

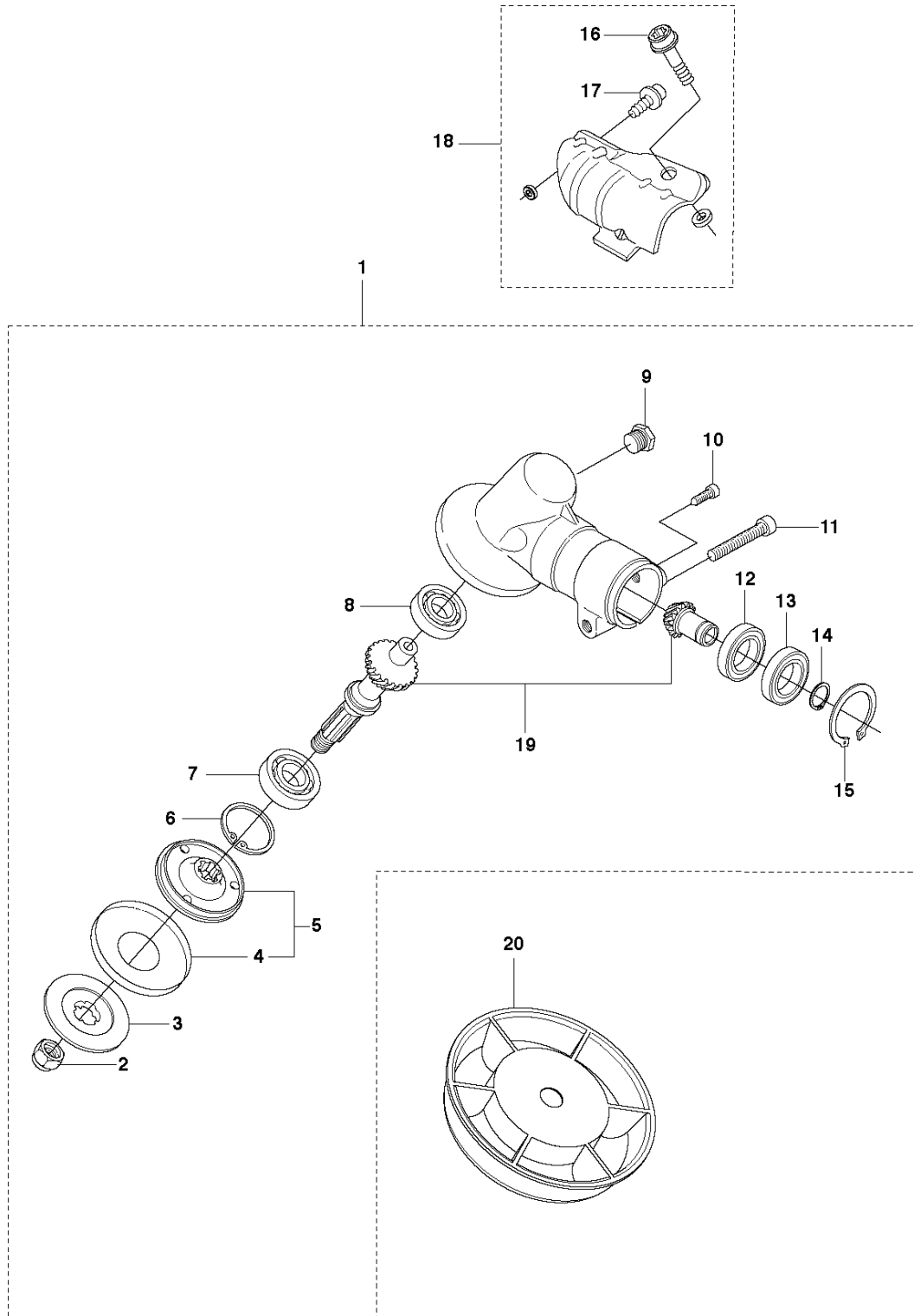


SPARE PARTS LIST

BRUSHCUTTERS/CLEARING SAWS

525 RK

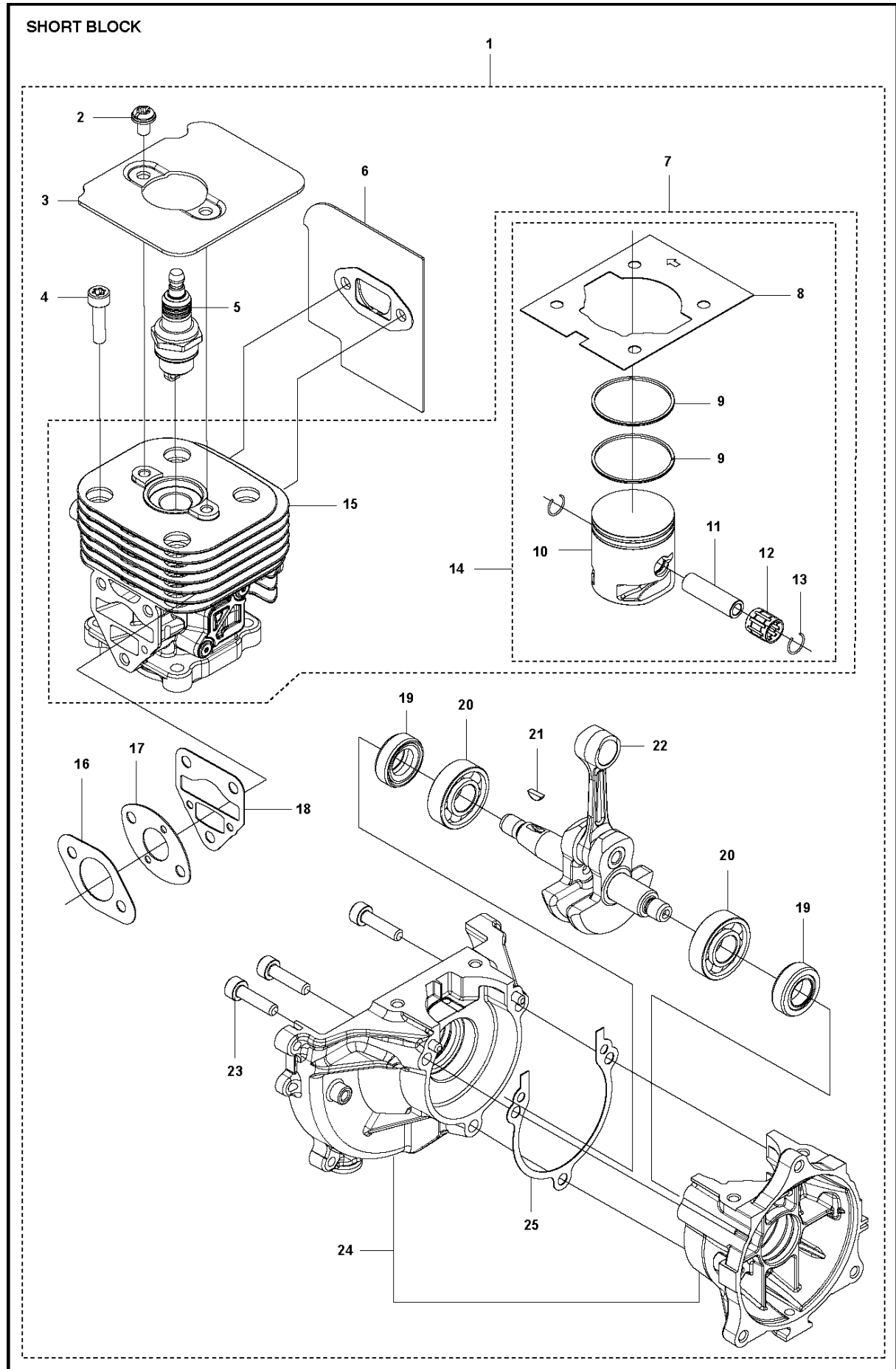
A1 524L, 525L, LS, LK, RJX, RJD, RS, RX, RXT, RK
BEVEL GEAR



BEVEL GEAR

525 RK

Ref	Part No	Description	Remark	QTY	KIT
1	537 19 92-02	BEVEL GEAR ASSY		1	
2	503 85 63-01	NUT		1	1
3	537 28 56-01	SUPPORT FLANGE		1	1
4	537 29 26-01	CUP		1	1
5	537 23 49-01	DRIVER ASSY		1	1
6	735 31 28-10	CIRCLIP		1	1
7	503 25 24-01	BALL BEARING		1	1
8	738 21 98-00	BALL BEARING		1	1
9	503 20 15-01	SCREW		1	1
10	503 20 14-12	SCREW IHSCFMO		1	1
11	503 20 07-25	SCREW IHSCFM		1	1
12	738 21 99-00	BALL BEARING		1	1
13	738 21 99-02	BALL BEARING		1	1
14	735 31 11-00	CIRCLIP		1	1
15	735 31 25-10	CIRCLIP		1	1
16	544 21 84-20	SCREW ITXSCM		1	18
17	501 98 10-01	SCREW ITXSCM		1	18
18	574 30 69-03	CLAMP		1	
19	537 04 10-01	GEAR WHEEL KIT		1	1
20	503 89 01-01	SUPPORT CUP		1	

