

PARTS LEGEND

IM50 F18

Part No. 013330 (EU), 013331 (UK)

1	013715	1	Grill black	58	404385	1	Light Pipe
*2	900648	1	Filter	59	013714	2	P Handle Label
3	901064	4	S.H.C.S. 8-32 x 1-3/8"	60	900289	1	Belt Hook
4	900785	1	Spark Plug Sleeve	61	901019	1	Torsion Spring Magazine Latch
5	902011	1	Cap black	62	900353	1	Pivot Pin
6	900649	1	Retaining Ring	63	901014	1	Magazine Latch Release
→8	901112	1	Fan Motor Assembly	64	901061	2	Screw 6-32 x 3/16 BH
*13	401356	1	Motor Sleeve	66	901013	1	Magazine End Cap
14	900714	1	Spark Plug Assembly	67	013671	1	Warning Label Top
15	900674	1	Wire Clip	68	013672	1	Warning Label Bottom
16	900697	1	Stem Adapter	69	404922	2	Battery Contact Pad
17	405140	4	Screw 8-32 x 7/16" (red)	70	901095	1	Switch Side Assembly
18	900596	1	Screw, Sem 8-32 x 7/16"	71	900754	2	Screw 8-32 x 1/2" (yellow)
19	900739	1	Cylinder Head Circuit Board Ass.	72	901032	2	Bushing, Handle
20	900605	1	Cylinder Head	73	901084	1	Magazine Wear Strip Assembly
21	900612	4	Seal Ring	■ 74	900660	2	Screw 10-32 x 3/8"
22	900709	1	Fan Assembly	75	901062	1	Screw 6-32 x 1/8"
23	900700	1	Air Dam	76	901012	1	Magazine Cover
24	900729	1	Combustion Chamber Assembly	77	901015	1	Follower
25	900746	2	Screw 8-32 x 7/16 phtx	78	901018	1	Magazine Pin
26	901038	1	Spring	79	901055	1	O-ring
27	901037	1	Yoke	80	901052	1	Spring Cover
28	901039	1	Yoke Support	81	901016	1	Constant Force Spring
29	901029	1	Yoke Guide	82	901017	1	Spool Spring
30	900734	1	Roll Pin	83	900748	1	Washer
31	900645	1	Ball, Knob	84	900735	1	Screw
32	900361	1	Retaining Clip	85	013701	1	Handle assembly - Right & Left
33	900727	1	Knob Assembly	86	901066	4	Screw- Plastite
34	901009	1	Latch Cover Quick Clear	87	900703	1	Handle Bracket
35	900685	1	Spring Pin	88	900755	1	Bushing Actuator
36	901005	1	Latch Clip	89	900788	1	Actuator Assembly
37	901049	1	Spring Pin	90	404433	1	Pin Actuator
38	901006	1	Spring Clip Assembly	91	900765	1	Spark Plug Wire Assembly
39	901002	1	Front Plate	92	900663	1	Fan Wire Assembly
40	901048	1	Probe Tip	93	901050	1	Molded Circuit Assembly
41	901007	1	Probe	*94	901021	1	Piston Bumper
42	901026	2	Screw 10-24 x .75	95	901078	1	Piston Assembly
43	901003	1	Back Plate	96	901040	1	Piston Ring
44	901025	1	Support Pin	97	901036	1	Retaining Ring
45	901004	1	Front Plate Support	98	901044	1	Soft Grip
46	901081	1	Sleeve Assembly	99	900672	1	Electronic Spark Unit
47	900616	1	O-Ring	100	900662	1	ESU Power Wire Assembly
48	901089	1	Exhaust Baffle	101	901045	1	Trigger
49	900665	1	Reed Plate	102	900608	1	Trigger Spring Bushing
50	900664	1	Reed Valve	103	901047	1	Trigger Pin
51	900609	1	Muffler	104	901053	1	Trigger Spring
52	900668	1	Muffler Cover	105	404702	3	Screw 6-32 x 3/8"
54	901059	1	Front Channel	106	900629	1	High Tension Clip
55	900598	2	Screw 10-32 x 5/16" (red)	107	900312	1	Contact Positive
56	013707	2	Housing Label	108	900311	1	Contact Negative
57	013711	1	Nameplate				

