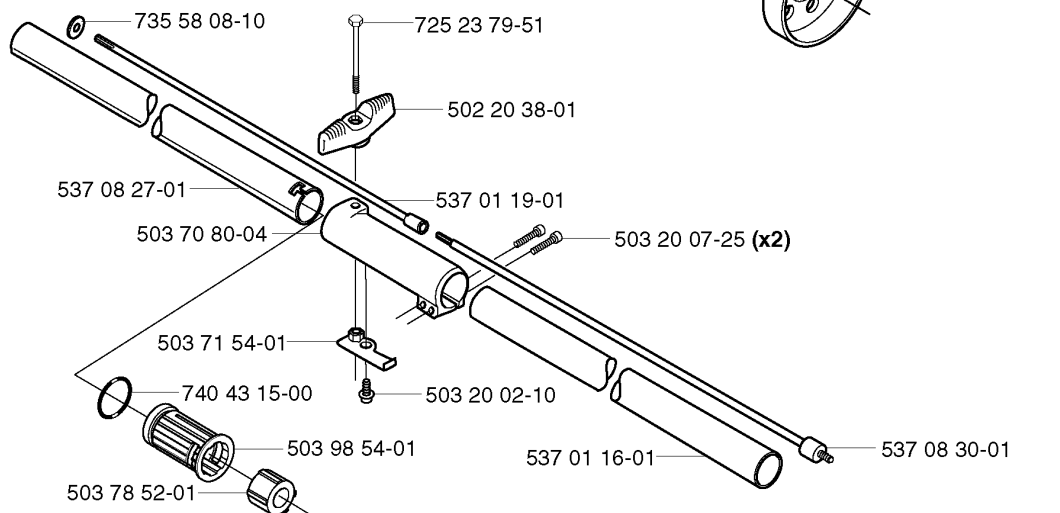
325 RXT, 2002-01

Part No	Description	Remark	QTY KIT
503 20 07-30	SCREW IHSCFM		1
503 21 98-35	SCREW		1
503 22 26-01	NUT		1
503 25 05-01	BALL BEARING		2
503 79 56-01	LABEL		1
503 84 69-02	SHAFT		1
503 88 41-01	CLUTCH DRUM		1
537 02 76-03	LABEL		1
537 04 25-01	ATTACHMENT PLATE		1
537 07 62-01	BEARING HOUSING		1
537 07 63-01	DRIVER		1
537 07 64-01	BLADE SHAFT		1
537 07 65-01	BEARING HOUSING		1
537 07 68-02	HANDLE		1
537 07 74-01	TUBE		1
537 11 46-01	WASHER		1
537 11 47-01	NUT		1
725 23 70-51	SCREW		1
735 31 12-00	CIRCLIP		1
735 31 27-01	CIRCLIP		1

**B** 322L  
323L  
323LD  
325Lx  
325LxT  
325LDx  
325RJx



323LD  
325LxT  
325LDx  
325RxT



537 10 10-01 (RJx)



503 79 56-01 (L/Lx)

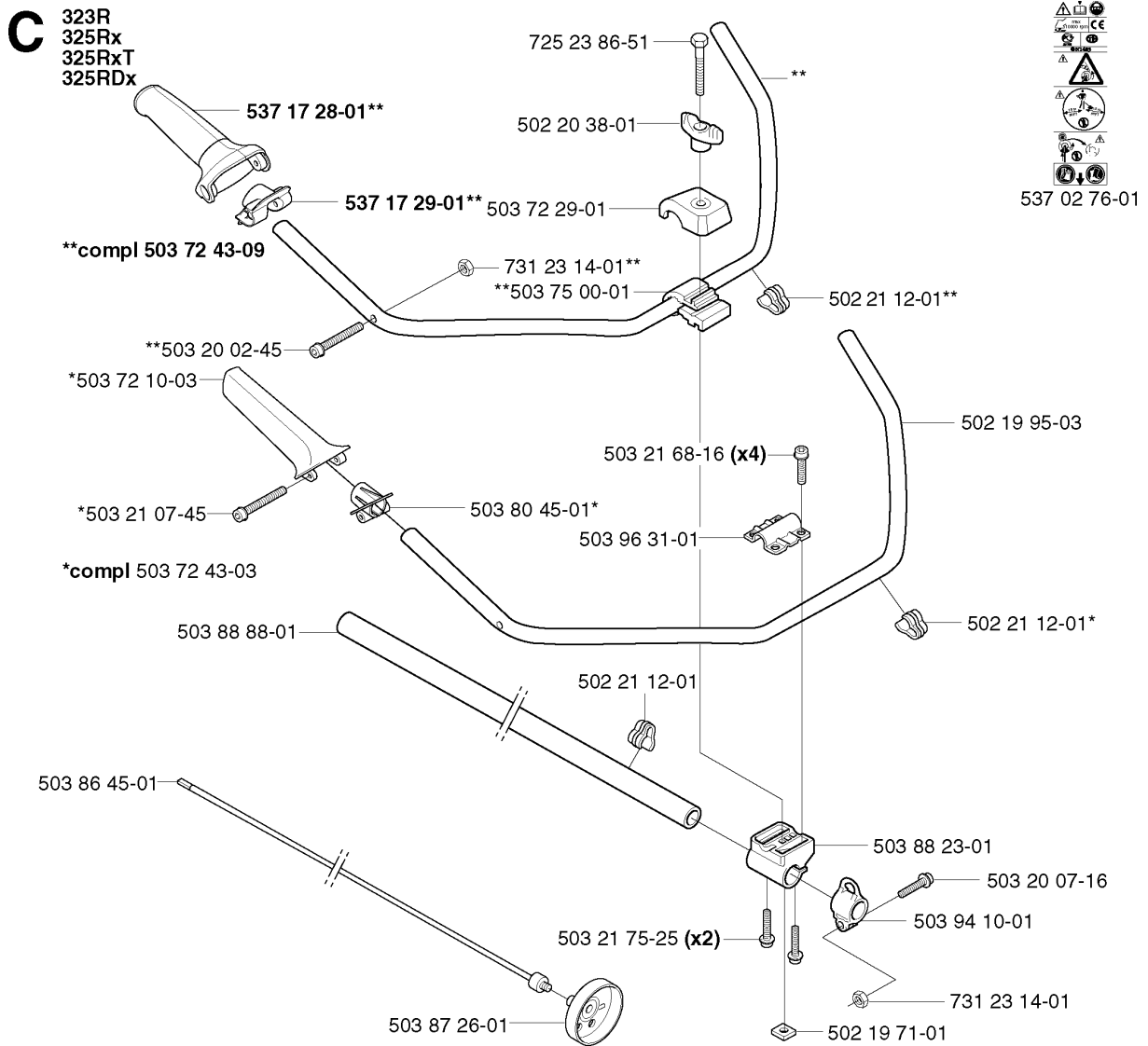


537 02 76-01

## SHAFT &amp; HANDLE

325 RXT, 2002-01

Part No	Description	Remark	QTY KIT
502 19 71-01	SQUARE NUT		1
502 20 38-01	KNOB		1
503 20 02-10	SCREW IHSCFM		1
503 20 07-16	SCREW IHSCFM	RJX	1
503 20 07-25	SCREW IHSCFM		2
503 21 68-16	SCREW IHSCT	RJX X3	1
503 23 00-61	WASHER	323L	1
503 70 80-04	SLEEVE		1
503 71 54-01	LOCKING PLATE		1
503 78 52-01	SUPPORTING BEARING		1
503 79 56-01	LABEL	L/LX	1
503 86 45-01	DRIVE SHAFT		1
503 87 19-01	HANDLE LOOP	323L	1
503 87 19-03	HANDLE	325LX	1
503 87 26-01	CLUTCH DRUM ASSY		1
503 87 90-01	KNOB	325LX	1
503 88 88-01	TUBE		1
503 94 03-01	DISTANCE		1
503 94 10-01	HOOK	RJX	1
503 98 54-01	BEARING CAGE		1
503 99 78-01	HANDLE	RJX	1
537 01 16-01	TUBE		1
537 01 19-01	DRIVE SHAFT		1
537 02 76-01	LABEL		1
537 08 27-01	TUBE		1
537 08 30-01	DRIVE SHAFT		1
537 10 10-01	LABEL	RJX	1
725 23 78-51	SCREW EHHM	323L	1
725 23 79-51	SCREW EHHM		1
725 23 80-51	SCREW EHHM	325LX	1
731 23 14-01	HEXAGON NUT	RJX	1
735 58 08-10	LOCKWASHER		1
740 43 15-00	O-RING		1