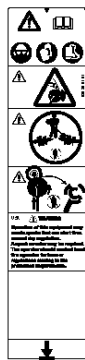
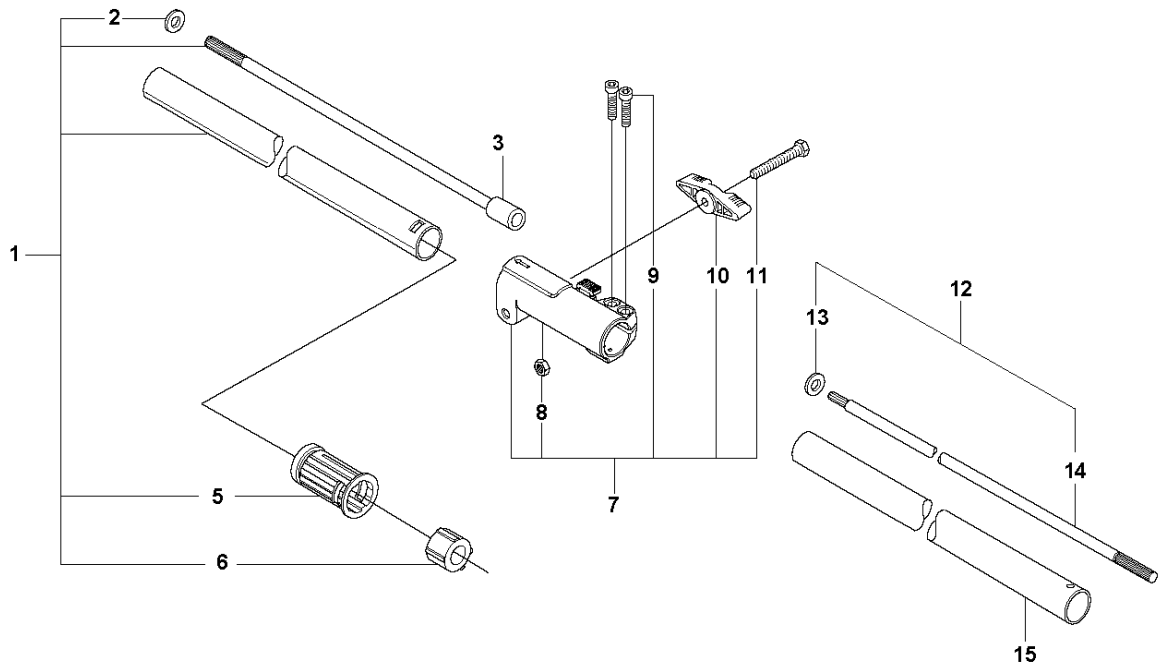


SHORT BLOCK

525 RK

Ref	Part No	Description	Remark	QTY	KIT
1	592 77 64-01	SHORT BLOCK		1	
2	544 25 68-01	SCREW		2	
3	578 78 53-01	PLATE		1	
4	504 11 43-01	SCREW		4	
5	576 59 81-01	SPARK PLUG		1	
6	578 40 81-01	GASKET		1	
7	588 09 82-02	SERVICE KIT		1	
8	576 39 87-02	GASKET		1	7,14
9	506 61 81-01	RING		2	7,14
10	577 91 74-01	PISTON		1	7,14
11	505 04 07-01	PIN		1	7,14
12	576 40 27-01	BEARING		1	7,14
13	505 04 52-01	RING		2	7,14
14	588 09 81-02	SERVICE KIT		1	7
15	577 97 90-01	CYLINDER		1	7
16	577 88 24-02	GASKET		1	
17	576 39 91-02	GASKET		1	
18	576 39 89-01	GASKET		1	
19	504 12 15-01	SEALING		2	
20	506 61 03-01	BEARING		2	
21	506 68 94-01	KEY		1	
22	586 65 66-01	CRANKSHAFT		1	
23	504 11 43-01	SCREW		3	
24	581 30 86-02	CRANKCASE		1	
25	576 39 95-02	GASKET		1	

C1 525RK SHAFT



16



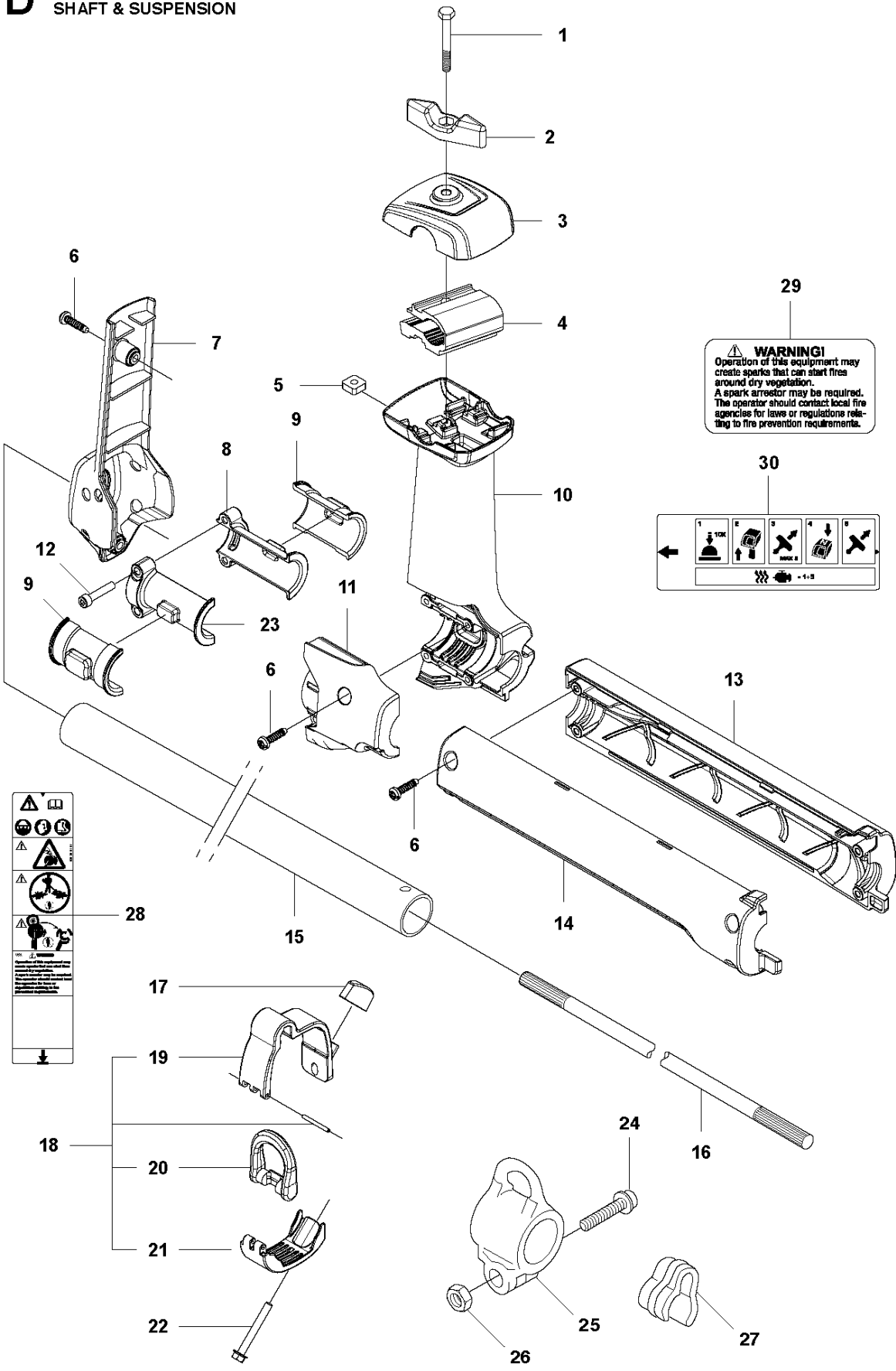
17

SHAFT

525 RK

Ref	Part No	Description	Remark	QTY KIT	
1	579 19 95-01	TUBE		1	
2	735 58 08-10	LOCKWASHER		1	1
3	537 01 19-01	DRIVE SHAFT	L=843 Ø7mm	1	1
5	544 37 87-01	PLUG		1	1
6	503 78 52-02	SUPPORTING BEARING		1	1
7	576 28 26-01	CLAMPING SLEEVE ASSY		1	
8	731 23 16-01	HEXAGON NUT		1	7
9	525 75 51-04	SCREW ITXSCFM		2	7
10	576 28 24-01	KNOB		1	7
11	725 23 76-01	SCREW		1	7
12	581 50 04-01	DRIVE SHAFT		1	
13	735 58 08-10	LOCKWASHER		1	12
14	581 81 51-02	DRIVE SHAFT	L=696 Ø7mm	1	12
15	579 19 94-01	TUBE	L=650 Ø24mm	1	
16	589 29 51-01	LABEL		1	
17	503 79 56-01	LABEL		1	

