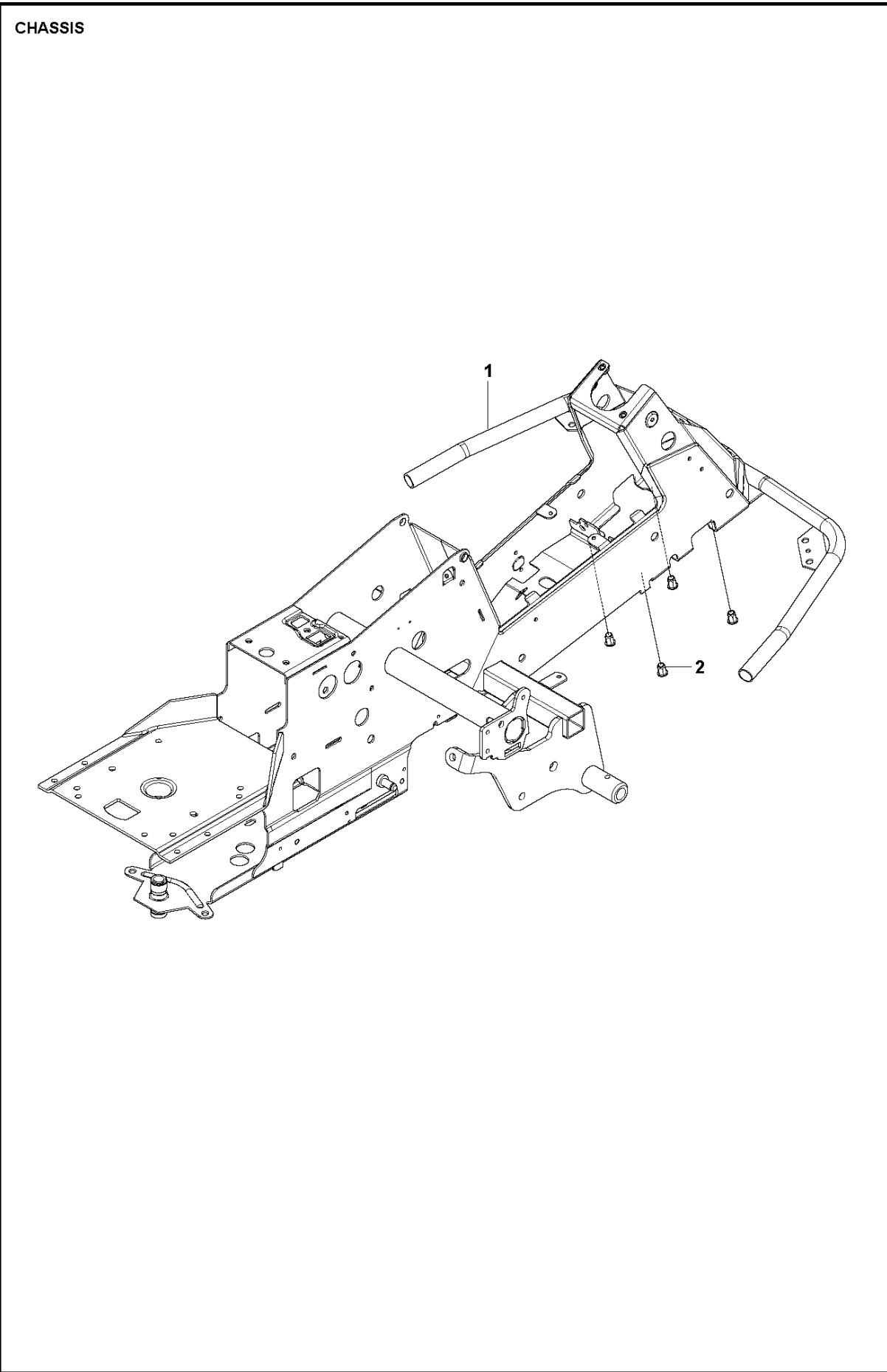




# SPARE PARTS LIST

RIDERS

R316 TX

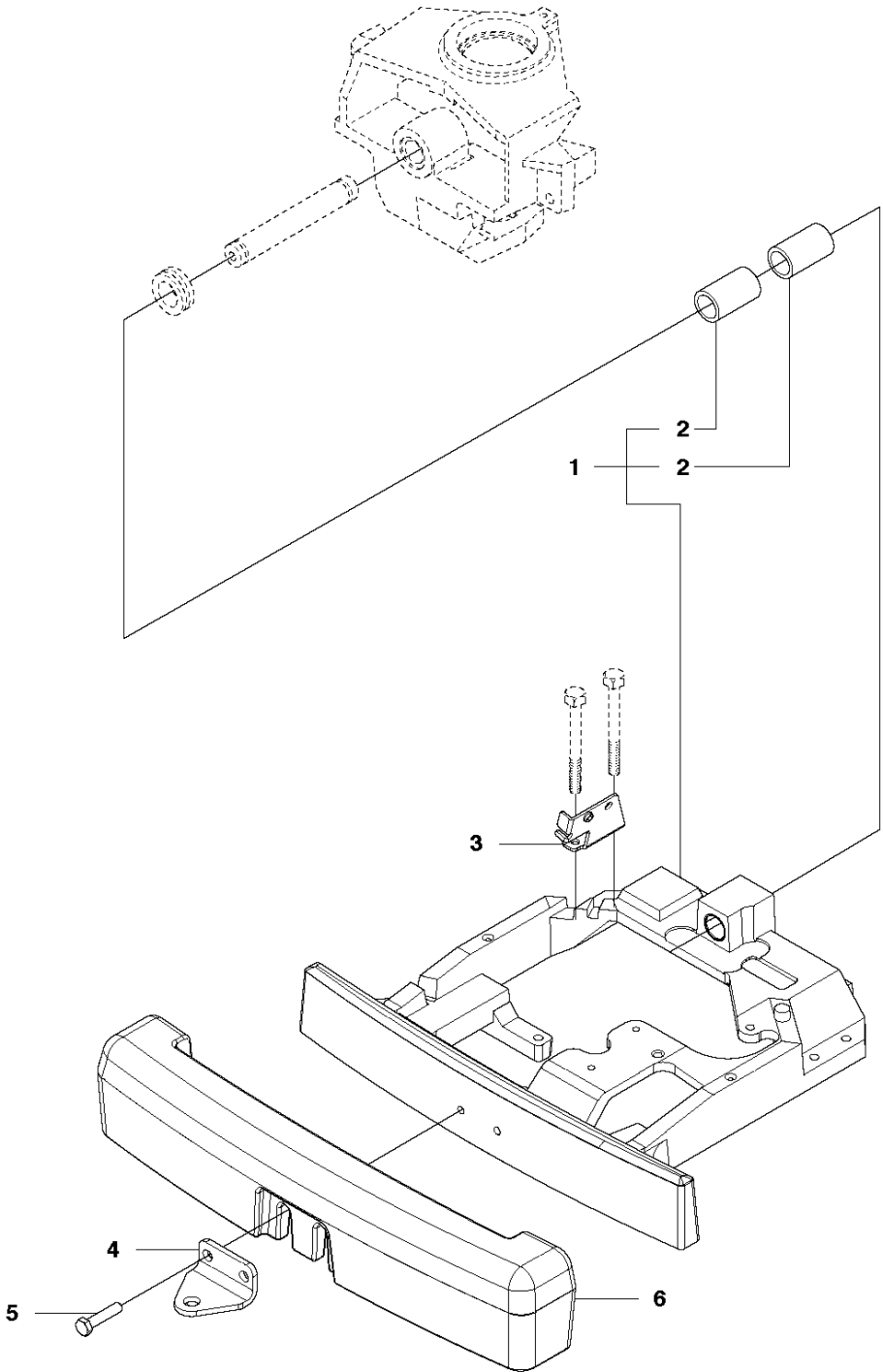


CHASSIS / FRAME

R316 TX

Ref	Part No	Description	Remark	QTY KIT
1	594 92 14-02	CHASSIS		1
2	506 91 62-01	NUT		4

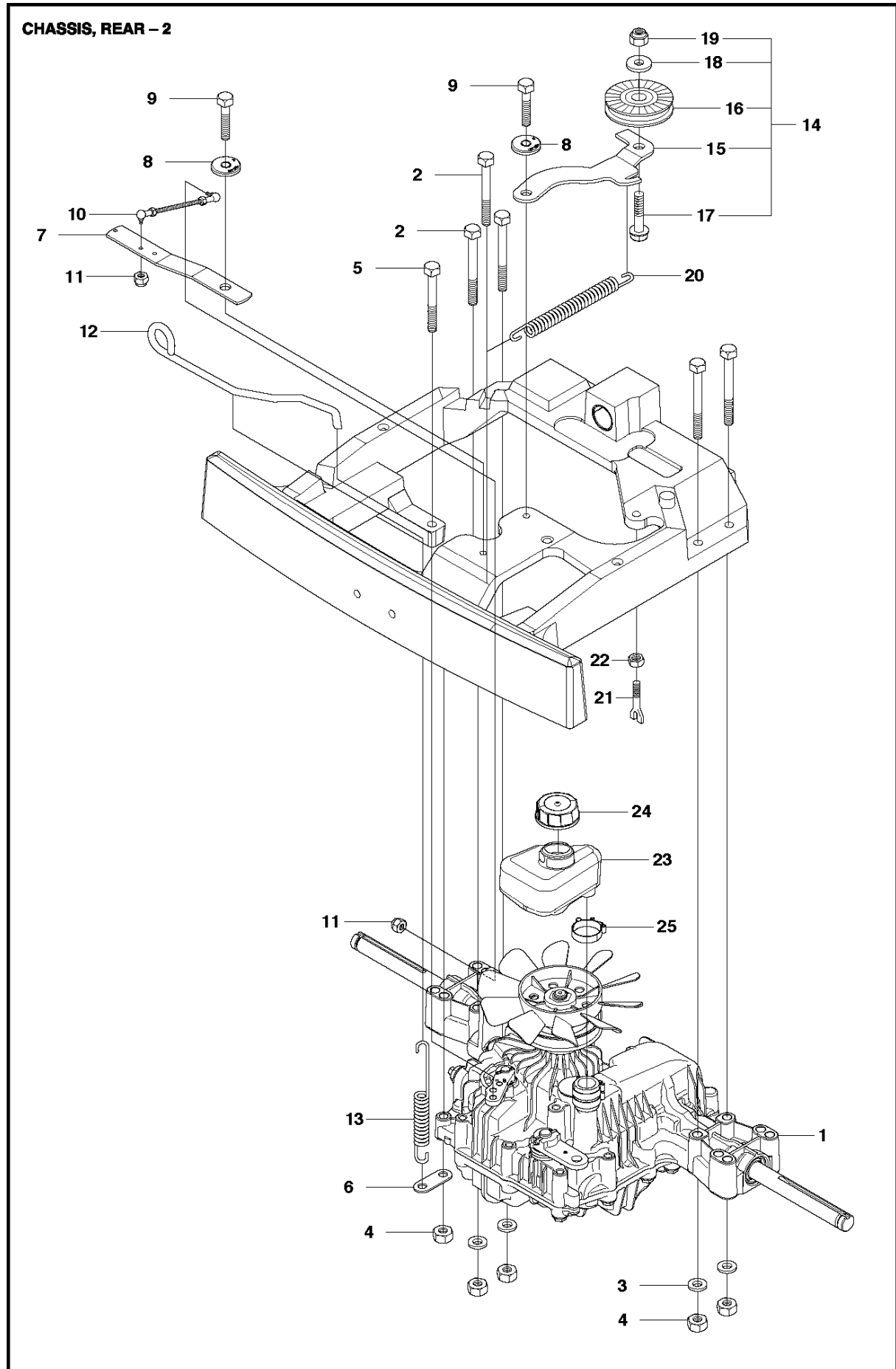
**CHASSIS, REAR - 1**



CHASSIS REAR

R316 TX

Ref	Part No	Description	Remark	QTY	KIT
1	582 24 46-01	BRACKET		1	
2	506 98 61-02	GLIDLAGER		2	1
3	506 98 77-01	BRACKET		1	
4	506 88 99-01	HITCH		1	
5	725 25 00-51	SCREW EHHM		2	
6	544 03 96-02	COUNTERWEIGHT		1	