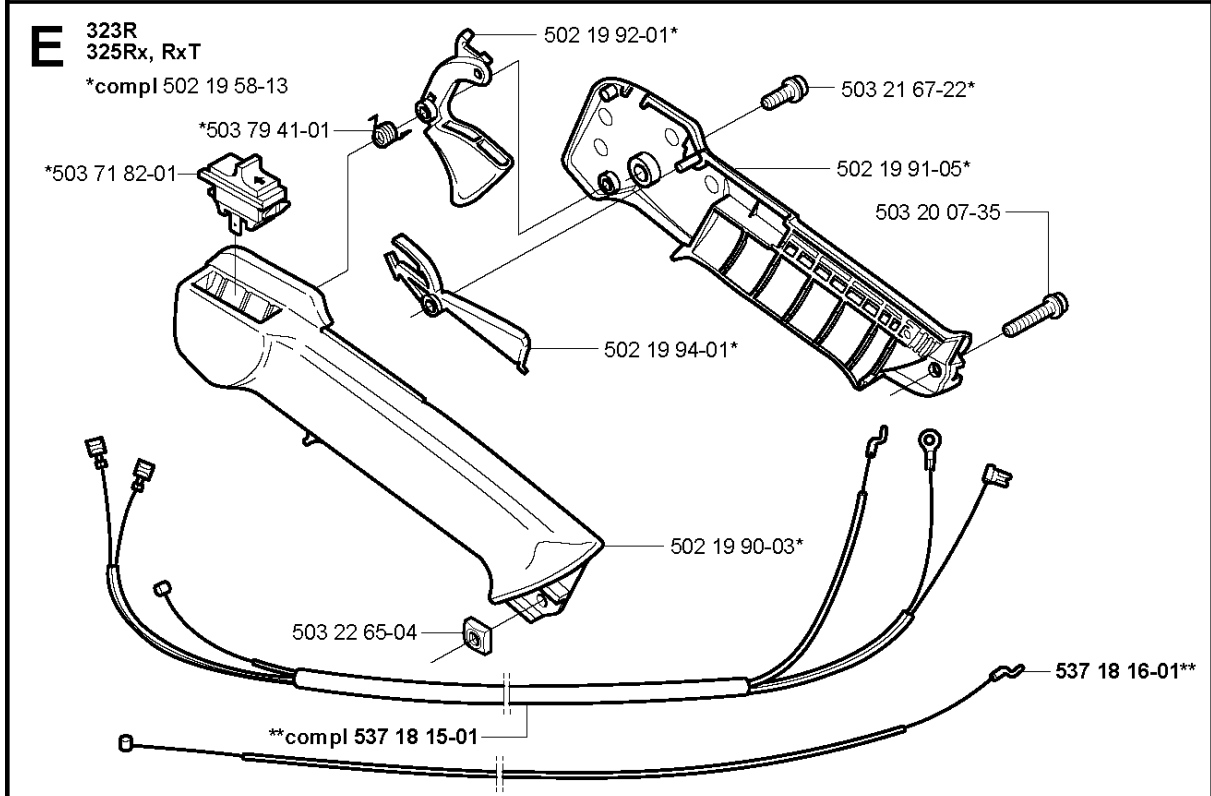
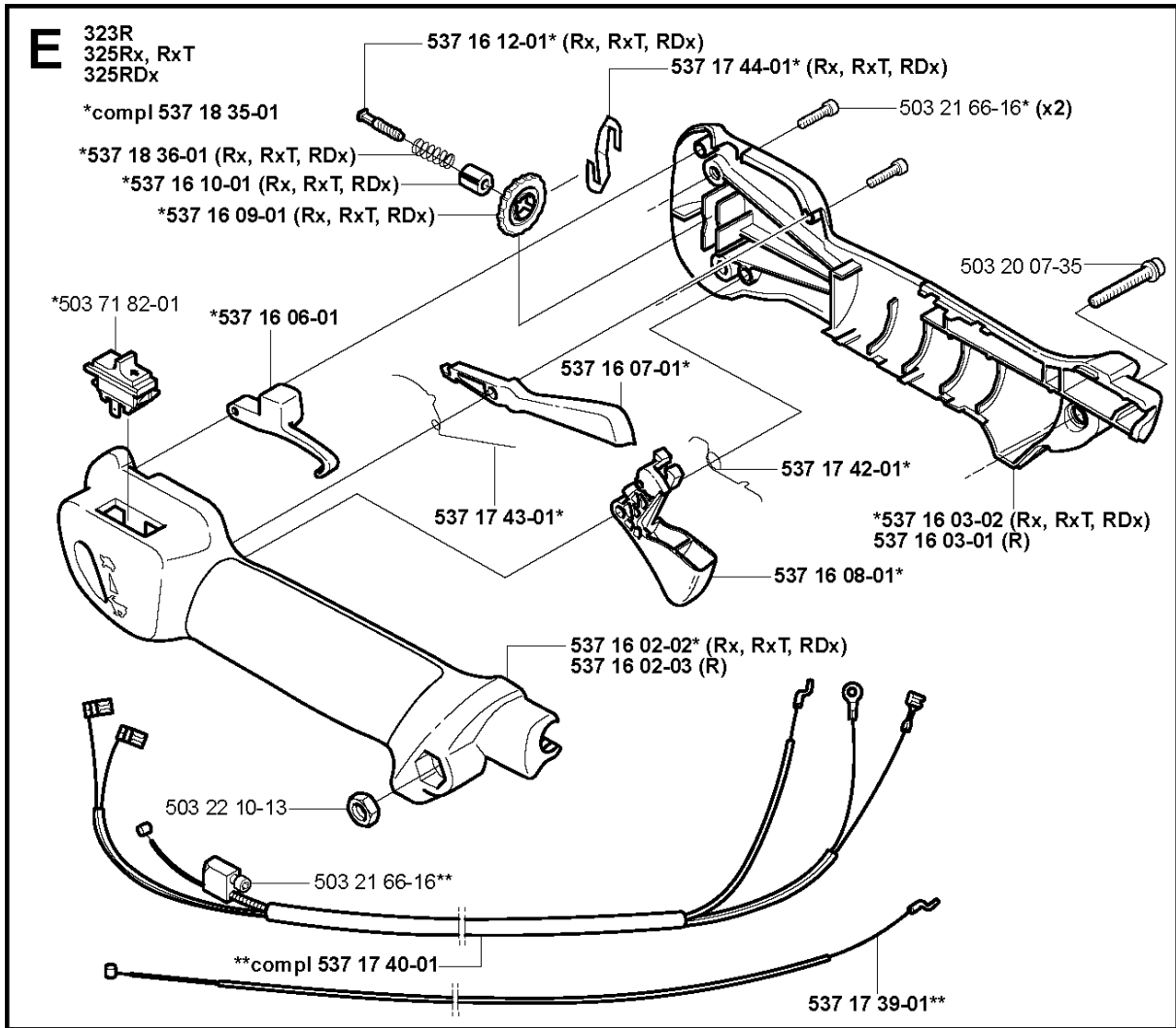




## SHAFT &amp; HANDLE

325 RXT, 2002-01

Part No	Description	Remark	QTY KIT
502 19 71-01	SQUARE NUT		1
502 19 95-03	HANDLEBAR		1
502 20 38-01	KNOB		1
502 21 12-01	STAPLE		1
502 21 12-01	STAPLE		1
502 21 12-01	STAPLE		1
503 20 02-45	SCREW IHSCFM		1
503 20 07-16	SCREW IHSCFM		1
503 21 07-45	SCREW IHSCFM		1
503 21 68-16	SCREW IHSCFM		4
503 21 75-25	SCREW IHSCFM		2
503 72 10-03	HANDLE		1
503 72 29-01	COVER		1
503 72 43-03	HANDLEBAR PART ASSY		1
503 72 43-09	HANDLEBAR		1
503 75 00-01	HANDLEBAR BRACKET		1
503 80 45-01	BRACKET		1
503 86 45-01	DRIVE SHAFT		1
503 87 26-01	CLUTCH DRUM ASSY		1
503 88 23-01	BRACKET		1
503 88 88-01	TUBE		1
503 94 10-01	HOOK		1
503 96 31-01	BRACKET		1
537 02 76-01	LABEL		1
537 17 28-01	HANDLE		1
537 17 29-01	COVER		1
725 23 86-51	SCREW EHHM		1
731 23 14-01	HEXAGON NUT		1
731 23 14-01	HEXAGON NUT		1