D 525 RXT, RK, RX
SHAFT & SUSPENSION

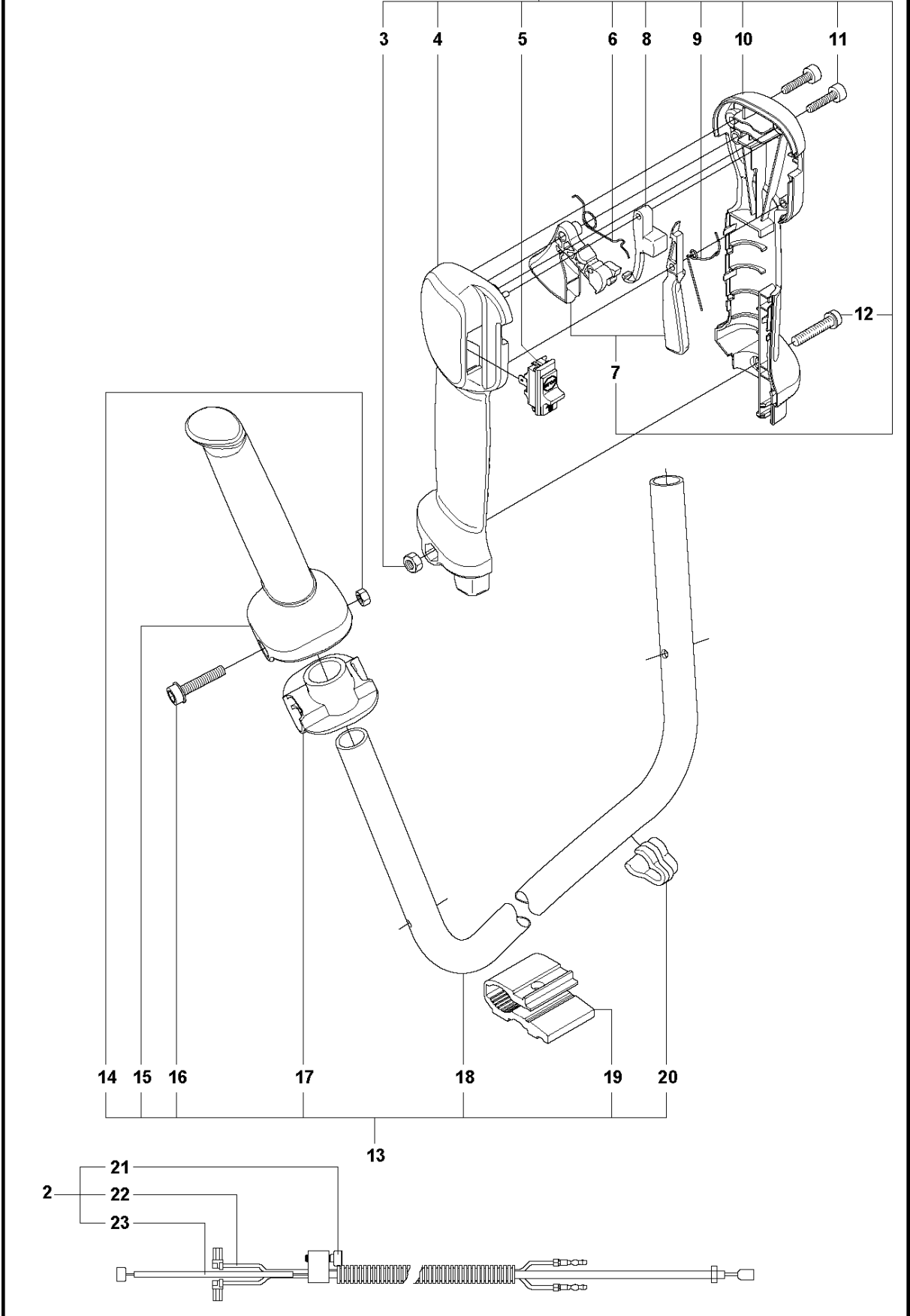


SHAFT & HANDLE

525 RK

Ref	Part No	Description	Remark	QTY	KIT
1	725 23 82-85	SCREW EHHM	M6x60	1	
2	502 20 38-01	KNOB		1	
3	577 55 82-01	CAP		1	
4	544 02 09-01	CLIP		1	
5	502 19 71-01	SQUARE NUT		1	10
6	525 76 46-04	SCREW ITXSCT		10	
7	577 55 81-01	COVER		1	
8	578 13 90-01	BRACKET		1	
9	578 13 92-01	ABSORBER	RXT, RK	2	
9	585 17 76-01	SPACER	RX	2	
10	578 24 77-01	HANDLEBAR BRACKET		1	
11	577 55 80-01	COVER		1	
12	525 82 50-01	SCREW ITXSCM		2	
13	577 55 75-01	WEAR PROTECTION		1	
14	577 55 76-01	WEAR PROTECTION		1	
15	584 97 79-01	TUBE	RXT, RX	1	
16	581 81 51-01	DRIVE SHAFT	RXT, RX	1	
17	537 13 04-02	KNOB	RXT, RK	1	
18	578 24 78-01	LOOP	RXT, RK	1	
19	577 55 77-01	CLAMP	RXT, RK	1	18
20	537 35 01-01	LOOP	RXT, RK	1	18
21	577 55 78-01	CLAMP	RXT, RK	1	18
22	725 23 39-51	SCREW EHHM	RXT, RK	1	
23	578 13 91-01	BRACKET		1	
24	525 75 51-01	SCREW ITXSFCM	RX	1	
25	503 94 10-01	HOOK	RX	1	
26	731 23 14-01	HEXAGON NUT	RX	1	
27	502 21 12-01	STAPLE	RX	1	
28	589 29 51-01	LABEL		1	
29	522 92 86-02	LABEL		1	
30	579 56 23-01	DECAL		1	

E 525RX, RXT, RK, RS
THROTTLE CONTROLS & HANDLE BAR

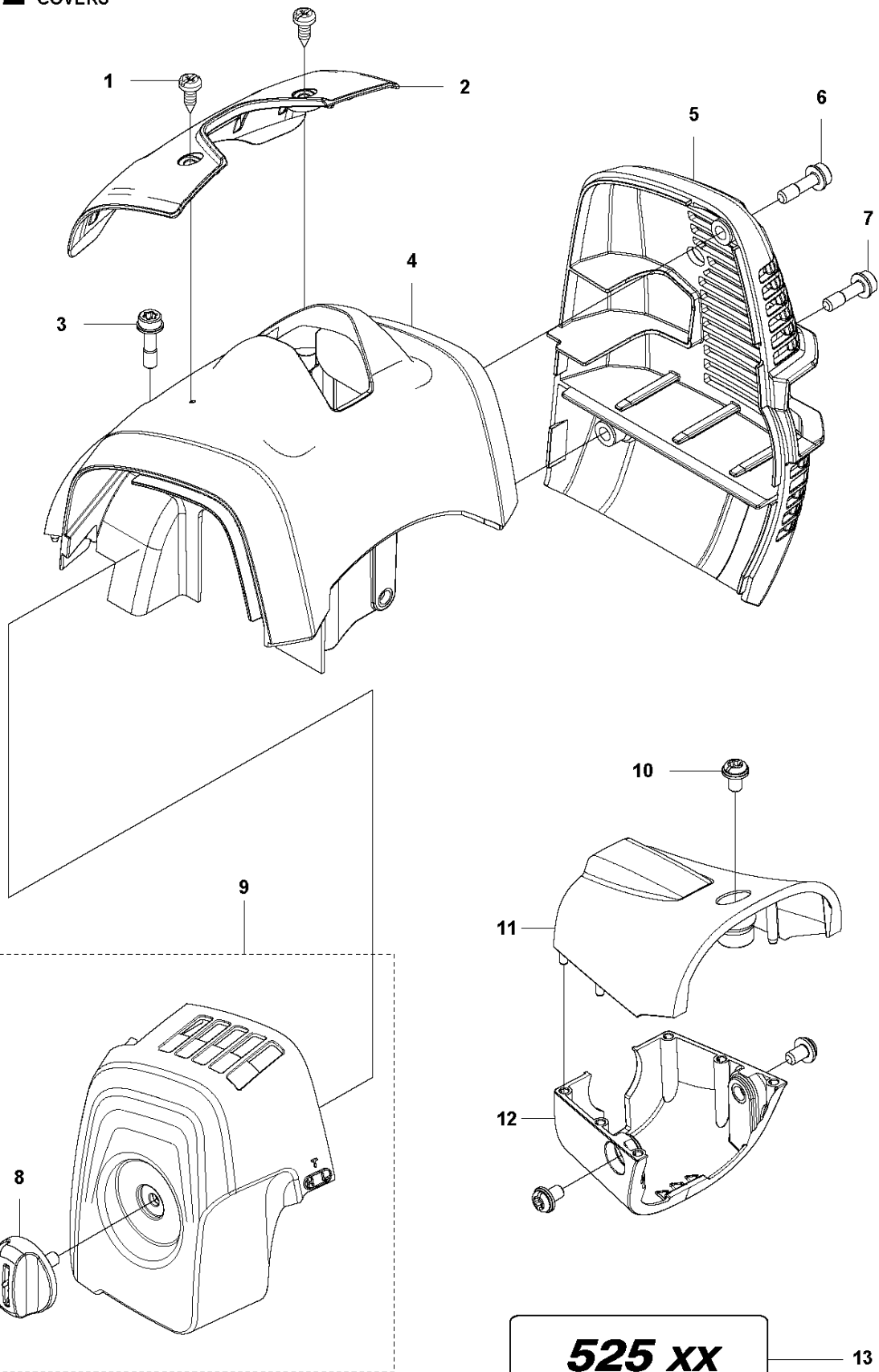


THROTTLE CONTROLS

525 RK

Ref	Part No	Description	Remark	QTY	KIT
1	537 42 45-13	HANDLE ASSY		1	
2	578 24 81-01	WIRING	RXT, RK	1	
3	503 22 10-13	HEXAGON NUT		1	1
4	537 16 02-09	HANDLE HALF	RXT, RK, RS	1	1
5	537 41 90-01	SWITCH		1	1
6	537 17 42-01	SPRING THROTTLE TRIG		1	1
7	506 49 77-01	THROTTLE CONTROL		1	1
8	537 16 07-03	THROTTLE LOCKOUT		1	1
9	537 17 43-01	SPRING		1	1
10	537 16 03-02	HANDLE HALF	RXT, RK, RS	1	1
11	574 44 40-01	SCREW ITXSCT		2	2
12	525 75 51-09	SCREW ITXSCFM	M5X35	1	1
13	578 24 82-01	HANDLEBAR	RXT, RK	1	
14	731 23 14-01	HEXAGON NUT		1	13
15	537 17 28-01	HANDLE	RXT, RK, RS	1	13
16	525 75 52-04	SCREW ITXSCFM		1	13
17	537 17 29-01	COVER		1	13
18	537 36 00-01	HANDLEBAR	RXT, RK, RX	1	13
19	544 02 09-01	CLIP	RXT, RK, RX	1	13
20	502 21 12-01	STAPLE	RS	1	13
21	503 21 66-18	SCREW IHSCT		1	2
22	580 62 24-01	SHORT CIRCUIT CABLE	RXT, RK	1	2
23	580 47 09-01	THROTTLE CABLE		1	2