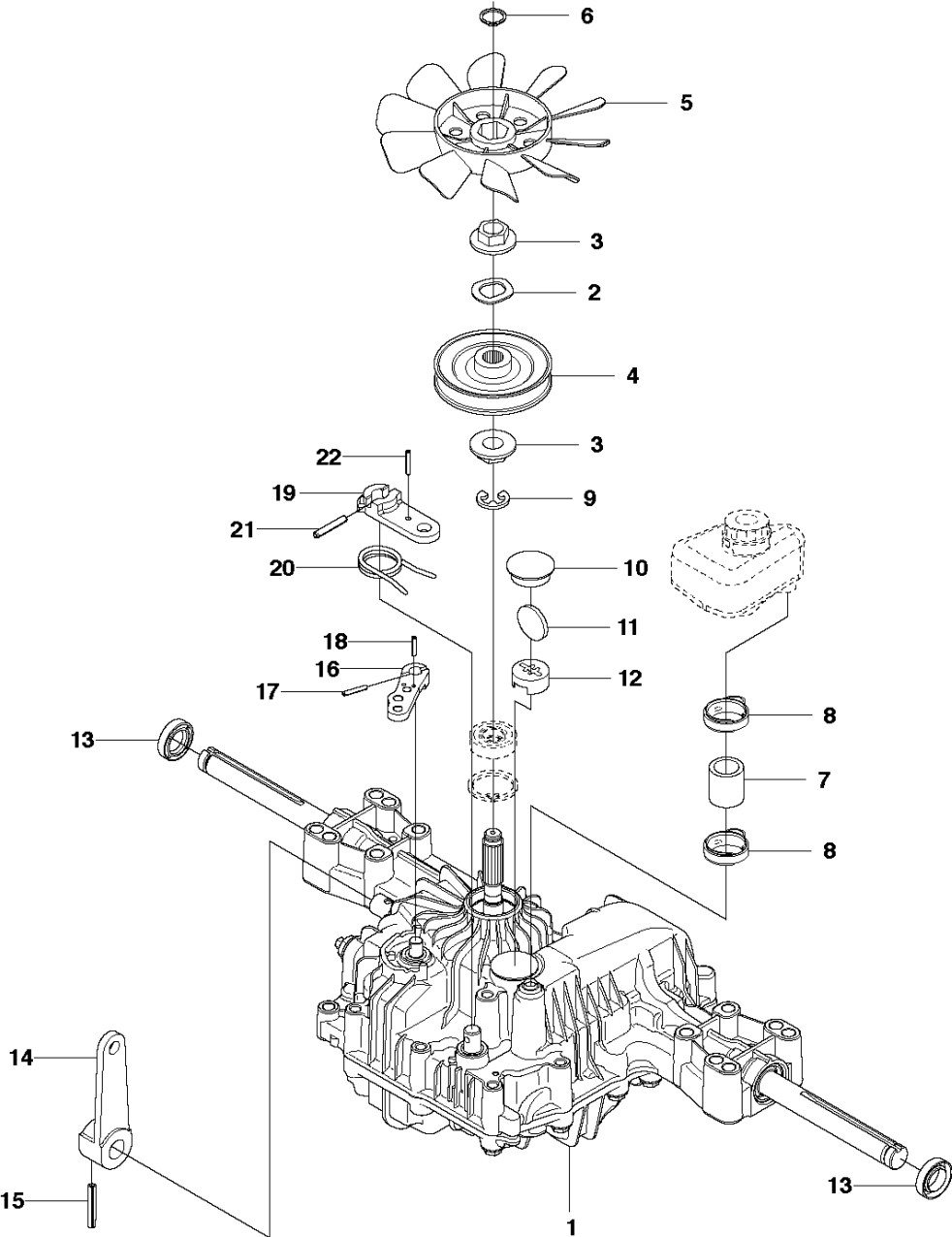


## CHASSIS REAR

R316 TX

Ref	Part No	Description	Remark	QTY KIT	
1	506 98 63-01	TRANSMISSION		1	
2	725 24 67-51	SCREW EHHM		5	
3	734 11 64-01	WASHER		4	
4	731 23 18-01	HEXAGON NUT		5	
5	725 24 62-51	SCREW EHHM		1	
6	506 59 93-01	LINK		1	
7	579 59 68-01	LEVER		1	
8	584 28 86-04	WASHER		2	
9	725 24 51-71	SCREW EHHM		2	
10	506 98 75-01	ADJUSTMENT ROD		1	
11	732 21 14-01	LOCK NUT		2	
12	506 98 82-01	FRIKOPPLINGSSTÅNG		1	
13	506 83 43-01	SPRING		1	
14	506 98 84-01	BELT TENSIONER ASSY		1	
15	588 74 04-01	BELT TENSIONER		1	14
16	506 94 69-01	PULLEY		1	14
17	725 24 55-71	SCREW EHHM		1	14
18	734 11 64-41	WASHER		1	14
19	732 21 18-01	LOCK NUT		1	14
20	506 98 86-01	SPRING		1	
21	506 98 88-01	PENDULUM		1	
22	731 23 20-01	HEXAGON NUT		1	
23	506 98 90-01	EXPANSION TANK		1	
24	590 32 47-01	TANK CAP ASSY		1	
25	505 13 11-02	HOSE CLAMP		1	

HYDROSTAT K46 EU

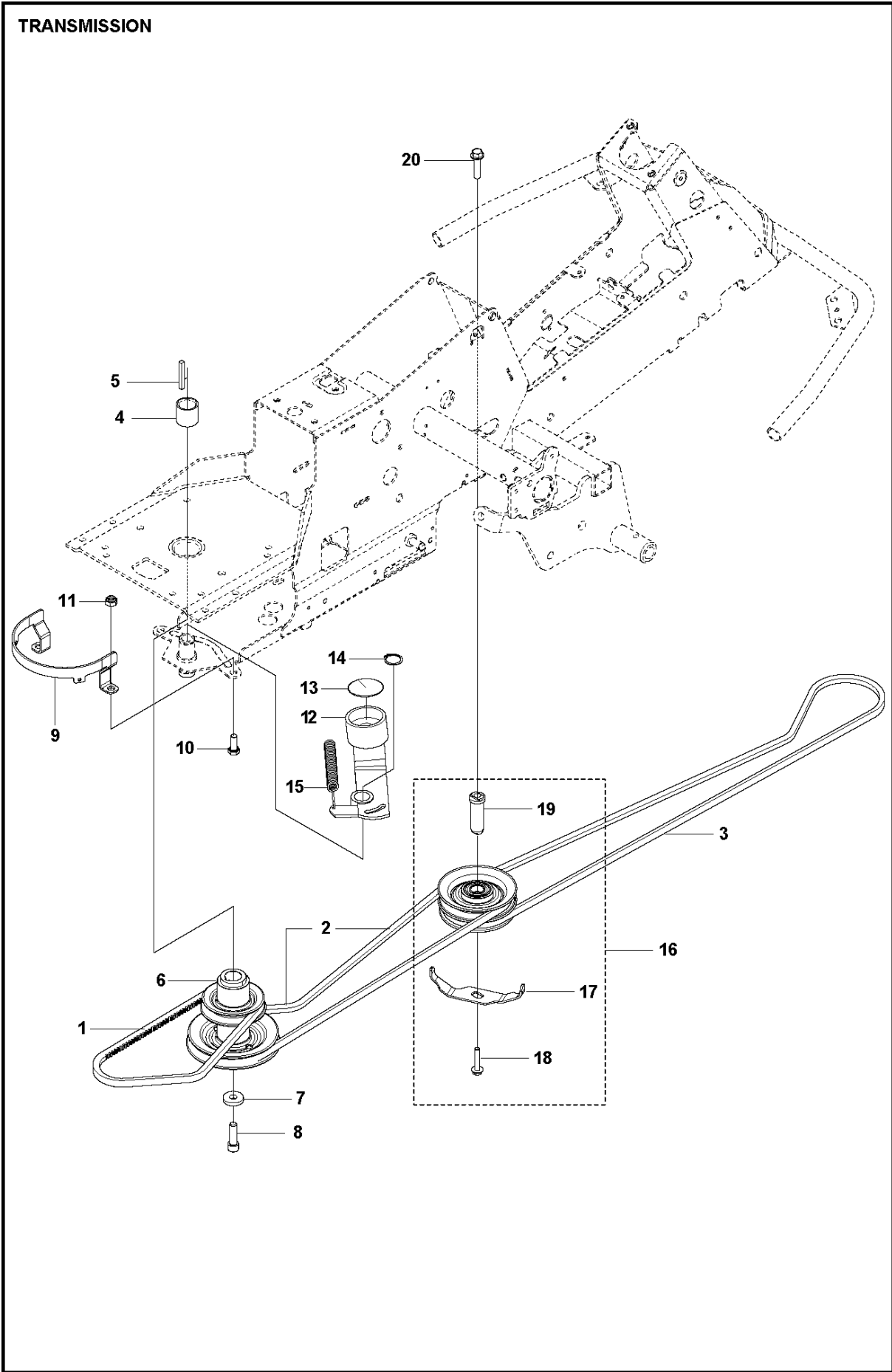




## TRANSMISSION

R316 TX

Ref	Part No	Description	Remark	QTY	KIT
1	506 98 63-01	TRANSMISSION		1	
2	506 98 65-01	SPRING WASHER		1	
3	506 98 66-01	DISTANCE		2	
4	502 45 19-01	PULLEY		1	
5	506 98 68-01	FAN		1	
6	735 31 15-00	CIRCLIP		1	
7	502 45 16-01	TUBE		1	
8	505 13 11-02	HOSE CLAMP		2	
9	535 40 28-07	CLIP		1	1
10	535 40 28-32	PLUG		1	1
11	505 56 39-01	MAGNET		1	1
12	502 45 20-01	MAGNET HOLDER		1	1
13	535 40 28-37	SEALING		2	1
14	502 45 32-01	CONTROL LEVER		1	1
15	586 90 46-01	PEN		1	1
16	535 40 28-17	LEVER		1	1
17	586 90 45-01	SPRING PIN		1	1
18	535 40 28-33	PIN RETAINING SCREW		1	1
19	535 40 28-38	LEVER		1	1
20	535 40 28-39	RETURN SPRING		1	1
21	535 40 28-40	PIN RETAINING SCREW		1	1
22	535 40 28-41	PIN RETAINING SCREW		1	1