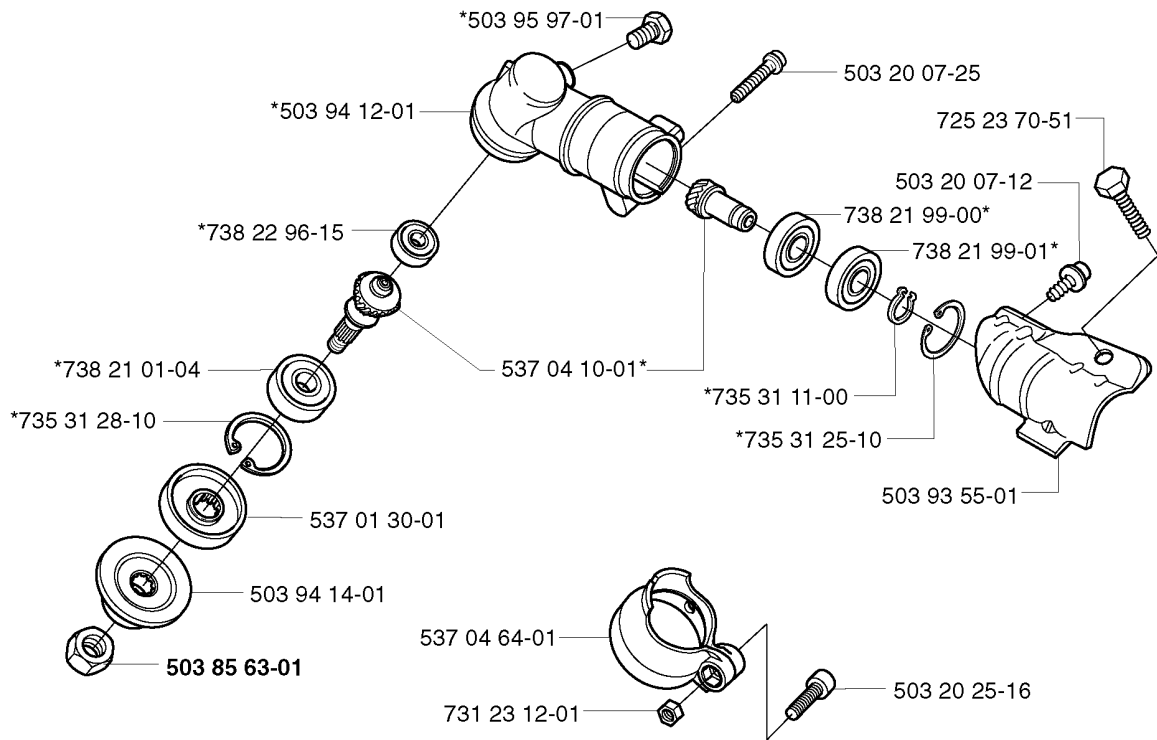


## THROTTLE CONTROLS

325 RXT, 2002-01

Part No	Description	Remark	QTY KIT
502 19 58-13	HANDLE		1
502 19 90-03	HANDLE HALF		1
502 19 91-05	HANDLE HALF		1
502 19 92-01	THROTTLE TRIGGER		1
502 19 94-01	THROTTLE LOCKOUT		1
503 20 07-35	SCREW IHSCFM		1
503 21 66-16	SCREW IHSCCT		2
503 21 66-16	SCREW IHSCCT		1
503 21 67-22	SCREW IHSCFT		1
503 22 10-13	HEXAGON NUT		1
503 22 65-04	SQUARE NUT		1
503 71 82-01	SWITCH		1
503 79 41-01	RECOIL SPRING		1
537 16 02-02	HANDLE HALF	Replaced by 537 18 35-07 HANDLE SYSTEM cpl	1
537 16 02-03	HANDLE HALF	R	1
537 16 02-09	HANDLE HALF	Without hole for Steering wheel assy	1
537 16 03-01	HANDLE HALF	R	1
537 16 03-02	HANDLE HALF	RX, RXT, RDX	1
537 16 06-01	THROTTLE LOCKOUT		1
537 16 07-01	THROTTLE LOCKOUT		1
537 16 08-01	THROTTLE TRIGGER		1
537 16 09-01	STEERING WHEEL	Does not fit with HANDLE HALF 537 16 02-09	1
537 16 10-01	HUB	Does not fit with HANDLE HALF 537 16 02-09	1
537 16 12-01	SCREW	Does not fit with HANDLE HALF 537 16 02-09	1
537 17 39-01	THROTTLE CABLE ASSY		1
537 17 40-01	WIRING ASSY		1
537 17 42-01	SPRING THROTTLE TRIG		1
537 17 43-01	SPRING		1
537 17 44-01	SPRING	Does not fit with HANDLE HALF 537 16 02-09	1
537 18 15-01	WIRING		1
537 18 16-01	THROTTLE CABLE		1
537 18 35-01	HANDLE SYSTEM		1
537 18 36-01	SPRING	Does not fit with HANDLE HALF 537 16 02-09	1

**F** \*compl 503 94 11-01

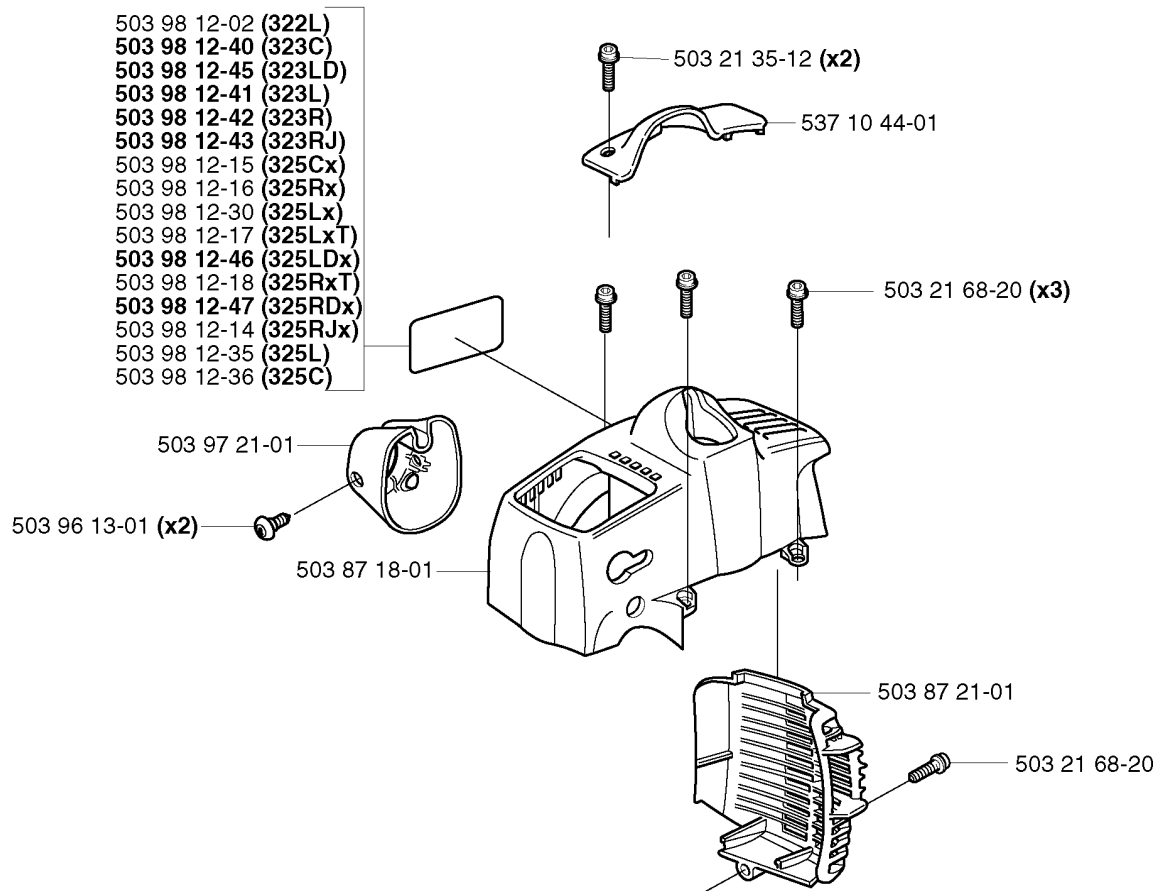


## BEVEL GEAR

325 RXT, 2002-01

Part No	Description	Remark	QTY KIT
503 20 07-12	SCREW IHSCFM		1
503 20 07-25	SCREW IHSCFM		1
503 20 25-16	SCREW IHSCM		1
503 85 63-01	NUT		1
503 93 55-01	CLAMP.GUARD		1
503 94 11-01	GEAR ASSY		1
503 94 12-01	GEAR HOUSING		1
503 94 14-01	SUPPORT FLANGE		1
503 95 97-01	SCREW		1
537 01 30-01	DRIVER		1
537 04 10-01	GEAR WHEEL KIT		1
537 04 64-01	COVER		1
725 23 70-51	SCREW		1
731 23 12-01	HEXAGON NUT		1
735 31 11-00	CIRCLIP		1
735 31 25-10	CIRCLIP		1
735 31 28-10	CIRCLIP		1
738 21 01-04	BALL BEARING		1
738 21 99-00	BALL BEARING		1
738 21 99-01	BALL BEARING		1
738 22 96-15	BALL BEARING		1