G2 525 LK, LX, RJX, RX, RXT, RK
COVERS

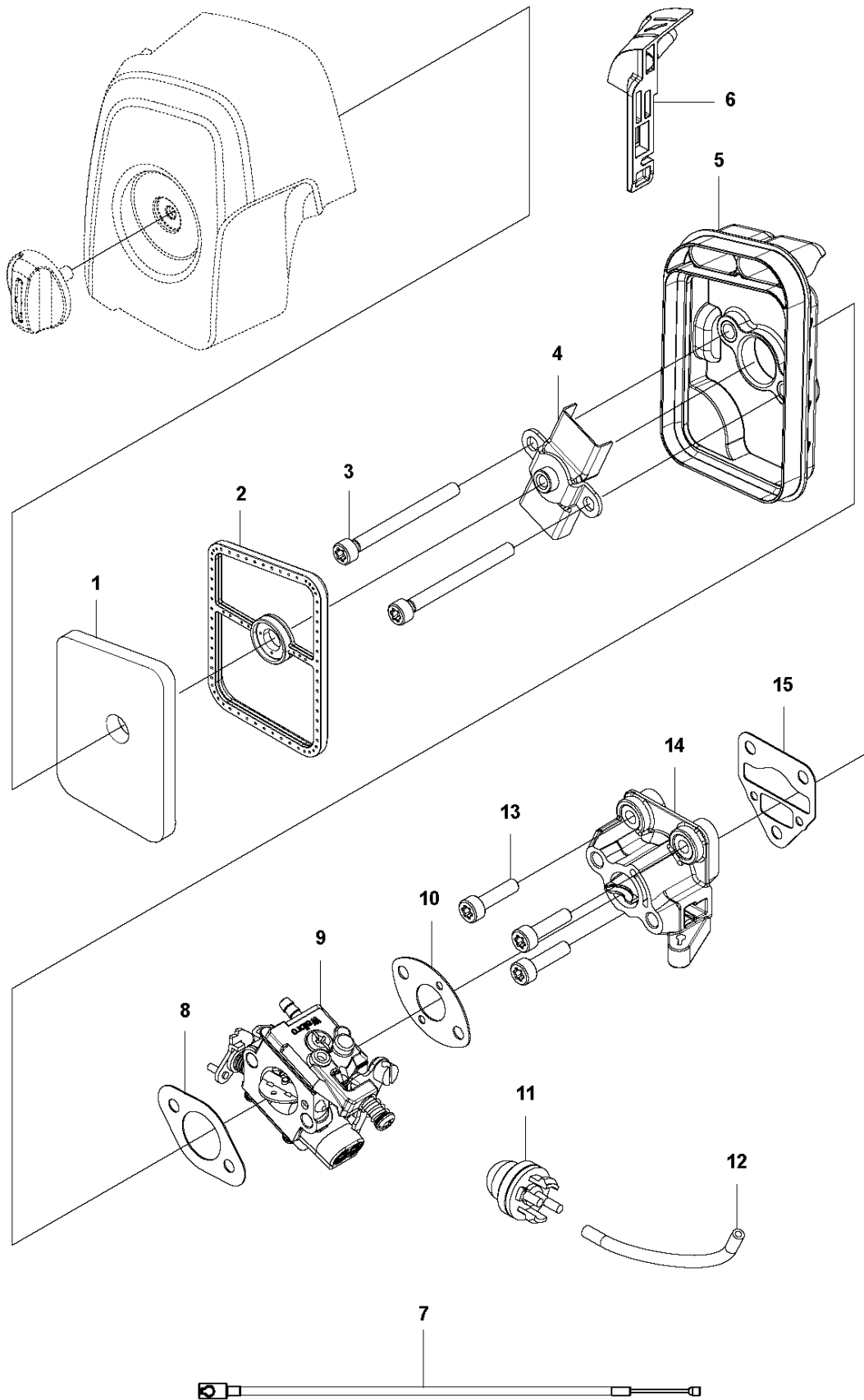


COVER

525 RK

Ref	Part No	Description	Remark	QTY	KIT
1	503 21 35-12	SCREW CCRPANT		2	
2	576 40 45-01	ARM PROTECTION		1	
3	577 81 54-01	BOLT		1	
4	592 62 13-01	CYLINDER COVER	To be used with 576404101 Housing clutch	1	
4	592 62 13-02	CYLINDER COVER	To be used with 588567701 Housing clutch	1	
5	576 40 47-01	MUFFLER GUARD		1	
6	577 81 54-01	BOLT		1	
7	577 81 54-01	BOLT		1	
8	576 99 24-02	KNOB		1	9
9	581 04 73-01	FILTER COVER ASSY		1	
10	544 25 68-01	SCREW		3	
11	577 85 11-01	COVER		1	
12	577 85 10-01	COVER		1	
13	579 44 58-09	DECAL	525RK	1	

H2 525 LK, LX, RJX, RX, RXT, RK
CARBURETOR & AIRFILTER

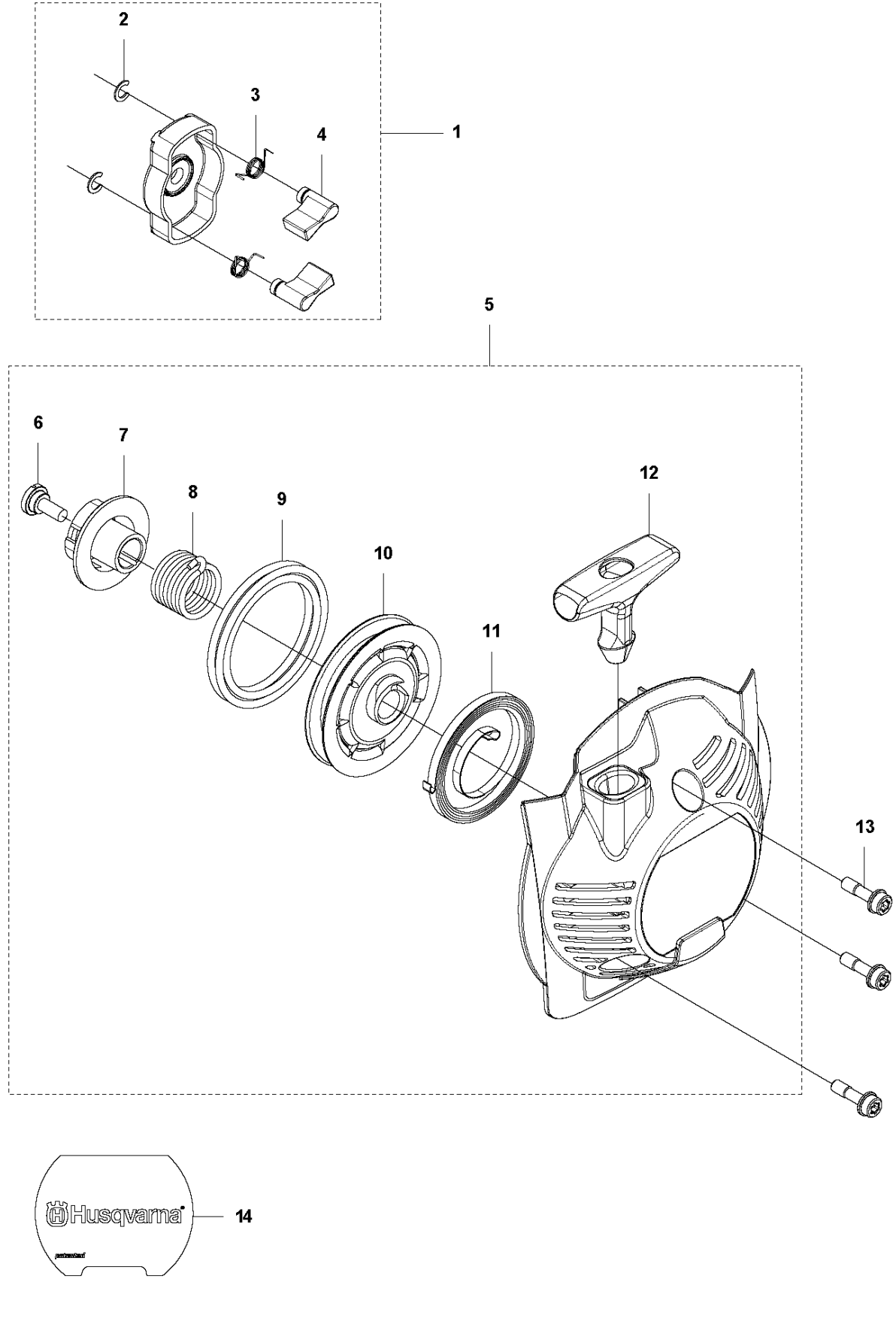


CARBURETOR & AIR FILTER

525 RK

Ref	Part No	Description	Remark	QTY KIT
1	581 04 74-01	AIR FILTER		1
2	581 45 18-01	AIR FILTER		1
3	580 46 72-01	BOLT		2
4	585 48 85-01	PLATE		1
5	581 04 70-01	FILTER HOUSING		1
6	577 84 83-01	CHOKE CONTROL		1
7	590 90 00-01	THROTTLE CABLE		1
8	577 88 24-02	GASKET		1
9	584 90 14-01	CARBURETTOR		1
10	576 39 91-02	GASKET		1
11	503 93 66-01	PURGE		1
12	577 05 05-01	PIPE		1
13	504 11 43-01	SCREW		3
14	578 90 83-01	INSULATOR		1
15	576 39 89-01	GASKET		1