## TRANSMISSION

R316 TX

Ref	Part No	Description	Remark	QTY	KIT
1	589 53 12-01	BELT		1	
2	589 53 04-01	BELT		1	
3	594 97 80-01	BELT		1	
4	506 50 92-01	SPACING SLEEVE		1	
5	506 55 59-01	WEDGE		1	
6	535 48 24-01	PULLEY		1	
7	506 59 75-01	WASHER		1	
8	506 55 60-02	SCREW UNC		1	
9	587 42 52-01	BELT GUIDE		1	
10	725 24 93-71	SCREW EHHM		2	
11	732 21 20-51	NUT		2	
12	535 48 44-01	BELT TENSIONER ASSY		1	
13	535 48 50-01	SEALING		1	
14	735 31 26-00	CIRCLIP		1	
15	506 66 56-01	SPRING		1	
16	581 91 63-01	PULLEY		1	
17	544 40 53-01	BELT GUIDE		1	16
18	586 32 04-01	SCREW		1	16
19	581 91 64-01	SHAFT		1	16
20	506 67 54-02	SCREW EHHFM		1	



## STEERING

R316 TX

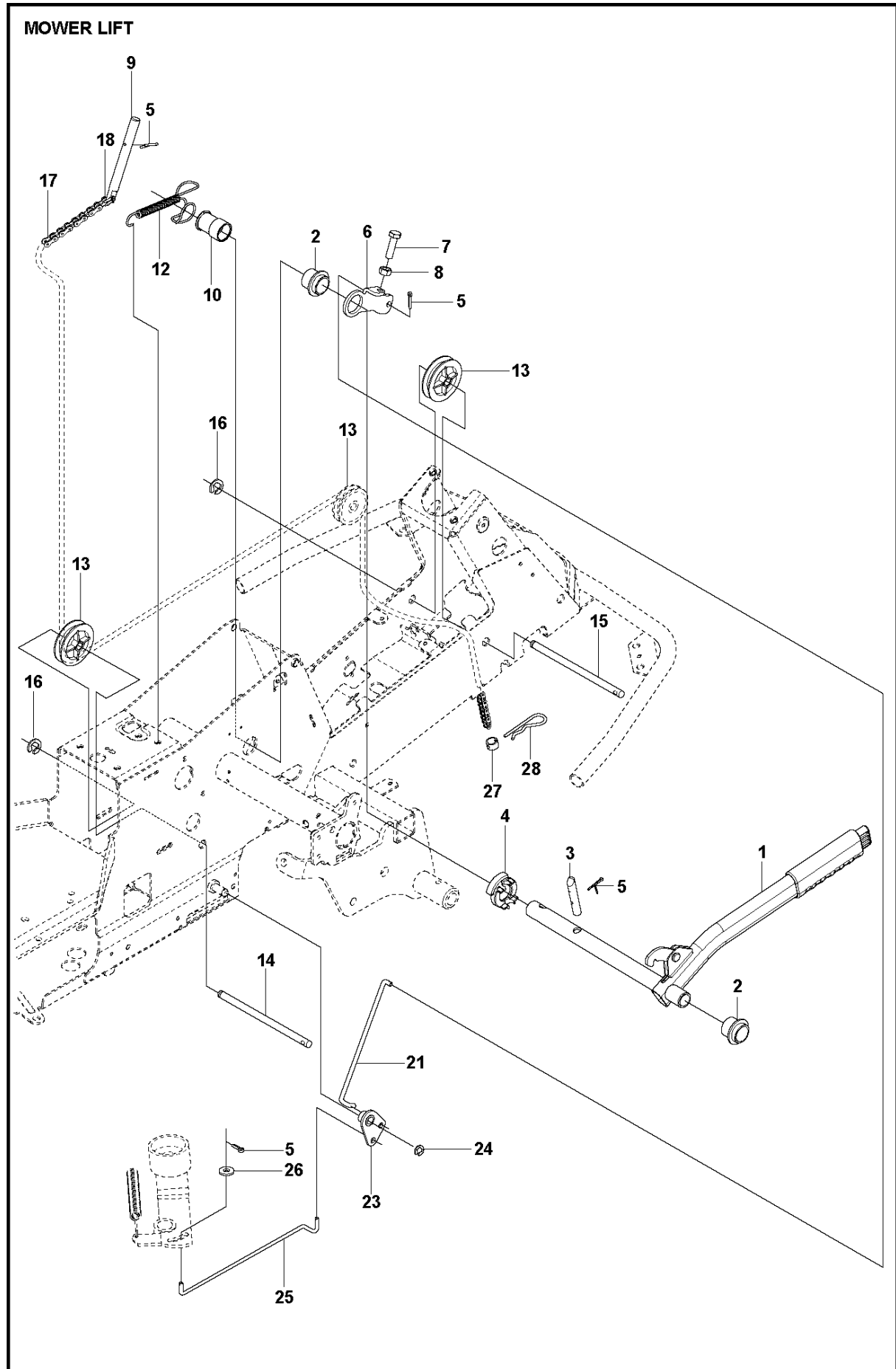
Ref	Part No	Description	Remark	QTY KIT
1	577 65 93-01	SPINDLE		1
2	738 21 05-04	BALL BEARING		1
3	738 21 10-04	BALL BEARING		1
4	735 31 40-10	CIRCLIP		1
5	506 98 59-01	SWING AXLE		1
6	506 77 34-01	WASHER		2
7	740 68 14-21	V-RING		1
8	735 31 26-00	CIRCLIP		3
9	506 67 19-01	SPRING		1
10	590 73 54-01	SPRING RETAINER		1
11	506 67 08-01	LINK		1
12	506 59 74-01	SCREW EHHFM		1
13	576 49 25-01	PULLEY		1
14	734 11 74-41	WASHER		1
15	506 67 54-03	SCREW EHHFM		1
16	506 52 24-01	STARTER PULLEY		2
17	506 53 94-04	SHAFT		1
18	735 31 14-20	E-CLIP		2
19	506 55 46-01	CHAIN		1
20	506 55 47-01	LINKAGE		2
21	501 60 48-04	CABLE ASSY		2
22	731 23 20-01	HEXAGON NUT		2
23	544 42 73-01	WIRE GUIDE		1
24	732 21 20-51	NUT		2
25	593 94 99-01	STEERING ROD		1
26	584 15 56-01	BRACKET		1
27	583 89 97-01	BRACKET		1
28	735 31 17-00	CIRCLIP		1
29	506 57 01-04	SCREW EHHFM		4
30	587 08 09-01	DRIVER		1
31	593 16 61-06	STEERING WHEEL		1
32	593 14 95-01	HANDLE		1
33	593 60 52-01	FIXING PLATE		1
34	593 14 94-01	PIN		1
35	593 86 88-01	SPRING		1



## PEDALS

R316 TX

Ref	Part No	Description	Remark	QTY KIT
1	586 96 93-01	PEDAL PLATE ASSY		1
2	586 72 74-01	KNOB		1
3	506 57 01-04	SCREW EHHFM		4
4	544 40 31-01	BRAKE LEVER ASSY		1
5	725 23 64-61	SCREW EHHFT		2
6	506 94 63-01	BRAKE SPRING		1
7	506 99 27-01	BRAKE WIRE		1
8	735 31 09-20	E-CLIP		1
9	506 53 56-03	DRAW SPRING		1
10	574 41 11-01	CONTROL CABLE		1
11	578 77 68-01	BALL JOINT		2
12	732 21 16-01	LOCK NUT		2
13	731 23 14-01	HEXAGON NUT		2
14	522 43 08-01	BRACKET		1
15	725 23 64-61	SCREW EHHFT		1
16	738 21 02-04	BALL BEARING		1
17	535 48 02-01	ROLLER		1
18	535 48 06-01	PROTECTIVE PLATE		1
19	535 48 07-01	SPRING		1
20	535 48 08-01	BEARING SUPPORT		4
21	535 48 09-01	BEARING SUPPORT		1
22	535 48 10-01	REINFORCEMENT PLATE		1
23	586 96 64-01	PEDAL		1
24	586 96 64-02	PEDAL		1
25	506 56 65-01	CLIP		1
26	725 23 64-61	SCREW EHHFT		1