# G

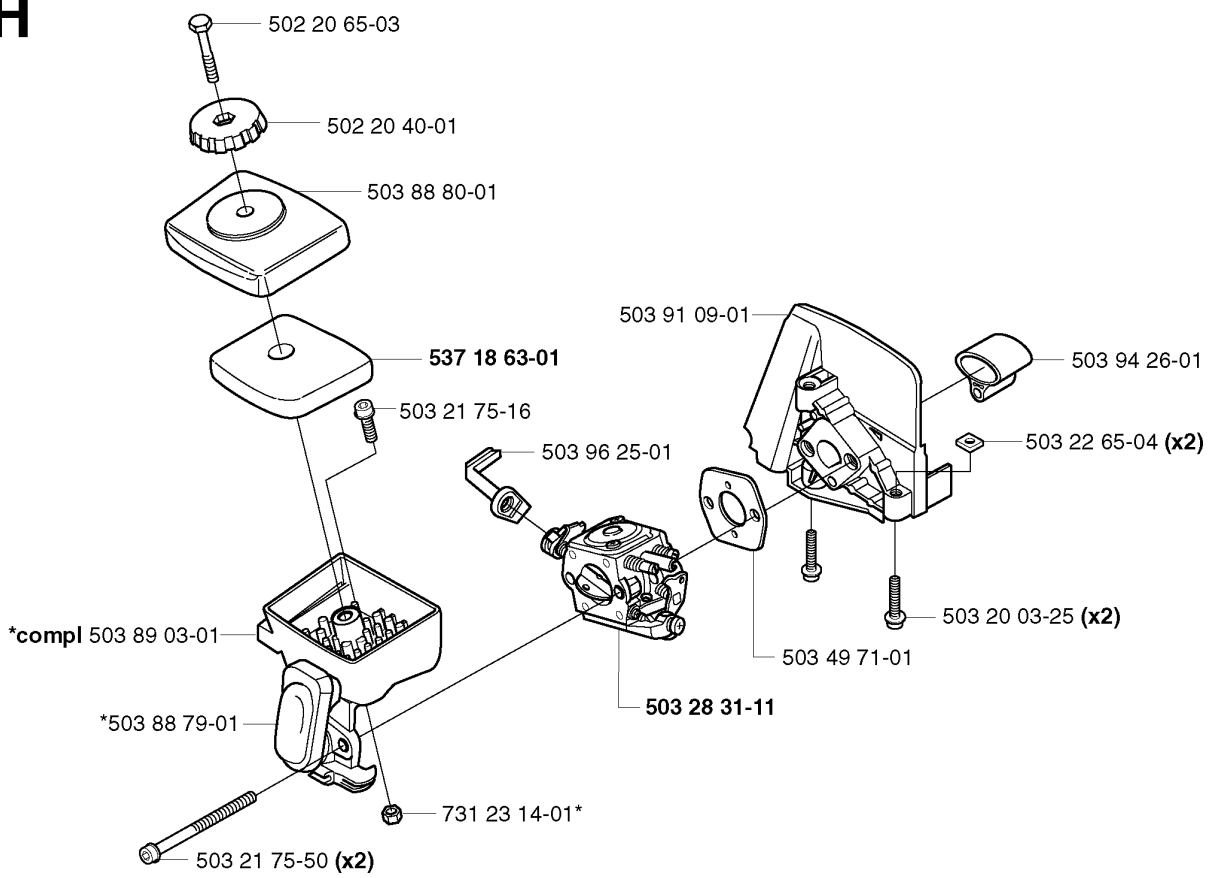


## COVER

325 RXT, 2002-01

Part No	Description	Remark	QTY KIT
503 21 35-12	SCREW CCRPANT		2
503 21 68-20	SCREW IHSCFT		3
503 21 68-20	SCREW IHSCFT		1
503 87 18-01	CYLINDER COVER		1
503 87 21-01	HEAT PROTECTOR		1
503 96 13-01	SCREW		2
503 97 21-01	COVER		1
503 98 12-02	LABEL	322L	1
503 98 12-14	LABEL	325RJX	1
503 98 12-15	LABEL	325CX	1
503 98 12-16	LABEL	325RX	1
503 98 12-17	LABEL	325LXT	1
503 98 12-18	LABEL	325RXT	1
503 98 12-30	LABEL	325LX	1
503 98 12-35	LABEL	325L	1
503 98 12-36	LABEL	325C	1
503 98 12-40	LABEL	323C	1
503 98 12-41	LABEL	323L	1
503 98 12-42	LABEL	323R	1
503 98 12-43	LABEL	323RJ	1
503 98 12-45	LABEL	323LD	1
503 98 12-46	LABEL	325LDX	1
503 98 12-47	LABEL	325RDX	1
537 10 44-01	ARM PROTECTION		1