J2 525 LK, LX, RJX, RXT, RX, RK
STARTER

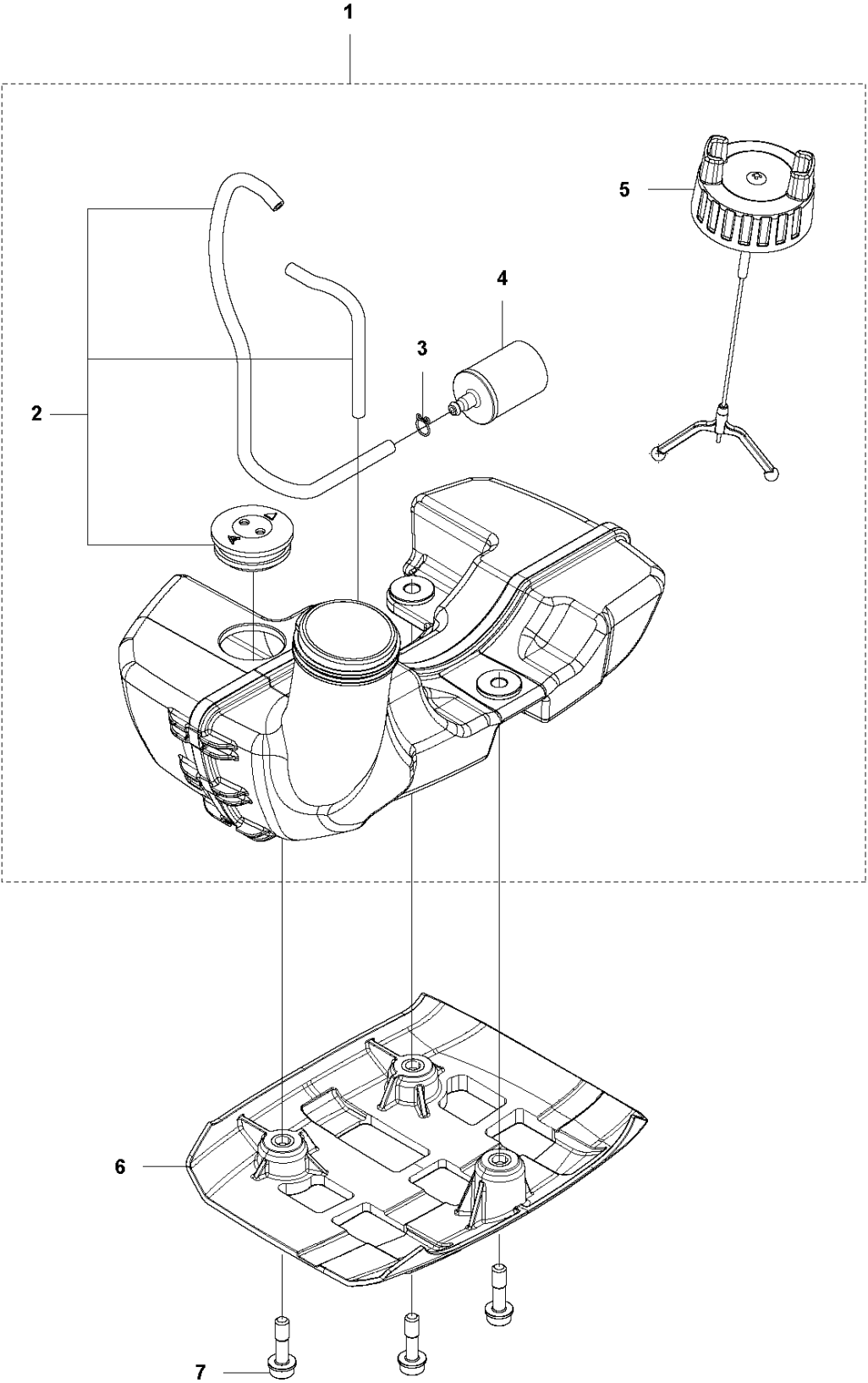


STARTER

525 RK

Ref	Part No	Description	Remark	QTY	KIT
1	581 14 65-01	STARTER PULLEY		1	
2	521 60 04-01	E-RING		2	1
3	521 60 03-01	SPRING		2	1
4	521 60 02-01	RATCHET		2	1
5	577 84 92-01	STARTER ASSY		1	
6	521 60 00-01	SCREW		1	5
7	576 40 12-01	PULLEY		1	5
8	577 13 41-01	SPRING		1	5
9	577 84 87-01	ROPE		1	5
10	577 84 88-01	REEL		1	5
11	504 11 50-01	SPIRAL SPRING		1	5
12	575 48 95-01	STARTER HANDLE		1	5
13	577 81 54-01	BOLT		3	
14	579 36 96-01	DECAL		1	

K2 524L, 525LK, LX, RJX, RX, RXT, RK
FUEL TANK

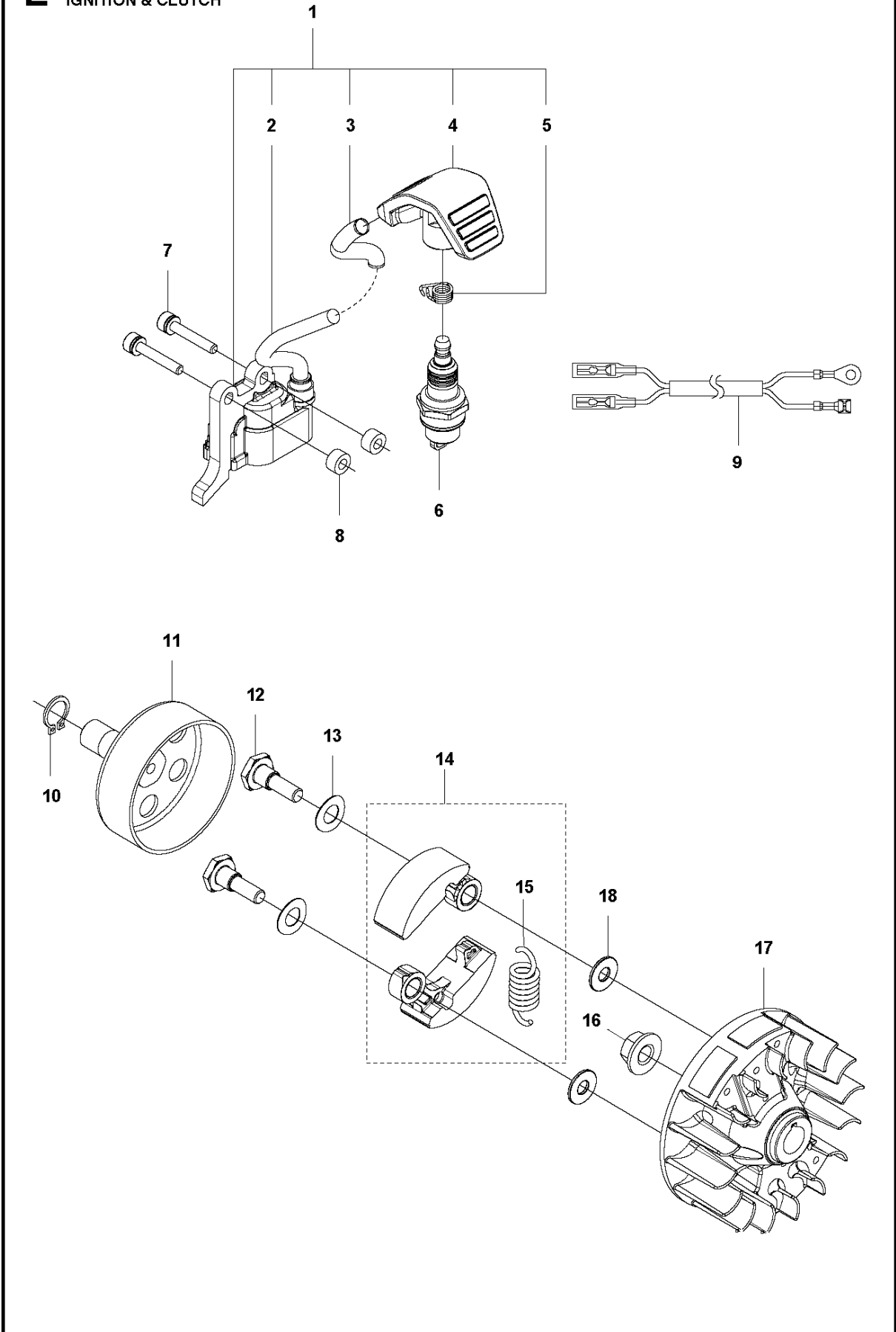


FUEL TANK

525 RK

Ref	Part No	Description	Remark	QTY	KIT
1	576 40 51-02	FUEL TANK		1	
2	577 50 99-03	PIPE		1	1
3	506 70 70-01	CLIP		1	1
4	503 44 32-01	FUEL FILTER		1	1
5	579 64 57-03	TANK CAP		1	1
6	576 40 49-01	SKID PLATE		1	
7	577 81 54-01	BOLT		1	