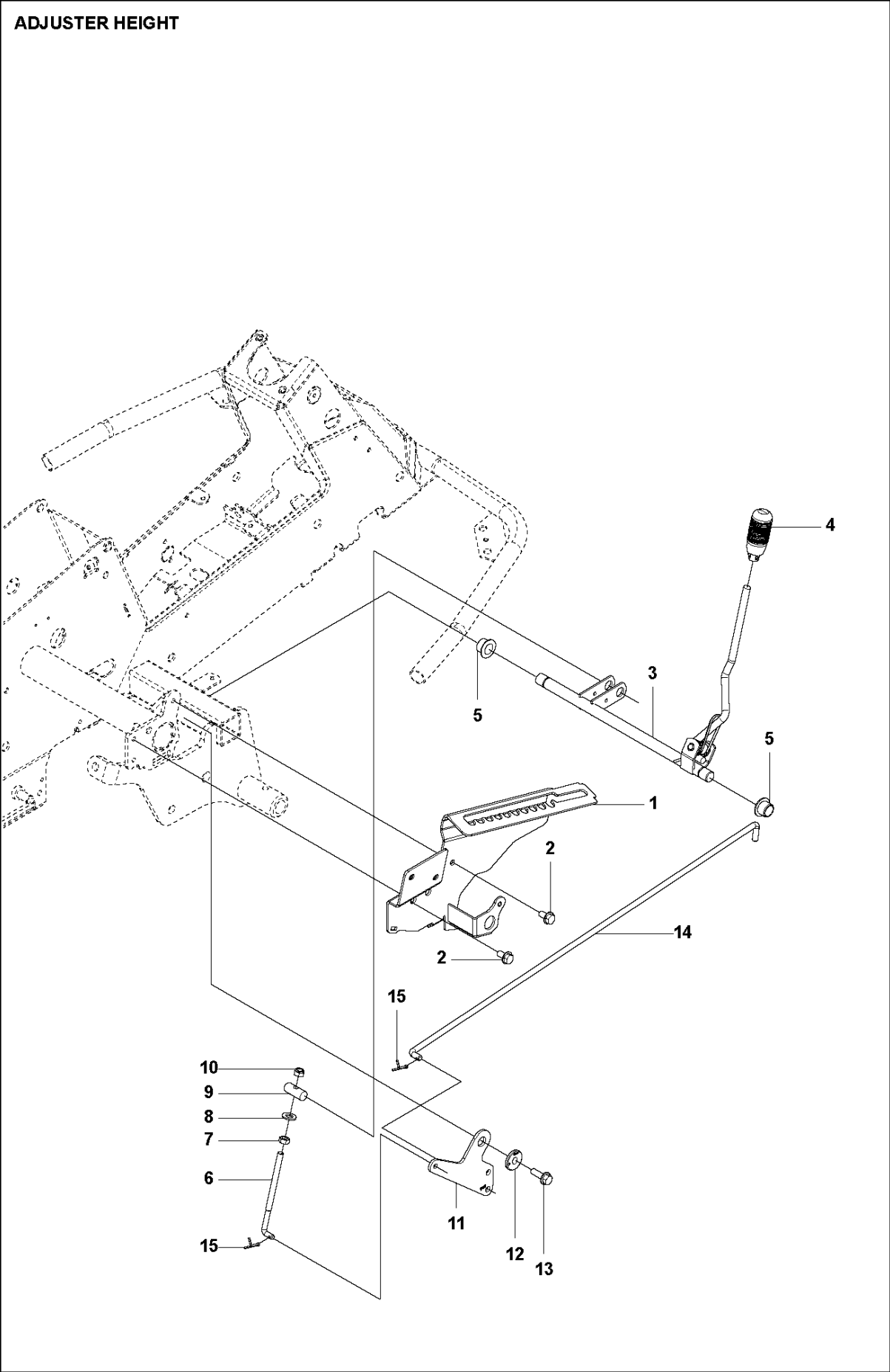




## MOWER LIFT / DECK LIFT

R316 TX

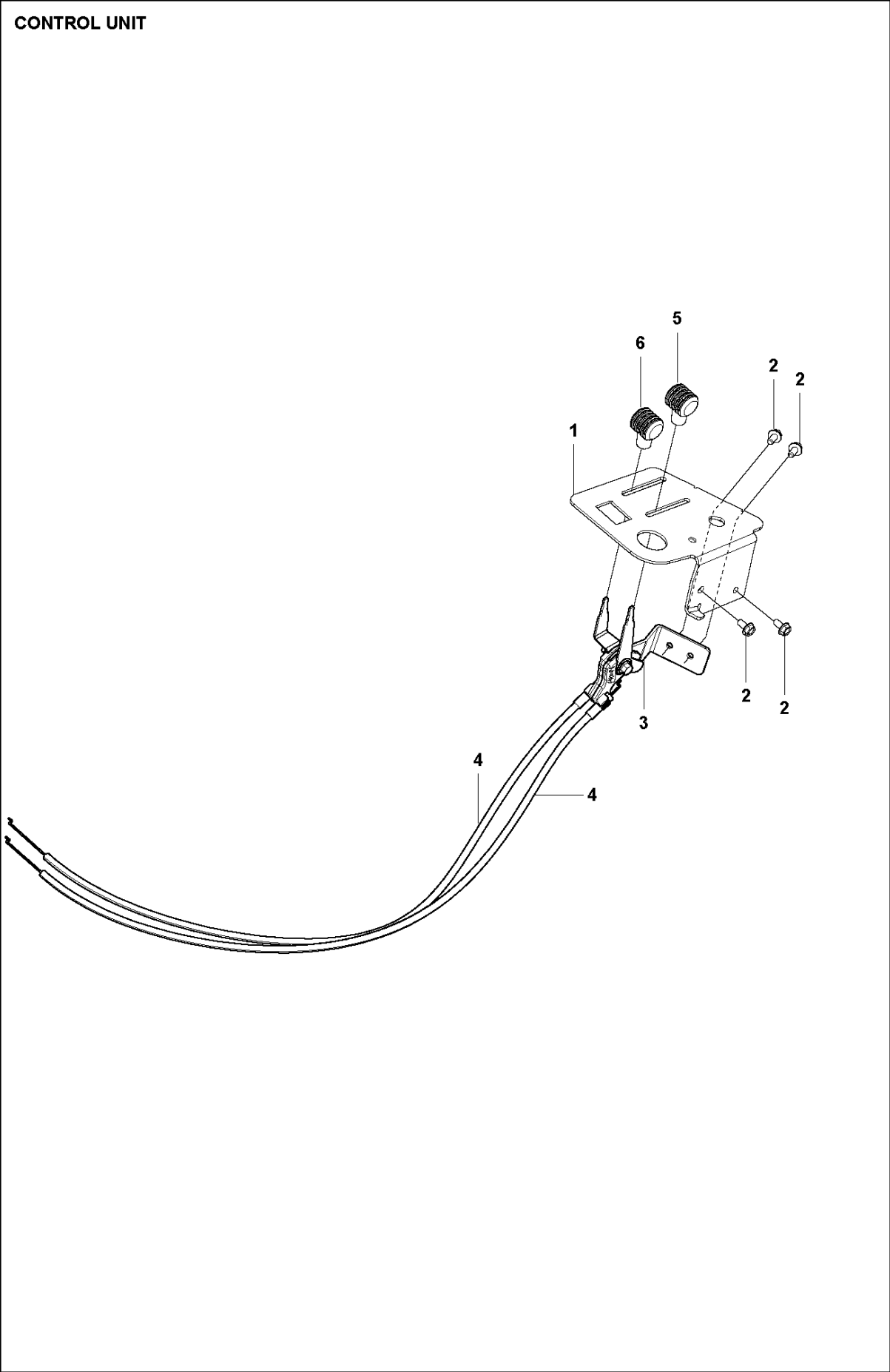
Ref	Part No	Description	Remark	QTY KIT
1	590 88 06-01	LIFTING LEVER ASSY		1
2	588 92 69-01	BEARING		1
3	525 40 66-01	PEN		1
4	588 92 71-01	ANVIL		1
5	721 61 83-01	SPLIT PIN		4
6	588 92 70-01	LIFTING ARM		1
7	725 24 97-51	SCREW		1
8	731 23 20-01	HEXAGON NUT		1
9	588 92 74-01	ROD		1
10	588 92 73-01	ANVIL		1
12	588 92 75-01	SPRING		1
13	506 90 56-01	OFFSET PULLEY		2
14	582 87 19-01	SHAFT		1
15	582 87 19-02	SHAFT		1
16	735 31 18-20	E-CLIP		2
17	506 55 46-07	CHAIN		1
18	506 55 47-01	LINKAGE		1
21	544 45 69-01	CONNECTION ROD		1
23	544 37 86-01	LINK		1
24	735 31 14-20	E-CLIP		1
25	544 44 88-01	CONNECTION ROD		1
26	734 11 64-41	WASHER		1
27	544 93 42-01	CHAIN STOP		1
28	506 96 66-01	HAIR PIN COTTER		1



## HEIGHT ADJUSTMENT

R316 TX

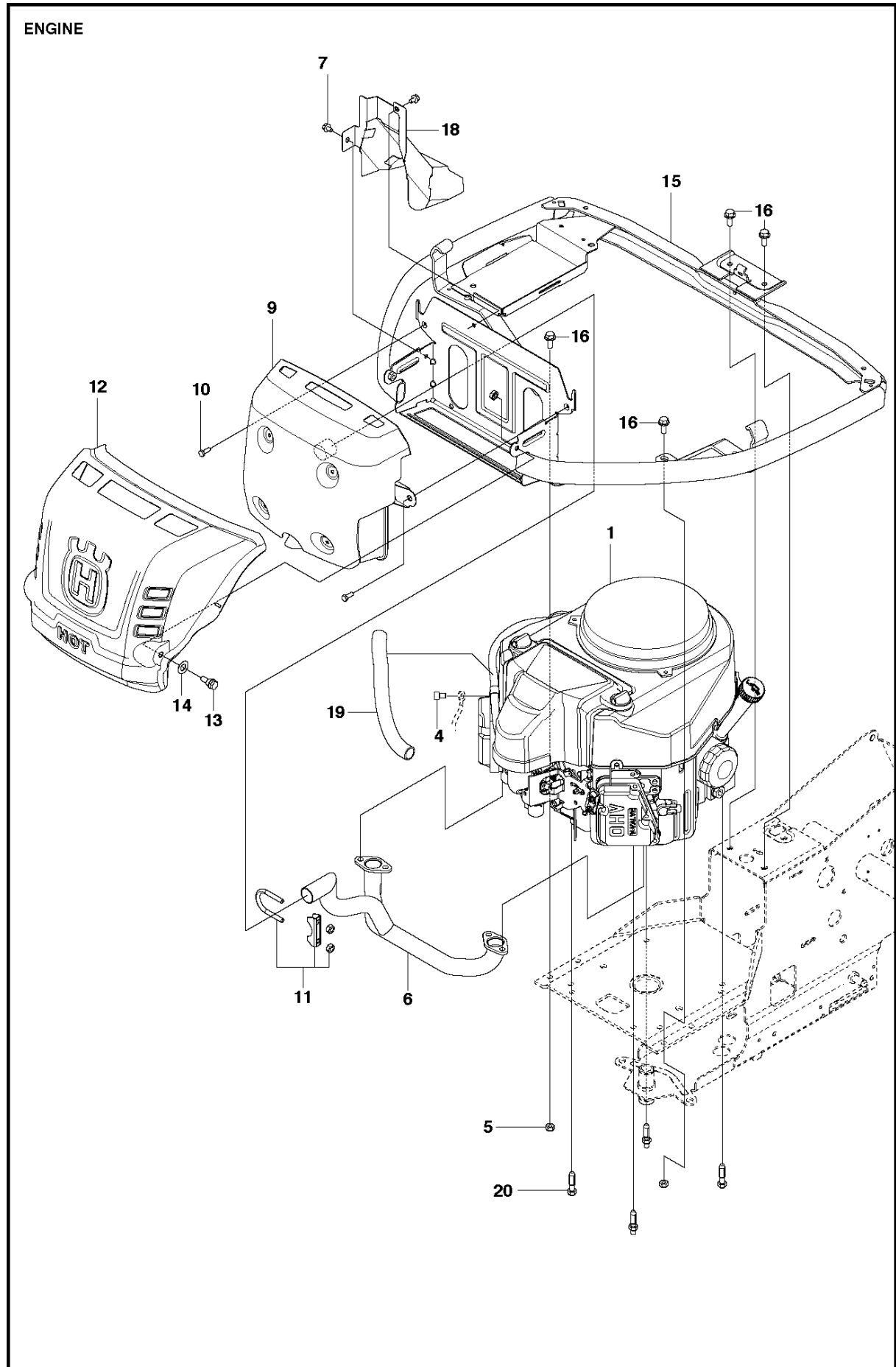
Ref	Part No	Description	Remark	QTY KIT
1	594 70 13-02	BRACKET		1
2	506 57 01-03	SCREW EHHFM		2
3	577 99 99-01	ADJUSTER		1
4	588 16 41-01	HANDLE		1
5	584 87 13-02	BEARING		2
6	506 90 82-01	HEIGHT ROD		1
7	731 23 18-01	HEXAGON NUT		1
8	734 11 72-01	WASHER		1
9	506 78 46-01	PEN		1
10	732 21 18-01	LOCK NUT		1
11	578 04 07-01	LINK		1
12	584 28 86-04	WASHER		1
13	506 57 01-05	SCREW EHHFM		1
14	523 11 45-01	CONNECTION ROD		1
15	721 61 83-01	SPLIT PIN		2