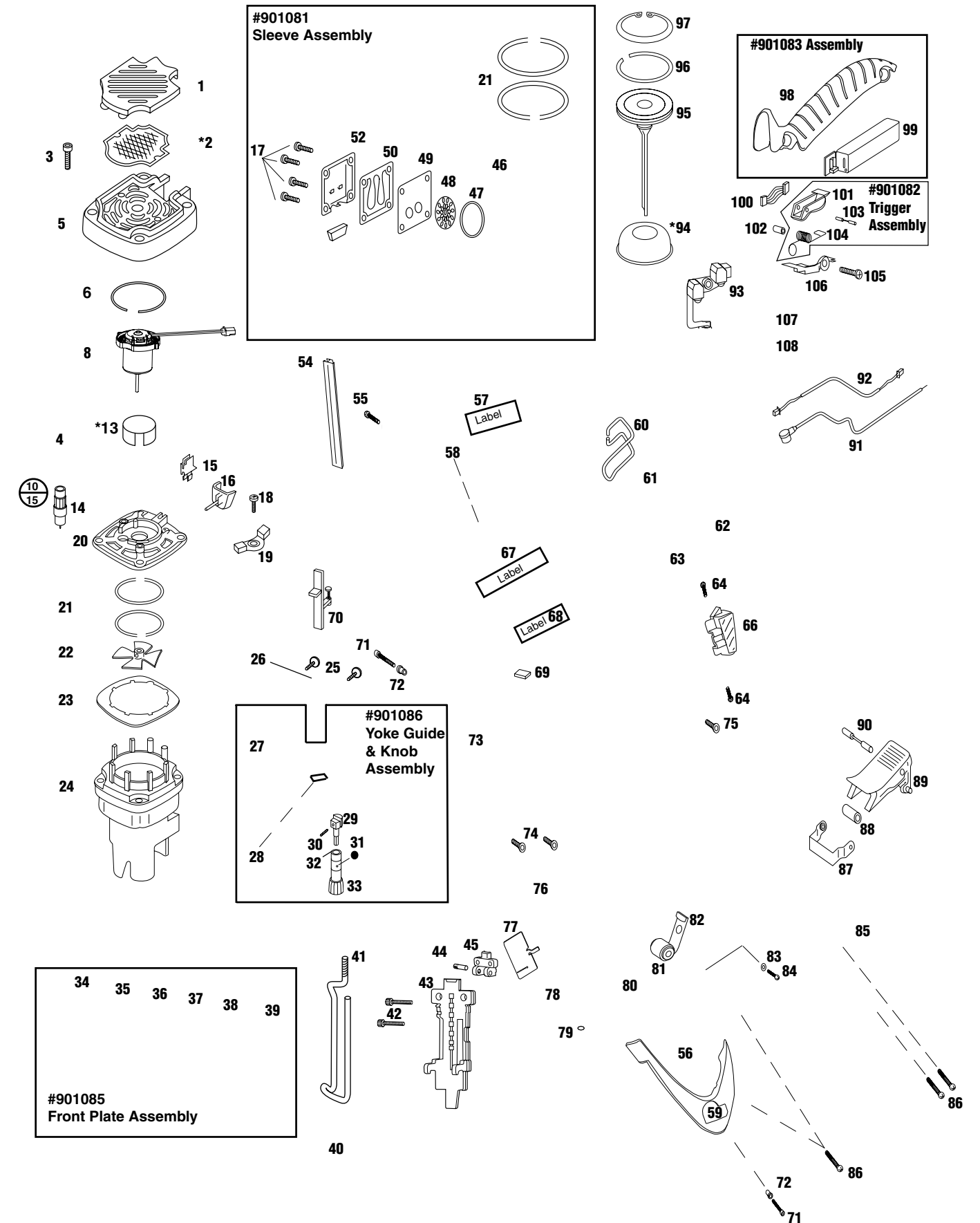
■ Apply Loctite RC-620 (Green) Part No.401491

* Denotes Normal Wear Items

→ Denotes Change

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TORQUE VALUES	
MIN	IN.LBS
MAX	

WARNING
 All parts must be periodically inspected and replaced if worn or broken. Failure to do this can affect the tool's operation and present a safety hazard

ACCESSORIES

Car Adapter

Enables you to re-charge your battery with your vehicle's electrical system.



Part No. 900507

Battery Cell



Part No. 404717

Battery Charger Kit

(Replacement Charger Base Only Part No. 035460)
(Replacement Transformer Only Part EU No. 900505)
(Replacement Transformer Only Part UK No. 900506)



Part No. 900200

No-Mar Tip - 3 Pk. - Hard Tip



Part No. 901048

No-Mar Tip - 3 Pk. - Soft Tip



Part No. 901067

9/64" Hex Key

For cleaning tool.



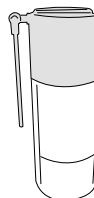
Part No. 900736

Orange Safety Glasses



Part No. 011117

Paslode Intensive Tool Cleaner 300 ml



Part No. 115521

Paslode Impulse Lubricating Oil



Part No. 401482

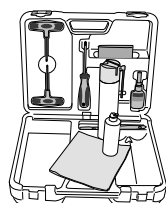
Carrying Case



Part No. 013301

Cleaning Kit

Contains all the necessary to clean any Impulse tool



Part No. 013060

Paslode[®]
An Illinois Tool Works Company
Route de Lyon - BP 104
F - 26501 Bourg Les Valence - Cedex France

Paslode[®]
Impulse

Part No. 013330 (EU), 013331 (UK)

18 GAUGE STRAIGHT FINISH NAILER



IM50 F18

IMPORTANT! DO NOT DESTROY

Always refer to operating and safety instructions (#013395 & #013207) for detailed information on this tool. It is the customer's responsibility to have all operators and service personnel read and understand this information.

TOOL SCHEMATIC AND PARTS