L 524, 525
IGNITION & CLUTCH

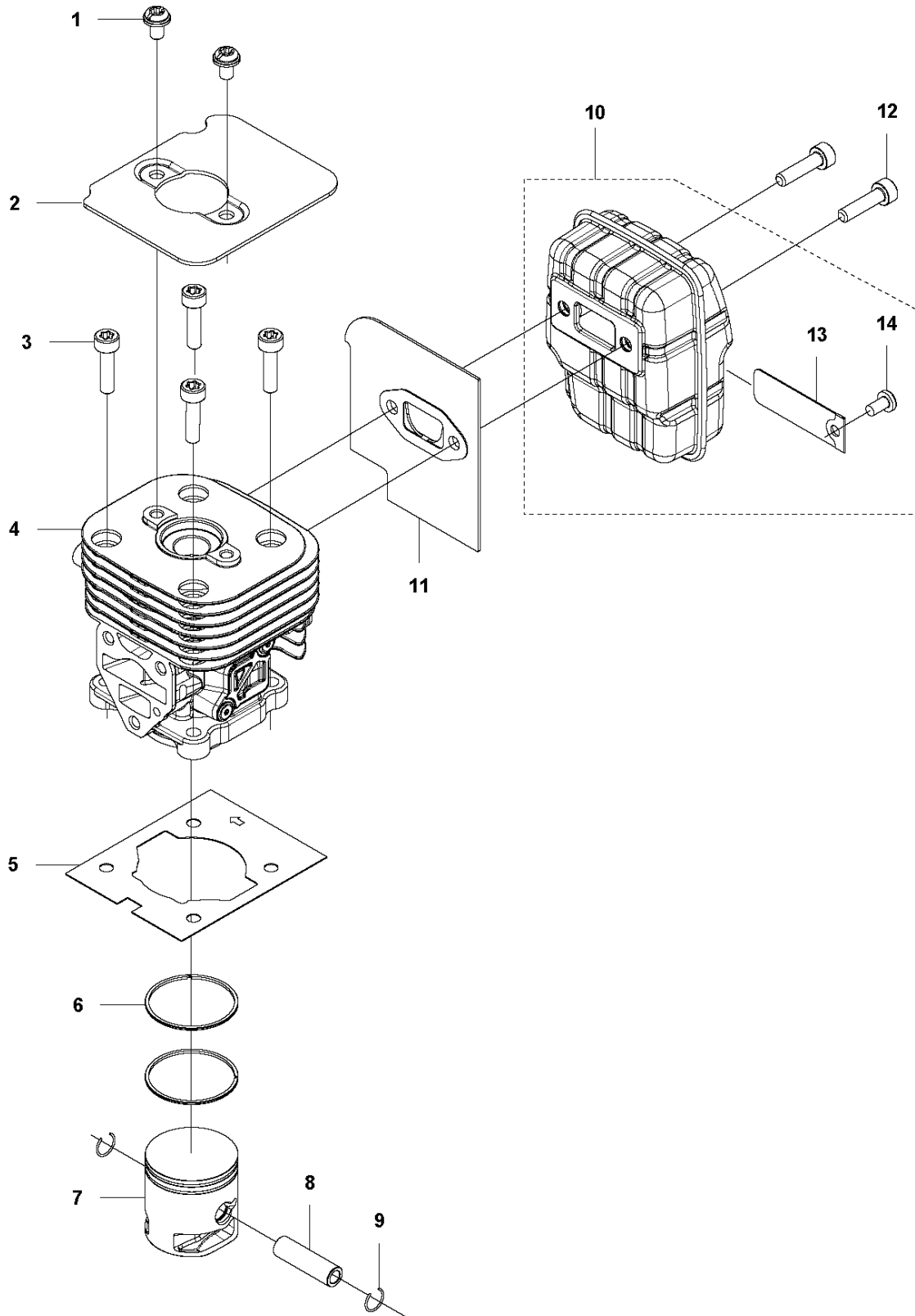


IGNITION SYSTEM & CLUTCH

525 RK

Ref	Part No	Description	Remark	QTY	KIT
1	588 14 15-01	IGNITION COIL		1	
2	584 82 66-01	IGNITION CABLE		1	1
3	579 59 07-01	TUBE		1	1
4	586 10 72-01	SPARK PLUG CAP		1	1
5	580 63 48-01	SPRING		1	1
6	584 96 81-01	SPARK PLUG	BPMR-8Y : NGK	1	
7	521 51 58-01	BOLT		2	
8	521 76 97-01	SPACER		2	
9	577 85 17-01	SHORT CIRCUIT CABLE		1	
10	516 12 41-01	SNAP RING		1	
11	581 14 20-01	CLUTCH DRUM		1	
12	513 18 96-01	SCREW		2	
13	521 75 82-01	WASHER		2	
14	577 05 28-01	CLUTCH ASSY		1	
15	576 40 07-01	CLUTCH SPRING		1	14
16	504 11 80-01	NUT		1	
17	578 96 78-01	FLYWHEEL		1	
18	505 05 44-01	WASHER		2	

M 524, 525
CYLINDER PISTON & MUFFLER

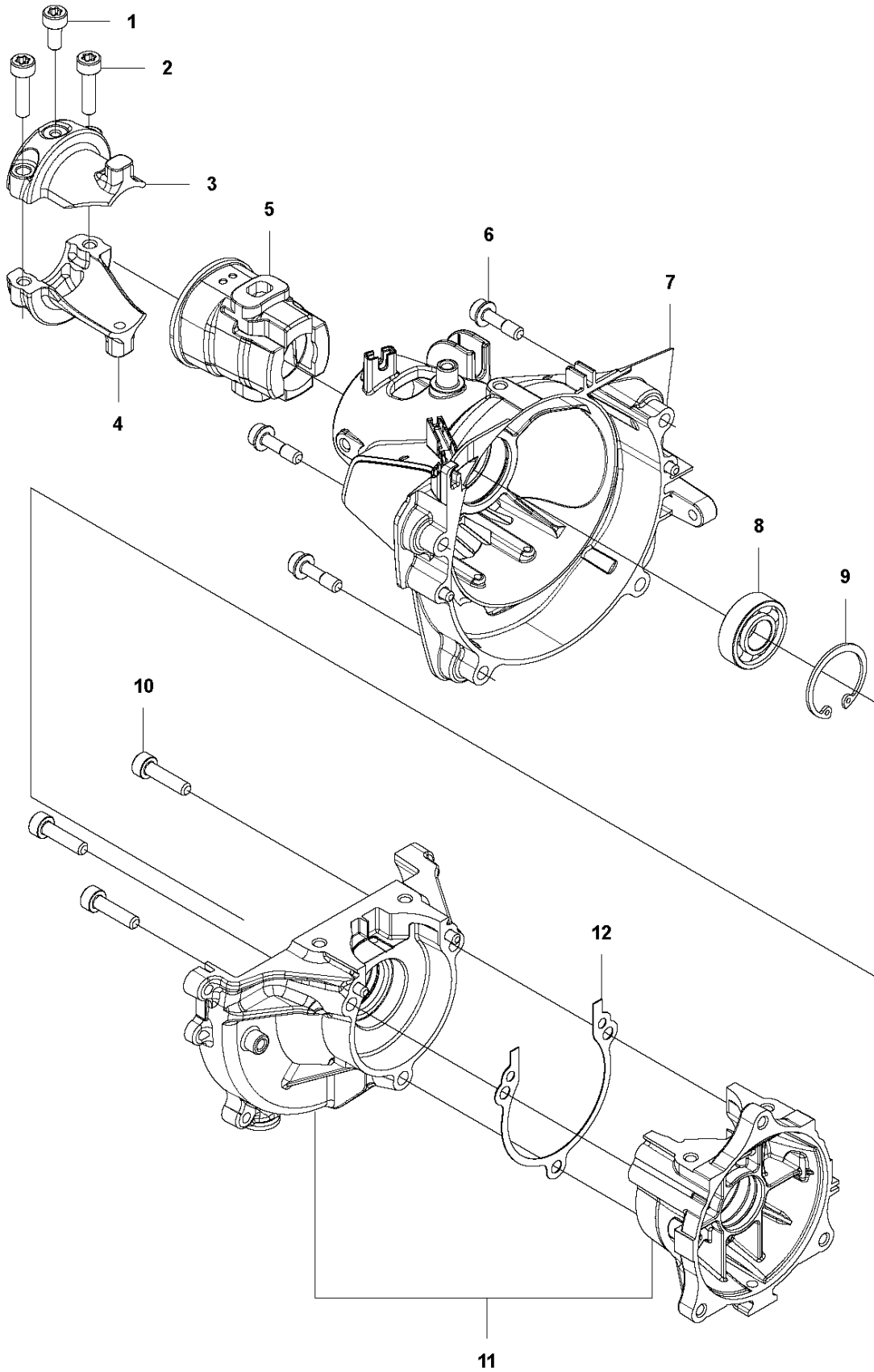


CYLINDER, PISTON & MUFFLER

525 RK

Ref	Part No	Description	Remark	QTY	KIT
1	544 25 68-01	SCREW		2	
2	578 78 53-01	PLATE		1	
3	504 11 43-01	SCREW		4	
4	577 97 90-01	CYLINDER		1	
5	576 39 87-02	GASKET		1	
6	506 61 81-01	RING		2	
7	577 91 74-01	PISTON		1	
8	505 04 07-01	PIN		1	
9	505 04 52-01	RING		2	
10	585 24 86-01	MUFFLER		1	
10	585 03 29-01	MUFFLER ASSY	Australia / New Zealand	1	
11	578 40 81-01	GASKET		1	
12	504 11 43-01	SCREW		2	
13	580 51 44-01	SPARK ARRESTER		1	10
14	729 57 74-05	SCREW CRPANT		1	10

N 524, 525
CRANK CASE

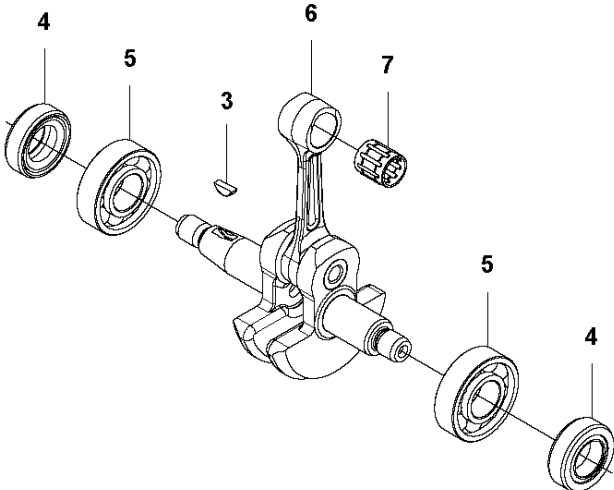
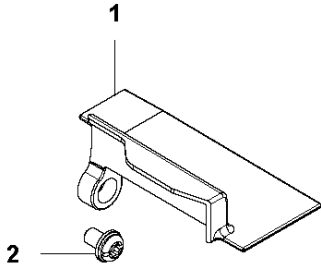


CRANKCASE

525 RK

Ref	Part No	Description	Remark	QTY KIT
1	529 26 81-01	BOLT		1
2	577 94 20-01	BOLT		2
3	576 42 07-02	BRACKET		1
4	576 42 08-02	BRACKET		1
5	576 42 05-01	CUSHION		1
6	577 81 54-01	BOLT		4
7	588 56 77-01	HOUSING		1
8	525 95 32-01	BEARING		1
9	506 60 99-01	SNAP RING		1
10	504 11 43-01	SCREW		3
11	581 30 86-01	CRANKCASE		1
12	576 39 95-02	GASKET		1