CONTROLS

R316 TX

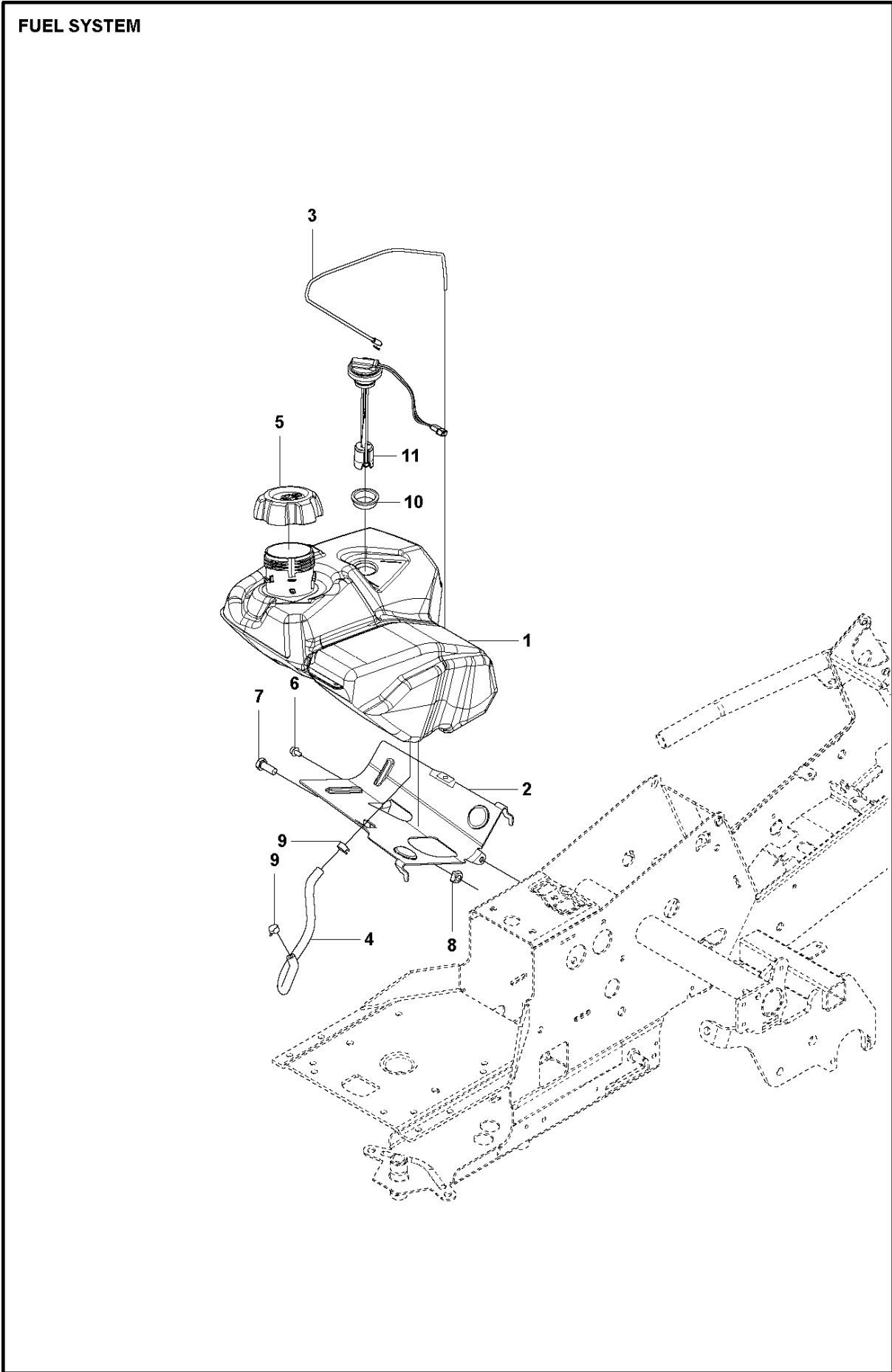
Ref	Part No	Description	Remark	QTY KIT
1	578 03 31-02	SUPPORT		1
2	535 47 52-12	SCREW EHHFM		4
3	578 02 34-01	THROTTLE CONTROL		1
4	544 30 17-06	WIRE		2
5	506 88 91-01	KNOB		1
6	506 88 91-02	KNOB		1



## ENGINE

R316 TX

Ref	Part No	Description	Remark	QTY KIT
1	577 82 39-02	ENGINE		1
4	725 54 47-01	SCREW IHSCM		1
5	732 21 18-01	LOCK NUT		6
6	578 11 88-01	MANIFOLD		1
7	535 47 52-12	SCREW EHHFM		2
9	577 81 36-01	MUFFLER		1
10	725 23 64-61	SCREW EHHFT		4
11	501 15 22-01	CLAMP ASSY		1
12	577 81 85-02	HEAT SHIELD		1
13	506 59 74-01	SCREW EHHFM		2
14	506 83 94-01	SPRING WASHER		2
15	577 84 91-04	ENGINE FRAME		1
16	506 57 01-04	SCREW EHHFM		4
18	579 31 49-01	HEAT DEFLECTOR		1
19	579 39 64-01	HOSE GUARD		1
20	578 20 75-01	STUD SCREW		4



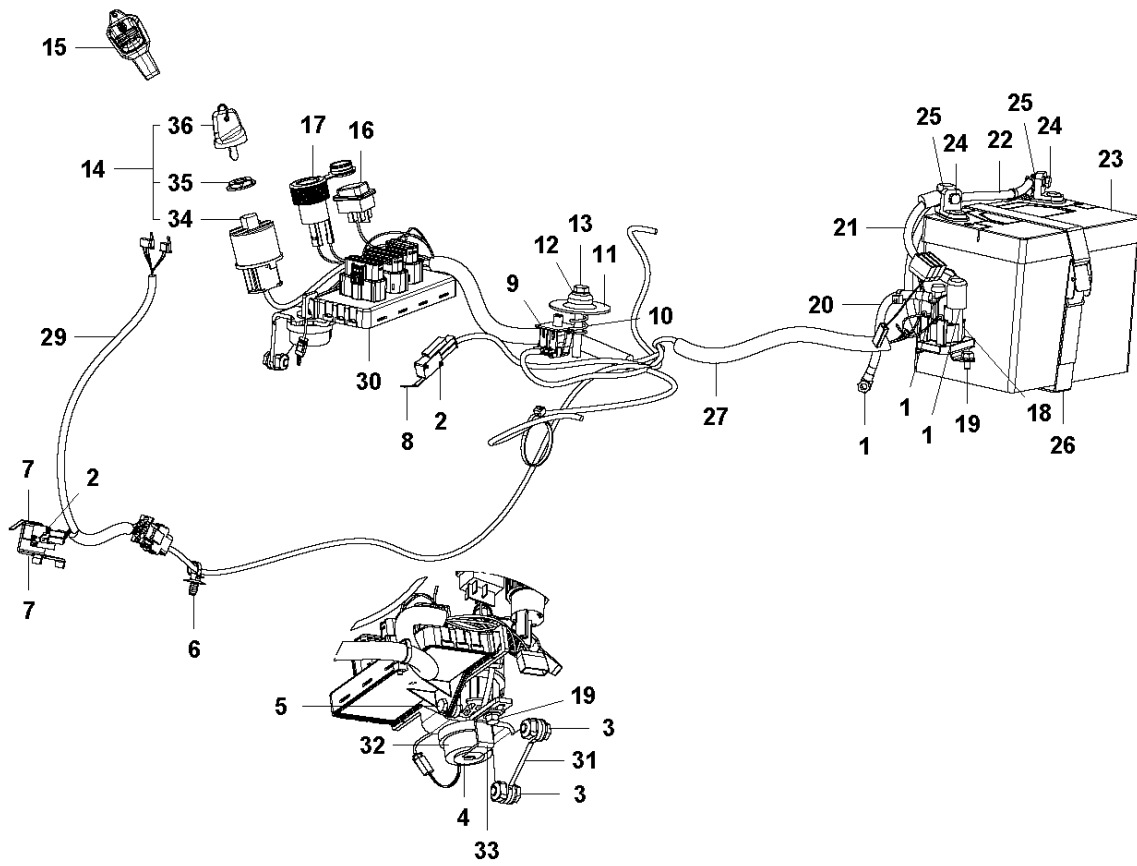


## FUEL SYSTEM

R316 TX

Ref	Part No	Description	Remark	QTY KIT
1	595 10 29-01	FUEL TANK ASSY		1
2	578 05 38-01	BRACKET		1
3	578 26 15-01	WIRE		1
4	504 80 00-10	FUEL HOSE		1
5	584 24 87-02	FUEL CAP		1
6	725 23 64-61	SCREW EHHFT		1
7	725 24 93-71	SCREW EHHM		1
8	732 21 16-01	LOCK NUT		1
9	535 46 97-01	HOSE BRACE		2
10	594 05 95-01	GROMMET		1
11	594 05 97-01	SENSOR		1