**H**





## CARBURETOR &amp; AIR FILTER

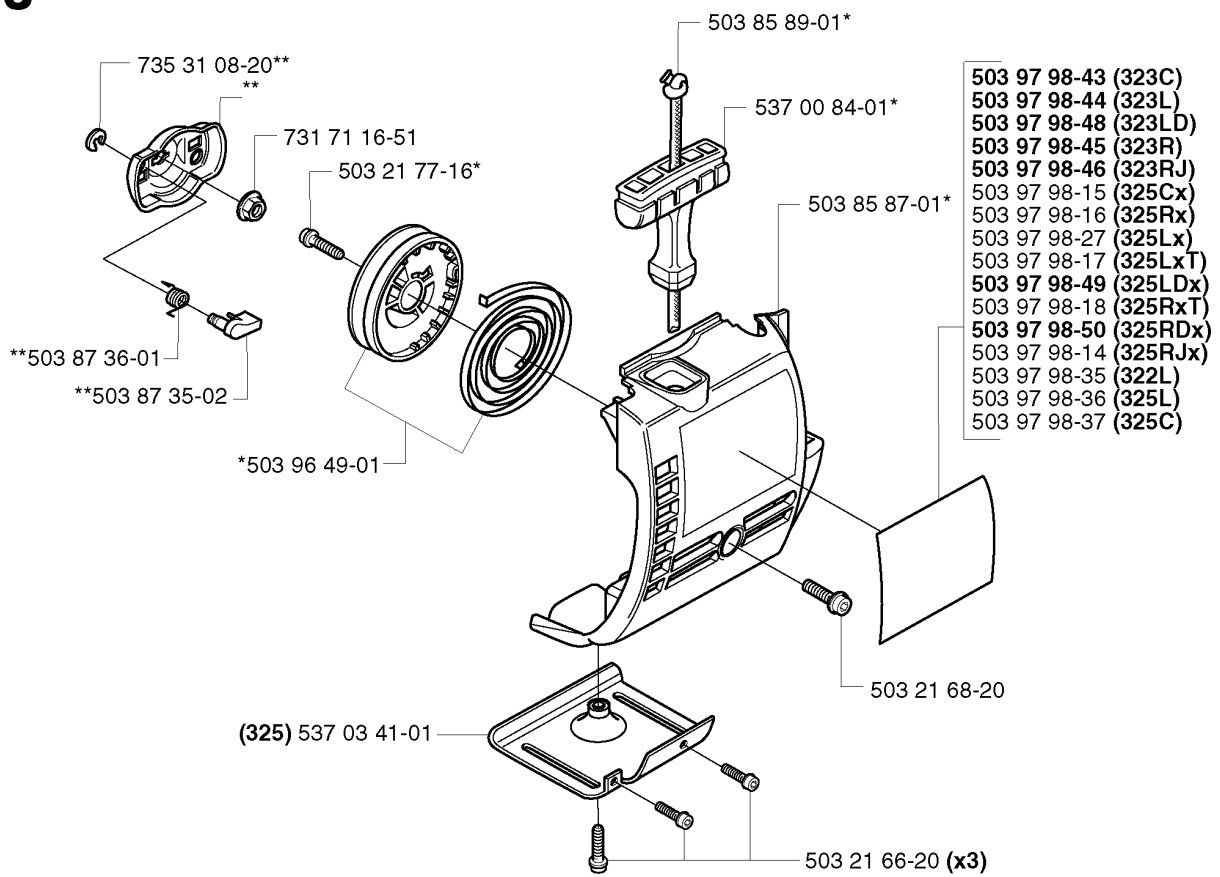
325 RXT, 2002-01

Part No	Description	Remark	QTY KIT
502 20 40-01	KNOB		1
502 20 65-03	SCREW EHHM		1
503 20 03-25	SCREW IHSCFM		2
503 21 75-16	SCREW IHSCFT		1
503 21 75-50	SCREW IHSCFT		2
503 22 65-04	SQUARE NUT		2
503 28 31-11	CARBURETTOR		1
503 49 71-01	GASKET		1
503 88 79-01	HUB CAP		1
503 88 80-01	FILTER COVER		1
503 89 03-01	FILTER HOLDER		1
503 91 09-01	INSULATION WALL		1
503 94 26-01	INLET PIPE		1
503 96 25-01	CHOKE CONTROL		1
537 18 63-01	AIR FILTER		1
731 23 14-01	HEXAGON NUT		1

**J**

\*\*compl 503 87 33-02

\*compl 503 85 28-01

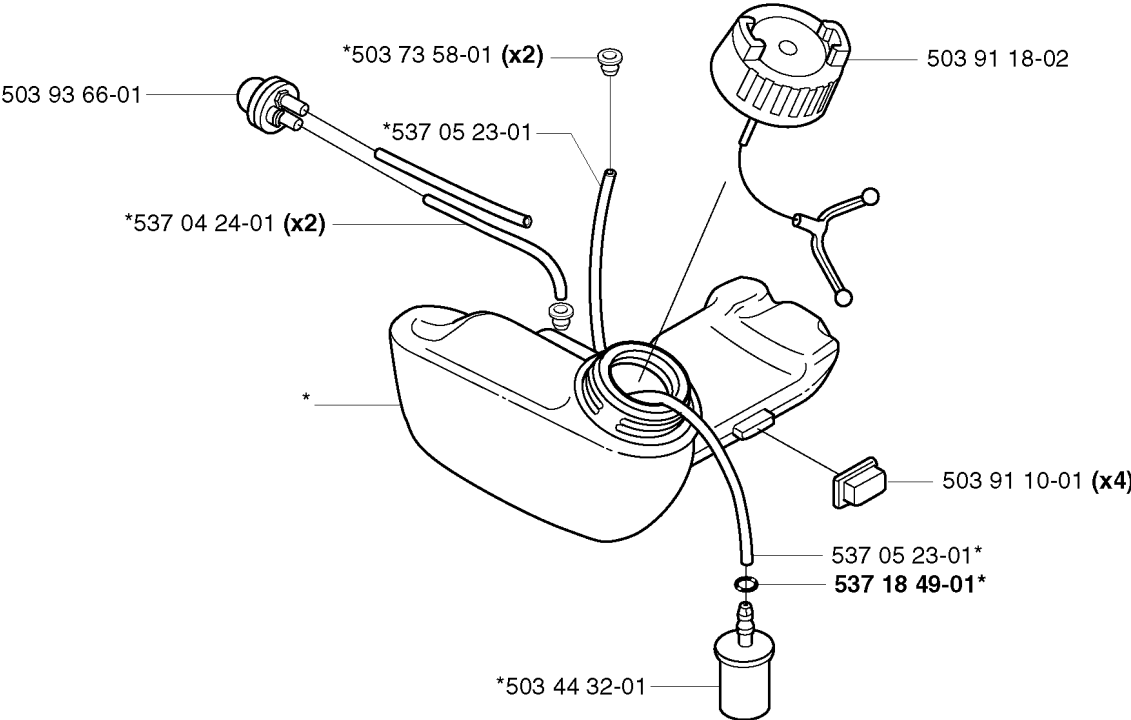


## STARTER

325 RXT, 2002-01

Part No	Description	Remark	QTY KIT
503 21 66-20	SCREW IHSC T		3
503 21 68-20	SCREW IHSC FT		1
503 21 77-16	SCREW IHSC T		1
503 85 28-01	STARTER ASSY		1
503 85 87-01	STARTER HOUSING		1
503 85 89-01	STARTER ROPE		1
503 87 33-02	BRIDGE		1
503 87 35-02	STARTER PAWL		1
503 87 36-01	SPRING		1
503 96 49-01	STARTER PULLEY		1
503 97 98-14	DECAL	325R JX	1
503 97 98-15	DECAL	325C X	1
503 97 98-16	DECAL	325R X	1
503 97 98-17	DECAL	325L X T	1
503 97 98-18	DECAL	325R X T	1
503 97 98-27	DECAL	325L X	1
503 97 98-35	DECAL	322L	1
503 97 98-36	DECAL	325L	1
503 97 98-37	DECAL	325C	1
503 97 98-43	DECAL	323C	1
503 97 98-44	DECAL	323L	1
503 97 98-45	DECAL	323R	1
503 97 98-46	DECAL	323R J	1
503 97 98-48	DECAL	323L D	1
503 97 98-49	DECAL	325L D X	1
503 97 98-50	DECAL	325R D X	1
537 00 84-01	STARTER HANDLE		1
537 03 41-01	PROTECTIVE PLATE	325	1
731 71 16-51	HEXAGON NUT FLANGE		1
735 31 08-20	E-CLIP		1