P 524, 525
CRANK SHAFT

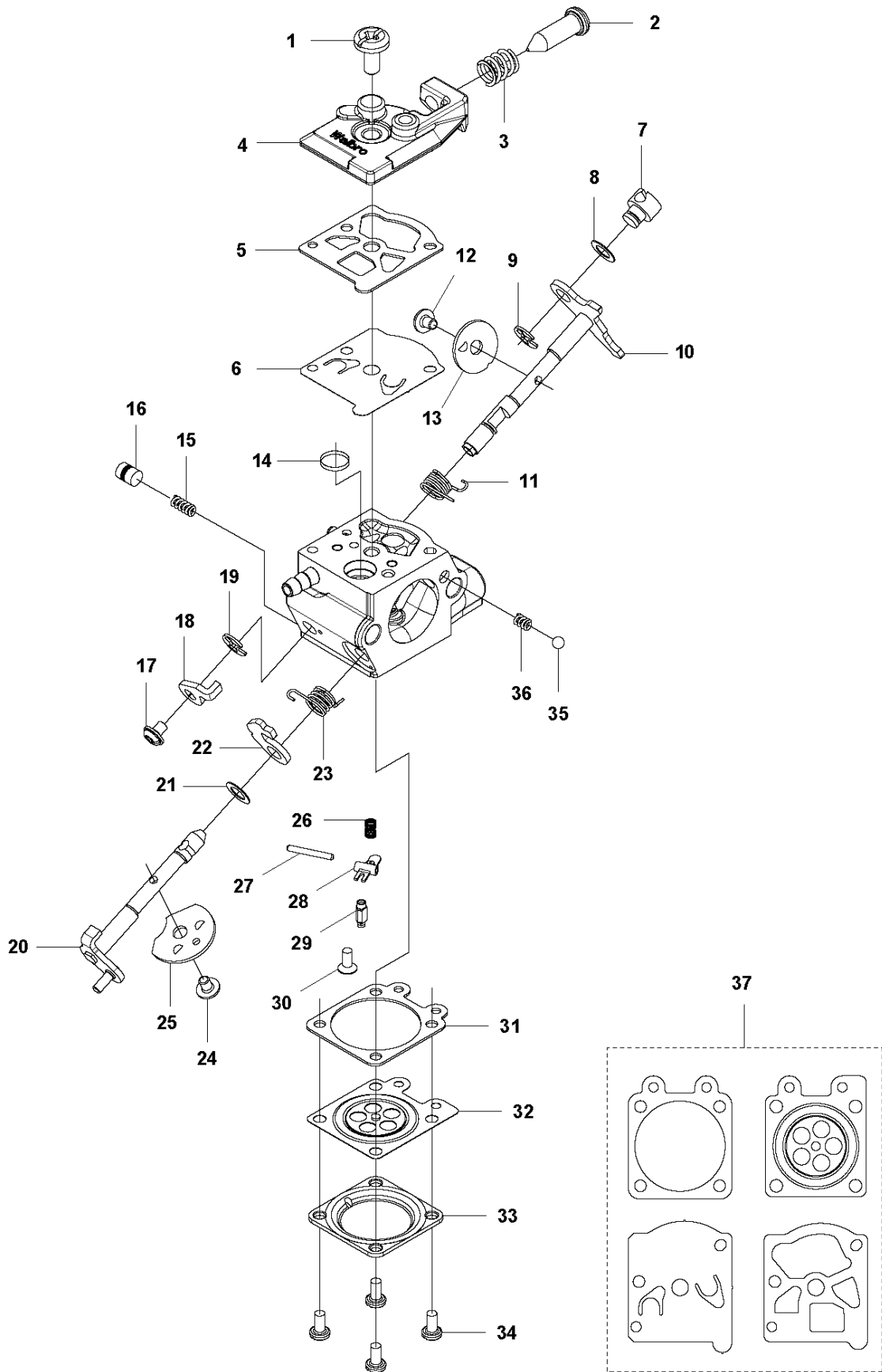


CRANKSHAFT

525 RK

Ref	Part No	Description	Remark	QTY KIT
1	576 40 46-01	MUFFLER		1
2	544 25 68-01	SCREW		1
3	506 68 94-01	KEY		1
4	504 12 15-01	SEALING		2
5	506 61 03-01	BEARING		2
6	579 22 32-01	CRANKSHAFT		1
7	576 40 27-01	BEARING		1

Q 524, 525
CARBURETOR

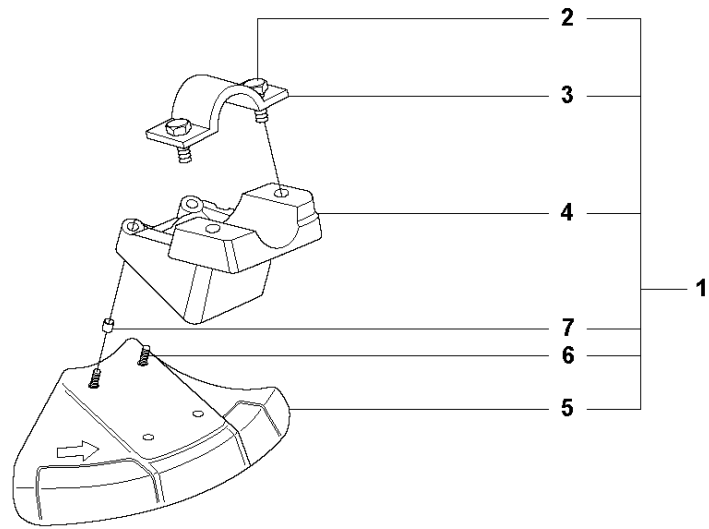


CARBURETOR

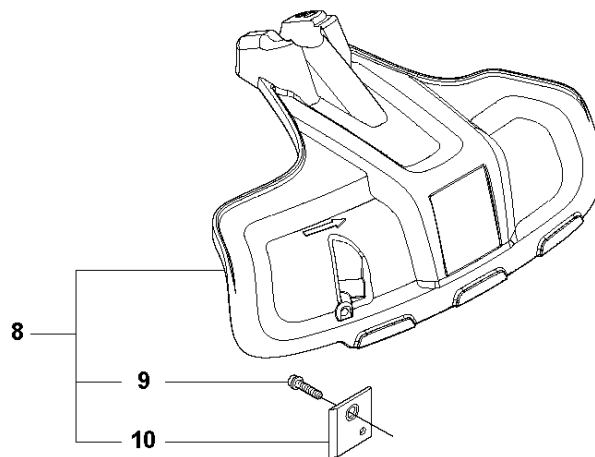
525 RK

Ref	Part No	Description	Remark	QTY KIT
1	520 97 63-01	SCREW		1
2	577 81 57-01	SCREW		1
3	513 59 32-01	SPRING		1
4	579 19 06-01	COVER		1
5	520 95 48-01	GASKET		1
6	502 21 36-01	DIAPHRAGM PUMP		1
7	513 40 08-01	SWIVEL		1
8	516 52 42-01	WASHER		1
9	506 73 86-01	RETAINER RING		1
10	579 19 07-01	SHAFT		1
11	577 81 55-01	SPRING		1
12	520 75 98-01	SCREW		1
13	520 97 86-01	VALVE		1
14	520 95 70-01	SCREEN		1
15	505 05 79-01	SPRING		1
16	584 90 12-01	PISTON ASSY		1
17	520 75 98-01	SCREW		1
18	579 19 08-01	LEVER		1
19	505 05 65-01	RING		1
20	579 19 10-01	SHAFT		1
21	516 52 42-01	WASHER		1
22	584 90 13-01	LEVER		1
23	579 19 11-01	SPRING		1
24	520 75 98-01	SCREW		1
25	581 15 49-01	VALVE		1
26	578 89 54-01	SPRING		1
27	520 97 74-01	PIN		1
28	577 80 72-01	LEVER		1
29	521 08 54-01	VALVE.INLET		1
30	577 80 71-01	SCREW		1
31	516 97 21-01	GASKET		1
32	577 80 70-01	DIAPHRAGM		1
33	514 18 92-01	COVER		1
34	520 97 88-01	SCREW ASSY		4
35	514 24 26-01	BALL		1
36	514 24 33-01	SPRING.CHOKE		1
37	580 68 48-01	GASKET KIT	Coomopes by item 5, 6, 31 and 32	1