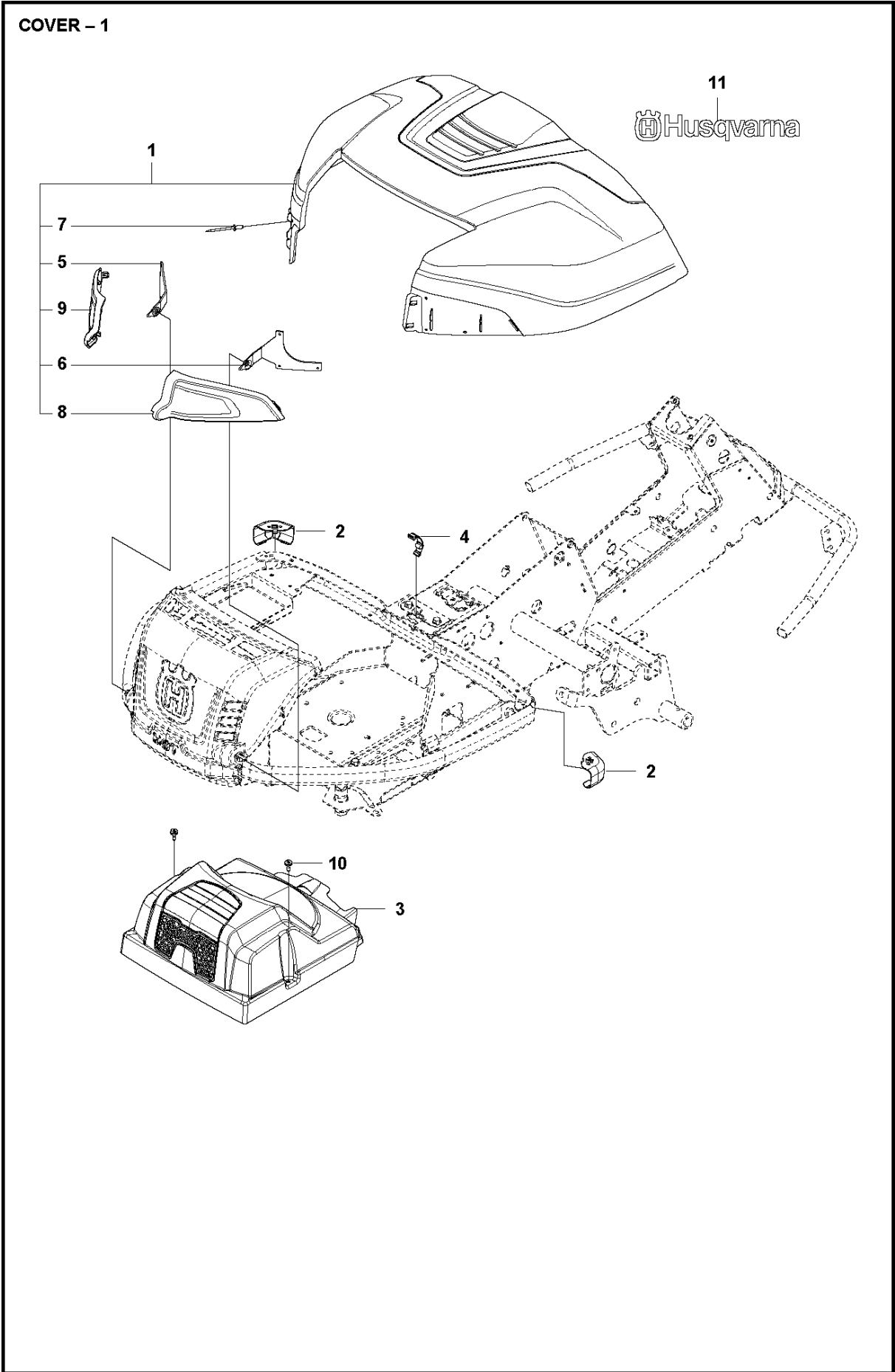
ELECTRICAL



## ELECTRICAL

R316 TX

Ref	Part No	Description	Remark	QTY	KIT
1	506 89 98-01	NUT		3	
2	544 44 07-01	RIVET		4	
3	506 57 01-03	SCREW EHHFM		2	
4	734 11 64-41	WASHER		1	
5	725 23 68-61	SCREW EHHFT		1	
6	579 31 74-01	STRAP		1	
7	544 41 57-01	BRACKET		1	
8	574 31 61-01	SWITCH		2	
9	587 64 84-01	SWITCH		1	
10	544 44 12-01	SPRING		1	
11	506 90 97-01	SPRING WASHER		1	
12	734 11 64-01	WASHER		1	
13	725 24 64-51	SCREW EHHM		1	
14	579 43 43-01	IGNITION SWITCH		1	
15	586 37 94-01	LEVER		1	
16	502 65 57-01	SWITCH		1	
17	535 47 48-01	POWER SOCKET		1	
18	544 43 98-01	RELAY		1	
19	725 23 64-61	SCREW EHHFT		2	
20	576 18 39-01	CABLE		1	
21	586 22 39-02	WIRE		1	
22	576 18 38-01	CABLE		1	
23	577 04 16-01	BATTERY		1	
24	522 62 21-01	SCREW EHHM		2	
25	522 62 43-01	NUT		2	
26	506 83 68-02	BELT		1	
27	594 01 77-02	WIRING ASSY		1	
29	593 18 11-01	WIRING ASSY		1	
30	590 56 80-02	CONTROL UNIT		1	
31	593 82 06-01	BRACKET		1	
32	501 18 21-01	BUZZER		1	
33	589 41 17-01	BRACKET		1	
34	578 26 17-01	IGNITION SWITCH		1	14
35	544 44 23-01	NUT		1	14
36	544 44 24-01	IGNITION KEY		1	14

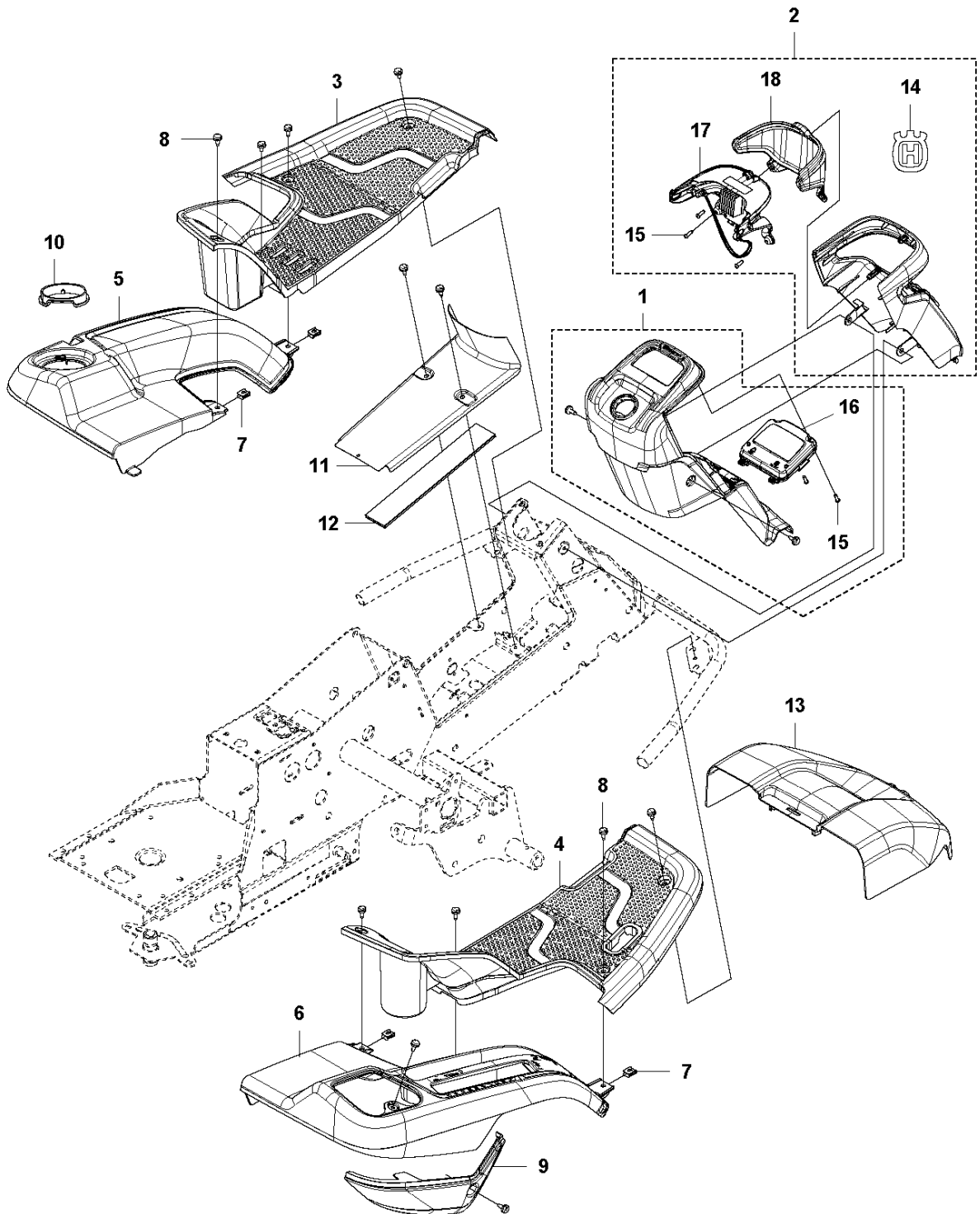


## COVER

R316 TX

Ref	Part No	Description	Remark	QTY KIT	
1	577 61 47-02	ENGINE HOOD ASSY		1	
2	577 90 33-01	PLUG		2	
3	578 26 13-04	TRANSMISSION COVER		1	
4	588 46 28-03	SNAP LOCKING		1	
5	578 11 37-01	HINGE		1	1
6	578 11 37-02	HINGE		1	1
7	722 79 54-02	RIVET		6	1
8	577 61 26-02	COVER		1	1
9	577 61 26-01	COVER		1	1
10	574 85 62-01	SCREW		2	
11	577 06 20-01	DECAL		2	1