**K** \*compl 537 06 86-01

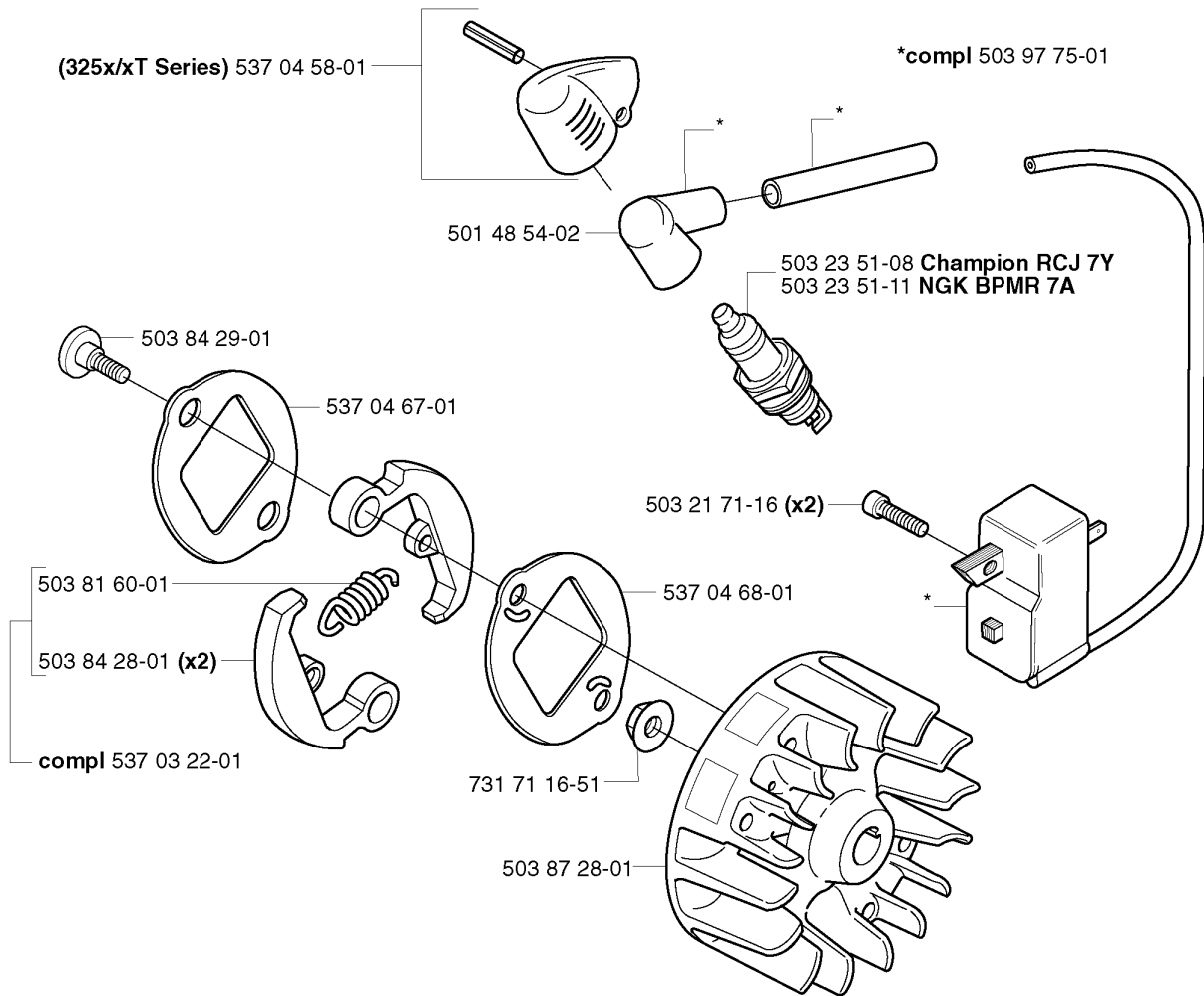


## FUEL TANK

325 RXT, 2002-01

Part No	Description	Remark	QTY KIT
503 44 32-01	FUEL FILTER		1
503 73 58-01	BUSHING		2
503 91 10-01	SUSPENSION		4
503 91 18-02	TANK CAP		1
503 93 66-01	PURGE		1
537 04 24-01	FUEL HOSE		2
537 05 23-01	FUEL HOSE		1
537 05 23-01	FUEL HOSE		1
537 06 86-01	FUEL TANK		1
537 18 49-01	O-RING		1

**L**



## IGNITION SYSTEM &amp; CLUTCH

325 RXT, 2002-01

Part No	Description	Remark	QTY KIT
501 48 54-02	SPARK PLUG CAP		1
503 21 71-16	SCREW IHSCT		2
503 23 51-08	SPARK PLUG	CHAMPION RCJ 7Y	1
503 23 51-11	SPARK PLUG	NGK BPMR 7A	1
503 81 60-01	CLUTCH SPRING		1
503 84 28-01	CLUTCH SHOE		2
503 84 29-01	SCREW		1
503 87 28-01	FLYWHEEL		1
503 97 75-01	ELECTRONIC MODULE		1
537 03 22-01	CLUTCH ASSY		1
537 04 58-01	COVER	325X/XT SERIES	1
537 04 67-01	WASHER		1
537 04 68-01	WASHER		1
731 71 16-51	HEXAGON NUT FLANGE		1



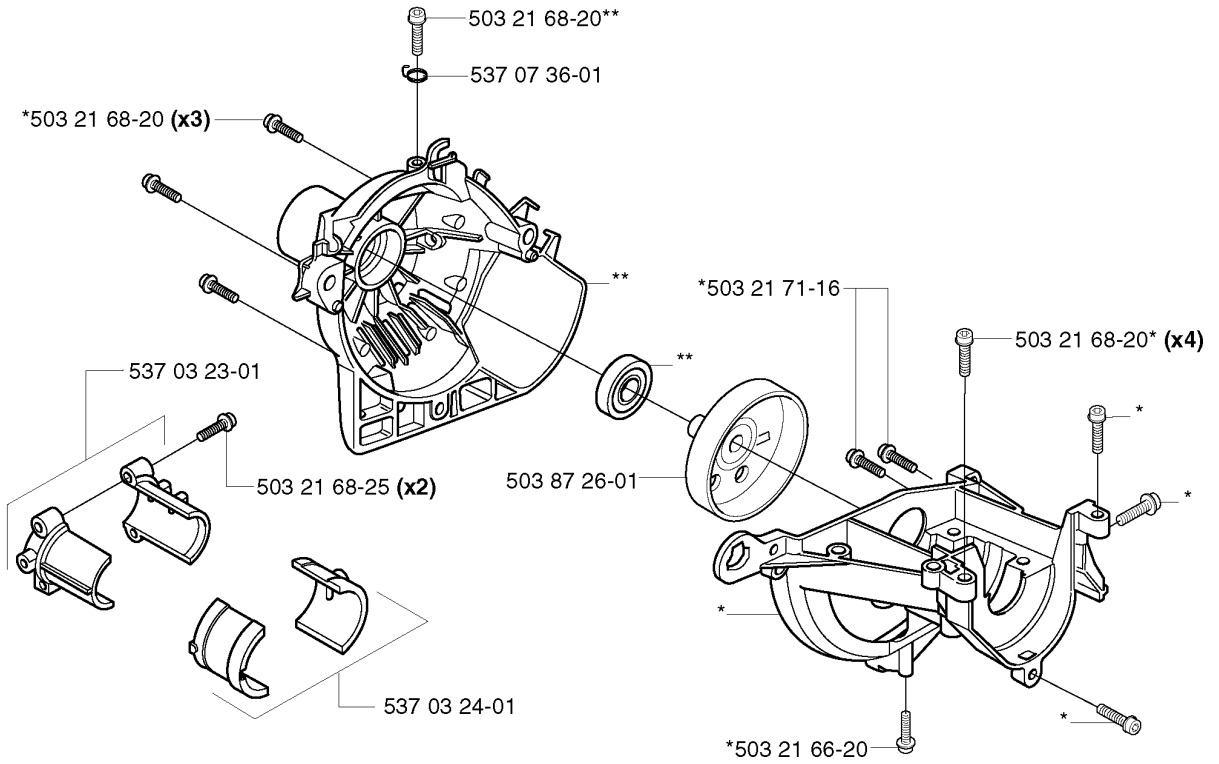


## CYLINDER PISTON

325 RXT, 2002-01

Part No	Description	Remark	QTY KIT
503 20 07-35	SCREW IHSCFM		4
503 20 29-50	SCREW IHSCFM		2
503 28 90-41	PISTON RING		2
503 71 22-01	BEARING		1
503 87 17-01	SPARK ARRESTER SCREEN	CAT.	1
537 01 32-75	PISTON		1
537 01 41-01	GASKET		1
537 03 20-05	PISTON		1
537 03 94-01	MUFFLER ASSY	CAT.	1
537 15 99-01	SPARK ARRESTER SCREEN		1
537 16 19-01	MUFFLER ASSY		1
737 44 08-00	CIRCLIP		2