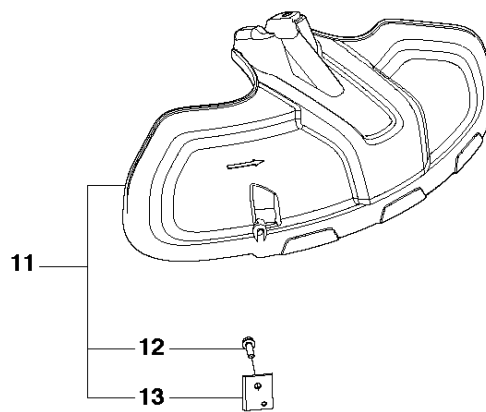
R1 525 RX, RXT, RK
ACCESSORIES



524L, 525L, LS, LST, LK, RJX, RJD, RS, RX, RXT, RK



524L, 525L, LS, LST, LK, RJX, RJD, RS, RX, RXT, RK

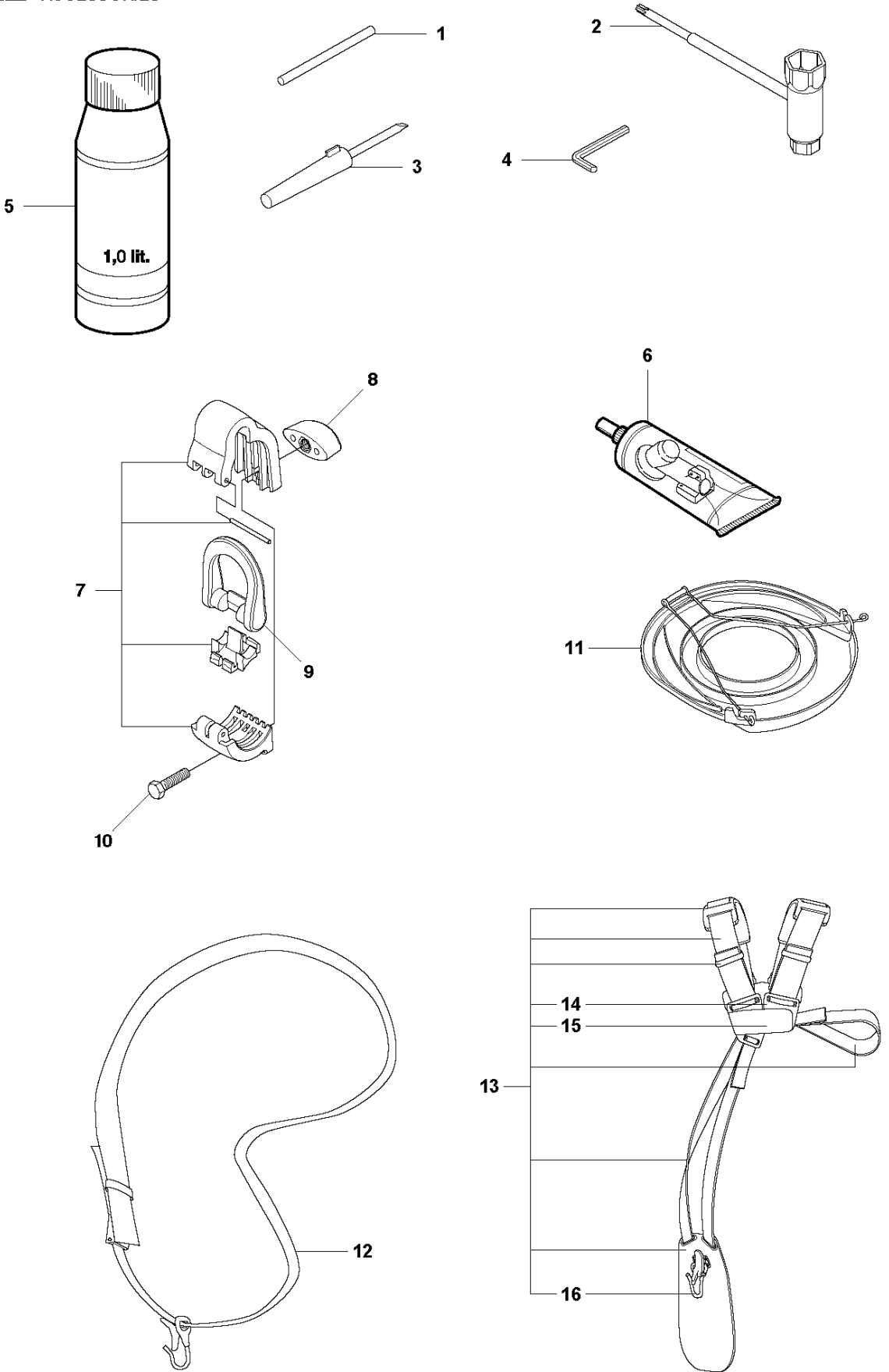


ACCESSORIES

525 RK

Ref	Part No	Description	Remark	QTY	KIT
1	537 29 95-01	SAW BLADE GUARD	RX, RXT, RK	1	
2	573 99 43-04	SCREW IHSCFMO		2	1
3	537 04 75-01	CLAMP		1	1
4	537 29 34-01	ADAPTER		1	1
5	537 21 71-01	SAW BLADE GUARD		1	1
6	503 20 03-16	SCREW IHSCFM		4	1
7	574 03 95-01	LOCK NUT		4	1
8	588 54 37-01	TRIMMER GUARD ASSY		1	
9	576 27 56-01	SCREW ITXSCFT		1	8
10	503 79 88-01	BLADE		1	8
11	588 11 79-01	COMBINATION GUARD		1	
12	576 27 56-01	SCREW ITXSCFT		1	11
13	503 79 88-01	BLADE		1	11

R2 524L, 525L, LS, LST, LK, RJX, RJD, RS, RX, RXT, RK
ACCESSORIES

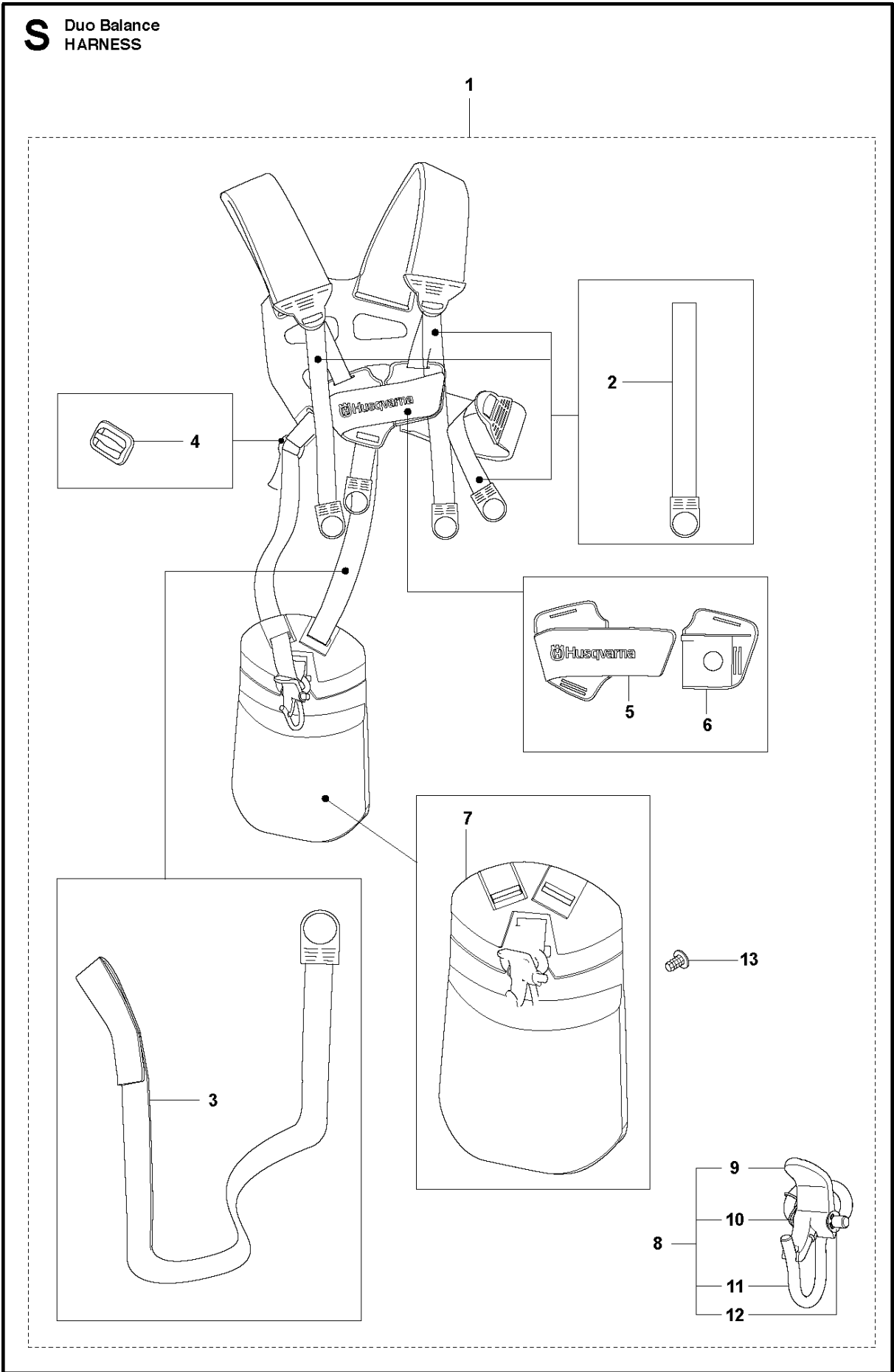


ACCESSORIES

525 RK

Ref	Part No	Description	Remark	QTY	KIT
1	502 28 59-01	STOP		1	
2	575 73 82-02	COMBINATION WRENCH		1	
3	501 60 02-03	SCREWDRIVER		1	
4	502 21 58-01	WRENCH		1	
5	531 00 92-48	FILTER OIL		1	
6	503 97 64-01	GREASE		1	
7	537 35 36-01	LOOP		1	
8	537 13 04-02	KNOB		1	7
9	537 35 01-01	LOOP		1	7
10	725 23 31-51	SCREW		1	7
11	537 31 29-01	TRANSPORT GUARD	200 - 275mm	1	
12	537 21 62-01	HARNESS		1	
12	537 21 62-02	HARNESS	USA	1	
13	537 21 63-01	HARNESS		1	
13	537 21 63-02	HARNESS	USA	1	
14	503 73 40-01	FRONT PIECE		1	13
15	503 73 41-02	BUCKLE		1	13
16	502 02 28-02	WELT HOOK		1	13

S Duo Balance
HARNESS



HARNES

525 RK

Ref	Part No	Description	Remark	QTY	KIT
1	537 27 57-01	HARNES		1	
1	537 27 57-03	HARNES	US	1	1
2	503 99 61-01	BAND		3	1
3	503 99 61-03	BAND		1	1
4	537 11 35-01	RETAINER		1	1
5	537 28 84-01	BUCKLE		1	1
6	537 28 83-01	BUCKLE		1	1
7	537 27 59-01	HIP PAD		1	1
8	502 02 28-01	HOOK		1	1
9	502 02 30-02	LOCK		1	1,8
10	586 34 10-01	SPRING		1	1,8
11	502 02 29-02	HOOK		1	1,8
12	735 31 09-20	E-CLIP		1	1,8
13	537 17 54-01	HIP PAD		3	1