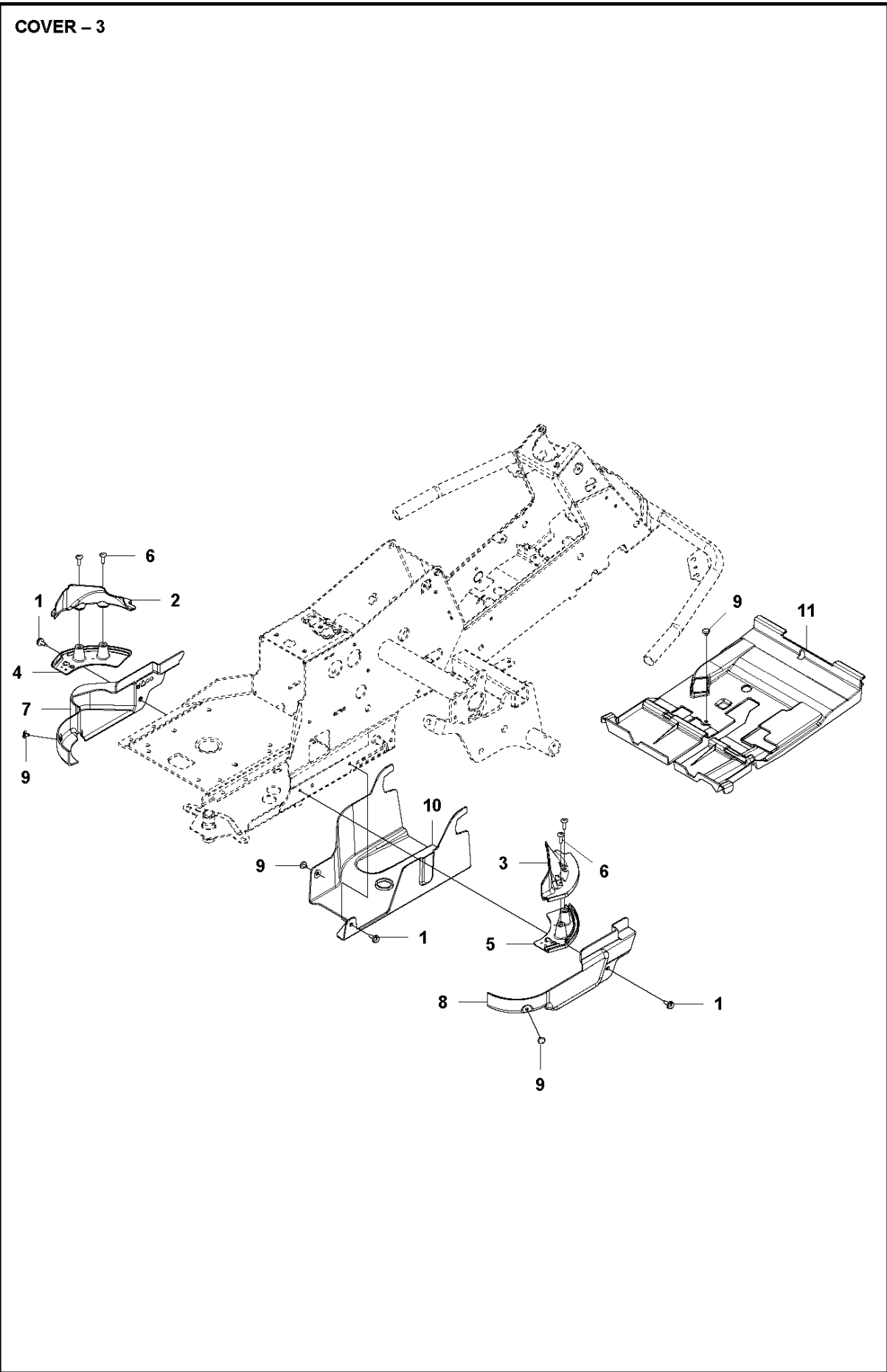
COVER - 2



## COVER

R316 TX

Ref	Part No	Description	Remark	QTY	KIT
1	596 56 72-01	COVER ASSY		1	
2	594 70 64-01	COVER ASSY		1	
3	577 72 93-01	FOOT PLATE		1	
4	577 72 94-01	FOOT PLATE		1	
5	577 72 95-01	FENDER		1	
6	577 72 96-01	FENDER		1	
7	535 42 91-01	SPRING NUT		4	
8	544 40 05-01	SCREW		14	
9	577 73 75-01	CONTROL COVER		1	
10	577 76 45-01	LOCK NUT		1	
11	544 23 92-01	COVER		1	
12	584 26 01-01	MAT		1	
13	525 56 24-01	UNIT COVER		1	
14	576 97 34-01	DECAL		1	2
15	502 43 53-01	SCREW ITPANT		5	1, 2
16	593 73 92-02	DISPLAY		1	1
17	593 72 85-01	HEADLIGHT		1	2
18	589 49 57-01	COVER		1	2

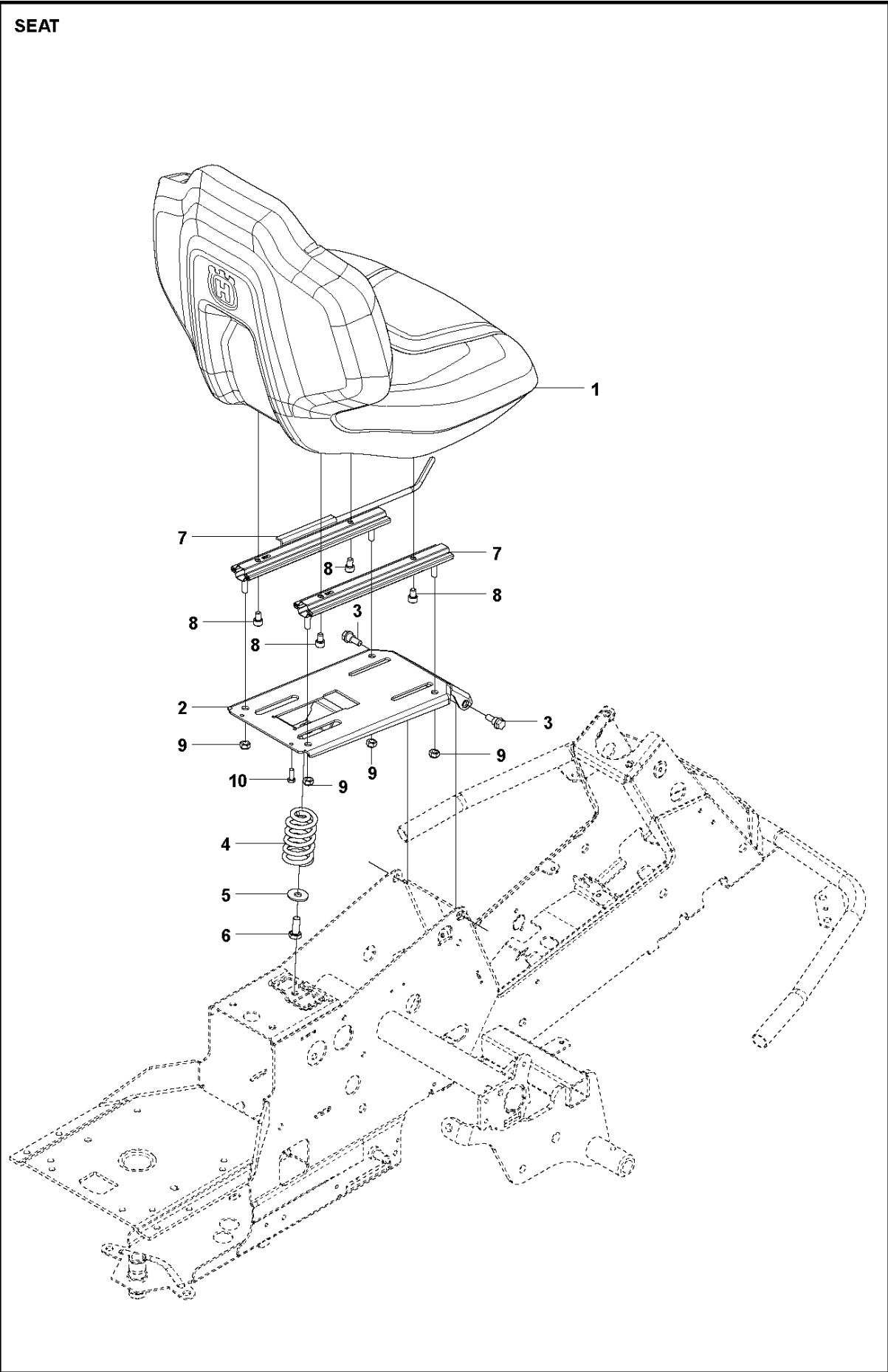




COVER

R316 TX

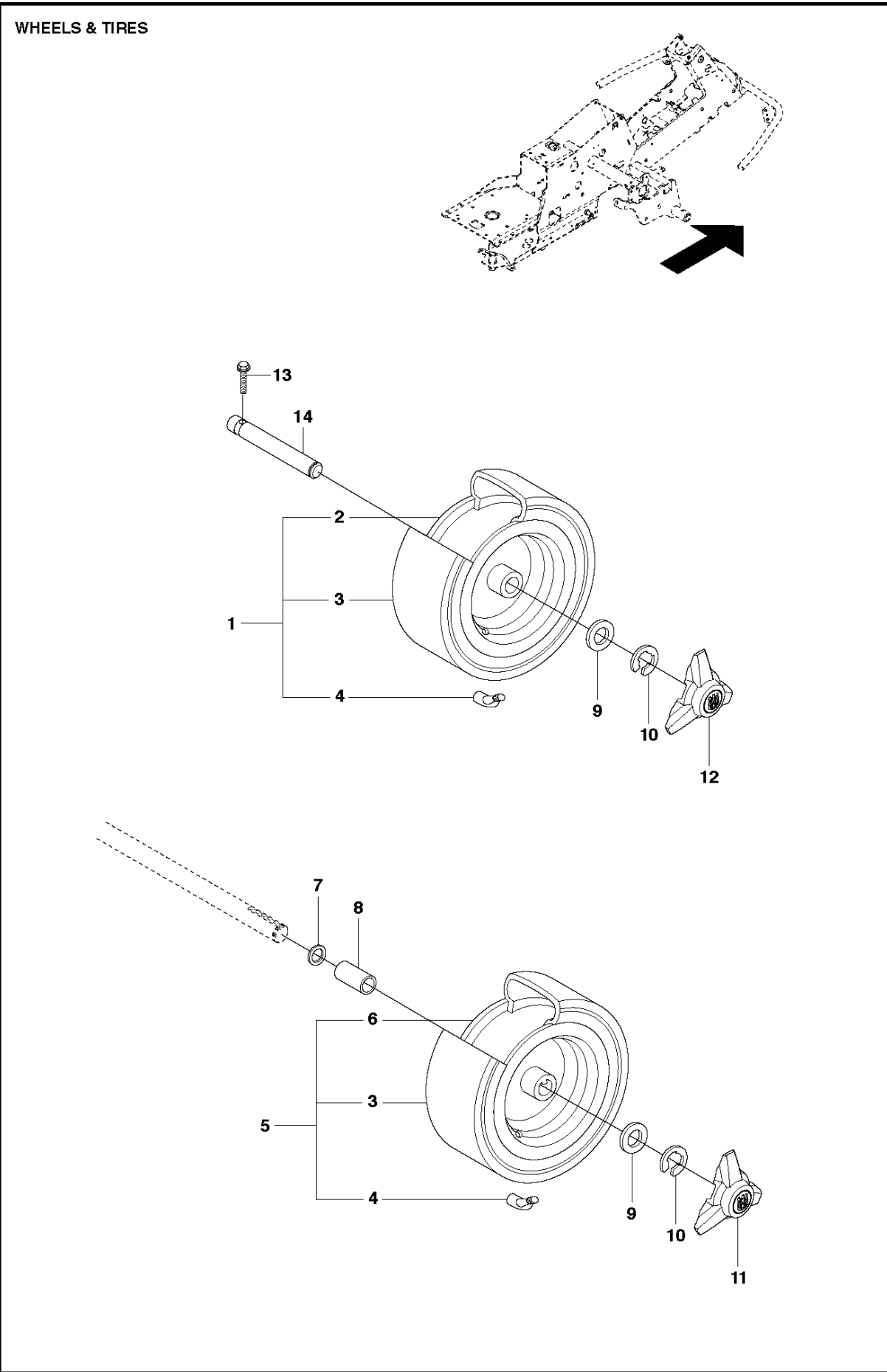
Ref	Part No	Description	Remark	QTY KIT
1	544 40 05-01	SCREW		3
2	510 22 25-01	BELT COVER		1
3	510 22 25-02	BELT COVER		1
4	510 22 27-01	BELT COVER		1
5	510 22 27-02	BELT COVER		1
6	535 42 58-02	SCREW IHPANM		4
7	510 22 23-03	BELT COVER		1
8	510 22 24-01	BELT COVER		1
9	522 55 73-01	SCREW		4
10	510 44 20-01	BELT COVER		1
11	525 56 33-03	BELT COVER		1