**N** \*compl 537 04 11-01  
\*\*compl 537 04 12-03



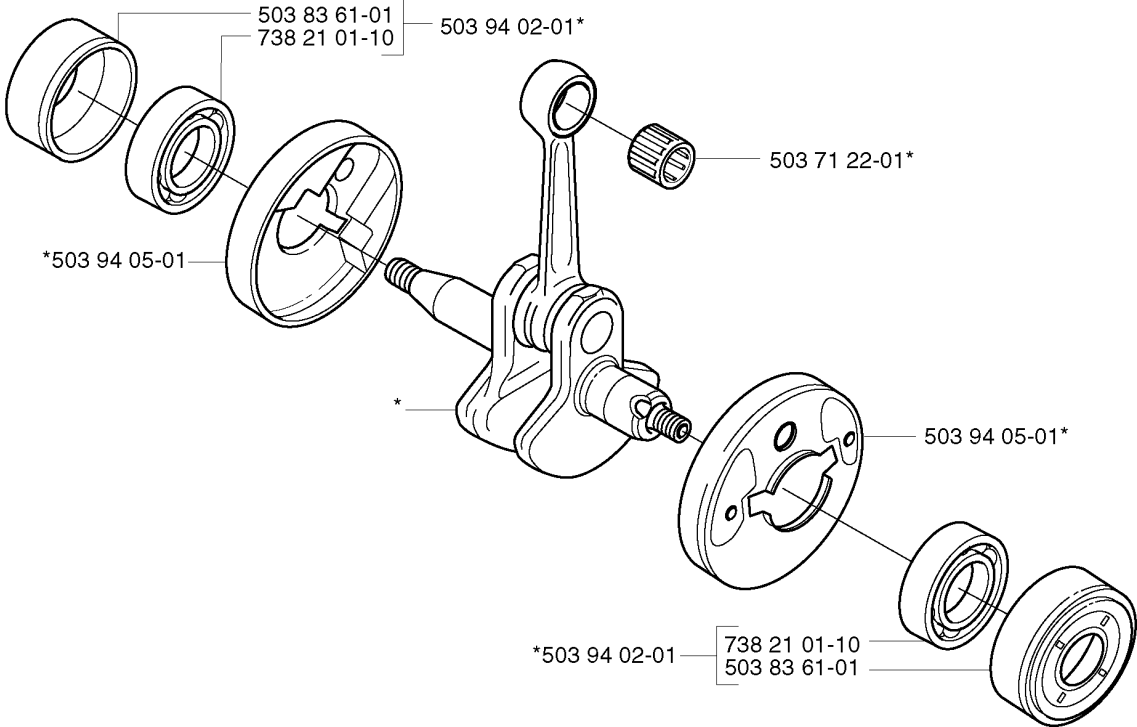
## CRANKCASE

325 RXT, 2002-01

Part No	Description	Remark	QTY KIT
503 21 66-20	SCREW IHSCFT		1
503 21 68-20	SCREW IHSCFT		3
503 21 68-20	SCREW IHSCFT		4
503 21 68-20	SCREW IHSCFT		1
503 21 68-25	SCREW IHSCFT		2
503 21 71-16	SCREW IHSCFT		1
503 87 26-01	CLUTCH DRUM ASSY		1
537 03 23-01	CLAMPING SLEEVE ASSY		1
537 03 24-01	INSULATOR		1
537 04 11-01	CRANKCASE		1
537 04 12-03	CLUTCH COVER		1
537 07 36-01	SPRING		1

**P**

\*compl 503 85 24-74



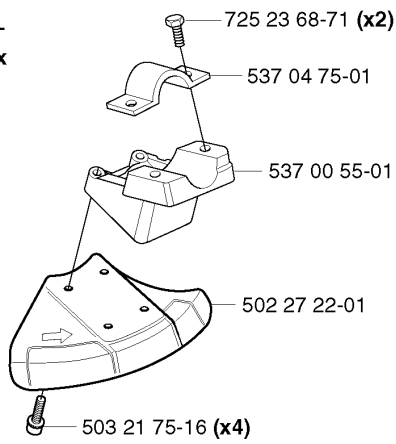
## CRANKSHAFT

325 RXT, 2002-01

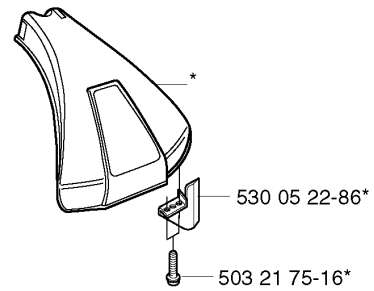
Part No	Description	Remark	QTY KIT
503 71 22-01	BEARING		1
503 83 61-01	BEARING CAGE		1
503 83 61-01	BEARING CAGE		1
503 85 24-74	CRANKSHAFT ASSY		1
503 94 02-01	BEARING CAGE		1
503 94 02-01	BEARING CAGE		1
503 94 05-01	CUP		1
503 94 05-01	CUP		1
738 21 01-10	BALL BEARING		1
738 21 01-10	BALL BEARING		1

**Q Accessories**  
**Zubehöre**  
**Accessoires**  
**Accesorios**  
**Tillbehör**

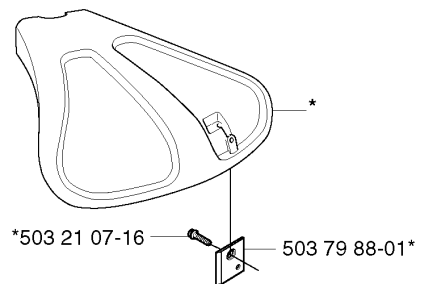
\*compl 537 02 21-01  
 323R  
 325Rx  
 325RxT  
 325RDx



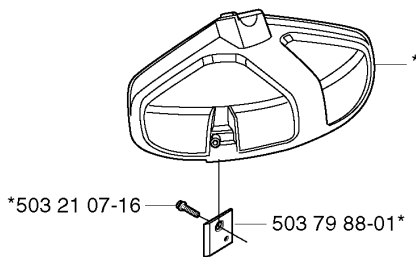
\*compl 537 02 61-01  
 323C  
 325C



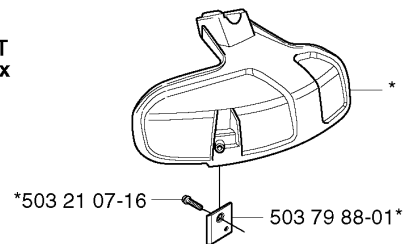
\*compl 537 07 67-01  
 325Cx



\*compl 503 93 42-02  
 323R  
 325Rx  
 325RJx  
 325RxT  
 325RDx



\*compl 503 97 71-01  
 322L  
 323L  
 323LD  
 325Lx  
 325LxT  
 325LDx

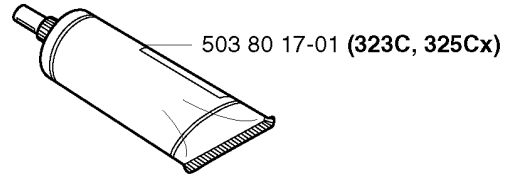
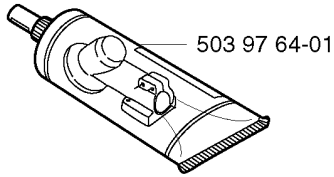
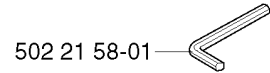
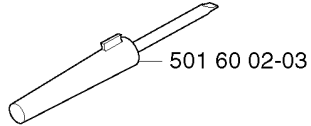
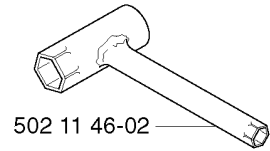
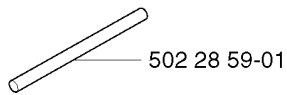


## ACCESSORIES

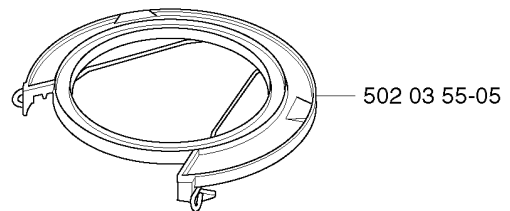
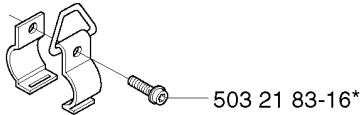
325 RXT, 2002-01

Part No	Description	Remark	QTY KIT
502 27 22-01	SAW BLADE GUARD		1
503 21 07-16	SCREW IHSC T		1
503 21 07-16	SCREW IHSC T		1
503 21 07-16	SCREW IHSC T		1
503 21 75-16	SCREW IHSC FT		4
503 21 75-16	SCREW IHSC FT		1
503 79 88-01	BLADE		1
503 79 88-01	BLADE		1
503 79 88-01	BLADE		1
503 93 42-02	COMBINATION GUARD		1
503 97 71-01	TRIMMER GUARD ASSY		1
530 05 22-86	LINE		1
537 00 55-01	ADAPTER		1
537 02 21-01	SAW BLADE GUARD		1
537 02 61-01	TRIMMER GUARD		1
537 04 75-01	CLAMP		1
537 07 67-01	TRIMMER GUARD		1
725 23 68-71	SCREW EHHM		2

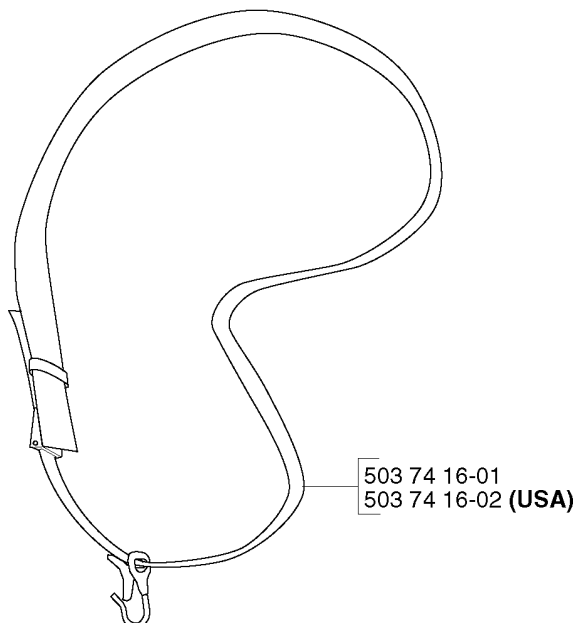
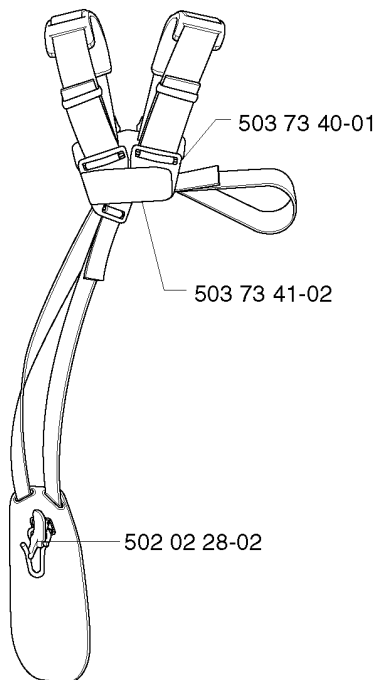
**Q** Accessories  
Zubehöre  
Accessoires  
Acessorios  
Tillbehör