## SEAT

R316 TX

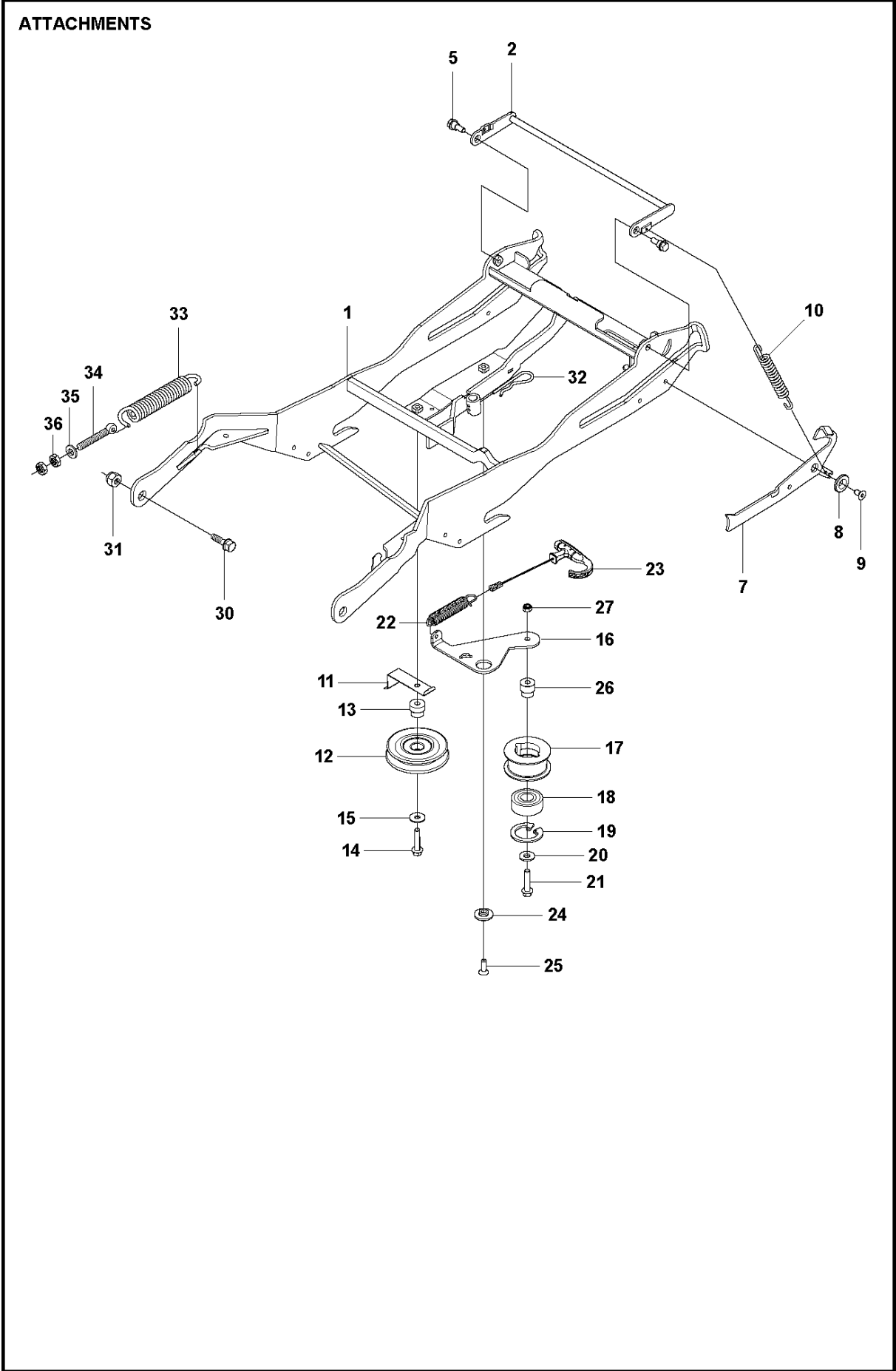
Ref	Part No	Description	Remark	QTY KIT
1	593 18 94-01	SEAT		1
2	501 13 15-01	SEAT BRACKET ASSY		1
3	506 59 74-01	SCREW EHHFM		2
4	506 91 53-01	COMPRESSION SPRING		1
5	734 11 74-41	WASHER		1
6	725 24 93-71	SCREW EHHM		1
7	587 29 04-01	SEAT ADJUSTER		1
8	725 54 47-01	SCREW IHSCM		4
9	732 21 18-01	LOCK NUT		4
10	725 23 68-61	SCREW EHHFT		1



## WHEELS &amp; TIRES

R316 TX

Ref	Part No	Description	Remark	QTY	KIT
1	523 01 22-02	WHEEL		2	
2	523 03 45-01	RIM		1	1
3	523 03 46-02	TIRE		1	1, 5
4	523 03 47-01	VALVE		1	1, 5
5	523 01 26-02	WHEEL		2	
6	523 03 48-01	RIM		1	5
7	506 50 48-05	WASHER		4	
8	506 59 62-03	SPACING SLEEVE		2	
9	506 50 48-03	WASHER		2	
10	506 89 90-01	E-CLIP		4	
11	544 35 35-01	HUB CAP		2	
12	544 35 35-02	HUB CAP		2	
13	725 24 59-61	SCREW EHHFT		2	
14	535 47 08-01	WHEEL AXLE		2	

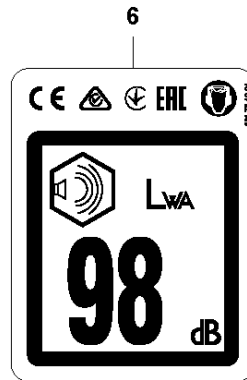
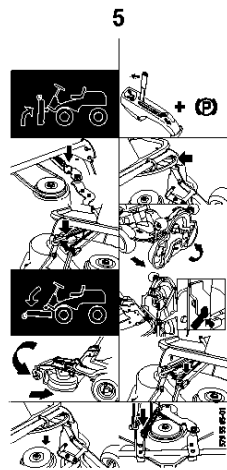
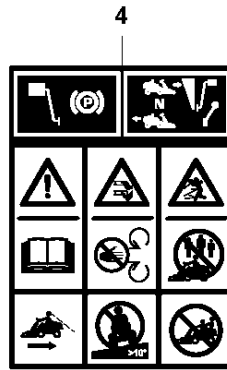
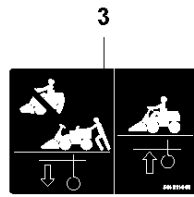
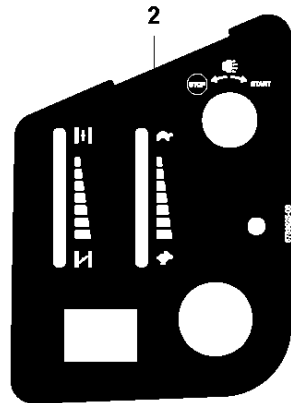
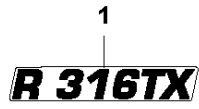


## ATTACHMENTS

R316 TX

Ref	Part No	Description	Remark	QTY KIT
1	523 06 42-01	EQUIPMENT FRAME		1
2	525 47 59-01	HOOK		1
5	506 59 74-01	SCREW EHHFM		2
7	523 11 66-02	LEVER		1
8	506 91 87-01	WASHER		1
9	725 64 48-01	SCREW IHCSFM		1
10	506 53 56-03	DRAW SPRING		1
11	525 48 67-01	BELT GUIDE		1
12	506 97 48-01	PULLEY		1
13	506 82 68-02	BUSHING		1
14	725 24 59-51	SCREW EHHM		1
15	734 11 64-41	WASHER		1
16	577 22 87-01	SHEET		1
17	505 15 39-01	BELT TENSIONER WHEEL ASSY		1
18	738 21 04-04	BALL BEARING		1
19	735 31 38-10	CIRCLIP		1
20	734 11 64-41	WASHER		1
21	725 24 59-51	SCREW EHHM		1
22	504 62 24-01	SPRING		1
23	504 62 21-02	HANDLE ASSY		1
24	505 45 17-01	WASHER		1
25	725 64 53-01	SCREW IHCSFM		1
26	535 48 48-01	BUSHING		1
27	732 21 18-01	LOCK NUT		1
30	506 89 58-01	COLLAR SCREW		2
31	732 25 22-01	HEXAGON LOCKING NUT		2
32	506 96 66-01	HAIR PIN COTTER		1
33	506 83 76-01	SPRING		2
34	506 83 77-01	RING BOLT		2
35	734 11 72-01	WASHER		2
36	731 23 20-01	HEXAGON NUT		4

DECALS





DECALS

R316 TX

Ref	Part No	Description	Remark	QTY KIT
1	595 27 49-03	DECAL		2
2	578 39 25-08	DECAL		1
3	544 21 14-01	LABEL		2
4	582 57 00-01	LABEL		1
5	574 44 32-01	LABEL		1
6	581 78 40-04	LABEL		1
7	577 06 20-01	DECAL		2
8	576 97 34-01	DECAL		1