\*compl 501 78 33-01



compl 503 73 63-03  
compl 503 73 63-04 (USA)





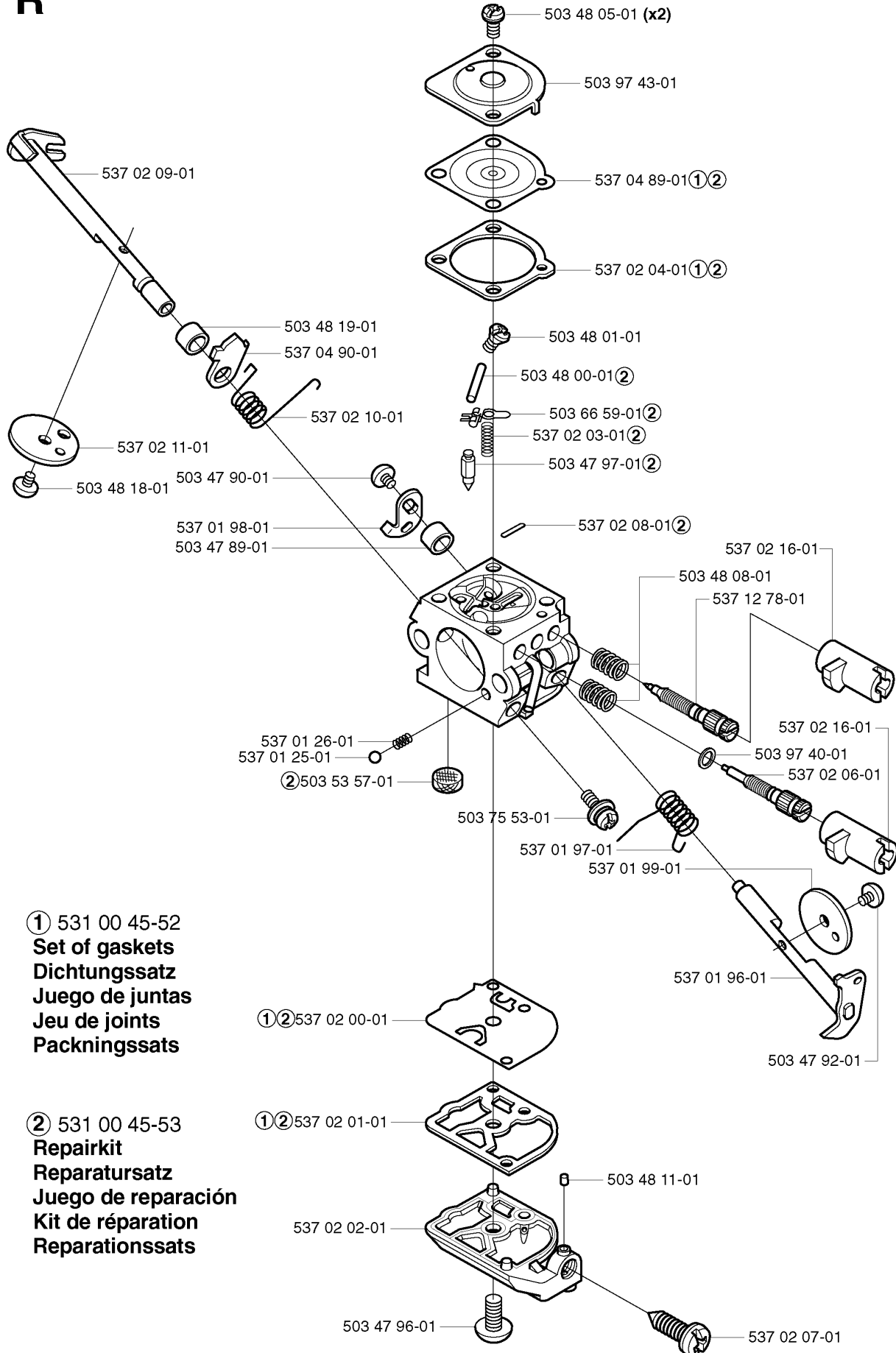
## ACCESSORIES

325 RXT, 2002-01

Part No	Description	Remark	QTY KIT
501 60 02-03	SCREWDRIVER		1
501 78 33-01	SUSPENSION BAIL		1
502 02 28-02	WELT HOOK		1
502 03 55-05	TRANSPORT GUARD		1
502 11 46-02	SOCKET WRENCH		1
502 21 58-01	WRENCH		1
502 28 59-01	STOP		1
503 21 83-16	SCREW		1
503 73 40-01	FRONT PIECE		1
503 73 41-02	BUCKLE		1
503 73 63-03	HARNESS		1
503 73 63-04	HARNESS ASSY	USA	1
503 74 16-01	HARNESS ASSY		1
503 74 16-02	HARNESS ASSY	USA	1
503 80 17-01	GREASE	323C, 325CX	1
503 97 64-01	GREASE		1

**R** compl 503 28 31-11

**ZAMA C1Q - EL 12**



① 531 00 45-52  
**Set of gaskets**  
**Dichtungssatz**  
**Juego de juntas**  
**Jeu de joints**  
**Packningssatz**

② 531 00 45-53  
**Repairkit**  
**Reparatursatz**  
**Juego de reparación**  
**Kit de réparation**  
**Reparationsatz**

## CARBURETOR DETAILS

325 RXT, 2002-01

Part No	Description	Remark	QTY KIT
503 28 31-11	CARBURETTOR		1
503 47 89-01	COLLAR		1
503 47 90-01	SCREW		1
503 47 92-01	SCREW		1
503 47 96-01	SCREW		1
503 47 97-01	VALVE	531 00 45-53 REPAIRKIT	1
503 48 00-01	PIN RETAINING SCREW	531 00 45-53 REPAIRKIT	1
503 48 01-01	SCREW		1
503 48 05-01	SCREW		2
503 48 08-01	SPRING		1
503 48 11-01	PIECE		1
503 48 18-01	SCREW		1
503 48 19-01	COLLAR		1
503 53 57-01	STRAINER	531 00 45-53 REPAIRKIT	1
503 66 59-01	LEVER	531 00 45-53 REPAIRKIT	1
503 75 53-01	SCREW		1
503 97 40-01	WASHER		1
503 97 43-01	COVER		1
537 01 25-01	BALL		1
537 01 26-01	SPRING		1
537 01 96-01	SHAFT ASSY		1
537 01 97-01	SPRING		1
537 01 98-01	LEVER		1
537 01 99-01	VALVE		1
537 02 00-01	DIAPHRAGM PUMP	531 00 45-52 SET OF GASKETS 531 00 45-53 REPAIRKIT	1
537 02 01-01	GASKET	531 00 45-52 SET OF GASKETS 531 00 45-53 REPAIRKIT	1
537 02 02-01	COVER		1
537 02 03-01	SPRING	531 00 45-53 REPAIRKIT	1
537 02 04-01	GASKET	531 00 45-52 SET OF GASKETS 531 00 45-53 REPAIRKIT	1
537 02 06-01	SCREW		1
537 02 07-01	SCREW		1
537 02 08-01	PLUG	531 00 45-53 REPAIRKIT	1
537 02 09-01	SHAFT ASSY		1
537 02 10-01	SPRING		1
537 02 11-01	VALVE		1
537 02 16-01	LIMITER CAP		1
537 02 16-01	LIMITER CAP		1
537 04 89-01	DIAPHRAGM	531 00 45-52 SET OF GASKETS 531 00 45-53 REPAIRKIT	1
537 04 90-01	LEVER		1
537 12 78-01	SCREW		1